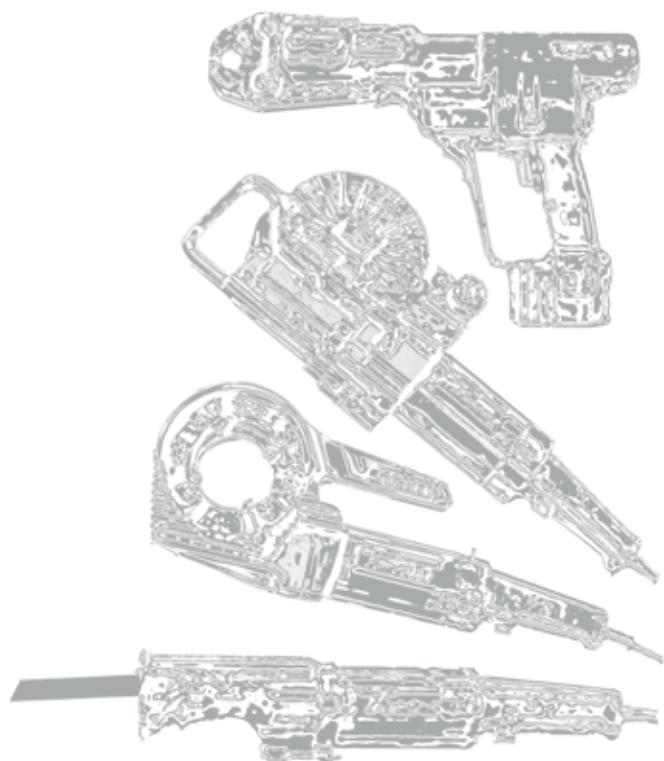


ROLLER

TOOLS AND MACHINES



CATALOGUE 2023

ROLLER – Convincing performance and quality



ROLLER – Strong through innovation

Albert Roller GmbH & Co KG has been developing, producing and selling pipe processing tools and machines for more than 120 years. ROLLER products are used in trade and industry. The know-how of generations, the decades of experience but especially the constant intensive exchange of ideas with the users has regularly produced innovative products which offers the customer application and cost advantages. For example:

the ROLLER'S Central manual thread cutting stock, the ROLLER'S Disc 100 pipe cutting machine, the ROLLER'S Multi-Press cordless radial press, the ROLLER'S Multi-Control flushing and pressure testing unit.

ROLLER products are well known and highly appreciated on the market for their robust design, easy handling, universal application and long life.

ROLLER – German Top Quality

The basis for the famous top quality of the ROLLER products is the comprehensive ROLLER quality assurance system which begins with an analysis of the market requirements, accompanies the product during development and production and includes systematic quality analyses in the market.

The ROLLER products marked by "German Top Quality" are manufactured in Waiblingen, near Stuttgart, by highly qualified employees on computer-controlled, fully automatic, high-precision production centres.



An important factor for assuring ROLLER top quality are the highly modern hardening plants and the employees with decades of experience in the various hardening processes.

Special heat treatment methods in the hardening process lead to an ideal combination between strength and tenacity and to very long life, e.g. for die heads, cutter wheels and pressing tongs.

The heat treatment process is automatically monitored and continuously recorded by high performance computer technology. This ensures the consistently high quality of ROLLER products.

We deliver exclusively according to our terms of sale and delivery.

The prices listed in this catalogue apply respectively for one unit or one set (e.g. dies) or one pack (e.g. saw blades). All prices are recommended prices. We reserve the right to make price adjustments. The VAT rate valid on the day of delivery will be charged separately. All previous prices are superseded with the publication of this catalogue.

Drawings, illustrations, dimensions, weights, standards and other information given in this catalogue are not binding. The respective specified power is the consumed power. We reserve the right to make changes. This catalogue is protected by copyright. All rights, especially for translation, reprinting, removal of illustrations, radio transmission, reproduction by photocopying or similar and storage in data processing systems are reserved even for parts.

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Delivery only through dealers!



The quality inspections are integrated systematically into the production and assembly processes. State of the art test procedures conducted by specially trained staff guarantee the constant "German Top Quality" of the ROLLER products.

All ROLLER products comply with the respective applicable European standards according to the conditions of the EC directives and the safety and accident prevention regulations. The CE mark documents the conformity of the product with the applicable EC directives. Many ROLLER products are additionally tested and approved by independent test institutes.

These ROLLER products meet a very high standard in work safety, operating reliability and functional safety.

Quick delivery

High availability of all ROLLER products due to the extensive storage in the modern Logistics Centre in Waiblingen. All spare parts and accessories are also available immediately from stores.

This extensive storage and reliable, competent logistics staff guarantee the customer prompt and correct delivery of all orders.



Efficient service

Our modern equipped repair workshop and a wide network of authorised customer service workshops offer the customer optimum service also after purchasing the ROLLER tools and machines.

We will gladly collect the machines and tools from you. Ask for our collection service.

By logging into the ROLLER Service Portal, you can manage your service and repair orders online, order the collection service, track the processing status, select the delivery site, track delivery and much more besides. Simply register under:

www.albert-roller.de/service

Sustainability for a better future

On the way to CO₂ neutrality

ROLLER is planning to achieve a neutral CO₂ balance in the coming years. Energy efficiency and climate-friendly energy production are the most important levers here. The entire electricity requirements for production at the Waiblingen site are already being covered 100 per cent by climate-friendly renewable energy sources. The "ok-power seal" guarantees, by certification according to strict, uniform criteria, green power products which promote the energy transition!

Further information under: www.albert-roller.de



Sustainability

ROLLER – Competent consulting + professional service



Sale through wholesalers

The technically progressive, high quality products, the creative marketing and the consistent sales policy over decades are decisive for the success of the ROLLER products.

The ROLLER products are sold exclusively through wholesalers. This partnership with wholesalers and the wide network of qualified service workshops guarantee the user optimum service.

- Fast availability of our products due to nearby wholesalers.
- Professional local consulting by trained staff of our wholesale partners.
- Many of our products are presented on ROLLER sales walls at wholesalers.
- List of wholesalers available under Tel. +49 (0)7151 1727-75 or info@albert-roller.de!

Free presentation service

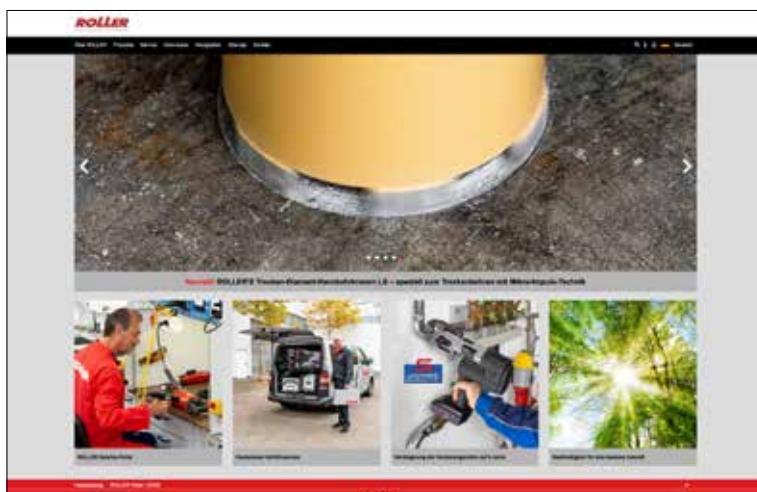
Use our free presentation service at home or on the building site without obligation. All of our sales employees are very well trained and have wide experience with our products and their practical applications. Most of the consultants have been working for ROLLER for many years.

ROLLER'S consultants are on the road every day with a fully equipped presentation vehicle for professional demonstration and presentation of our products on site.

We offer free inspection of your ROLLER'S pressing tools (press check) as a special service. We provide this exclusive service at regular intervals in the sales rooms of our wholesale dealers. Ask your dealer about this!



Hartmut Marmai, field sales consultant for Saxony and Thuringia, at ROLLER for more than 30 years.



Online

Under www.albert-roller.de prospective customers can quickly and easily find detailed information about the ROLLER company, about the ROLLER products and their possible applications. In addition, the user can use extensive download possibilities, e.g. operating manuals, parts lists, catalogues, etc.



Website

ROLLER – Partner to wholesalers

Support for wholesalers

ROLLER supports the wholesalers in many ways. Our consultants will be glad to demonstrate the ROLLER products to your customers or to you in the sales rooms, e.g. in the course of

- conventions,
- counter presentations with a press check,
- house exhibitions etc., to users free and without obligation.

In our Training Centre in Waiblingen we give wholesale employees the basis for competent consulting and successful selling of the ROLLER products in practical product training courses.



Andreas Roßwag, ROLLER field sales consultant, responsible for Baden-Württemberg.



Working for ROLLER in Waiblingen for 4 decades.
Bernd Altmann, office consultant.

Marketing

The detailed sales literature containing all the necessary product information enables quick selection of products and is the basis for quick and easy compilation of offers.

We will gladly provide our wholesale partners with electronic product data and illustrations for creating their own sales literature.

Wholesalers also appreciate the regular advertising in professional magazines and by direct mailing as a sales promotion measure.

In addition, ROLLER products are also exhibited at many regional and supraregional trade fairs with modern fair booths at home and abroad and are presented to the public by qualified consultants.

First class consulting

Committed, competent and reliable staff with years of experience is glad to answer your questions and requests.

We see you as a customer and not a number.



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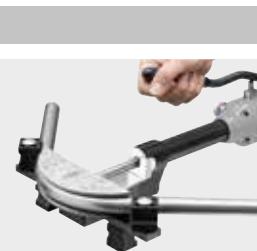
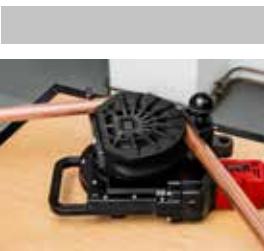
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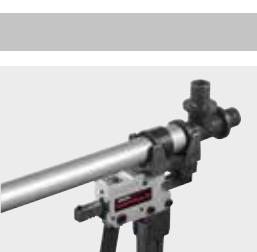
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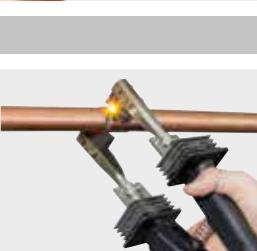
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ROLLER TECHNOLOGY
Li-Ion 22V

For 50%
more energy!²⁾



One battery system for many ROLLER'S tools!



- Highly resistant Li-Ion 21.6 V batteries with 2.5 Ah, 5.0 Ah or 9.0 Ah capacity for long service life.
- Powerful and light.
- Li-Ion 21.6 V batteries for 50 % more energy than Li-Ion 14.4 V batteries²⁾.
- Graduated charging status indicator with coloured LEDs.
- No memory effect for maximum battery performance.

- Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process.
- Operating temperature range -10 to +60 °C.
- Rapid charger for short charging times.
- For cordless and mains operation! Voltage supply 230 V for mains operation instead of Li-Ion 21.6 V battery.

ROLLER'S Robot 2



German Top Quality



Subframe, mobile and folding (accessory)



Subframe, mobile (accessory)



Robust, powerful thread cutting machine for pipe threads
 $(\frac{1}{16}) \frac{1}{8}$ –2" (4"), 16–63 mm, bolt threads (6) 8–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".

- Easier, fast thread cutting, cutting off and deburring due to user-friendly, safety-conscious design and immensely powerful drive.
- Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes $< \text{Ø } \frac{1}{8}$ " and bolts $< \text{Ø } 8$ mm.
- Just one universal automatic die head, also long threads, instead of a lot of different die heads. Die head opens automatically on reaching the standard thread length for conical pipe threads.
- Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.
- Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.
- Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.
- Stable, maintenance-free gear with high efficiency.
- Choice of 3 proven, powerful motors:
 - 1~ Universal motor 230 V, 50–60 Hz, 1700 W, 53 rpm,
 - Pole-reversible 1~ capacitor motor 230 V, 50 Hz, 2100 W, 2 spindle speeds 52/26 rpm, very quiet running,
 - Pole-reversible 3~ three-phase current motor 400 V, 50 Hz, 2000 W, 2 spindle speeds 52/26 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.
- Easy transport.

Scope of Delivery

Art.-No.

€

ROLLER'S Robot 2 L

Drive unit with clamping chuck, centring chuck, tool shelf. Tool set $\frac{1}{8}$ –2", consisting of universal automatic die head with dies R $\frac{1}{2}$ – $\frac{3}{4}$ ", R 1–2", for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe deburrer. Automatic lubrication cooling, removable oil and chip tray.

U with universal motor 340226 A220 **4.540,00**
K with condenser motor 340227 A220 **4.930,00**
D with three-phase current motor 340228 A380 **5.080,00**

ROLLER'S Robot 2

Drive unit with clamping chuck, centring chuck, tool shelf. Tool set $\frac{1}{8}$ –2", consisting of universal automatic die head with dies R $\frac{1}{2}$ – $\frac{3}{4}$ ", R 1–2", for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe deburrer. Automatic lubrication cooling, extra large oil and chip tray.

U with universal motor 340220 A220 **5.440,00**
K with condenser motor 340221 A220 **5.830,00**
D with three-phase current motor 340222 A380 **5.980,00**

*can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".

Accessories

Subframe	344105 R	280,00
Subframe, mobile and folding	344150 A	680,00
Subframe, mobile, with shelf	344100 R	475,00
Universal automatic die head	1/16–2"	341000 AR
Dies ROLLER'S Robot		See page 13
Changeover valve cooling lubricant pump for cutting left-handed threads with ROLLER'S Robot 2 K, 2 D, 3 K, 3 D, 4 K, 4 D	342080 RX	138,00
ROLLER'S cutting wheel St $\frac{1}{8}$ –4", s 8	341614 A	14,90
Thread cutting materials	See page 19	
Nipple holders	See page 20	
ROLLER'S roll grooving device	See page 22	
ROLLER'S Assistant height adjustable material rests	See page 160	

ROLLER'S Robot 3



German Top Quality



Subframe (accessory)



Subframe, mobile
(accessory)



Robust, powerful thread cutting machine for pipe threads
($\frac{1}{16}$) $\frac{1}{2}$ –3", 16–63 mm, bolt threads (6) 20–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".

- One tool set $\frac{1}{4}$ –2 and $2\frac{1}{2}$ –3" each specially adapted to the respective working area for quick, safe and easy thread cutting, cutting off and deburring.
- Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes $< \varnothing \frac{1}{2}$ " and bolts $< \varnothing 18$ mm.
- Just one universal automatic die head $\frac{1}{4}$ –2 und $2\frac{1}{2}$ –3" each, also long threads, instead of a lot of different die heads.
- Die head opens automatically on reaching the standard thread length for conical pipe threads.
- 5 dies $2\frac{1}{2}$ –3" for even distribution of the cutting force on the pipe to give a high quality round thread.
- Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.
- Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.
- Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.
- Stable, maintenance-free gear with high efficiency.
- Choice of 3 proven, powerful motors:
 - 1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,
 - Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 20/10 rpm, very quiet running,
 - Pole-reversible 3~ **three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 20/10 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.

Scope of Delivery	Art.-No.	€
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ROLLER'S Robot 3 L

Drive unit with clamping chuck, centring chuck, tool shelf.
Tool sets $\frac{1}{4}$ –2" or $2\frac{1}{2}$ –3", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, removable oil and chip tray.

U with universal motor	Equipment $2\frac{1}{2}$ –3"	380303 A220	5.420,00
	Equipment $\frac{1}{2}$ –3"	380309 A220	6.670,00
K with condenser motor	Equipment $2\frac{1}{2}$ –3"	380304 A220	5.710,00
	Equipment $\frac{1}{2}$ –3"	380310 A220	6.960,00
D with three-phase current motor	Equipment $2\frac{1}{2}$ –3"	380305 A380	5.920,00
	Equipment $\frac{1}{2}$ –3"	380311 A380	7.170,00

ROLLER'S Robot 3

Drive unit with clamping chuck, centring chuck, tool shelf.
Tool sets $\frac{1}{4}$ –2" and/or $2\frac{1}{2}$ –3", consisting respectively of universal automatic die head with dies for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, extra large oil and chip tray.

U with universal motor	Equipment $2\frac{1}{2}$ –3"	380306 A220	6.320,00
	Equipment $\frac{1}{2}$ –3"	380312 A220	7.570,00
K with condenser motor	Equipment $2\frac{1}{2}$ –3"	380307 A220	6.610,00
	Equipment $\frac{1}{2}$ –3"	380313 A220	7.860,00
D with three-phase current motor	Equipment $2\frac{1}{2}$ –3"	380308 A380	6.820,00
	Equipment $\frac{1}{2}$ –3"	380314 A380	8.070,00

*can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".

Accessories

Subframe		344105 R	280,00
Subframe, mobile and folding		344150 A	680,00
Subframe, mobile, with shelf		344100 R	475,00
Tool set $\frac{1}{4}$ – 2", complete with universal automatic die head with dies R $\frac{1}{2}$ – $\frac{3}{4}$", R 1 – 2", pipe cutter, pipe deburrer		340100 AR	1.250,00
Universal automatic die head	$\frac{1}{16}$ –2"	341000 AR	750,00
	$2\frac{1}{2}$ –3"	381050 A	990,00
	$2\frac{1}{2}$ –4"	381000 A	1.750,00
Dies ROLLER'S Robot		See page 13	
ROLLER'S cutting wheel St		See page 152	
Thread cutting materials		See page 19	
Nipple holders		See page 20	
ROLLER'S roll grooving device		See page 22	
ROLLER'S Assistant		See page 160	
height adjustable material rests		See page 160	

ROLLER'S Robot 4



German Top Quality



Subframe (accessory)



Subframe, mobile (accessory)



**Robust, powerful thread cutting machine for pipe threads
($\frac{1}{16}$) $\frac{1}{2}$ –4", 16–63 mm, bolt threads (6) 20–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".**

- One tool set $\frac{1}{4}$ –2" and $2\frac{1}{2}$ –4" each specially adapted to the respective working area for quick, safe and easy thread cutting, cutting off and deburring.
- Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes $< \text{Ø } \frac{1}{2}$ " and bolts $< \text{Ø } 18$ mm.
- Just one universal automatic die head $\frac{1}{4}$ –2 und $2\frac{1}{2}$ –4" each, also long threads, instead of a lot of different die heads.
- Die head opens automatically on reaching the standard thread length for conical pipe threads.
- 6 dies $2\frac{1}{2}$ –4" for even distribution of the cutting force on the pipe to give a high quality round thread.
- Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.
- Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.
- Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.
- Stable, maintenance-free gear with high efficiency.
- Choice of 3 proven, powerful motors:
 - 1~ Universal motor 230 V, 50–60 Hz, 1700 W, 53 rpm,
 - Pole-reversible 1~ capacitor motor 230 V, 50 Hz, 2100 W, 2 spindle speeds 20/10 rpm, very quiet running,
 - Pole-reversible 3~ three-phase current motor 400 V, 50 Hz, 2000 W, 2 spindle speeds 20/10 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.

Scope of Delivery	Art.-No.	€
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ROLLER'S Robot 4 L

Drive unit with clamping chuck, centring chuck, tool shelf.
Tool sets $\frac{1}{4}$ –2" and/or $2\frac{1}{2}$ –4", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, removable oil and chip tray.

U with universal motor	Equipment $\frac{1}{4}$ –2"	380447 A220	5.200,00
	Equipment $2\frac{1}{2}$ –4"	380441 A220	6.230,00
	Equipment $\frac{1}{2}$ –4"	380444 A220	7.480,00
K with condenser motor	Equipment $\frac{1}{4}$ –2"	380448 A220	5.490,00
	Equipment $2\frac{1}{2}$ –4"	380442 A220	6.520,00
	Equipment $\frac{1}{2}$ –4"	380445 A220	7.770,00
D with three-phase current motor	Equipment $2\frac{1}{2}$ –4"	380443 A380	6.730,00
	Equipment $\frac{1}{2}$ –4"	380446 A380	7.980,00

ROLLER'S Robot 4

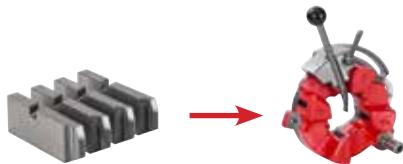
Drive unit with clamping chuck, centring chuck, tool shelf.
Tool sets $\frac{1}{4}$ –2" and/or $2\frac{1}{2}$ –4", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, extra large oil and chip tray.

U with universal motor	Equipment $2\frac{1}{2}$ –4"	380426 A220	7.130,00
	Equipment $\frac{1}{2}$ –4"	380429 A220	8.380,00
K with condenser motor	Equipment $2\frac{1}{2}$ –4"	380427 A220	7.420,00
	Equipment $\frac{1}{2}$ –4"	380430 A220	8.670,00
D with three-phase current motor	Equipment $2\frac{1}{2}$ –4"	380428 A380	7.630,00
	Equipment $\frac{1}{2}$ –4"	380431 A380	8.880,00

*can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".

Accessories

Subframe	344105 R	280,00	
Subframe, mobile and folding	344150 A	680,00	
Subframe, mobile, with shelf	344100 R	475,00	
Tool set $\frac{1}{4}$ – 2", complete with universal automatic die head with dies R $\frac{1}{2}$ – $\frac{3}{4}$", R 1 – 2", pipe cutter, pipe deburrer	340100 AR	1.250,00	
Universal automatic die head	$\frac{1}{16}$ –2"	341000 AR	750,00
	$2\frac{1}{2}$ –4"	381000 A	1.750,00
Dies ROLLER'S Robot		See page 13	
ROLLER'S cutting wheel St		See page 152	
Thread cutting materials		See page 19	
Nipple holders		See page 20	
ROLLER'S roll grooving device		See page 22	
ROLLER'S Assistant		See page 160	
height adjustable material rests			



Designation	Art.-No.	€
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Dies, set
For universal automatic die head 1/16–2"

for pipe threads R tapered right ISO 7-1, EN 10226

(DIN 2999, BSPT)		
R 1/16–1/8" HSS* ¹⁾	341401 RHSS	474,00
R 1/4–3/8"	341402 RWS	316,00
R 1/2–3/4"	341403 AWS	316,00
R 1–2"	341404 AWS	316,00

for pipe threads NPT tapered right Taper Pipe Thread

ASME B 1.20.1		
NPT 1/16–1/8" HSS* ¹⁾	341411 RHSS	474,00
NPT 1/4–3/8"	341412 RWS	316,00
NPT 1/2–3/4"	341413 RWS	316,00
NPT 1–2"	341414 RWS	316,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 1/16–1/8"	341406 RWS	360,00
G 1/4–3/8"	341407 RWS	360,00
G 1/2–3/4"	341408 RWS	360,00
G 1–2"	341409 RWS	360,00

for right-handed bolt threads ISO 261 (DIN 13)

M 6	341426 RWS	360,00
M 8	341427 RWS	360,00
M 10	341428 RWS	360,00
M 12	341429 RWS	360,00
M 14	341430 RWS	360,00
M 16	341431 RWS	360,00
M 18	341432 RWS	360,00
M 20	341433 RWS	360,00
M 22	341434 RWS	360,00
M 24	341435 RWS	360,00
M 27	341436 RWS	360,00
M 30	341437 RWS	360,00
M 33	341438 RWS	390,00
M 36	341439 RWS	390,00
M 39	341440 RWS	390,00
M 42	341441 RWS	390,00
M 45	341442 RWS	390,00
M 48	341443 RWS	390,00
M 52	341444 RWS	390,00
M 56 HSS* ¹⁾	341445 RHSS	585,00
M 60 HSS* ¹⁾	341446 RHSS	585,00

for threads M according to EN 60423

on electrical installation tubes

M 16 × 1.5	341493 RWS	360,00
M 20 × 1.5	341494 RWS	360,00
M 25 × 1.5	341495 RWS	360,00
M 32 × 1.5	341496 RWS	360,00
M 40 × 1.5	341497 RWS	360,00
M 50 × 1.5	341498 RWS	360,00
M 63 × 1.5	341499 RWS	360,00

for armoured steel right-handed pipe threads DIN 40430

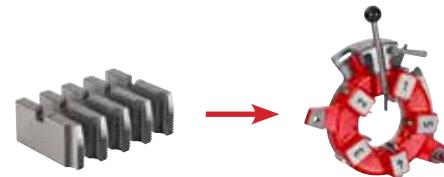
Pg 7	341466 RWS	360,00
Pg 9	341467 RWS	360,00
Pg 11	341468 RWS	360,00
Pg 13.5	341469 RWS	360,00
Pg 16	341470 RWS	360,00
Pg 21	341471 RWS	360,00
Pg 29	341472 RWS	360,00
Pg 36	341473 RWS	360,00
Pg 42	341474 RWS	360,00
Pg 48	341475 RWS	360,00



German Top Quality

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. ¹⁾Price including 50 % surcharge. Dies for other types of thread on request.



Designation	Art.-No.	€
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Dies, set
For universal automatic die head 2 1/2–3"

for pipe threads R tapered right ISO 7-1, EN 10226

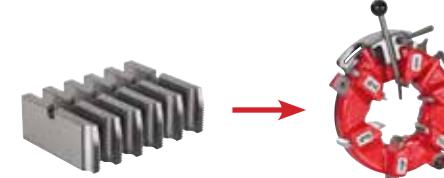
(DIN 2999, BSPT)		
R 2 1/2–3"	381430 AWS	440,00

for pipe threads NPT tapered right Taper Pipe Thread

ASME B 1.20.1		
NPT 2 1/2–3" HSS* ¹⁾	381432 RHSS	660,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–3" HSS* ¹⁾	381431 RHSS	712,00
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Designation	Art.-No.	€
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Dies, set
For universal automatic die head 2 1/2–4"

for pipe threads R tapered right ISO 7-1, EN 10226

(DIN 2999, BSPT)		
R 2 1/2–4"	381401 AWS	664,00

for pipe threads NPT tapered right Taper Pipe Thread

ASME B 1.20.1		
NPT 2 1/2–4" HSS* ¹⁾	381410 RHSS	996,00

for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)

G 2 1/2–4" HSS* ¹⁾	381405 RHSS	1.058,00
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ROLLER'S King 1½German Top Quality

Handy, compact, powerful electric thread cutting stock for pipe threads $\frac{1}{8}$ – $1\frac{1}{4}$ ", 16–40 mm.

- For repairs, renovations and building sites.
- Compact design, favourable weight, drive unit only 4.5 kg for working without fatigue.
- Slim form, small dimensions, can therefore be used anywhere, in confined spaces, on ceilings, in trenches. Also without vice.
- Quick, easy changing of the die heads.
- Unique locking of the die head in the drive unit, therefore secure seat when starting to cut.
- Precision, robust ROLLER'S Central quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.
- Quick-change die heads also fit into the ROLLER'S Central manual die stock.
- Compact, robust, maintenance-free gear. Specially stepped for ideal force transmission.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, with 30 % power boost by automatic carbon brush adjustment in the direction or rotation selection, right and left-hand direction of rotation, thermal overload protection and safety switch.
- Very easy to handle, sturdy support bracket for supporting the torque in both directions. With self-reinforcing clamping effect by angled clamping spindle.
- ROLLER'S Nipparo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.

Scope of Delivery

Art.-No. €

ROLLER'S King 1½ Set $\frac{1}{2}$ + $\frac{3}{4}$ + 1 + $1\frac{1}{4}$

Drive unit, support bracket, quick-change die heads
ROLLER'S Central R $\frac{1}{2}$ ", $\frac{3}{4}$ ", 1", 1 $\frac{1}{4}$ ", for right-handed
pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT),
in steel case

847301 A220 **1.120,00****ROLLER'S King 1½ Set M 20+25+32+40 (M x 1.5)**

Drive unit, support bracket, quick-change die heads
ROLLER'S Central M 20, M 25, M 32, M 40 (M x 1.5)
for threads EN 60423 on electric installation pipes,
in steel case

847306 A220 **1.255,00**Accessories

ROLLER'S King 1½ drive unit	847309 A220	630,00
Support bracket ROLLER'S King 1½	847310	159,00
Ratchet lever ROLLER'S Central ½–1½" / 16–40 mm	479092 A	153,00
Quick-change die heads ROLLER'S Central	See page 18	
Dies ROLLER'S Central	See page 18	
Dual purpose holder for fixing to the workbench. For thread-cutting with ROLLER'S King 1½ / ROLLER'S King 2 and for right-angled sawing with ROLLER'S Fox / Fox 22 V VE	543100	255,00
Steel case with inlay	847800 A	106,00
Thread cutting materials	See page 19	
ROLLER'S Nipparo manual inside clamping nipple holder	See page 20	
ROLLER'S roll grooving device	See page 22	



ROLLER'S King 2



German Top Quality

Handy, compact, powerful electric thread cutting stock for pipe threads $\frac{1}{8}$ – $2"$, 16–50 mm.

- For repairs, renovations and building sites.
- Compact design, favourable weight, drive unit only 5.7 kg for working without fatigue.
- Slim form, small dimensions, can therefore be used anywhere, in confined spaces, on ceilings, in trenches. Also without vice.
- Quick, easy changing of the die heads and the adapter, without tools.
- Unique locking of the die head in the drive unit, therefore secure seat when starting to cut.
- Precision, robust ROLLER'S Central quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.
- Quick-change die heads also fit into the ROLLER'S Central manual die stock.
- Compact, robust, maintenance-free gear. Specially stepped for ideal force transmission.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, with 30 % power boost by automatic carbon brush adjustment in the direction or rotation selection, right and left-hand direction of rotation, thermal overload protection and safety switch.
- Very easy to handle, sturdy support bracket for supporting the torque in both directions. With self-reinforcing clamping effect by angled clamping spindle.
- ROLLER'S Nipparo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.

Scope of Delivery

Art.-No.

€

ROLLER'S King 2 Set

Drive unit, support bracket, adapter for die heads up to $1\frac{1}{4}$ ", Quick-change die heads ROLLER'S Central for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), in steel case

Set R $\frac{1}{2}+\frac{3}{4}+1+1\frac{1}{4}$	850303 A220	1.570,00
Set R $\frac{1}{2}+\frac{3}{4}+1+1\frac{1}{4}+1\frac{1}{2}+2$	850301 A220	1.850,00

ROLLER'S King 2 Set M 20+25+32+40+50 (M × 1.5)

Drive unit, support bracket, adapter for die heads up to $1\frac{1}{4}$ " (M 40 × 1.5), quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40, M 50 (M × 1.5) for threads EN 60423 on electric installation pipes, in steel case

850306 A220 **1.870,00**

Accessories

ROLLER'S King 2 drive unit with adapter for ROLLER'S die heads up to $1\frac{1}{4}$ "	850308 A220	1.160,00
Support bracket ROLLER'S King 2	850310	219,00
Ratchet lever ROLLER'S Central $\frac{1}{8}$ – $1\frac{1}{4}$ " / 16–40 mm $1\frac{1}{2}$ – $2"$ / 50 mm	479092 A 479093	153,00 162,00
Quick-change die heads ROLLER'S Central	See page 18	
Dies ROLLER'S Central	See page 18	
Adapter for ROLLER'S die heads up to $1\frac{1}{4}$" / 40 mm for ROLLER'S King 2	479821 A	140,30
Dual purpose holder for fixing to the workbench. For thread-cutting with ROLLER'S King 1 $\frac{1}{4}$ / ROLLER'S King 2 and for right-angled sawing with ROLLER'S Fox / Fox 22 V VE	543100	255,00
Steel case with inlay	850800 A	124,00
ROLLER'S Nipparo manual inside clamping nipple holder	See page 20	
ROLLER'S roll grooving device	See page 22	



ROLLER'S Central



German Top Quality



Unique locking
of the die head!



**Proven, robust, manual thread cutting stock for pipe threads
½–2", 16–50 mm.**

- Very slim ratchet head form for working in places with difficult access.
- Dividable pipe arm for short ratchet travel and reduced lever length in confined workspaces.
- Quick, easy changing of the die heads.
- Unique locking of the die head in the ratchet lever, therefore secure seat when starting to cut.
- Precision, robust quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.
- Quick-change die heads also fit the electric thread cutting stock ROLLER'S King 1½, ROLLER'S King 2.
- Quick-change S die heads for thread cutting in places with difficult access (accessory), see page 17.
- Quick-change die head for thread cutting in places with difficult access.
- ROLLER'S Nippardo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.

Scope of Delivery	Art.-No.	€
ROLLER'S Central Set		
Ratchet lever ½–1½" (up to 2" additionally with ratchet lever 1½–2"), quick-change die heads ROLLER'S Central for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT).		
In steel case		
Set R ⅛+½+¾+1+1½	479012 A	594,00
Set R ½+¾+1+1½	479015	523,00
Set R ⅛+½+¾+1+1¼+1½+2	479016	876,00
Set R ½+¾+1+1¼+1½+2	479017 A	792,00
ROLLER'S Central Set M 20+25+32+40 (M x 1,5)		
Ratchet lever, quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40 (M x 1.5) for threads according to EN 60423 on electric installation pipes, in steel case	479018	720,00
Accessories		
ROLLER'S quick-change die heads S for thread cutting in places of difficult access	See page 17	
Quick-change die heads ROLLER'S Central	See page 18	
Dies ROLLER'S Central	See page 18	
Ratchet lever ROLLER'S Central ½–1½" / 10–40 mm	479092 A	153,00
1½–2" / 50 mm	479093	162,00
Thread cutting materials	See page 19	
Nipple holder ROLLER'S Nippardo	See page 19	
Electric thread cutting stocks ROLLER'S King 1½ and ROLLER'S King 2	See page 14–15	
Steel case with inlay ½–1½" 1½–2"	479800 A 479803	106,00 124,00
ROLLER'S Anaconda 3B Pipe processing station with integrated chain pipe vice on collapsible tripod stand	See page 159	
ROLLER'S Anaconda WB Chain pipe vice for workbench	See page 159	

ROLLER'S Central Set

Ratchet lever ½–1½" (up to 2" additionally with ratchet lever 1½–2"), quick-change die heads ROLLER'S Central for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT).

In steel case

Set R ⅛+½+¾+1+1½	479012 A	594,00
Set R ½+¾+1+1½	479015	523,00
Set R ⅛+½+¾+1+1¼+1½+2	479016	876,00
Set R ½+¾+1+1¼+1½+2	479017 A	792,00

ROLLER'S Central Set M 20+25+32+40 (M x 1,5)

Ratchet lever, quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40 (M x 1.5) for threads according to EN 60423 on electric installation pipes, in steel case	479018	720,00
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Accessories

ROLLER'S quick-change die heads S for thread cutting in places of difficult access	See page 17
Quick-change die heads ROLLER'S Central	See page 18
Dies ROLLER'S Central	See page 18
Ratchet lever ROLLER'S Central ½–1½" / 10–40 mm	479092 A 479093
1½–2" / 50 mm	153,00 162,00
Thread cutting materials	See page 19
Nipple holder ROLLER'S Nippardo	See page 19
Electric thread cutting stocks ROLLER'S King 1½ and ROLLER'S King 2	See page 14–15
Steel case with inlay ½–1½" 1½–2"	479800 A 479803
ROLLER'S Anaconda 3B Pipe processing station with integrated chain pipe vice on collapsible tripod stand	See page 159

ROLLER'S Anaconda WB

Chain pipe vice for workbench

See page 159

ROLLER'S

Quick-change die heads S



German Top Quality



Accessory for ROLLER'S Central:

Proven, precision quick-change die head for thread cutting in places of difficult access. For $\frac{5}{8}$ – $1\frac{1}{4}$ " pipe threads.

- Proven, robust quick-change die head ROLLER'S Central with specially fitted dies for solving the problem of places of difficult access.
- Additional, precision pipe guide on the cover side for perfect centring of the pipe and easy cutting start.
- Extension of the ratchet drive for thread cutting on lower pipe ends.
- Drive by ROLLER'S Central ratchet lever $\frac{5}{8}$ – $1\frac{1}{4}$ ".
- Quick, easy changing of the die heads.
- Proven quality dies made from special tenacious steel for extremely long life.

Scope of Delivery	Art.-No.	€
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ROLLER'S quick-change die heads S Set

Quick-change die heads S for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), extension 300 mm, in steel case.

Set R $\frac{5}{8}$+$\frac{1}{2}$+$\frac{3}{4}$	479020	594,00
Set R $\frac{1}{2}$+$\frac{3}{4}$+1	479021	605,00

Accessories

Ratchet lever ROLLER'S Central $\frac{5}{8}$ – $1\frac{1}{4}$ " / 10–40 mm	479092 A	153,00
ROLLER'S quick-change die head S for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R $\frac{5}{8}$ "	479227	173,00
R $\frac{1}{2}$ "	479228	180,00
R $\frac{3}{4}$ "	479229	188,00
R 1"	479230	195,00
R $1\frac{1}{4}$ "	479231	203,00
Dies ROLLER'S Central	See page 18	
Extension 300 mm	476035	163,40
Thread cutting materials	See page 19	
Steel case with inlay for ratchet lever, 4 quick-change die heads S and extension.	526052 A	106,00

ROLLER'S quick-change die heads



Quick-change die heads
ROLLER'S Central

**Proven, precision quick-change die head
for pipe threads 1/8–2", 16–50 mm.**

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1 1/4 and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	€
<i>for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R 1/8"	Ø 63 mm	479200	225,00
R 1/4"	Ø 63 mm	479201	196,00
R 3/8"	Ø 63 mm	479202 A	133,00
R 1/2"	Ø 63 mm	479203 A	138,00
R 5/8"	Ø 63 mm	479204 A	144,00
R 1"	Ø 63 mm	479205 A	150,00
R 1 1/4"	Ø 63 mm	479206 A	156,00
R 1 1/2"	Ø 90 mm	479307 A	176,00
R 2"	Ø 90 mm	479308 A	187,00

Designation	Die head holder	Art.-No.	€
<i>for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)</i>			
R 1/8"	Ø 63 mm	479210	270,00
R 1/4"	Ø 63 mm	479211	235,00
R 3/8"	Ø 63 mm	479212	166,00
R 1/2"	Ø 63 mm	479213	159,00
R 5/8"	Ø 63 mm	479214	173,00
R 1"	Ø 63 mm	479215	180,00
R 1 1/4"	Ø 63 mm	479216	187,00
R 1 1/2"	Ø 90 mm	479317	211,20
R 2"	Ø 90 mm	479318	224,40

Designation	Die head holder	Art.-No.	€
<i>for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1</i>			
NPT 1/8"	Ø 63 mm	479222	133,00
NPT 1/4"	Ø 63 mm	479223	138,00
NPT 3/8"	Ø 63 mm	479224	144,00
NPT 1/2"	Ø 63 mm	479225	150,00
NPT 5/8"	Ø 63 mm	479226	156,00
NPT 1 1/4"	Ø 90 mm	479327	176,00
NPT 2"	Ø 90 mm	479328	187,00

Designation	Die head holder	Art.-No.	€
<i>for threads according to EN 60423 on electrical installation tubes</i>			
M 16 x 1.5	Ø 63 mm	479240 A	173,00
M 20 x 1.5	Ø 63 mm	479241 A	173,00
M 25 x 1.5	Ø 63 mm	479242 A	180,00
M 32 x 1.5	Ø 63 mm	479243 A	187,00
M 40 x 1.5	Ø 63 mm	479244 A	221,00
M 50 x 1.5	Ø 90 mm	479245 A	235,00

ROLLER'S dies



High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation	Art.-No.	€
Dies ROLLER'S Central, set		
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R 1/8"	479400 A	98,00
R 1/4"	479401 A	93,00
R 3/8"	479402 A	93,00
R 1/2"	479403 A	93,00
R 5/8"	479404 A	102,00
R 1"	479405 A	102,00
R 1 1/4"	479406 A	102,00
R 1 1/2"	479407 A	102,00
R 2"	479408 A	102,00

for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R 1/8"	479410 A	117,60
R 1/4"	479411 A	111,60
R 3/8"	479412 A	111,60
R 1/2"	479413 A	111,60
R 5/8"	479414 A	122,40
R 1"	479415 A	122,40
R 1 1/4"	479416 A	122,40
R 1 1/2"	479417 A	122,40
R 2"	479418 A	122,40

for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1		
NPT 1/8"	479422 A	93,00
NPT 1/2"	479423 A	93,00
NPT 3/4"	479424 A	102,00
NPT 1"	479425 A	102,00
NPT 1 1/4"	479426 A	102,00
NPT 1 1/2"	479427 A	102,00
NPT 2"	479428 A	102,00

for threads according to EN 60423 on electrical installation tubes		
M 16 x 1.5	521302 AWS	111,00
M 20 x 1.5	521312 AWS	111,00
M 25 x 1.5	521322 AWS	111,00
M 32 x 1.5	521332 AWS	111,00
M 40 x 1.5	521342 AWS	111,00
M 50 x 1.5	521352 AWS	110,40



Accessories

Adapter

for ROLLER'S die heads up to 1 1/4" / 40 mm
for ROLLER'S King 2

479821 A 140,30

ROLLER'S Rubinol 2000



German Top Quality



DW-0201 AS2031



W 1.303



9009-2496

Synthetic, mineral oil-free, ethanol-free thread cutting material especially for drinking water pipes. For all materials.

- Very high lubricating and cooling effect for clean thread and long life of the dies.
- Completely water-soluble, dyed red for washout control, according to regulations. DVGW test no. DW-0201AS2031, ÖVGW test no. W 1.303, SVGW test no. 9009-2496.
- Developed especially for drinking water pipes but also excellently suitable for universal thread cutting.
- Viscosity at -10°C: ≤ 250 mPa s (cP). Pumpable up to -28°C.
- ROLLER'S Rubinol 2000 Spray contains no hydrocarbons and therefore does not harm the ozone layer.
- Also excellently suitable for sawing metals.

Scope of Delivery	Art.-No.	€
ROLLER'S Rubinol 2000		
<i>Spray can 600 ml</i>	140115 A	32,70
<i>Spray bottle 500 ml (refillable)</i>	140116 A	36,00
<i>Canister 5 l</i>	140110 A	168,00
<i>Barrel 55 l</i>	140113 A	1.756,00

ROLLER'S Smaragdol

High alloyed, mineral-oil based thread cutting material for all materials. Observe the national regulations for drinking water pipes, for example use ROLLER'S Rubinol for drinking water pipes in Austria, Switzerland, Germany, Denmark and France.

- High lubricating and cooling effect for clean thread and long life of the dies. Can be washed out with water.
- ROLLER'S Smaragdol 2000 Spray contains no hydrocarbons and therefore does not harm the ozone layer.
- Also excellently suitable for sawing metals.

Scope of Delivery	Art.-No.	€
ROLLER'S Smaragdol		
<i>Spray can 600 ml</i>	140105 A	22,50
<i>Canister 5 l</i>	140100 A	72,00
<i>Barrel 55 l</i>	140103 A	768,00

German Top Quality



Accessory for ROLLER'S Central, ROLLER'S King 1 1/4,
ROLLER'S King 2, ROLLER'S Robot 2, 3 and 4:

ROLLER'S Nipparo



Accessories for ROLLER'S Robot 2, 3 und 4:

ROLLER'S Spannfix



Manual inside clamping nipple holder for nipples and double nipples Ø 3/8"-2".

- For rational production of nipples and double nipples in any desired length.
For right and left-hand threads. Universally applicable.
- Inside clamping, therefore no thread required on the pipe piece for clamping.

Designation

ROLLER'S Nipparo

3/8"	110000 A	122,00
1/2"	110100 A	141,00
5/8"	110200 A	161,00
1"	110300 A	221,00
1 1/4"	110400 A	262,00
1 1/2"	110500 A	312,00
2"	110600 A	382,00

Automatic inside clamping nipple holder for nipples and double nipples Ø 1/2"-4".

- For rational production of nipples and double nipples in any desired length.
For right-handed thread.
- Universally applicable in all thread cutting machines with opening die head.
Automatic quick-clamping and centring of the pipe piece, automatic release
after finishing the nipple.
- Inside clamping, therefore no thread required on the pipe piece for clamping.

Designation

ROLLER'S Spannfix

1/2"	111000 A	103,00
5/8"	111100 A	123,00
1"	111200 A	159,00
1 1/4"	111300 A	193,00
1 1/2"	111400 A	223,00
2"	111500 A	261,00
2 1/2"	111700 A	360,00
3"	111800 A	465,00
4"	111900 A	499,00

Thread Tables

Conical pipe threads

Whitworth pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT) Conical male thread 1:16 Flank angle 55°		
Thread size R BSPT	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.723	28
1/8	9.728	28
1/4	13.157	19
3/8	16.662	19
1/2	20.955	14
5/8	26.441	14
1	33.249	11
1 1/4	41.910	11
1 1/2	47.803	11
2	59.614	11
2 1/2	75.184	11
3	87.884	11
4	113.030	11

Standard Taper Pipe Thread NPT, ASME B 1.20.1 Conical male thread 1:16 Flank angle 60°

Thread size NPT	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.938	27
1/8	10.287	27
1/4	13.716	18
3/8	17.145	18
1/2	21.336	14
5/8	26.670	14
1	33.401	11.5
1 1/4	42.164	11.5
1 1/2	48.260	11.5
2	60.325	11.5
2 1/2	73.025	8
3	88.900	8
3 1/2	101.600	8
4	114.300	8

Whitworth pipe thread EN ISO 228-1 (DIN 259, BSPP) Cylindrical external thread Flank angle 55°

Thread size G BSPP	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.723	28
1/8	9.728	28
1/4	13.157	19
3/8	16.662	19
1/2	20.955	14
5/8	26.441	14
1	33.249	11
1 1/4	41.910	11
1 1/2	47.803	11
2	59.614	11
2 1/2	75.184	11
3	87.884	11
3 1/2	100.330	11
4	113.030	11

Cylindrical pipe threads

Straight Pipe Thread for Fixtures NPSM, ASME B 1.20.1 Cylindrical external thread Flank angle 60°

Thread size NPSM	Pipe external Ø mm	Number on turns on 1 inch
1/8	10.083	27
1/4	13.360	18
3/8	16.815	18
1/2	20.904	14
5/8	26.264	14
1	32.842	11.5
1 1/4	41.605	11.5
1 1/2	47.676	11.5
2	59.715	11.5
2 1/2	72.161	8
3	88.062	8
3 1/2	100.787	8
4	113.436	8

Metric bolt threads

Metric ISO thread ISO 261 (DIN 13) External thread Flank angle 60°		
Thread size M	Pipe external Ø mm	Pitch mm
6	5.974	1
8	7.972	1.25
10	9.968	1.5
12	11.966	1.75
14	13.962	2
16	15.962	2
18	17.958	2.5
20	19.958	2.5
22	21.958	2.5
24	23.952	3
27	26.952	3
30	29.947	3.5
33	32.947	3.5
36	35.940	4
39	38.940	4
42	41.937	4.5
45	44.937	4.5
48	47.929	5
52	51.929	5
56	55.925	5.5
60	59.925	5.5
64	63.920	6
68	67.920	6
72	71.920	6

American and British bolt threads

Unified Inch Screw Thread UNC, ASME B 1.1 External thread Flank angle 60°		
Thread size UNC	Pipe external Ø mm	Number on turns on 1 inch
1/4	6.322	20
5/16	7.907	18
3/8	9.491	16
7/16	11.076	14
1/2	12.661	13
9/16	14.246	12
5/8	15.834	11
3/4	19.004	10
7/8	22.176	9
1	25.349	8
1 1/8	28.519	7
1 1/4	31.694	7
1 1/2	34.864	6
1 1/8	38.039	6
1 1/4	44.381	5
2	50.726	4.5
2 1/4	57.076	4.5
2 1/2	63.421	4
2 3/4	69.768	4

British Standard Parallel Screw Thread of Whitworth Form B.S.W. BS 84 (old): External thread Flank angle 55°

Thread size BSW	Pipe external Ø mm	Number on turns on 1 inch
1/4	6.350	20
5/16	7.937	18
3/8	9.525	16
7/16	11.112	14
1/2	12.700	12
5/8	15.875	11
3/4	19.050	10
7/8	22.225	9
1	25.400	8
1 1/8	28.575	7
1 1/4	31.750	7
1 1/2	38.100	6
1 3/4	44.450	5
2	50.800	4.5
2 1/4	57.150	4
2 1/2	63.500	4
2 3/4	69.850	3.5

Thread for electrical installation pipes

Armoured pipe thread DIN 40 430 Cylindrical external thread Flank angle 80°		
Thread size Pg	Pipe external Ø mm	Number on turns on 1 inch
7	12.5	20
9	15.2	18
11	18.6	18
13.5	20.4	18
16	22.5	18
21	28.3	16
29	37	16
36	47	16
42	54	16
48	59.3	16

Thread for electrical installation pipes EN 60423 Cylindrical external thread Flank angle 60°		
Thread size M	Thread external Ø mm	Pitch mm
16	15.968	1.5
20	19.968	1.5
25	24.968	1.5
32	31.968	1.5
40	39.968	1.5
50	49.968	1.5
63	62.968	1.5

Thread external diameter respectively maximum dimension, measured at the reference level for conical threads.

ROLLER'S roll grooving device



German Top Quality



Compact, robust roll grooving device with oil hydraulic pressure cylinder for steel pipes and others, DN 25–300, Ø 1–12", wall thickness up to 7.2 mm.

- For fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.
- Drive by ROLLER'S King 1 1/4, ROLLER'S King 2, ROLLER'S Robot or suitable other makes of thread cutting machines.
- Quick and easy assembly Triangular drive pin for secure clamping and optimum force transmission.
- Powerful feed of the pressure roller by oil hydraulic pressure cylinder. Pressure is built up by a manual hydraulic pump.
- Individually adjustable groove depth stop with fine setting, for automatic of the groove depth.
- Integrated, stepped setting disc for simple presetting of the groove depth.
- Optimally adapted diameter ratio of pressure roller/counterpressure roller and easy grip knurled wheel ensure reliable turning of the pipe and precise grooving.
- ROLLER'S grooving rollers made of special hardened steel for extremely long life.
- 3 pairs of grooving rollers (pressure roller, counter pressure roller) for the entire working range, easy to change. Grooving rollers Cu (pressure roller, counter pressure roller) for copper pipes Ø 54–159 mm (accessory). Grooving rollers INOX (pressure roller made of stainless steel, counter-pressure roller made of tenacious, specially hardened steel, nickel-plated) for stainless steel pipes Ø 1–12" (accessory). Grooving rollers for aluminium and PVC pipes on request.
- Ultra-stable, folding, height-adjustable ROLLER'S Assistant XL 12" material rest for roller grooving of pipes up to 12" (accessory). See page 160.

Scope of Delivery

Art.-No.

€

ROLLER'S roll grooving device

Roll grooving device, manual hydraulic pump, groove depth stop, integrated setting disc, 1 pair of grooving rollers (pressure roller, counterpressure roller) 2–6", allen key.

Roll grooving device

for ROLLER'S King 1 1/4 / King 2¹⁾ and ROLLER'S Robot²⁾

347000 A **2.160,00****Roll grooving device R 300 for Ridgid 300**347001 A **2.160,00**

¹⁾ Conversion kit King 1 1/4 / King 2 (Art-No. 347007) required.
Can be used for roll grooving devices manufactured from 2014 onwards.

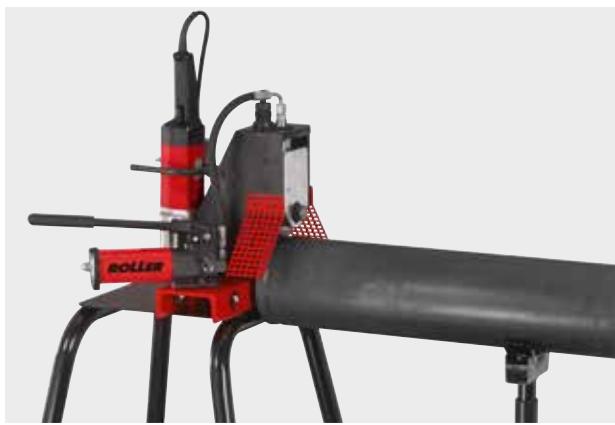
²⁾ For ROLLER'S Robot with large oil and chip tray can only be used for grooving rollers up to DN 200, Ø 8".

Roller groove devices for other makes on request.

Accessories

Grooving rollers 1–1 1/2", pair for steel pipes	347030	299,00
Grooving rollers INOX 1–1 1/2", pair for stainless-steel pipes	347053	720,00
Grooving rollers 2–6", pair for steel pipes	347035	299,00
Grooving rollers INOX 2–6", pair for stainless-steel pipes	347046	810,00
Grooving rollers 8–12", pair for steel pipes	347040	489,00
Grooving rollers INOX 8–12", pair for stainless-steel pipes	347047	820,00
Grooving rollers Cu 54–159, pair, for copper tubes	347034	299,00
Conversion kit ROLLER'S King 1 1/4 / King 2	347007 A	148,00
ROLLER'S Assistant height adjustable material rests	See page 160	

ROLLER'S Rotor



German Top Quality



Powerful, proven roll grooving machine for steel pipes and others, DN 25–200 (300), Ø 1–12", wall thickness up to 7.2 mm.

- For fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.
- Robust roll grooving device with oil hydraulic pressure cylinder as described on page 22.
- Compact drive with robust, maintenance-free gear, with special transmission for ideal force transfer. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, thermal overload protection and safety switch. Foot switch with coupling for ergonomic working (accessory).
- Easy transport. Total weight only 31 kg.
- For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning.

Scope of Delivery

Art.-No.

€

ROLLER'S Rotor

Drive unit ROLLER'S King 1 ¼, roll grooving device with manual hydraulic pump, groove depth stop, integrated adjusting disc, 1 pair of grooving rollers (pressure roller, counter pressure roller) 2–6", allen key 347006 A220 **2.660,00**

ROLLER'S Rotor 2

Drive unit ROLLER'S King 2, roll grooving device with manual hydraulic pump, groove depth stop, integrated adjusting disc, 1 pair of grooving rollers (pressure roller, counter pressure roller) 2–6", allen key 347009 A220 **2.980,00**

Accessories

Grooving rollers

for steel pipes, INOX pipes, copper pipes etc.

See page 22

849315 R

209,00

Subframe

849310 R

339,00

Subframe, mobile

347010 A220

240,00

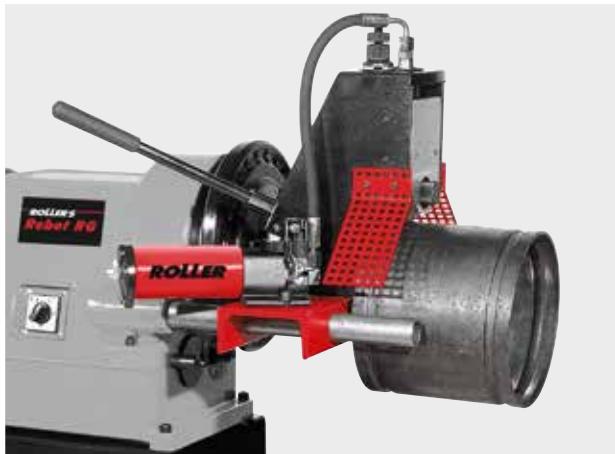
Foot switch with coupling

ROLLER'S Assistant

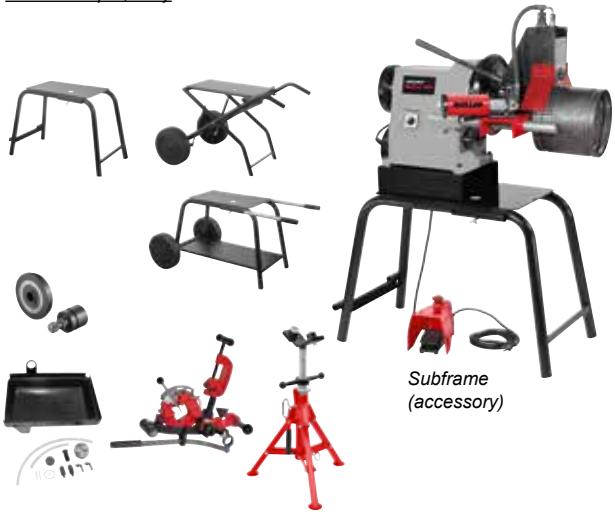
height adjustable material rests

See page 160

ROLLER'S Robot RG



German Top Quality



Proven, powerful roll grooving machine for steel pipes and others, DN 25–300, Ø 1–12", wall thickness up to 7.2 mm.

- for fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.
- Robust groove roller device with oil hydraulic pressure cylinder as described on page 22.
- Immensely powerful, proven drive unit for harsh building site application. With stable, maintenance-free, high efficiency gear, clamping chuck and centring chuck.
- Choice of 3 proven, powerful motors:
 - 1~ Universal motor 230 V, 50–60 Hz, 1700 W, 53 rpm,
 - Pole-reversible 1~ capacitor motor 230 V, 50 Hz, 2100 W, 2 spindle speeds 52/26 rpm, very quiet running,
 - Pole-reversible 3~ three-phase current motor 400 V, 50 Hz, 2000 W, 2 spindle speeds 52/26 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.
- Easy transport. Weight e.g. Robot RG-U complete only 68 kg, weight roll grooving device individually only 26 kg.
- For workbench. Subframe, mobile and folding subframe or mobile subframe with shelf (accessory).

Scope of Delivery

Art.-No.

€

ROLLER'S Robot RG

Drive unit with clamping chuck and centring chuck. Roll grooving device with manual hydraulic pump, groove depth stop, integrated setting disc, 1 pair of grooving rollers (pressure roller, counterpressure roller) 2–6", allen key.

U with universal motor

340230 A220

5.440,00

K with condenser motor

340231 A220

5.780,00

D with three-phase current motor

340232 A380

6.050,00

Accessories

Subframe / subframe, mobile and folding / subframe, mobile, with shelf

See page 10

Grooving rollers

for steel pipes, INOX pipes, copper pipes etc.

See page 22

Conversion kit for thread cutting ½–2"

340110 AR

1.400,00

ROLLER'S Assistant

height adjustable material rests

See page 160

ROLLER'S Filou Cu/INOX



German Top Quality



Powerful, compact, robust pipe circular saw especially for stainless steel pipes, carbon steel pipes and copper pipes of the pressfitting systems, $\leq \varnothing 76$ mm. Also for cutting thin-walled profiles for before-wall installation.

- Ideal for low-burr, right-angled and fast sawing of stainless steel tubes and copper tubes of the pressfitting systems, e. g. $\varnothing 22$ mm in only 4 s.
- Adapted to the requirements of the pressfitting systems:
 - Dry sawing, therefore no damage to the O-ring by lubricants.
 - Low-burr sawing by double vice.
 - Optimum cutting speed damage to the pipe material by overheating.
- Stable, smooth action universal double vice with only one clamping spindle for fast, easy clamping. Both material ends remain firmly clamped during sawing. Secure clamping also of thin-walled pipes by vertically inclined low tension jaw.
- Fast, easy and quiet sawing by favourable lever effect and ideal speed (60 rpm).
- Low weight, easily portable, only 17 kg. For workbench, subframe or mobile subframe (accessory).
- Robust, maintenance-free gear with high efficiency.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 500 W, with safety switch.
- Fine-toothed, hardened, specially ground ROLLER'S metal circular saw blades HSS or HSS-E (cobalt alloyed), 225 × 2 × 32 mm, 220 teeth (accessory) for easy, accurate sawing and long life.
- Connection for fitting the ROLLER'S Rondo 10–54 E pipe deburrer.

Scope of Delivery

Art.-No.

€

ROLLER'S Filou Cu/INOX

Saw with universal double vice, ring spanner, allen key, without saw blade

849006 A220

1.240,00

Accessories

ROLLER'S metal circular saw blade HSS
225 × 2 × 32 mm, 220 teeth, especially
for stainless steel pipe

849703 A

214,00

ROLLER'S metal circular saw blades HSS-E
(cobalt alloyed) 225 × 2 × 32 mm, 220 teeth, especially
for stainless steel pipe, for very long life

849706 A

298,00

ROLLER'S Rondo 10–54 E
universal outer/inner pipe deburrer \varnothing 10–54 mm

See page 156

Subframe

849315 R

209,00

Subframe, mobile

849310 R

339,00

ROLLER'S Werkmeister, collapsible workbenches

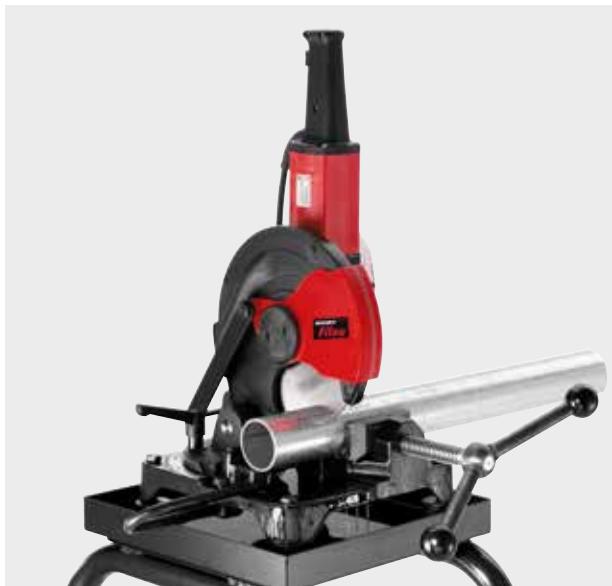
See page 158

ROLLER'S Assistent, height adjustable
material rests

See page 160



ROLLER'S Filou K



German Top Quality



Universel, powerful, compact, robust metal circular saw.

↗	○	□	■	■	●	■	■
90°	+	78	55	70×50	50×50	40	40
45°	×	60	55	60×40	50×50	40	40

- With automatic cooling lubricant device for universal sawing.
- Fast, easy sawing by favourable lever effect and ideal speed (115 rpm).
- Low weight, easily portable, only 22 kg. For workbench, subframe or mobile subframe (accessory).
- Easy, secure clamping of many different materials by wide, stable universal vice. Clamping insert for thin-walled pipes.
- Easy setting of the mitre angle up to 45°, without tools.
- Adjustable length stop for series production.
- Robust, maintenance-free gear with high efficiency.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1200 W, with safety switch.
- Hardened, specially ground ROLLER'S metal circular saw blades HSS or HSS-E (accessory) for easy, accurate sawing and long life.

Scope of Delivery	Art.-No.	€
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ROLLER'S Filou K

Saw with automatic cooling lubricant device, universal vice, clamping insert for thin-walled pipes, ring spanner, allen key without saw blade

849007 A220

1.555,00

Accessories

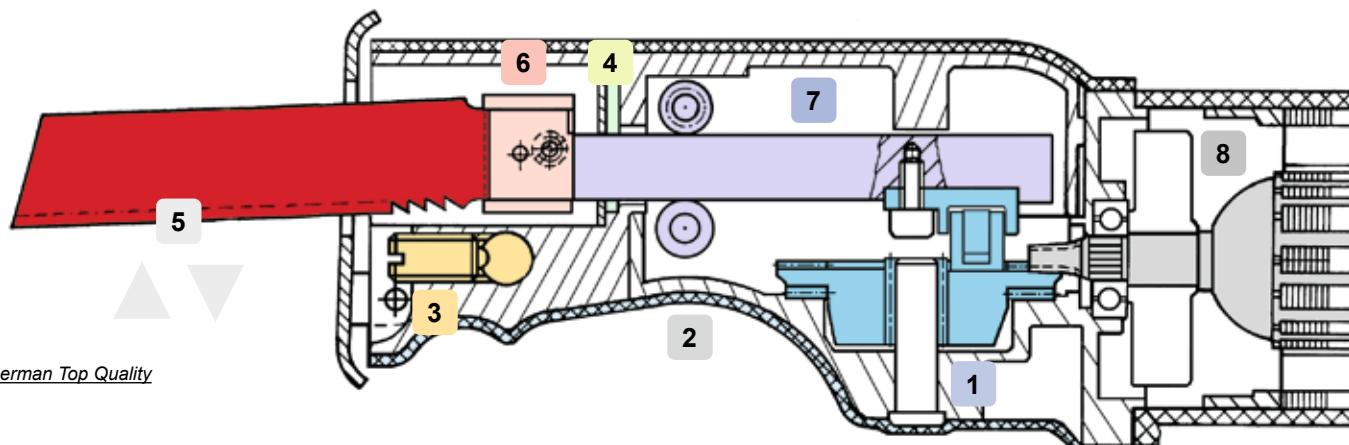
ROLLER'S metal circular saw blade HSS 225×2×32 mm, 120 teeth, for universal application	849700 A	185,00
ROLLER'S metal circular saw blade HSS 225×2×32 mm, 220 teeth, especially for stainless steel pipe	849703 A	214,00
ROLLER'S metal circular saw blades HSS-E (cobalt alloyed) 225×2×32 mm, 220 teeth, especially for stainless steel pipe, for very long life	849706 A	298,00
Cooling lubricants	See page 19	
Electronic speed limiter for sawing stainless steel tubes	565051 A220	269,00
Subframe	849315 R	209,00
Subframe, mobile	849310 R	339,00
ROLLER'S Werkmeister , collapsible workbenches	See page 158	
ROLLER'S Assistent , height adjustable material rests	See page 160	



ROLLER'S reciprocating saws

Legend

Electric reciprocating saws / cordless reciprocating saws Ø 6", 250 mm



Sharp Biting – Powerful – Fast!

1



Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.



2

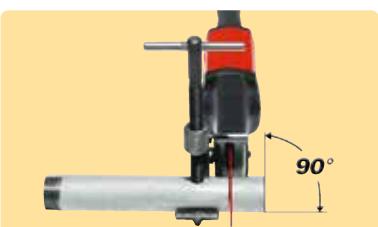
Powerful saw feed when sawing free hand due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.



3



Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing. Applicable everywhere on site, without a vice. Easy and safe to operate. Ideal for assembly and disassembly. Easy and safe to operate. Ideal for assembly and disassembly.



4

Gear protected against water and dust by special, high-sliding silicone seal.



5



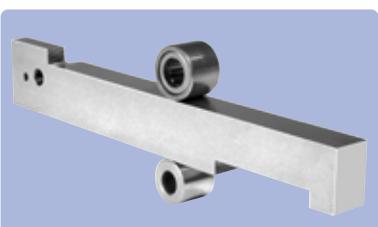
Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.



6



Universal saw blade holder. All saw blades – with one-sided and two-sided hinge – can be clamped without changing or without moving the saw blade pressure piece.



7



Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder.

8

Proven, powerful drive motors 230 V, 110 V or 21.6 V with large power reserves and very high efficiency.



n ideal

Ideal stroke speed!

Purposely fixed stroke speed (2,400 rpm). No electronics! Thus automatically optimal cutting speed and least possible wear on saw blade, motor and gear.

VE

Vario-Electronic!

Continuously adjustable number of strokes for simple sawing start and material-compatible free hand sawing. The number of strokes is continuously controlled (accelerator switch) by variable pressure on the safety switch 0 to 2,400 rpm (ROLLER'S Carat VE, ROLLER'S Fox VE), 0 to 1,900 rpm (ROLLER'S Carat 22 V VE, ROLLER'S Fox 22 V VE).

SR

Speed-Regulation!

Stroke speed continuously adjustable at the thumbwheel (700 to 2,200 rpm). The preselected stroke speed remains constant even under extreme load. With soft start, speed generator, temperature monitoring and locking protection. For material-compatible sawing. Ideal for stainless steel pipes, cast pipes and for sawing boilers, tanks, etc.

kg

Weight

High sawing performance at low weight by innovative, mature technology and perfect matching of all parts. For effortless sawing without fatigue and extremely easy handling.

W

Power

The respective specified power is the consumed power. The drive motors of the ROLLER'S reciprocating saws have very high efficiency thanks to excellent technology and quality. The user therefore gets high output powers which he can use to his advantage especially for sawing difficult to cut materials, e.g. steel pipes.

V

Drive motors

Universal motors for mains voltages 230 V, 110 V or battery motors 21.6 V are used depending on the model. All drive motors are extremely powerful, meet the highest quality demands and have great power reserves for long life.

ROLLER'S Carat VE



German Top Quality

ANC					VE
3,0 kg	1050 W	230 V			



Powerful, robust, compact electric universal reciprocating saw for many materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, cellular concrete, pumice, tiles, bricks, ceramics, fibre cement, plastics. Ideal for sawing steel pipes and sections.

- Powerful and handy, for effortless, fast free hand sawing.
Also for plunge-cut sawing.
- Slim form, small dimensions, comfortable weight, only 3.0 kg.
- For easy working without fatigue.
- Very robust oscillator drive creates simultaneous sawing and orbital stroke.
All-round needle-bearing crank drive (ANC) reduces friction, heating and wear.
Therefore long life even under extreme load.
- Gear protected against water and dust by special, high-sliding silicone seal.
- Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.
- Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load.
Drive rod runs in an enclosed housing for safe work.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W.
- Continuously adjustable number of strokes by Vario-Electronic (0 to 2400 rpm) for simple sawing start and material-compatible sawing.
- Practical, ergonomically designed spade handle with integrated safety switch.
- Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.
- Swivel support shoe for safe guiding of the saw on the material to be sawn.
- Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.
- Spiral clamping pin integrated into the pressure piece – easy changeable.
- ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang.
- Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.

Scope of Delivery

Art.-No.

€

ROLLER'S Carat VE Set

Drive unit with Vario-Electronic, ROLLER'S special saw blade 150-1.8/2.5, allen key, in steel case

560040 A220 **559,00**

Accessories

ROLLER'S Carat VE drive unit

560006 A220 **519,00**

Steel case

566051 A **79,70**

ROLLER'S special saw blades / saw blades see page 34–35



ROLLER'S Carat 22V VE



German Top Quality

ANC					VE
3,1 kg	500 W	21,6 V	ROLLER TECHNOLOGY Li-Ion 22V		



Powerful, robust, compact hybrid universal reciprocating saw for cordless and mains operation. For sawing numerous materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, breeze blocks, plaster boards, pumice stone, clinker and brick. Ideal for sawing steel pipes and sections. Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 75 1" steel pipe cuts per battery charge*.

- Powerful and handy, for effortless, fast free hand sawing. Also for plunge-cut sawing. Ideal for assembly, disassembly, repair.
- Slim form, small dimensions, comfortable weight, only 3.1 kg. For easy working without fatigue.
- Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.
- Gear protected against water and dust by special, high-sliding silicone seal.
- Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.
- Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guides all sides for straight, torsion-free cutting. Especially under extreme load. Drive rod runs in an enclosed housing for safe work.
- Proven, powerful battery motor 21.6 V, 500 W output, with great power reserve. Safety switch.
- Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.
- Continuously adjustable stroke speed by Vario electronics (0 to 1,900 rpm), for simple sawing start and material-compatible sawing.

● **Li-Ion 22 V technology**
Highly resistant Li-Ion 21.6 V batteries with 5.0 Ah or 9.0 Ah capacity, for long life. Light and powerful. Li-Ion 21.6 V, 5.0 Ah battery for approx. 75 1" steel pipe cuts, 9.0 Ah for approx. 140 1" steel pipe cuts per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).

- **For cordless or mains operation**
Supply voltage 220–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- Practical, ergonomically designed spade handle with soft grip.
- Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.
- Swivel support shoe for safe guiding of the saw on the material to be sawn.
- Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.
- Spiral clamping pin integrated into the pressure piece – easy changeable.
- ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang.
- Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.

Scope of Delivery

Art.-No.

€

ROLLER'S Carat 22V VE Set

Drive unit 21.6 V with Vario electronics, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger.

ROLLER'S special saw blade 150-1.8/2.5, allen key, in steel case

560052 A220

1.185,00

Accessories

ROLLER'S Carat 22V VE drive unit, without battery	560010 A22	679,00
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	299,00
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	399,00
220–240 V/21.6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571578 A220	499,00
Steel case with inlay	566030 A	124,00
ROLLER'S special saw blades / saw blades	see page 34–35	
ROLLER'S Worklight 2800 22V cordless LED flood light	see page 161	

ROLLER'S Fox / VE / SR



German Top Quality



230 V

Powerful, robust, compact electric pipe saw ideal for steel pipes and others up to Ø 6", 160 mm, as well as for many materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, cellular concrete, pumice, tiles, bricks, ceramics, fibre cement, plastics.

- For right-angled, fast sawing up to 6", with ROLLER'S guide holder and extra thick, rigid, unbendable ROLLER'S special saw blade.
- Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing. Applicable everywhere on site, without a vice. Easy and safe to operate. Ideal for assembly and disassembly.
- Also for free-hand sawing.
- Slim form, small dimensions, comfortable weight, only 3.0 kg (ROLLER'S Fox SR only 3.1 kg). For easy working without fatigue.
- Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.
- Gear protected against water and dust by special, high-sliding silicone seal.
- Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.
- Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder. Drive rod runs in an enclosed housing for safe work.
- **ROLLER'S Fox**
Ideal number of strokes! Consciously fixed number of strokes (2400 rpm). No electronics! Thus automatically optimal cutting speed and least possible wear on saw blade, motor and gear. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W, with thermal overload protection.
- **ROLLER'S Fox VE**
Vario-Electronic! Continuously adjustable number of strokes (0 to 2400 rpm) for simple sawing start and material-compatible free hand sawing. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W.
- **ROLLER'S Fox SR**
Speed-Regulation! Number of strokes continuously adjustable on the setting wheel (700 to 2200 rpm). The preselected number of strokes remains constant even under extreme load. With soft start, tachogenerator, overheating protection by temperature monitoring, blocking protection. For material-compatible sawing. Ideal for steel pipes, die-cast pipes and sawing boilers, tanks etc. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1400 W.
- Powerful saw feed when sawing free hand due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.
- Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.
- Spiral clamping pin integrated into the pressure piece - easy changeable.
- ROLLER'S special saw blades 2" / 4" / 6" (page 34) – absolutely essential for right-angled sawing with guide holder. With double tang, extra thick, rigid and bendable.
- ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang for free-hand sawing and sawing with guide holder.
- Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.

ROLLER'S Fox / VE / SR



n ideal 3,0 kg 1050 W



VE 3,0 kg 1050 W



SR 3,1 kg 1400 W



Scope of Delivery

Art.-No.

€

ROLLER'S Fox Set

Drive unit, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case 560020 A220

ROLLER'S Fox VE Set

Drive unit with Vario-Electronic, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case 560027 A220 719,00

ROLLER'S Fox SR Set

Drive unit with Speed-Regulation, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case 560026 A220 789,00

Accessories

ROLLER'S Fox drive unit	560000 A220	
ROLLER'S Fox VE drive unit	560008 A220	619,00
ROLLER'S Fox SR drive unit	560001 A220	689,00
ROLLER'S special saw blades / saw blades	see page 34–35	
Guide holder 2", for Ø 1/8–2" pipes	563000 R	159,00
Guide holder 4", for Ø 2 1/2–4" pipes	563100 R	219,00
Guide holder 6", for Ø 5–6" pipes	563200 R	249,00
Double holder for right-angled sawing with ROLLER'S Fox and thread cutting with ROLLER'S King	543100	255,00
Protective cap for ROLLER'S guide holder, for gentle clamping of thin-walled materials	563008 R	19,40
Steel case	566051 A	79,70

ROLLER'S Fox 22V VE



German Top Quality



Powerful, robust, compact hybrid pipe saw for cordless and mains operation. Ideal for steel pipes and other pipes as well as for many materials, e.g. wood, wood with nails, pallets, metal, also stainless steel, cast iron, breeze blocks, plaster boards etc. Li-Ion 22 V Technology! Li-Ion 21.6 V, 9.0 Ah battery for approx. 80 1" steel pipe cuts with guide holder per battery charge*.

- For right-angled, fast sawing with ROLLER'S guide holder and extra thick, rigid, unbendable ROLLER'S special saw blade.
- Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing. Can be used anywhere on site without a vice. Easy and safe to operate. Ideal for assembly and disassembly.
- Also for free-hand sawing.
- Slim form, small dimensions, comfortable weight, only 3.4 kg. For easy working without fatigue.
- Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.
- Gear protected against water and dust by special, high-sliding silicone seal.
- Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.
- Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder. Drive rod runs in an enclosed housing for safe work.
- Proven, powerful battery motor 21.6 V, 500 W output, with great power reserve. Safety switch.
- Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.
- Continuously adjustable stroke speed by Vario electronics (0 to 1,900 rpm), for simple sawing start and material-compatible sawing.
- **Li-Ion 22 V technology**
Highly resistant Li-Ion 21.6 V batteries with 5.0 Ah capacity, for long life. Light and powerful. For approx. 80 1" steel pipe cuts with guide holder or approx. 140 1" steel pipe cuts free hand per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless or mains operation**
Supply voltage 220–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- Practical, ergonomically designed spade handle with soft grip.
- Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.
- Swivel support shoe for safe guiding of the saw on the material to be sown.
- Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.
- Spiral clamping pin integrated into the pressure piece – easy changeable.
- ROLLER'S special saw blades 2" / 4" / 6" (page 34) – absolutely essential for right-angled sawing with guide holder. With double tang, extra thick, rigid and bendable.
- ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang for free-hand sawing and sawing with guide holder.
- Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.

ROLLER'S Fox 22 V VE



VE **3,4 kg** **500 W** **21,6 V**



Scope of Delivery

Art.-No.

€

ROLLER'S Fox 22 V VE Set

21.6 V drive unit with Vario electronics, Li-Ion 21.6 V, 9.0 Ah battery, 100–240 V, 90 W rapid charger, 2" guide holder, 2 ROLLER'S special saw blades 2"/140-3.2, Allen key, in steel case.

560053 A220 **1.298,00**

Accessories

ROLLER'S Fox 22 V VE drive unit, without battery	560011 A22	779,00
Guide holder 2", for Ø 1/8–2" pipes	563000 R	159,00
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	399,00
220–240 V/21,6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571578 A220	499,00
Steel case with inlay	566030 A	124,00
ROLLER'S special saw blades / saw blades	see page 34–35	
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161	

ROLLER'S special saw blades



German Top Quality

Special saw blades for right-angled sawing with guide holder for ROLLER'S Fox / VE / SR, ROLLER'S Fox 22 V VE and other makes.

- Specially developed for right-angled sawing and fast disassembly of steel pipes with force transmitting guide holder. This produces multiple thrust pressure by a five-fold force-transmitting leverage, for 400% more sawing power.
- Extra thick, rigid and unbendable made of HSS bimetal for extremely high stress when sawing with guide holder.
- Coarse, corrugated teeth for fast cutting.
- Double hinge with extra wide clamping surface for stable guiding and exact fit.

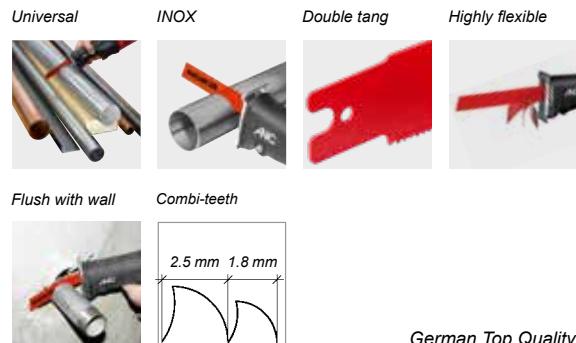


ROLLER'S special saw blade

	Designation	Ø inches/ Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Special saw blade 2"/140-3.2 Steel pipes ≤ Ø 2"	140	3.2	HSS-Bi		red		5 561001 A05	55,90
	Special saw blade 4"/200-3.2 Steel pipes ≤ Ø 4"	200	3.2	HSS-Bi		red		5 561002 A05	74,10
	Special saw blade 6"/260-3.2 Steel pipes ≤ Ø 6"	260	3.2	HSS-Bi		red		5 561008 A05	95,90

For difficult to cut materials, e.g. stainless steel pipes, hard cast iron pipes, instead of the ROLLER'S special saw blade (Art.-No. 561001-02) use the fine-toothed ROLLER'S special saw blade (Art.-No. 561003-05) in connection with ROLLER'S Fox SR with electronic stroke speed control (page 30).

ROLLER'S special saw blades



German Top Quality

Special saw blades for free hand sawing for ROLLER'S Fox / VE / SR, ROLLER'S Carat VE, ROLLER'S Carat 22 V VE, ROLLER'S Fox 22V VE and other makes.

- Only one special saw blade for many different materials (steel, stainless steel, wood, wood with nails, pallets, etc.).
- Flexible, also for sawing flush with wall.
- Long life and fast, accurate cutting by combi-teeth and specially hardened HSS bimetal.
- Double hinge with extra wide clamping surface for stable guiding and exact fit. Also for sawing with force transmitting guide holder.

ROLLER'S special saw blade



	Designation	Ø inches/ Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Special saw blade 150-1.8/2.5 Universal for many materials	150	Combo 1.8/2.5	HSS-Bi flexible		red		5 561005 A05	55,10
	Special saw blade 200-1.8/2.5 Universal for many materials	200	Combo 1.8/2.5	HSS-Bi flexible		red		5 561003 A05	72,90
	Special saw blade 300-1.8/2.5 Universal for many materials	300	Combo 1.8/2.5	HSS-Bi flexible		red		5 561004 A05	107,70

Also for wood with nails, pallets. For materials that are difficult to cut, e.g. stainless steel, hard cast iron, a lower stroke speed is necessary, e.g. by ROLLER'S Fox SR with electronic stroke speed control (page 30).

* HSS-Bi: bimetal high speed steel

Recommended price. All prices plus VAT

ROLLER'S saw blades

- Corrugated teeth for smooth cut with low tooth pitch.
- Straight-set teeth for aggressive cut with coarse tooth pitch.
- Straight teeth for saw blades with very wide carbide teeth.
- Carbide-granulate for materials that are difficult to cut.

Saw blades for free hand sawing of different materials, for all ROLLER'S reciprocating saws and other makes.

- Alternating tooth pitch (combi-teeth) for fast, smooth cut, also when sawing mixed materials (wood/metal).
- Flexible saw blades, also for sawing flush with wall.



German Top Quality	ROLLER'S saw blades for metal	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 150-1 Sheet, metal, also stainless steel ≥ 1.2 mm	150	1	HSS-Bi flexible		red	5	561105 A05	24,80
	Saw blade 200-1 Sheet, metal, also stainless steel ≥ 1.2 mm	200	1	HSS-Bi flexible		red	5	561106 A05	32,50
	Saw blade 90-1.4, curved blade Metal, also stainless steel ≥ 1.5 mm	90	1.4	HSS-Bi		red	5	561107 A05	23,00
	Saw blade 150-1.4 Metal, also stainless steel ≥ 1.5 mm	150	1.4	HSS-Bi flexible		red	5	561104 A05	25,90
	Saw blade 200-1.4 Metal, also stainless steel ≥ 1.5 mm	200	1.4	HSS-Bi flexible		red	5	561108 A05	32,70
	Saw blade 100-1.8 Metal, also stainless steel ≥ 2 mm	100	1.8	HSS-Bi flexible		red	5	561101 A05	22,20
	Saw blade 150-1.8 Metal, also stainless steel ≥ 2 mm	150	1.8	HSS-Bi flexible		red	5	561103 A05	25,90
	Saw blade 200-1.8 Metal, also stainless steel ≥ 2 mm	200	1.8	HSS-Bi flexible		red	5	561102 A05	32,50
	Saw blade 200-2.5 Metal, also stainless steel ≥ 3 mm	200	2.5	HSS-Bi flexible		red	5	561109 A05	32,50
	Saw blade 280-2.5 Metal, also stainless steel ≥ 3 mm	280	2.5	HSS-Bi flexible		red	5	561112 A05	41,20



German Top Quality	ROLLER'S saw blades for wood and metal	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 210-1.8/2.5 round tip, no snagging. Pallets, wood, wood with nails, metal ≥ 2.5 mm	210	Combo 1.8/2.5	HSS-Bi flexible		black	5	561113 A05	33,50
	Saw blade 150-2.5 Wood, wood with nails, pallets, metal ≥ 3 mm	150	2.5	HSS-Bi flexible		black	5	561110 A05	24,80
	Saw blade 225-2.5 extra thick, for disassembly: Wood, wood with nails, metal ≥ 3 mm	225	2.5	HSS-Bi		black	3	561114 A03	31,90
	Saw blade 300-2.5 extra thick, for disassembly: Wood, wood with nails, metal ≥ 3 mm	300	2.5	HSS-Bi		black	3	561116 A03	42,50
	Saw blade 300-4.2 Wood	300	4.2	WS		black	5	561111 A05	30,30
	Saw blade 225-3.2/5.0 Wood, wood with nails	225	Combo 3.2/5.0	HSS-Bi flexible		black	5	561117 A05	37,80
	Saw blade 290-5.0/6.35 Green wood	290	5.0/6.35	WS		black	5	561118 A05	41,20
	Saw blade 150-6.35 Wood	150	6.35	WS		black	5	561119 A05	17,50



German Top Quality	ROLLER'S saw blades for different purposes	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 150-4.2 cellular concrete, plasterboard	150	4.2	WS		white	5	561115 A05	21,70
	Saw blade 225-8.5 Cellular concrete, hard wood	225	8.5	HM		white	1	561120 A01	56,40
	Saw blade 300-8.5 Cellular concrete, hard wood	300	8.5	HM		white	1	561121 A01	67,60
	Saw blade 400-8.5 Cellular concrete, hard wood	400	8.5	HM		white	1	561122 A01	97,00
	Saw blade 235-12 Cellular concrete, pumice, bricks	235	12	HM		white	1	561123 A01	78,50
	Saw blade 300-12 Cellular concrete, pumice, bricks	300	12	HM		white	1	561124 A01	90,90
	Saw blade 300-12, extra high blade Cellular concrete, pumice, bricks	300	12	HM		white	1	561125 A01	107,70
	Saw blade 200 Cast iron etc.	200		HM-G		white	2	561126 A02	32,40

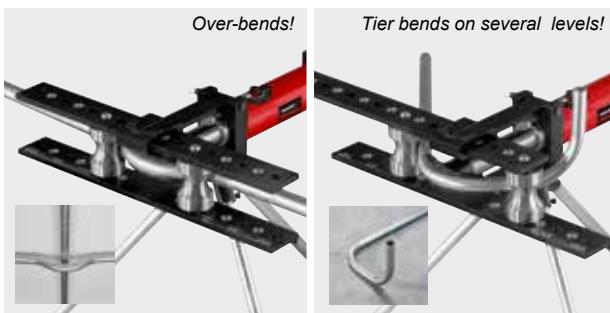
* HSS-Bi: bimetal high speed steel; WS: tool steel; HM: carbide, HM-G: carbide-granulate

Recommended price. All prices plus VAT

ROLLER'S Convex



German Top Quality



Robust, compact, oil-hydraulic pipe bender for steel pipes EN 10255 Ø ½–2", composite pipes Ø 32–75 mm.

- For easy, effortless and fast bending, up to 90°. Also for over-bends and tier bends.
- Universal use for locksmith work, sanitary and heating installation and machine and plant engineering.
- Pipe bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving of welds, press connections and working time. Increased safety due to fewer pipe connections.
- Robust oil-hydraulic drive unit with closed, maintenance-free hydraulic system, for the entire working range up to Ø 75 mm, Ø 2".
- Oil-hydraulic drive unit with hydraulic cylinder made from high-quality, rolled hydraulic pipe. Overload protection of the hydraulic thrust in the foremost piston and pressure release valve for safe working.
- Ergonomically designed thrust lever for strength saving pressure build-up with manual hydraulic pump. No danger of crushing due to end limiting of the thrust lever, for high work safety.
- 2 back former supports and 2 slide rollers form a closed bending frame for high rigidity and precision when bending. Upper back former support tiltable for easy insertion and removal of the pipe, with marked plug positions for the back formers according to the pipe size to be bent, with angle scale 0 to 90°. Upper back former support with laterally adjustable slide roller bearing plate for producing over-bends and tier bends according to requirements also on several levels. Can be used anywhere, any time. No setting.
- Bending formers St for steel pipes, form and pressure stable, made from highly resistant spheroidal iron. Bending formers V for multilayer composite tubes, form and pressure stable, made from torsion-free shell-cast aluminium. Fast changing of the bending formers and back formers by simple plug system.
- Marking on every bending former for dimensionally accurate bending.
- Optimum matching of bending formers and back formers guarantees material-compatible bending without cracks and creases. High strength back formers for low friction support of the thrust pressure.
- Tripod (accessory)

Scope of Delivery

Art.-No.

€

ROLLER'S Convex Set

Oil-hydraulic drive unit, back former supports with back formers, bending formers St or V, in carrying case

Set St ½+¾+1+1¼"	590020 A	1.615,00
Set St ½+¾+1+1¼+1½+2"	590021 A	1.740,00
Set V 40+50+63	590022 A	1.640,00

Accessories

ROLLER'S Convex drive unit

with back former supports and back formers 590000 A 1.425,00

Back former Ø 75 mm, pack of 2 590111 R 357,00

Tripod 590150 R 162,00

Carrying case with handles 590160 A 238,00

Angle gauge for dimensionally accurate bending 590153 R 41,60

Bending former	for pipes Ø mm/inch	Bending radius ¹⁾ mm	Bending radius ²⁾ mm	Suitable for				Art.-No.	€
				St 10255	>	St 10255	>		
St ½"	50			•				590051 R	45,10
St ½"	65			•				590052 R	53,80
St ¾"	85			•				590053 R	64,70
St 1"	100			•				590054 R	64,70
St 1¼"	150			•				590055 R	72,40
St 1½"	170			•				590056 R	87,70
St 2"	220			•				590057 R	132,00
V 32 mm	112	128		•				590061 R	59,50
V 40 mm	140	160		•				590058 R	75,20
V 50 mm	175	200		•				590059 R	102,00
V 63 mm	220	252		•				590060 R	144,00
V 75 mm	260	298		▲				590062 R	318,00

St 10255: Steel pipes (threaded pipes) EN 10255 (DIN 2440)

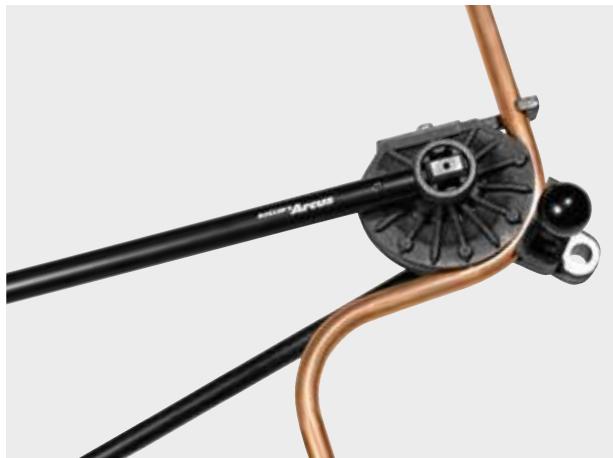
V: Multilayer composite pipes of the pressfitting systems

▲ Back former Ø 75 mm, pack of 2 (Art.-No. 590111) required

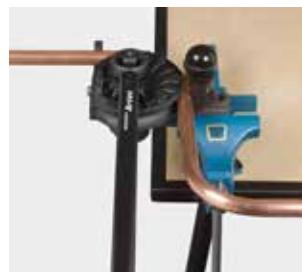
¹⁾ Bending radius mm on the inside of the bend (EN 10255)

²⁾ Bending radius mm at the neutral axis of the bend (DVGW VP 632)

ROLLER'S Arcus



German Top Quality



Robust manual tube bender for hard, semi-hard and soft copper tubes (also thin-walled), Ø 10–22 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", soft jacketed copper pipes (also thin-walled) Ø 10–18 mm, stainless steel tubes of the pressfitting systems Ø 12–18 mm, C-steel pipes of the pressfitting systems Ø 12–22 mm (jacketed up to Ø 18 mm), soft precision steel pipes Ø 10–20 mm, electrical installation pipes EN 50086 Ø 16–20 mm, composite tubes Ø 14–32 mm.

- For cold draw bending of hard and soft pipes, up to 180°, free hand or for stationary bending in a parallel vice.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Robust design, drive unit of hardened steel. Form and pressure stable, high sliding bending formers and back formers made from high strength, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.
- Universal bending formers and back formers for many pipe types, easily changeable, see page 43.
- Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, ROLLER'S Arco and in cordless pipe and tube bender ROLLER'S Arco 22 V.
- Easy bending by favourable leverage. Optimum force transmission and bending position by selectable lever arm position.

Scope of Delivery

Art.-No.

€

ROLLER'S Arcus Basic-Pack

Drive unit, insert bolt, in steel case

154010 A

451,00

ROLLER'S Arcus Set

Drive unit, insert bolt, bending formers and back formers, ROLLER'S bending spray, in steel case

Set 15+18+22

154001 A

774,00

Set 12+15+18+22

154003 A

870,00

Set 14+16+18

154002 A

746,00

Set 10+12+14+16+18+22

154004 A

1.096,00

ROLLER'S Arcus Set are delivered with bending formers and back formers with the respectively smaller bending radius, see table on page 43.

Accessories

Bending and back formers

See page 43

ROLLER'S Arcus drive unit

154000 A

289,00

ROLLER'S Arco drive unit

580000 A220

1.140,00

Insert bolt

582036

39,30

ROLLER'S bending spray 150 ml

140121 A

18,70

Steel case, with inlay

154160 A

124,00



German Top Quality



Powerful, robust, handy hybrid pipe bender for cordless and mains operation. For hard, semi-hard and soft copper pipes (also thin-walled), Ø 10–28 mm, Ø $\frac{3}{8}$ – $1\frac{1}{8}$ ", soft coated copper pipes (also thin-walled) Ø 10–18 mm, thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø $\frac{3}{8}$ – $1\frac{1}{8}$ ", stainless steel pipes of the pressfitting systems Ø 12–28 mm, carbon steel pipes of the pressfitting systems (also coated) Ø 12–28 mm, soft precision steel pipes Ø 10–28 mm, steel pipes EN 10255 (DIN 2440) Ø $\frac{1}{4}$ – $\frac{3}{4}$ ", electrical installation pipes EN 50086 Ø 16–25 mm, composite pipes Ø 14–40 mm, etc. Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 90 bends Ø 22 mm per battery charge*.

- For crease-free, cold draw bending of hard, semi-hard and soft pipes, up to 180°. Anywhere without a cable.
- Universal for many pipe types excellently suitable for pipes of the pressfitting systems, for hard and semi-hard copper pipes as well as for thin-walled copper heating pipes in accordance with EN 1057.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- For mains-independent bending on site or stationary bending on a machine holder (accessory).
- Compact, handy, easy to transport, drive unit with battery only 8.5 kg.
- Practical, ergonomically designed spade handle with soft grip.
- Fast, easy work. Angle scale 0 – 180° for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.
- Bending and exact positioning by continuous speed control - fast and creep speed with immediate stop.
- Self-contained force flow in the bending process.
- Maintenance-free, robust gear with safety slip clutch and recoil, for long life.
- Proven, powerful battery motor 21.6 V, 500 W output, right and left-hand rotation, safety switch.
- Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.
- **Li-Ion 22 V technology**
Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0 Ah capacity for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 90 bends, 9.0 Ah for approx. 160 bends stainless steel pipe of the Ø 22 mm press fitting systems per battery charge*. Charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless or mains operation**
Supply voltage 100–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- Bending formers and back formers, easily exchangeable for different pipe sizes, materials and bending radii, see page 43.
- Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, ROLLER'S Arco and in manual tube bender ROLLER'S Arcus.

ROLLER'S Arco 22 V



3B

WB

Scope of Delivery

Art.-No.

€

ROLLER'S Arco 22 V Basic-Pack

Drive machine 21.6 V, Li-Ion 21.6 V, 5.0 Ah battery,
100–240 V, 90 W rapid charger, insert bolt,
in steel case

580014 A220

1.990,00

ROLLER'S Arco 22 V Set

Drive machine 21.6 V, Li-Ion 21.6 V, 5.0 Ah battery,
100–240 V, 90 W rapid charger, insert bolt,
bending formers and back formers, in steel case.

Set 15+18+22	580051 A220	2.447,00
Set 15+18+22+28¹⁾	580052 A220	2.715,00
Set 15+18+22+28²⁾	580053 A220	2.690,00
Set 15+18+22+28³⁾	580054 A220	2.650,00
Set 12+15+18+22	580055 A220	2.480,00
Set 12+15+18+22+28¹⁾	580056 A220	2.740,00
Set 12+15+18+22+28²⁾	580057 A220	2.780,00
Set 15+22+28¹⁾	580058 A220	2.480,00
Set 15+22+28²⁾	580059 A220	2.590,00
Set 17+20+24	580060 A220	2.550,00
Set 12+14+16+18+22	580061 A220	2.570,00
Set 12+14+16+18+22+28¹⁾	580062 A220	2.770,00
Set 12+14+16+18+22+28²⁾	580063 A220	2.870,00
Set 14+16+18+22+28¹⁾	580064 A220	2.670,00
Set 14+16+18+22+28²⁾	580065 A220	2.780,00
Set ½+⅓+⅔+¾+⅜"	580066 A220	2.970,00
Set 16+20+26+32	580067 A220	2.860,00
Set 16+20+25+32	580068 A220	2.780,00
Set 20+25+32	580069 A220	2.750,00

ROLLER'S Arco 22 V Sets are delivered with bending formers and back formers with the respectively smaller bending radius, see table on page 43.
Exception Art. No. 580069.

¹⁾ Bending former and back former 28, R102, Art. No. 581070, for hard, semi-hard copper pipes, also thin-walled, see page 43.

²⁾ Bending former and back former 28, ¾" (DN 20), R102, Art. No. 581260, for hard copper pipes Ø 28 mm, Ø 1 ¼", pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, see page 43.

³⁾ Bending former and back former 28, ¾" (DN 20), R114, Art. No. 581310 for hard, semi-hard copper pipes, also thin-walled, Ø 28 mm, pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm. According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm, see page 43.

Accessories

Bending and back formers	See page 43
ROLLER'S Arco 22 V drive unit, without battery	580004 A22 1.390,00
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22 299,00
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22 399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220 169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220 399,00
220–240 V/21.6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571578 A220 499,00
Insert bolt	582036 39,30
Steel case with inlay	566030 A 124,00
ROLLER'S bending spray 150 ml	140121 A 18,70
Machine holder 3B height adjustable, on tripod	586100 R 235,00
Machine holder WB height adjustable, for fixing to the workbench	586150 R 165,00
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161

ROLLER'S ArcoGerman Top Quality

Powerful, robust electric pipe bender for hard, semi-hard and soft copper pipes (also thin-walled), Ø 10–35 mm, Ø $\frac{3}{8}$ – $1\frac{1}{8}$ ", soft coated copper pipes (also thin-walled) Ø 10–18 mm, thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø $\frac{3}{8}$ – $1\frac{1}{8}$ ", stainless steel pipes of the pressfitting systems Ø 12–28 mm, carbon steel pipes of the pressfitting systems Ø 12–28 mm (also coated), soft precision steel pipes Ø 10–28 mm, steel pipes EN 10255 Ø $\frac{1}{4}$ – $\frac{3}{4}$ ", electrical installation pipes EN 50086 Ø 16–32 mm, composite pipes Ø 14–40 mm, etc.

- For crease-free, cold draw bending of hard, semi-hard and soft pipes, up to 180°.
- Universal for many pipe types excellently suitable for pipes of the pressfitting systems, for hard and semi-hard copper pipes as well as for thin-walled copper heating pipes in accordance with EN 1057.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- For bending on site or stationary bending on a machine holder (accessory).
- Compact, handy, easy to transport, drive unit only 8 kg.
- Fast, easy work. Angle scale 0 – 180° for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.
- Bending and exact positioning by continuous speed control.
- Self-contained force flow during the bending process.
- Maintenance-free, robust gear with safety slip clutch and recoil, for long life.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1000 W, right and left-hand rotation, safety switch.
- Form and pressure stable, high sliding bending formers and back formers made from high strength, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.
- Bending formers and back formers, easily exchangeable for different pipe sizes, materials and bending radii, see page 43.
- Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, cordless pipe and tube bender ROLLER'S Arco 22 V and in manual tube bender ROLLER'S Arcus.
- Also ideal for semi-hard copper tubes and thin-walled heating pipes made of copper according to EN 1057.



Scope of Delivery

Art.-No.

€

ROLLER'S Arco Basic-Pack

Drive unit, insert bolt,
in steel case

580010 A220 **1.280,00**

ROLLER'S Arco Set

Drive unit, insert bolt, bending formers and back
formers, in steel case.

Set 15+18+22	580026 A220	1.680,00
Set 15+18+22+28¹⁾	580027 A220	1.870,00
Set 15+18+22+28²⁾	580036 A220	1.980,00
Set 15+18+22+28³⁾	580035 A220	1.940,00
Set 12+15+18+22	580020 A220	1.770,00
Set 12+15+18+22+28¹⁾	580033 A220	2.030,00
Set 12+15+18+22+28²⁾	580037 A220	2.070,00
Set 15+22+28¹⁾	580022 A220	1.770,00
Set 15+22+28²⁾	580040 A220	1.880,00
Set 17+20+24	580023 A220	1.840,00
Set 12+14+16+18+22	580021 A220	1.860,00
Set 12+14+16+18+22+28¹⁾	580031 A220	2.060,00
Set 12+14+16+18+22+28²⁾	580038 A220	2.160,00
Set 14+16+18+22+28¹⁾	580028 A220	1.960,00
Set 14+16+18+22+28²⁾	580039 A220	2.070,00
Set ½+⅓+⅔+⅔+⅓"	580024 A220	2.260,00
Set 16+20+26+32	580025 A220	2.150,00
Set 16+20+25+32	580034 A220	2.070,00
Set 20+25+32	580029 A220	2.040,00
Set 32+40	580030 A220	2.070,00

ROLLER'S Arco Set are delivered with bending formers
with the respectively smaller bending radius, see table on page 43.
Exception Art. No. 580029 and 580030.

¹⁾ Bending former and back former 28, R102, Art. No. 581070, for hard, semi-hard copper pipes, also thin-walled, see page 43.

²⁾ Bending former and back former 28, ¾" (DN 20), R102, Art. No. 581260, for hard copper pipes Ø 28 mm, Ø 1 ½", pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, steel pipes Ø ¾", see page 43.

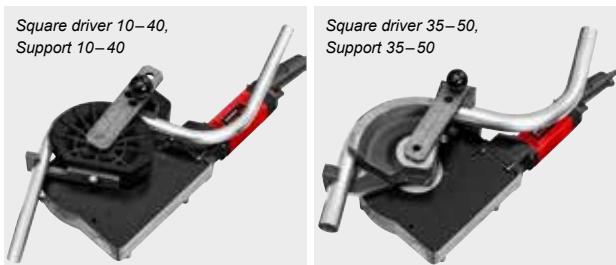
³⁾ Bending former and back former 28, ¾" (DN 20), R114, Art. No. 581310 for hard, semi-hard copper pipes, also thin-walled, Ø 28 mm, pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, steel pipes Ø ¾". According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm, see page 43.

Accessories

Bending and back formers	See page 43
ROLLER'S Arco drive unit	580000 A220 1.140,00
Insert bolt	582036 39,30
Steel case with inlay	586000 A 124,00
ROLLER'S bending spray 150 ml	140121 A 18,70
Machine holder 3B height adjustable, on tripod	586100 R 235,00
Machine holder WB height adjustable, for fixing to the workbench	586150 R 165,00



German Top Quality



Powerful, robust, compact electric pipe bender for steel pipes EN 10255 Ø ¼–1 ¼", stainless steel pipes EN ISO 1127, EN 10217-7 Ø ½–1 ¼", s ≤ 2.6 mm, hard, semi-hard and soft copper pipes Ø 10–42 mm (thin-walled up to Ø 35 mm), thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø ¾–1 ½", stainless steel pipes of the pressfitting systems Ø 12–42 mm, carbon steel pipes of the pressfitting systems Ø 12–42 mm (coated up to Ø 28 mm), composite pipes Ø 14–50 mm, soft precision steel pipes Ø 10–28 mm, electrical installation pipes EN 50086 Ø 16–32 mm, etc. (s = wall thickness)

- For cold draw bending of hard, semi-hard and soft pipes, up to 90°.
- Ideal for bending on site without a vice. For locksmith work, sanitary and heating installation and refrigeration and hydraulic technology.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Fast, easy work. Angle scale on every bending former for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.
- Self-contained force flow in the bending process.
- Bending and exact positioning by continuous speed control.
- Self-contained force flow during the bending process (**Patent DE 39 03 041**).
- Maintenance-free, robust gear with safety slip clutch and recoil, for long life.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1000 W, right and left-hand rotation, safety switch.
- Bending formers for ROLLER'S Arco 50 (Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540): Form and pressure stable bending formers die-cast and back formers made from high strength, high sliding, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.
- Quickly and easily changeable bending formers and back formers.
- Bending formers and back formers of electric pipe and tube bender ROLLER'S Arco, cordless pipe and tube bender ROLLER'S Arco 22 V and manual pipe bender ROLLER'S Arcus can be used (with square driver 10–40, support 10–40), see page 43.

Scope of Delivery	Art.-No.	€
ROLLER'S Arco 50 Basic-Pack		
Drive unit, square driver 35–50, support 35–50, insert bolt, in transport box	580110 A220	3.350,00
Accessories		
Bending and back formers	See page 43	
ROLLER'S Arco 50 drive unit	580100 A220	2.960,00
Square driver 35–50, support 35–50 for bending formers and back formers Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540, see table page 43	582110 R	178,00
Square driver 10–40, support 10–40 for bending formers and back formers ROLLER'S Arco, ROLLER'S Arco 22 V and ROLLER'S Arcus, see table page 43	582120 R	292,00
Insert bolt	582036	39,30
ROLLER'S bending spray 150 ml	140121 A	18,70
Transport box with handles	590160 A	238,00
Steel case for 1 bending former and back former R 100 and R 135 / R 140 respectively, with inlay	586012 A	106,00

Accessory for ROLLER'S Arco 50, ROLLER'S Arco, ROLLER'S Arco 22V and ROLLER'S Arcus:

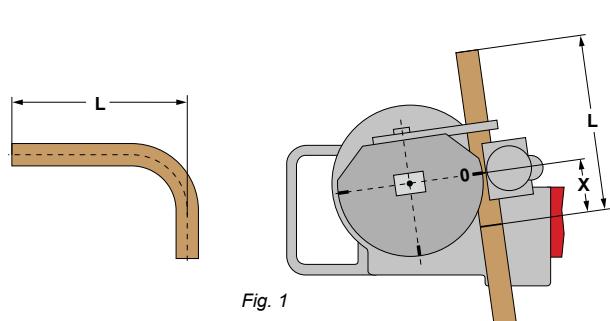
- Form and pressure stable, high sliding bending formers and back formers up to 180° made from high strength, glass fibre reinforced polyamide or aluminium or bending formers up to 90° (Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540) for ROLLER'S Arco 50 die-cast and back formers made from high strength, high sliding, glass fibre reinforced polyamide.
- For material-compatible bending without cracking and creasing.
- Angle scale on every bending former for dimensionally accurate bending.



Bending and back formers for pipes Ø mm/inch O.D.	R mm	X mm 90°	X mm 45°	Material bending former	Arcus				Arco				Arco 22V				Arco 50				Art.-No.	€
					Cu	Cu-U	St 10312	St 10305-U	Cu	Cu-U	St 10312	St 10305-U	Cu	Cu-U	St 10312	St 10305-U	Cu	Cu-U	St 10312	St 10305-U		
					V	V	St 10255	St 50086	V	V	St 10255	St 50086	V	V	St 10255	St 50086	V	V	St 10255	St 50086		
10	40	45	20	P	●				●				●				●				581400	174,00
12	45	49	22	P	●	●	●	●	●				●				●				581410	131,00
14, 10 U, 1/4" (DN 6)	50	53	23	P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581420	127,00
15, 12 U	55	56	25	P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581430	142,00
16, 12 U	60	62	28	P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581440	143,00
17, 15 U	56	60	27	P																	581110	175,00
18, 14 U, 15 U, 3/8" (DN 10)	70	75	33	P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581450	144,00
20, 16 U, 18 U	75	80	36	P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581080	229,00
21, 3, 1/2" (s = 1,6/2,0/2,6)	103	110	50	S																	581480	517,00
22, 18 U, 1/2" (DN 15)	77	81	36	A	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	581460	171,00
22, 18 U, 1/2" (DN 15)	88	91	41	P																	581470	251,00
24, 22 U	75	85	38	P																	581130	278,00
25	98	103	46	P																	581180	306,00
26	98	108	49	P																	581270	422,00
26,9, 3/4" (s = 1,6/2,0/2,6)	102	108	49	S																	581490	577,00
28 ¹⁾	102 ²⁾	108	49	P																	581070	268,00
28, 3/4" (DN 20) ²⁾	102	110	50	A																	581260	413,00
28, 3/4" (DN 20) ²⁾	114	120	54	A																	581310	358,00
30, 28 U	98	105	47	P																	581150	337,00
32	98	110	50	P																	581280	327,00
32	114	121	54	A																	581320	422,00
1" (DN 25)	100	105	47	S																	581520	480,00
33,7, 1" (s = 1,6/2,0/2,6)	100	105	47	S																	581520	480,00
35	100	105	47	S																	581500	480,00
35	140	150	68	A																	581350	564,00
40	140	148	67	A																	581330	568,00
42	140	155	70	S																	581510	513,00
1 1/4" (DN 32)	140	150	68	S																	581530	499,00
42,4, 1 1/4" (s = 2,0/2,6)	140	150	68	S																	581540	499,00
50	135	143	64	S																	581540	674,00
5/8" (9,5mm)	43	48	22	P	●				●	●			●	●			●	●			581200	220,00
1/2" (12,7mm)	52	60	27	P	●				●	●			●	●			●	●			581210	210,00
5/8" (15,9mm)	63	70	32	P	●				●	●			●	●			●	●			581220	236,00
3/4" (19,1mm)	75	82	37	P	●				●	●			●	●			●	●			581230	281,00
5/8" (22,2mm)	98	107	48	P	●				●	●			●	●			●	●			581240	329,00
1" (25,4mm)	101	112	50	P					●	●			●	●			●	●			581370	326,00
1 1/8" (28,6mm)	102	110	44	A					●	●			●	●			●	●			581260	413,00
1 1/8" (28,6mm)	115	117	53	A					●	●			●	●			●	●			581380	358,00
1 1/4" (31,8mm)	114	123	55	A					●	●			●	●			●	●			581320	422,00
1 1/4" (31,8mm)	133	145	65	A					●	●			●	●			●	●			581390	596,00
1 5/8" (34,9mm)	100	105	47	S																	581500	480,00
1 5/8" (34,9mm)	140	150	68	A					●	●			●	●			●	●			581350	564,00
1 5/8" (41,3mm)	140	155	70	S													●	●			581510	513,00

Bending to measure

If a bend is to be in a certain place on the pipe, a length correction must be made according to the pipe size. The correction dimension X specified in Fig. 1 must be considered for a 90° bend or a 45° bend. The nominal dimension L must be shortened by the value X here. If, e.g., the dimension L for pipe size 22 is 400 mm and a bend of 90° with a bending radius of 77 mm is to be made, the dimension line should be marked on the pipe at 319 mm. This mark must then be placed at the 0 mark on the bending former as shown in Fig. 1.



R mm

X mm

s mm

1)

2)

3)

Bending radius mm at the neutral axis of the bend (DVGW GW 392) correction dimension mm for a 90° bend or a 45° bend

Wall thickness

hard, semi-hard copper pipes, also thin-walled, EN 1057

hard copper pipes EN 1057

According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm.

Square driver 10–40, support 10–40 (Art. No. 582120) necessary.

Square driver 35–50, support 35–50 (Art. No. 582110) necessary.

hard, semi-hard, soft copper tubes, also thin-walled, EN 1057

Copper pipes K65 for refrigeration and air-conditioning technology in accordance with EN 12735-1

St 10312: Stainless steel pipes of the pressfitting systems EN 10312, series 2, EN 10088, EN 10217-7

St 1127: Stainless steel pipes EN ISO 1127, EN 10217-7

St 10305-U: Coated, soft carbon steel pipes of the pressfitting systems EN 10305-3

St 10305: Soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3, carbon steel pipes EN 10305-3

St 10255: Steel pipes (threaded pipes) EN 10255

St 50086: Electrical installation pipes EN 50086

U:

Jacketed composite tubes of the pressfitting systems

P: Glass fibre-reinforced bending former

A: Aluminium bending former

S: Spheroidal iron bending former

ROLLER'S PoloGerman Top Quality

Practical, ultra handy, ultra light compact one-handed pipe bender for soft copper pipes Ø 10–22 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, soft jacketed copper pipes Ø 10–18 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, soft coated carbon steel pipes of the press fitting systems Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.0 mm. Multi-layer composite pipes Ø 14–32 mm. (s = wall thickness)

- For simple and dimensionally accurate bending of soft pipes, up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, cooling and hydraulics technologies.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Stable, robust drive unit with proven ratchet feed, for the entire working range up to Ø 32 mm.
- Practical multifunction lever for fast feed and fast return for ultra fast working.
- Can be used anywhere, handy, light, drive unit only 0.9 kg.
- Back former support S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, $\frac{3}{8}$ – $\frac{7}{8}$ ". Back former support Ø 32 mm with back formers Ø 32 mm pipes. Device for reverse bending up to Ø 26 mm, $\frac{7}{8}$ " (accessory).
- Dimensionally accurate bending by marked bending formers.
- Fast feed and return.
- High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 45.
- Also ideal for thin-walled heating pipes and area heating pipes made of copper according to EN 1057.

ROLLER'S Polo Set

Up to Ø 26 mm with drive unit, bending formers, back former support S Ø 10–26 mm with back formers, in steel case/carrying case.

Up to Ø 32 mm with drive unit, bending formers, back former support S Ø 10–26 mm with back formers, back former support Ø 32 mm with back formers, in case.

Set 12+15+18+22	$\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153025 A	346,00
Set 10+12+15+18+22	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153021 A	362,00
Set 12+14+16+18+22		153020 A	362,00
Set Allround 22			
10+12+14+15+16+17+18+20+22	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153027 A	465,00
Set 14+16+20+25/26		153026 A	346,00
Set 14+16+18+20+25/26		153022 A	362,00
Set 16+20+25/26+32		153029 A	550,00
Set 16+18+20+25/26+32		153023 A	585,00
Set Allround 32			
10+12+14+15+16+17+18+20+22+25/26+32	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153028 A	655,00

Accessories

ROLLER'S Polo inlay for drive unit	153100 A	148,00
Back former support S Ø 10–26 mm with back formers for pipes Ø 10–26 mm, $\frac{3}{8}$–$\frac{7}{8}"$	153125 RX	59,70
Back former support Ø 32 mm with back formers for Ø 32 mm pipes	153115 RX2	128,50
Device for reverse bending on laid pipes up to Ø 26 mm, $\frac{7}{8}"$	153140	149,00
Steel case with inlay	153265 A	53,00
Case with inlay	153270 A	104,00

Bending former for pipes Ø mm/inch O.D.	Bending radius mm	Suitable for				Art.-No.	€
		Cu	Cu-U	St 10305-U	St 10305		
10, $\frac{3}{8}"$	30	•			•	153155 R	30,90
12, 10 U, $\frac{1}{2}"$	36	•	•		•	153160 R	30,90
14, 12 U	50	•		•	•	153170 R	30,90
15, 12 U, $\frac{5}{8}"$	55	•	•		•	153175 R	30,90
16, 14 U	55	•	•		•	153180 R	30,90
17, 15 U	60			•		153185 R	30,90
18, 14 U, 15 U, 16 U, $\frac{3}{4}"$	72	•	•		•	153190 R	30,90
20, 18 U	79	•	•		•	153195 R	30,90
22, 18 U, $\frac{7}{8}"$	86	•	•			153200 R	30,90
25, 26	88				•	153205 R	30,90
32	128				•	153210 R	58,00

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

Cu: soft copper tubes, also thin-walled

St 10305-U: soft coated carbon steel pipes of the pressfitting systems EN 10305-3

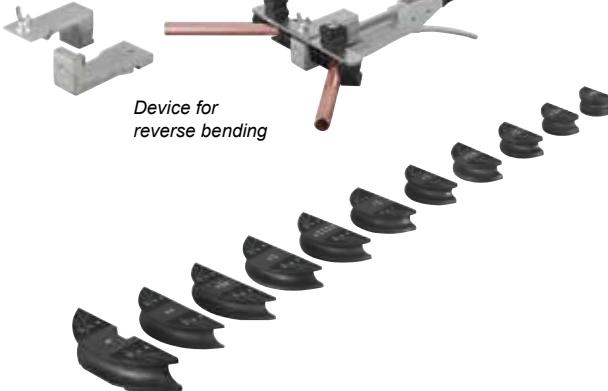
St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3

U: jacketed

V: composite tubes of the pressfitting systems



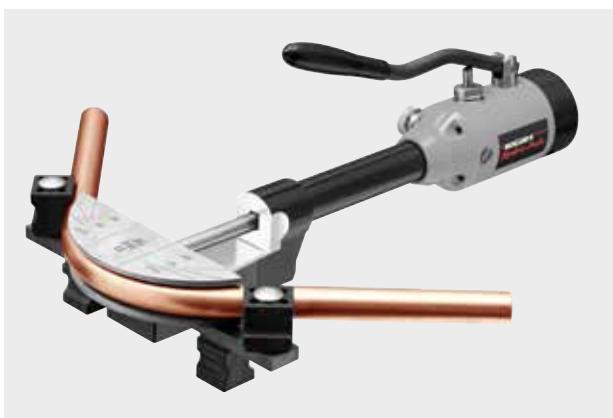
Device for
reverse bending



ROLLER'S Hydro-Polo



German Top Quality



Effortless, oil-hydraulic manual pipe bender for soft copper pipes Ø 10–22 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, soft coated copper pipes Ø 10–18 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, pipes of the pressfitting systems made from stainless, nickel steel Ø 15–22 mm, s ≤ 1.2 mm, made from soft carbon steel, coated Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.5 mm. Multilayer composite pipes Ø 14–32 mm. (s = wall thickness)

- For simple and dimensionally accurate bending of pipes up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, refrigeration and hydraulics technologies.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Robust, compact drive unit with closed, maintenance-free hydraulic system. Handy and light, only 2.4 kg.
- Oil-hydraulic drive unit with hydraulic cylinder made from high-quality, rolled hydraulic pipe. Ergonomically designed thrust lever for strength saving pressure build-up with manual hydraulic pump. Reliable hydraulic feed with overload protection in the foremost piston position and pressure release valve for safe working.
- Can be used anywhere, even in confined spaces. Fast, easy working, e.g. Ø 22 mm copper pipe with bend in only 18 s.
- Back former support H-S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, $\frac{3}{8}$ – $\frac{7}{8}$ ". Back former support Ø 32 mm, with back formers for pipes Ø 32 mm.
- Dimensionally accurate bending by marked bending formers.
- High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 47.
- Also ideal for thin-walled heating pipes and area heating pipes made from copper according to EN 1057.



ROLLER'S Hydro-Polo Set

Up to Ø 26 mm with oil-hydraulic drive unit, polyamide bending formers, back former support H-S Ø 10–26 mm with back formers, in case.

Up to Ø 32 mm with oil-hydraulic drive unit, polyamide bending formers, back former support H-S Ø 10–26 mm with back formers, back former support Ø 32 mm with back formers, in case.

Set 12+15+18+22	$\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153525 AX	674,00
Set 10+12+15+18+22	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153521 AX	699,00
Set 12+14+16+18+22	$\frac{1}{2}+\frac{3}{4}+\frac{7}{8}"$	153520 AX	699,00
Set Allround 22			
10+12+14+15+16+17+18+20+22	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153527 AX	728,00
Set 14+16+20+25/26		153526 A	674,00
Set 14+16+18+20+25/26		153522 A	699,00
Set 16+20+25/26+32		153529 A	749,00
Set 16+18+20+25/26+32		153523 A	772,00
Set Allround 32			
10+12+14+15+16+17+18+20+22+25/26+32	$\frac{3}{8}+\frac{1}{2}+\frac{5}{8}+\frac{3}{4}+\frac{7}{8}"$	153528 AX	826,00

Use ROLLER'S Hydro-Polo INOX or aluminium bending formers for pipes of the stainless, nickelled steel press fitting systems.

ROLLER'S Hydro-Polo INOX Set

With oil-hydraulic drive unit, aluminium bending formers, back former support H-S Ø 10–26 mm with back formers, in case.

Especially also for

Geberit Mapress Stainless-steel (EN 10088, 1.4401),
Geberit Mapress Stainless-steel (EN 10088, 1.4521, nickel-free),
Geberit Mapress Carbon Steel (EN 10305-3, 1.0034 (E195)),
Viega Sanpress (EN 10088, 1.4401),
Viega Prestabo (EN 10305-3, 1.0308 (E235)).

Set 15+18+22		153510 A	745,00
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Accessories

ROLLER'S Hydro-Polo drive unit		153500 A	549,00
Back former support H-S Ø 10–26 mm with back formers for pipes Ø 10–26 mm, $\frac{3}{8}-\frac{7}{8}"$		153501 R	66,80
Back former support Ø 32 mm with back formers for Ø 32 mm pipes		153115 RX2	128,50
Case with inlay		153570 A	104,00

Bending former for pipes Ø mm/inch O.D.	Bending radius ") mm	Suitable for					Art.-No.	€
		Cu	Cu-U	St 10217	St 10305	St 10305-U		
10, $\frac{3}{8}"$	30	•			•		153155 R	30,90
12, 10 U, $\frac{1}{2}"$	36	•	•		•		153160 R	30,90
14, 12 U	50	•			•	•	153170 R	30,90
15, 12 U, $\frac{5}{8}"$ ²⁾	55	•	•	•	•		153531 R	70,80
15, 12 U, $\frac{3}{4}"$	55	•	•		•		153175 R	30,90
16, 14 U	55	•	•		•		153180 R	30,90
17, 15 U	60					•	153185 R	30,90
18, 14 U, 15 U, 16 U, $\frac{3}{4}"$ ²⁾	72	•	•	•	•		153532 R	70,80
18, 14 U, 15 U, 16 U, $\frac{7}{8}"$	72	•	•		•		153190 R	30,90
20, 18 U	79	•	•		•	•	153195 R	30,90
22, 18 U, $\frac{7}{8}"$ ²⁾	86	•	•		•		153540 R	70,80
22, 18 U, $\frac{3}{4}"$	86	•	•				153200 R	30,90
25, 26	88					•	153205 R	30,90
32	128					•	153210 R	58,00

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

²⁾ Aluminium bending formers

Cu: soft copper tubes, also thin-walled

St 10217: Stainless, nickel steel pipes of the press fitting systems EN 10217-7, EN 10312, series 2, material 1.4401

St 10305-U: soft coated carbon steel pipes of the press fitting systems EN 10305-3

St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3

U: coated

V: multilayer composite pipes of the press fitting systems

ROLLER'S Hydro-Polo 22 V



German Top Quality



Compact, robust, oil-hydraulic hybrid pipe bender for cordless and mains operation. For soft copper pipes Ø 10–22 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, soft coated copper pipes Ø 10–18 mm, Ø $\frac{3}{8}$ – $\frac{7}{8}$ ", s ≤ 1.0 mm, pipes of the pressfitting systems made from stainless, nickel steel Ø 15–22 mm, s ≤ 1.2 mm, made from soft carbon steel, coated Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.5 mm. Multilayer composite pipes Ø 14–32 mm. (s = wall thickness)

Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 110 bends Ø 22 mm per battery charge*.

- For simple and dimensionally accurate bending of pipes up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, refrigeration and hydraulics technologies.
- Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.
- Comfortable weight, drive unit with battery only 3.0 kg. For easy working without fatigue.
- Can be used anywhere, even in confined spaces. Fast, easy working, e.g. Ø 22 mm stainless-steel pipe bend in only 8 s.
- Ergonomically designed handle with soft grip.
- Several tons thrust for crease-free, split-second pressing. Thrust 9 kN. Robust, powerful, electro-hydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Back former support H-S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, $\frac{3}{8}$ – $\frac{7}{8}$ ". Back former support Ø 32 mm, with back formers for pipes Ø 32 mm.
- Dimensionally accurate bending by marked bending formers.
- High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 49.
- Also ideal for thin-walled heating pipes and area heating pipes made from copper according to EN 1057.

● Li-Ion 22 V Technology

Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 110 bends, 5.0 Ah for approx. 220 bends, 9.0 Ah for approx. 396 bends on stainless-steel pipes of the Ø 22 mm press fitting systems per battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. Rapid charger 100–240 V, 50–60 Hz, 90 W or rapid charger 100–240 V, 50–60 Hz, 290 W, for shorter charging times (accessory).

● For cordless and mains operation

Power supply 220–240 V/21.6 V, 50–60 Hz, 15 A (output), for mains operation instead of Li-Ion 21.6 V battery (accessory).

Scope of Delivery

Art.-No.

€

ROLLER'S Hydro-Polo 22 V Basic-Pack

21.6 V drive unit, Li-Ion 21.6 V, 1.5 Ah battery, 220–240 V, 70 W rapid charger, in XL-Boxx system case. Without back formers, without back former supports

153401 A220

1.159,00

ROLLER'S Hydro-Polo 22 V INOX Set

21.6 V drive unit, Li-Ion 21.6 V, 1.5 Ah battery, 220–240 V, 70 W rapid charger. Aluminium bending formers, back former supports H-S Ø 10–26 mm with back formers, in XL-Boxx system case.

Especially also for

Geberit Mapress Stainless-steel (EN 10088, 1.4401), Geberit Mapress Stainless-steel (EN 10088, 1.4521, nickel-free), Geberit Mapress Carbon Steel (EN 10305-3, 1.0034 (E195)), Viega Sanpress (EN 10088, 1.4401), Viega Prestabo (EN 10305-3, 1.0308 (E235)).

Set 15+18+22

153419 A220

1.429,00



ROLLER'S Hydro-Polo 22 V



Scope of Delivery

Art.-No.

€

ROLLER'S Hydro-Polo 22 V Set

21.6 V drive unit, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, in XL-Boxx system case.

Up to Ø 26 mm with polyamide bending formers, back former support H-S Ø 10–26 mm with back formers.

Up to Ø 32 mm with polyamide bending formers, back former support H-S Ø 10–26 mm with back formers, back former support Ø 32 mm with back formers.

Set 12 + 15 + 18 + 22	$\frac{1}{2} + \frac{3}{8} + \frac{3}{4} + \frac{7}{8}$ "	153410 AX220	1.339,00
Set 10 + 12 + 15 + 18 + 22	$\frac{3}{8} + \frac{1}{2} + \frac{3}{8} + \frac{3}{4} + \frac{7}{8}$ "	153411 AX220	1.379,00
Set 12 + 14 + 16 + 18 + 22	$\frac{1}{2} + \frac{3}{4} + \frac{7}{8}$ "	153412 AX220	1.379,00
Set Allround 22			
10 + 12 + 14 + 15 + 16 + 17 + 18 + 20 + 22	$\frac{3}{8} + \frac{1}{2} + \frac{5}{8} + \frac{3}{4} + \frac{7}{8}$ "	153416 AX220	1.499,00
Set 14 + 16 + 20 + 25/26		153413 A220	1.339,00
Set 14 + 16 + 18 + 20 + 25/26		153414 A220	1.379,00
Set 16 + 20 + 25/26 + 32		153415 A220	1.429,00
Set 16 + 18 + 20 + 25/26 + 32		153417 A220	1.529,00
Set Allround 32			
10 + 12 + 14 + 15 + 16 + 17 + 18 + 20 + 22 + 25/26 + 32	$\frac{3}{8} + \frac{1}{2} + \frac{5}{8} + \frac{3}{4} + \frac{7}{8}$ "	153418 AX220	1.719,00

Use ROLLER'S Hydro-Polo 22 V INOX or aluminium bending formers for pipes of the stainless, nickelled steel press fitting systems.

Accessories

ROLLER'S Hydro-Polo 22 V drive unit, without battery	153400 A22	525,00
Back former support H-S Ø 10–26 mm with back formers for pipes Ø 10–26 mm, $\frac{3}{8} - \frac{7}{8}$ "	153501 R	66,80
Back former support Ø 32 mm with back formers for Ø 32 mm pipes	153115 RX2	128,50
Li-Ion 21,6 V, 2,5 Ah battery	571571 A22	249,00
Li-Ion 21,6 V, 5,0 Ah battery	571581 A22	299,00
Li-Ion 21,6 V, 9,0 Ah battery	571583 A22	399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	399,00
220–240 V/21,6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21,6 V battery	571567 A220	399,00
XL-Boxx system case with inlay	153455 A	225,00
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161	

Bending former for pipes Ø mm/inch O.D.	Bending radius ¹⁾ mm	Suitable for					Art.-No.	€
		Cu	Cu-U	St 10217	St 10305	St 10305-U		
10, $\frac{3}{8}$ "	30	•			•		153155 R	30,90
12, 10 U, $\frac{1}{2}$ "	36	•	•		•		153160 R	30,90
14, 12 U	50	•			•	•	153170 R	30,90
15, 12 U, $\frac{5}{8}$ " ²⁾	55	•	•	•	•		153531 R	70,80
15, 12 U, $\frac{7}{8}$ "	55	•	•		•		153175 R	30,90
16, 14 U	55	•	•		•		153180 R	30,90
17, 15 U	60					•	153185 R	30,90
18, 14 U, 15 U, 16 U, $\frac{3}{4}$ " ²⁾	72	•	•	•	•		153532 R	70,80
18, 14 U, 15 U, 16 U, $\frac{3}{4}$ "	72	•	•	•	•		153190 R	30,90
20, 18 U	79	•	•		•	•	153195 R	30,90
22, 18 U, $\frac{7}{8}$ " ²⁾	86	•	•	•	•		153540 R	70,80
22, 18 U, $\frac{7}{8}$ "	86	•	•				153200 R	30,90
25, 26	88						153205 R	30,90
32	128						153210 R	58,00

¹⁾ Bending radius mm at the neutral axis of the bend (DVGW GW 392)

²⁾ Aluminium bending formers

Cu: soft copper tubes, also thin-walled

St 10217: Stainless, nickel steel pipes of the pressfitting systems EN 10217-7, EN 10312, series 2, material 1.4401

St 10305-U: soft coated carbon steel pipes of the press fitting systems EN 10305-3

St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3

U: coated

V: multilayer composite pipes of the press fitting systems

ROLLER'S *pressing tools*



22 kN



32 kN



XL 32 kN / XL 45 kN

*German Top Quality*

ROLLER'S universal radial presses for pressfitting systems!

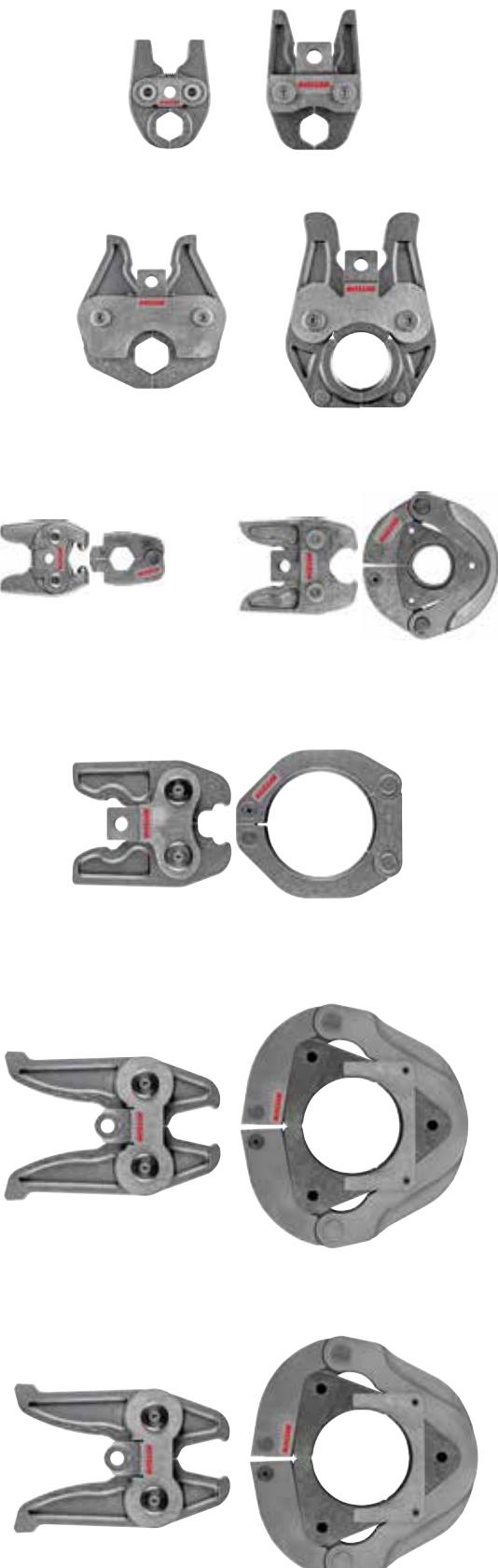
ROLLER'S radial presses can be used universally for all common pressfitting systems and satisfy all the criteria regarding work safety, functional safety and operating safety for perfect, system-conformant safe pressing.

ROLLER produces

- Manual radial presses with locking end stop,
- Hybrid radial presses 22 kN (for cordless and mains operation) with automatic circuit control,
- Electric radial press 32 kN,
- Electric radial press 32 kN with automatic circuit control,
- Hybrid radial press 32 kN (for cordless and mains operation) with automatic circuit control,
- Electric radial press XL 32 kN with automatic circuit control,
- Hybrid radial press XL 45 kN (for cordless and mains operation) with automatic circuit control.

ROLLER offers the right solution for every application.

Extensive endurance tests and the comprehensive ROLLER quality assurance system confirms the high reliability and the high quality of the ROLLER'S pressing tools as well as the constant shear force of the ROLLER'S radial presses for constantly reliable pressing.



German Top Quality



ROLLER'S pressing tongs / pressing rings / pressing rings XL for maximum quality requirements!

ROLLER'S Mini pressing tongs/ROLLER'S pressing tongs/ROLLER'S pressing rings with adapter tongs/ROLLER'S XL pressing rings with XL adapter tongs are made from drop-forged and tenacious, specially hardened special steel and can therefore safely withstand the necessary pressing forces.

The respective system-specific pressing contour is formed with high precision in one action, together with the identification of the pressing contour and size, and exactly rounded on CNC machining centres. This ensures perfectly system-conformant, reliable pressing and long life.

ROLLER'S Mini pressing tongs/Mini adapter tongs with ROLLER'S pressing rings S: Driven by all ROLLER'S 22 kN radial presses.

ROLLER'S pressing tongs/adapter tongs with ROLLER'S pressing rings: Driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust.

Z6 XL adapter tongs with ROLLER'S XL pressing rings: Driven by ROLLER'S Uni-Press XL ACC.

Z6 XL 45 kN adapter tongs with ROLLER'S XL pressing rings: Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.



Confirmations of suitability



Suitability of the ROLLER'S pressing tools!

The suitability of the pressing tools is always determined by the pressing tools manufacturers. The suitability of the ROLLER'S pressing tools was also confirmed by the system manufacturers/providers or certified by independent technical test bodies.

Confirmation of suitability by the system manufacturers/providers

More than 90 % of the manufacturers/providers of the listed pressfitting systems have already tested the ROLLER'S pressing tongs and confirmed their suitability for their pressfitting systems.

Confirmation of suitability by independent test bodies

The suitability of the ROLLER'S pressing tools for other pressfitting systems was certified by independent technical test bodies:

TÜV expertises

are available for Geberit Mepla, Geberit Mapress C-STAHL, Geberit Mapress EDELSTAHL, Geberit Mapress KUPFER, Nussbaum Cupress, Nussbaum Optipress, Uponor Unipipe, Viega-'profipress', Viega-'profipress G', Viega-'sanfix P', Viega-'sanpress', Viega-'Viegatherm P', Wavin Tigris. The TÜV expertises confirm that the ROLLER'S pressing tools are suitable for making perfectly system-conformant press joints with these systems.

Suitability test in accordance with DVGW W 534 (drinking water)

Press joints made with ROLLER'S pressing tools were tested by the State-operated Material Testing Institute in Darmstadt or the Material Testing Institute of Nordrhein-Westfalen according to DVGW worksheet W 534. These material testing institutes are certified by the DVGW for making these tests. A representative cross-section of press joints of pressfitting systems Geberit Mapress Edelstahl, Raccorderie Metallische inoxPRES, Raccorderie Metallische steelPRES, Uponor Unipipe, Viega Megapress, Viega Profipress and Viega Rafofix was tested. The tests led to the result that all ROLLER'S pressing tools are suitable for producing perfect and system conformity pressing joints in accordance with these systems.

Suitability test in accordance with DVGW G 5614 / VP 625 or prEN 1254-7 (Gas)

Press joints made with ROLLER'S pressing tools have been tested by the TÜV or by the Land Material Testing Institute Nordrhein-Westfalen or the DVGW Research Institute Karlsruhe according to DVGW Regulations G 5614 / VP 625 or by the BSI (UK) according to prEN 1254-7. A representative cross section of press joints of the pressfitting systems Geberit Mapress stainless steel gas, Geberit Mapress copper gas, Henco gas, IBP >B<press gas, Kembla KemPress Gas, Pegler yorkshire X-Press copper gas, Raccorderie Metallische inoxPRES Gas, Uponor MLC-G, Viega Profipress G, Viega Pexfit G, Viega Sanpress INOX G, Viega PropressG GAS System (AUS). The tests led to the result that the ROLLER'S pressing tools are suitable for producing pressing joints conformant with these systems.



Drinking water



Gas

Liability acceptance agreements

Liability acceptance agreements exist

ZVSHK



with the

Zentralverband Sanitär Heizung Klima,
Rathausallee 6, D-53757 St. Augustin,
hereinafter referred to as 'ZVSHK',



with the

**Bundesindustrieverband
Technische Gebäudeausrüstung e.V.,**
Hinter Hoben 149, 53129 Bonn,
hereinafter referred to as "BTGA e.V.",



German Top Quality

For reliable pressing!

ROLLER was one of the first system-neutral machine and tool manufacturer to sign liability acceptance agreements for pressing tools already in 2004.

The Zentralverband Sanitär Heizung Klima (ZVSHK) and the Bundesindustrieverband Technische Gebäudeausrüstung e. V. (BTGA e. V.), have signed liability acceptance agreements in the interest of trade and industry with Albert ROLLER GmbH & Co KG (ROLLER) for the radial pressing tools

- Hybrid radial press Mini ROLLER'S Multi-Press Mini 14 V ACC
- Hybrid radial press Mini ROLLER'S Multi-Press Mini 22 V ACC
- Hybrid radial press Mini ROLLER'S Multi-Press Mini S 22 V ACC
- Manual radial press ROLLER'S Easy-Press
- Electric radial press ROLLER'S Uni-Press SE
- Electrohydraulic radial press ROLLER'S Uni-Press ACC
- Electrohydraulic radial press ROLLER'S Uni-Press XL ACC
- Hybrid radial press ROLLER'S Multi-Press 14 V ACC
- Hybrid radial press ROLLER'S Multi-Press 22 V ACC
- Hybrid radial press ROLLER'S Multi-Press 22 V ACC Connected
- Hybrid radial press ROLLER'S Multi-Press XL 45 KN 22 V ACC
- ROLLER'S pressing tongs
- ROLLER'S pressing rings
- ROLLER'S pressing tongs Mini

ROLLER is one of the first system-independent machine and tool manufacturers to make liability acceptance agreements for pressing tools. The agreement was made based on a successful partnership between ROLLER and trade and industry and their organisations.

Entitled to the services from the agreement with the ZVSHK are all independent traders/companies entered in the trade register (hereinafter referred to as "SHK company) insofar as they were members of the Sanitary, Heating and Air-conditioning Guild responsible at the seat of their company at the time of the damage case and this guild is a member of the Land Guild Association affiliated to the ZVSHK.

Entitled to the services from the agreement with the BTGA e.V. are all building technology companies (hereinafter referred to as "TGA companies") insofar as they were a member of the Landesindustrieverband Technische Gebäudeausrüstung responsible at the seat of their company at the time of the damage case and therefore an indirect member of the BTGA e.V. or direct member of the BTGA e.V.

If the named radial presses exhibit design, fabrication or material faults or the operating instructions are faulty and therefore damage is incurred by the customer of the SHK company or TGA company for which the SHK or TGA company is liable, ROLLER will accept additional liability according to the terms of the liability acceptance agreement.

The liability acceptance agreements apply regardless of which pressfitting system is pressed with the suitable ROLLER'S pressing tools.
The current status regarding the suitability of the ROLLER'S pressing tools for pressfitting systems can be viewed on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

For further information please contact our Brigitte Wengert: brigitte.wengert@albert-roller.de

**ROLLER'S pressing tools
for radial press joints up to Ø 110 mm!**

E.g. ROLLER'S Multi-Press 22V ACC – see description on page 88.

ROLLER TECHNOLOGY
Li-Ion 22V



ROLLER'S

Multi-Press Mini 14 V ACC



German Top Quality



Ultra-handy, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1 ¼".

- For driving ROLLER'S mini pressing tongs and Mini Z8 adapter tongs with ROLLER'S pressing rings S with system-specific press contour according to the respective pressfitting system, for perfectly system-conform, reliable pressing.
- Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 2.4 kg, for working without fatigue.
- Extra handy drive unit, with pressing tongs Mini V22 only 33 cm long. For working in very confined spaces.
- Very compact design and low weight of the ROLLER'S
- Mini pressing tongs due to the special arrangement of the pressing tongs connection (Patent EP 1 952 948).
- Tilttable pressing tongs (through 360°) by housing on rotary bearing.
- Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 14.4 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- Constant shear force for constantly reliable pressing.
- **Li-Ion PLUS technology**
Highly resistant Li-Ion 14.4 V battery with 2.5 or 5.0 Ah capacity for long service life. Powerful and light. Li-Ion 14.4 V, 2.5 Ah battery for approx. 275 pressings, 5.0 Ah battery for approx. 550 pressings Viega Profipress DN 15 per battery charge*. Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process. Operating temperature range - 10 to + 60 °C. No memory effect for maximum battery power. 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times.
- **For cordless and mains operation**
220–240 V/14.4 V, 33 A (output), power supply for mains operation instead of Li-Ion 14.4 V battery (accessory).
- Secure seating of pressing tongs/adaptor tongs by automatic locking.
- Very compact design and low weight of the ROLLER'S pressing tongs due to the special arrangement of the pressing tongs connection (Patent EP 1 952 948).
- Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (Patent EP 2 347 862).
- **Complete range of ROLLER'S pressing tongs Mini / pressing rings** for all common press fitting systems, see page 58–83. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

€

ROLLER'S Multi-Press Mini 14 V ACC Basic-Pack

14.4 V, 22 kN drive unit with automatic circuit control,
Li-Ion 14.4 V, 2.5 Ah battery, 220–240 V,
10.8–18 V, 65 W rapid charger.

Basic-Pack in steel case	578012 A220	1.450,00
Basic-Pack in L-Boxx system case	578013 A220	1.490,00

Accessories

ROLLER'S pressing tongs Mini / pressing rings S	See page 58–83
ROLLER'S Multi-Press Mini 14 V ACC	
drive unit, without battery	578001 A14
Li-Ion 14.4 V, 2.5 Ah battery	571545 A14
Li-Ion 14.4 V, 5.0 Ah battery	571555 A14
220–230 V, 50–60 Hz, 10.8–18 V, 65 W	
rapid charger	571560 A220
220–240 V/14.4 V, 50–60 Hz, 33 A	
power supply, for mains operation instead of Li-Ion 14.4 V battery	571565 A220
ROLLER'S cropping tongs Mini M	
for threaded bars	See page 130
Steel case with inlay	578290 A
L-Boxx system case with inlay	578299 A

ROLLER'S

Multi-Press Mini 22 V ACC



German Top Quality



Ultra-handy, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1 ¼". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5Ah battery, for approx. 390 pressings per battery charge*.

- For driving ROLLER'S pressing tongs Mini and adapter tongs Mini Z8 with ROLLER'S pressing rings S, with system-specific press contour according to the respective pressfitting system, for perfectly system-conformant, reliable pressing.
- Small, compact design with perfect weight distribution for real one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up. Comfortable weight, drive unit with battery only 2.5 kg, for working without fatigue.
- Ergonomically designed handle with soft grip
- Ultra handy drive unit with pressing tongs Mini V 15 only 31 cm long. For working in very confined spaces.
- Swivelling pressing tongs (through 360°) by housing on rotary bearing.
- Pressing process with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Ultra-fast Pressing under 4 s.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- Constant shear force for constantly reliable pressing.
- **Li-Ion 22V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 390 pressings, 5.0 Ah for approx. 780 pressings, 9.0 Ah for approx. 1,400 pressings Viega Profipress DN 15 per battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- Secure seating of pressing tongs/adaptor tongs by automatic locking.
- Very compact design and low weight of the ROLLER'S pressing tongs Mini due to special arrangement of the pressing tongs connection (**Patent EP 1 952 948**).
- Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (**Patent EP 2 347 862**).
- **Complete range of ROLLER'S pressing tongs Mini / pressing rings** for all common press fitting systems, see page 58–83. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

€

ROLLER'S Multi-Press Mini 22 V ACC Basic-Pack

21.6 V, 22 kN drive unit, with automatic circuit control,
Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger.

Basic-Pack in steel case 578010 A220 **1.720,00**

Basic-Pack in L-Boxx system case 578014 A220 **1.760,00**

Accessories

ROLLER'S pressing tongs Mini / pressing rings S See page 58–83

ROLLER'S pressing tongs Mini / pressing rings S	See page 58–83
ROLLER'S Multi-Press Mini 22 V ACC	
drive unit, without battery	578002 A22 1.220,00
Li-Ion 21,6 V, 2,5 Ah battery	571571 A22 249,00
Li-Ion 21,6 V, 5,0 Ah battery	571581 A22 299,00
Li-Ion 21,6 V, 9,0 Ah battery	571583 A22 399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220 169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220 399,00
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220 399,00

ROLLER'S cropping tongs Mini M
for threaded bars

See page 130

Steel case with inlay 578290 A 106,00

L-Boxx system case with inlay 578299 A 141,00

ROLLER'S Worklight 2800 22V
cordless LED flood light see page 161

ROLLER'S

Multi-Press Mini S 22 V ACC



German Top Quality



Ultra-handly, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1 ¼". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5Ah battery, for approx. 390 pressings per battery charge*.

- For driving ROLLER'S pressing tongs Mini and adapter tongs Mini Z8 with ROLLER'S pressing rings S, with system-specific press contour according to the respective pressfitting system, for perfectly system-conformant, reliable pressing.
- Small, compact design with perfect weight distribution for real one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up. Comfortable weight, drive unit with battery only 2.6 kg, for working without fatigue.
- Ergonomically designed housing with soft grip.
- Ultra handy drive unit for working in very confined spaces.
- Swivelling pressing tongs (through 360°) by housing on rotary bearing.
- Pressing process with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Ultra-fast Pressing under 4 s.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- Constant shear force for constantly reliable pressing.
- **Li-Ion 22V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 390 pressings, 5.0 Ah for approx. 780 pressings, 9.0 Ah for approx. 1,400 pressings Viega Profipress DN 15 per battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- Secure seating of pressing tongs/adaptor tongs by automatic locking.
- Very compact design and low weight of the ROLLER'S pressing tongs Mini due to special arrangement of the pressing tongs connection (Patent EP 1 952 948).
- Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (Patent EP 2 347 862).
- **Complete range of ROLLER'S pressing tongs Mini / pressing rings** for all common press fitting systems, see page 58–83. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

€

ROLLER'S Multi-Press Mini S 22 V ACC Basic-Pack

21.6 V, 22 kN drive unit, with automatic circuit control, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger.

Basic-Pack in steel case	578015 A220	1.720,00
Basic-Pack in L-Boxx system case	578016 A220	1.760,00

Accessories

ROLLER'S pressing tongs Mini / pressing rings S See page 58–83

ROLLER'S Multi-Press Mini S 22 V ACC		
drive unit, without battery	578003 A22	1.220,00
Li-Ion 21,6 V, 2,5 Ah battery	571571 A22	249,00
Li-Ion 21,6 V, 5,0 Ah battery	571581 A22	299,00
Li-Ion 21,6 V, 9,0 Ah battery	571583 A22	399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	399,00
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220	399,00

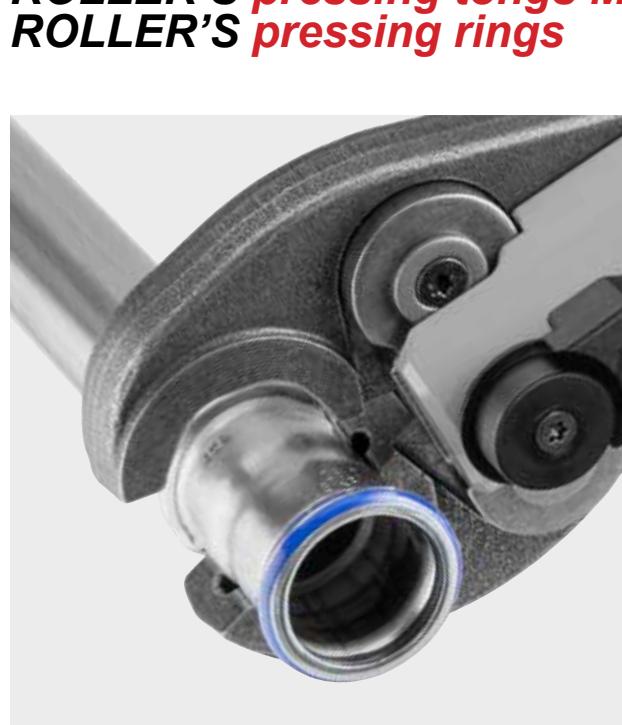
ROLLER'S cropping tongs Mini M

for threaded bars See page 130

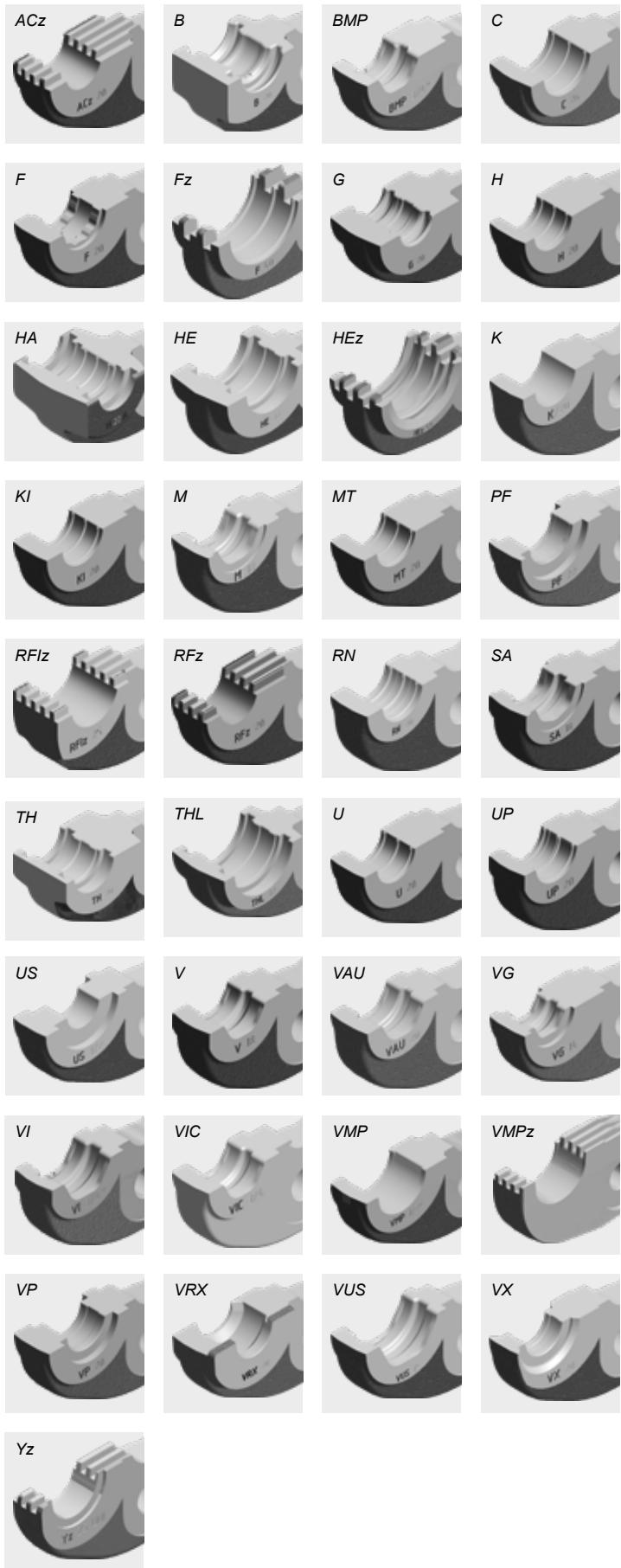
Steel case with inlay	578290 A	106,00
L-Boxx system case with inlay	578299 A	141,00

ROLLER'S Worklight 2800 22 V cordless LED flood light see page 161

ROLLER'S *pressing tongs Mini*



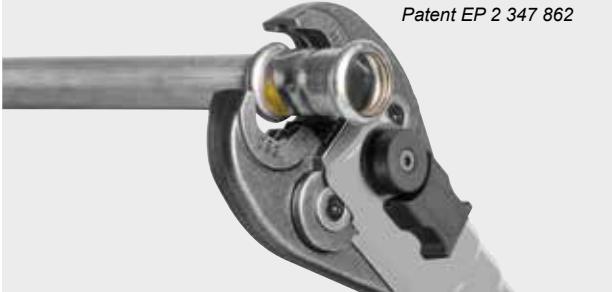
German Top Quality



ROLLER'S Mini pressing tongs (2B)

with 2 tiltable monoblock pressing jaws.

Patent EP 1 952 948
Patent EP 2 347 862

**ROLLER'S pressing tongs Mini ACz / Fz / HEz / RFz / RFlz**

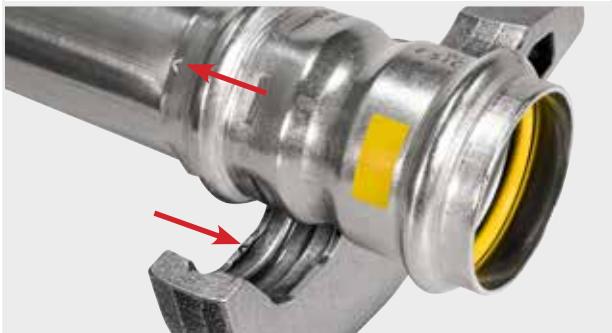
with teeth prevent burr formation on the pressing segments



Patent EP 2 027 971

ROLLER'S pressing ring S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.

Example: ROLLER'S Mini V pressing tongs: Impression "V"
on pressed fitting for traceability according to EN 1775:2007



Accessory for ROLLER'S 22 kN radial presses:

System-specific pressing tongs Mini / pressing rings for all common press fitting systems.

- Can be driven by all ROLLER'S 22 kN radial presses. Read and follow the instructions for use and assembly instructions of the system provider/ manufacturer.
- **Choose your own pressing tongs Mini / pressing rings!**
Just select the desired pressfitting system and pressing tongs size / pressing ring size in the table on pages 60–83. Please note that pressfitting systems for gas installation may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.
- **ROLLER'S Mini pressing tongs (2B)**
Very compact design and low weight of the ROLLER'S Mini pressing tongs (2B) due to special arrangement of the pressing tongs connection (Patent EP 1 952 948).
Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (Patent EP 2 347 862).
ROLLER'S Mini ACz/Fz/HEz/RFz/RFlz pressing tongs with teeth prevent burr formation on the pressfitting (Patent EP 2 027 971).
- **ROLLER'S pressing ring S (PR-2B)**
Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 83.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system for perfectly system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs Mini with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression directly on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs Mini have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
A									
AC-FIX PRESS (Global Piping Systems)	H 12		578396	153,90	AHLSELL A-press rostfritt	M 15		578312	141,60
	H 16		578400	153,90		M 18		578314	141,60
	H 20		578406	153,90		M 22		578316	141,60
	H 25		578408	153,90		M 28		578318	141,60
	H 32		578412	153,90		M 35		578390	171,60
	RFz 12		578490	177,70		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	RFz 16		578492	177,70		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	RFz 20		578494	177,70		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	RFz 25		578496	177,70		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	RFz 32		578498	177,70		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
AC-FIX PRESS DUO (Global Piping Systems)	U 16		578374	159,60	AIRBEL PRESSCLIM	M 15		578312	141,60
	U 20		578378	159,60		M 18		578314	141,60
	U 25		578380	159,60		M 22		578316	141,60
	U 25		578382	187,20		M 28		578318	141,60
	VX 16		578552	196,70		M 35		578390	171,60
	VX 20		578554	196,70		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
AC-FIX PRESS-MULTI (Global Piping Systems)	RFz 16		578492	177,70		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	RFz 20		578494	177,70		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	RFz 25		578496	177,70		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	RFz 32		578498	177,70		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 16		578352 R	170,60	AIRBEL SERTINOX	M 15		578312	141,60
	TH 20		578358 R	170,60		M 18		578314	141,60
	TH 25		578360	170,60		M 22		578316	141,60
	TH 26		578362 R	170,60		M 28		578318	141,60
	TH 32		578364	170,60		M 35		578390	171,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	U 16		578374	159,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	U 20		578378	159,60	ALB Sistema Multicapa	M 15		578312	141,60
	U 25		578380	159,60		M 18		578314	141,60
	U 32		578382	187,20		M 22		578316	141,60
AC-FIX PRESS-MULTI (Global Piping Systems)	H 16		578400	153,90		M 28		578318	141,60
	H 18		578404	153,90		M 35		578390	171,60
	H 20		578406	153,90		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	H 25		578408	153,90		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	H 32		578412	153,90		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	RFz 16		578492	177,70		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	RFz 20		578494	177,70		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	RFz 25		578496	177,70	ALB Sistema Multicapa Gas	TH 16		578352 R	170,60
	RFz 32		578498	177,70		TH 20		578358 R	170,60
	U 16		578374	159,60		TH 26		578362 R	170,60
	U 18		578376	159,60		TH 32		578364	170,60
	U 20		578378	159,60		H 16		574782 R	119,95
	U 25		578380	159,60		H 20		574788 R	119,95
	U 32		578382	187,20		H 26		574794 R	131,95
ACOME ACOME ALU	H 16		578400	153,90		H 32		574798 R	131,95
	H 20		578406	153,90		U 16		578400	153,90
	H 26		578410	153,90		U 20		578406	153,90
	H 32		578412	153,90		C 26		578410	153,90
	TH 16		578352 R	170,60		U 32		578412	153,90
	TH 20		578358 R	170,60		H 16		578416	153,90
	TH 26		578362 R	170,60		H 20		578420	153,90
	TH 32		578364	170,60		H 26		578424	153,90
	U 16		578374	159,60		H 32		578428	153,90
	U 20		578378	159,60		U 16		578432	159,60
	U 25		578380	159,60		U 20		578436	159,60
	U 32		578382	187,20		C 26		578340	187,20
ACOME MT	ACz 12		578608	177,70		U 32		578344	187,20
	ACz 16		578610	177,70		H 16		578400	153,90
	ACz 20		578612	177,70		H 20		578406	153,90
	ACz 25		578614	177,70		H 26		578410	153,90
AHLSSELL A-press elförzinkad M	M 12		578310	141,60		H 32		578414	153,90
	M 15		578312	141,60		U 16		578374	159,60
	M 18		578314	141,60		U 20		578378	159,60
	M 22		578316	141,60		C 26		578392	187,20
	M 28		578318	141,60		U 32		578386	228,00
	M 35		578390	171,60		H 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 16		578400	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 20		578406	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		H 26		578410	153,90
AHLSSELL A-press elförzinkad V	V 12		578324	141,60		H 32		578414	153,90
	V 15		578328	141,60		U 16		578418	153,90
	V 18		578332	141,60		U 20		578422	153,90
	V 22		578334	141,60		C 26		578426	205,20
	V 28		578336	141,60		U 32		578430	205,20
	V 35		578604	171,60		H 16		578434	205,20
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		H 20		578438	205,20
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		H 26		578442	205,20
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		H 32		578446	205,20
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		TH 16		578450	205,20
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		TH 20		578454	205,20
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		TH 26		578458	205,20
AHLSSELL A-press koppar M	M 12		578310	141,60		TH 32		578462	205,20
	M 15		578312	141,60		H 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 18		578314	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 22		578316	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 28		578318	141,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 35		578390	171,60		U 16		578474	159,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		U 20		578478	159,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		C 26		578482	205,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 32		578486	205,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 16		578490	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 20		578494	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		H 26		578498	153,90
AHLSSELL A-press koppar V	V 12		578324	141,60		H 32		578502	153,90
	V 15		578328	141,60		TH 16		578506	153,90
	V 18		578332	141,60		TH 20		578510	153,90
	V 22		578334	141,60		TH 26		578514	153,90
	V 28		578336	141,60		TH 32		578518	153,90
	V 35		578604	171,60		TH 40		578522	153,90
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		U 16		578474	153,90
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		U 20		578478	153,90

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
AQUATECHNIK Press-fitting metal	H 16		578400	153,90	ASSOTHERM IPM-Multistrato	H 16		578400	153,90
	H 20		578406	153,90		H 20		578406	153,90
	H 26		578410	153,90		H 26		578410	153,90
	H 32		578412	153,90		H 32		578412	153,90
	TH 16		578352 R	170,60		TH 16		578352 R	170,60
	TH 20		578358 R	170,60		TH 20		578358 R	170,60
	TH 26		578362 R	170,60		TH 26		578362 R	170,60
	TH 32		578364	170,60		TH 32		578364	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		THL 32		578368	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 40		578624	226,10
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
AQUATECHNIK Universal	U 16		578374	159,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	U 20		578378	159,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	C 26		578392	187,20		U 16		578374	159,60
	U 32		578382	187,20		U 20		578378	159,60
	B 16		578468	186,20		C 26		578392	187,20
	B 20		578472	186,20		U 32		578382	187,20
	B 26		578474	205,20	ASSOTHERM IPR-RRA Copper	M 15		578312	141,60
	B 32		578476	205,20		M 18		578314	141,60
	F 16		578456	162,50		M 22		578316	141,60
	F 20		578460	162,50		M 28		578318	141,60
	F 26		578462	175,80		M 35		578390	171,60
	F 32		578464	175,80		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	H 16		578400	153,90	ASSOTHERM IPR-RRA Copper Gas	M 15		578312	141,60
	H 20		578406	153,90		M 18		578314	141,60
	H 26		578408	153,90		M 22		578316	141,60
	H 32		578410	153,90		M 28		578318	141,60
	TH 16		578352 R	170,60		M 35		578390	171,60
	TH 20		578358 R	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 26		578362 R	170,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 32		578364	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95	ASTM F 1807 ATUSA ITALIA SYCPRESS CARBON STEEL PRESS FITTINGS	US 1/2"		578534	193,80
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		US 1/4"		578536	193,80
	U 16		578374	159,60		US 3/4"		578538	193,80
	U 20		578378	159,60		US 1"		578540	193,80
	C 26		578392	187,20		M 15		578312	141,60
	U 32		578382	187,20		M 18		578314	141,60
ARKA DUROsystem	H 16		578400	153,90		M 22		578316	141,60
	H 20		578406	153,90		M 28		578318	141,60
	H 25		578408	153,90		M 35		578390	171,60
	H 26		578410	153,90	ATUSA ITALIA SYCPRESS STAINLESS STEEL PRESS FITTINGS	M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	H 32		578412	153,90		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 16		578352 R	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 20		578358 R	170,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 25		578360	170,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 26		578362 R	170,60	AUSTEC PEX-B, PEX-AL-PEX (AUS)	TH 16		578352 R	170,60
	TH 32		578364	170,60		TH 20		578358 R	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 25		578360	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 32		578364	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		U 16		578374	159,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		U 20		578378	159,60
	U 16		578374	159,60		U 25		578380	159,60
	U 20		578378	159,60		U 32		578382	187,20
Aschl NIR	M 15		578312	141,60	AUSTEC PEX-AL-PEX GAS (AUS)	TH 16		578352 R	170,60
	M 18		578314	141,60		TH 20		578358 R	170,60
	M 22		578316	141,60		TH 25		578360	170,60
	M 28		578318	141,60		TH 32		578364	170,60
	M 35		578390	171,60		U 16		578374	159,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 20		578378	159,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 25		578380	159,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		U 32		578382	187,20
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	AYOR FIXOCONNECT Press	TH 16		578352 R	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 20		578358 R	170,60
	M 15		578312	141,60		TH 25		578360	170,60
	M 18		578314	141,60		TH 32		578364	170,60
	M 22		578316	141,60		U 16		578374	159,60
	M 28		578318	141,60		U 20		578378	159,60
	M 35		578390	171,60		U 25		578380	159,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 32		578382	187,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	AYOR FIXOMULTIX	TH 16		578400	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 20		578406	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 25		578410	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 32		578412	153,90
ASSOTHERM IPI-RAX Inox	M 15		578312	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 18		578314	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 22		578316	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 28		578318	141,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 35		578390	171,60		U 16		578374	159,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 20		578378	159,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 32		578382	187,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	ASSOTHERM IPI-RAX Inox Gas	TH 16		578386	228,00
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 20		578362 R	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 25		578364	170,60
	M 15		578312	141,60		TH 32		578366	170,60
	M 18		578314	141,60		U 16		578374	159,60
	M 22		578316	141,60		U 20		578378	159,60
	M 28		578318	141,60		U 32		578382	187,20
	M 35		578390	171,60		U 40		578386	228,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
AYOR SOMATHERM FOR YOU -1	H 16		578400	153,90	Brass Form Master Press	H 16		578400	153,90
	H 20		578406	153,90		H 18		578404	153,90
	H 26		578410	153,90		H 20		578406	153,90
	TH 16		578352 R	170,60		TH 16		578352 R	170,60
	TH 20		578358 R	170,60		TH 18		578356	170,60
	TH 26		578362 R	170,60		TH 20		578358 R	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 16 S (PR-2B)		574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 20 S (PR-2B)		574788 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		U 16		578374	159,60
	U 16		578374	159,60		U 18		578376	159,60
	U 20		578378	159,60		U 20		578378	159,60
AYOR SOMATHERM FOR YOU -2	H 12		578396	153,90	Brass & Fittings PRESSMAN	RFz 16		578492	177,70
	H 16		578400	153,90		RFz 18		578638	177,70
	H 20		578406	153,90		ACz 20		578612	177,70
	H 25		578408	153,90		RFz 25		578496	177,70
	RFz 12		578490	177,70		RFz 32		578498	177,70
	RFz 16		578492	177,70		RFz 16		578492	177,70
	RFz 20		578494	177,70		RFz 18		578638	177,70
	RFz 25		578496	177,70		ACz 20		578612	177,70
	U 16		578374	159,60		RFz 25		578496	177,70
	U 20		578378	159,60		RFz 32		578498	177,70
	U 25		578380	159,60		B 16		578468	186,20
Bampi BALPEX serie LP	H 16		578352 R	170,60	BRASSTECH MULTItermoSAN	B 20		578472	180,20
	TH 18		578356	170,60		B 26		578474	205,20
	TH 20		578358 R	170,60		B 32		578476	205,20
	TH 26		578362 R	170,60		F 16		578456	162,50
	TH 32		578364	170,60		F 20		578460	162,50
	TH 40		578624	226,10		F 26		578462	175,80
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		F 16 S (PR-2B)		574728 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		F 20 S (PR-2B)		574730 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		F 26 S (PR-2B)		574732 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		H 16		578400	153,90
Bampi BALPEX serie MP	U 16		578374	159,60		H 18		578404	153,90
	U 18		578376	159,60		H 20		578406	153,90
	U 20		578378	159,60		H 26		578410	153,90
	C 26		578392	187,20		TH 16		578352 R	170,60
	U 32		578382	187,20		TH 18		578356	170,60
	TH 16		578352 R	170,60		TH 20		578358 R	170,60
	TH 18		578356	170,60		TH 26		578362 R	170,60
	TH 20		578358 R	170,60		TH 32		578364	170,60
	TH 26		578362 R	170,60		TH 40		578624	226,10
	TH 32		578364	170,60		TH 16 S (PR-2B)		574782 R	119,95
Bampi BALPEX Gas	TH 40		578624	226,10		TH 20 S (PR-2B)		574788 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 26 S (PR-2B)		574794 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 32 S (PR-2B)		574796 R	131,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		U 16		578374	159,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		U 18		578376	159,60
	TH 16		578352 R	170,60		U 20		578378	159,60
	TH 20		578356	170,60		C 26		578392	187,20
	TH 26		578362 R	170,60		U 32		578382	187,20
	TH 32		578364	170,60		U 40		578386	228,00
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 16 S (PR-2B)		578396	153,90
BARBI EASYPRESS (Industrial Blansol)	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 20 S (PR-2B)		578400	153,90
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 26 S (PR-2B)		578404	153,90
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 32 S (PR-2B)		578410	153,90
	H 12		578396	153,90		H 26		578412	153,90
	H 16		578400	153,90		H 32		578416	153,90
	H 20		578406	153,90		TH 16		578352 R	170,60
	H 25		578408	153,90		TH 20		578356	170,60
	H 32		578412	153,90		TH 26		578362 R	170,60
	RFz 12		578490	177,70		TH 32		578364	170,60
	RFz 16		578492	177,70		TH 40		578624	226,10
BARBI MULTIPLEX (Industrial Blansol)	RFz 20		578494	177,70		TH 16 S (PR-2B)		574782 R	119,95
	RFz 25		578496	177,70		TH 20 S (PR-2B)		574788 R	119,95
	RFz 32		578498	177,70		TH 26 S (PR-2B)		574794 R	119,95
	U 16		578374	159,60		TH 32 S (PR-2B)		574796 R	131,95
	U 20		578378	159,60		U 16		578374	159,60
	U 25		578380	159,60		U 20		578378	159,60
	U 32		578382	187,20		U 32		578382	187,20
	H 14		578398	153,90		U 40		578386	228,00
	H 16		578400	153,90		TH 16		578396	153,90
	H 18		578404	153,90		TH 20		578400	153,90
BEGETUBE/ IVAR	H 20		578406	153,90		TH 26		578404	153,90
	H 25		578408	153,90		TH 32		578408	153,90
	H 32		578412	153,90		TH 40		578412	177,70
	RFz 16		578492	177,70		TH 16 S (PR-2B)		578490	177,70
	RFz 18		578638	177,70		TH 20 S (PR-2B)		578492	177,70
	RFz 20		578494	177,70		TH 26 S (PR-2B)		578494	177,70
	RFz 25		578496	177,70		TH 32 S (PR-2B)		578496	177,70
	RFz 32		578498	177,70		CHIALI		578352 R	170,60
	TH 16		578352 R	170,60		TH 16		578358 R	170,60
	TH 20		578358 R	170,60		TH 20		578362 R	170,60
Béné inox Série 41	TH 26		578362 R	170,60		TH 26		578364	170,60
	TH 32		578364	170,60		TH 32		578624	226,10
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 40		578348	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 16		578352 R	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 18		578356	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 20		578358 R	170,60
	U 16		578374	159,60		TH 26		578362	170,60
	U 18		578376	159,60		TH 32		578364	170,60
	U 20		578378	159,60		TH 40		578624	226,10
	U 25		578380	159,60		TH 16 S (PR-2B)		578348	170,60
Climatrix Variotherm System TH ClouSet	U 32		578382	187,20		TH 20 S (PR-2B)		578352 R	170,60
	U 32		578386	228,00		TH 26 S (PR-2B)		578356	170,60
	B 14		578466	186,20		TH 32 S (PR-2B)		578358 R	170,60
	B 16		578468	186,20		H 16		578362	170,60
	B 18		578470	186,20		H 18		578364	170,60
	B 20		578472	186,20		H 20		578366	170,60
	B 26		578474	205,20		H 26		578368	170,60
	B 32		578476	205,20		TH 16 S (PR-2B)		578370	170,60
	M 15		578312	141,60		TH 20 S (PR-2B)		578372	170,60
	M 18		578314	141,60		TH 26 S (PR-2B)		578374	170,60
Béné inox Série 41	M 22		578316	141,60		TH 32 S (PR-2B)		578376	170,60
	M 28		578318	141,60		H 16		578378	170,60
	M 35		578390	171,60		H 18		578380	170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		H 20		578382	170,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 20		578384	170,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 26		578386	170,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 32		578388	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 16 S (PR-2B)		578390	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 20 S (PR-2B)		578392	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 26 S (PR-2B)		578394	170,60
Climatrix Variotherm System TH ClouSet	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 32 S (PR-2B)		578396	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		H 16		578398	170,60
	H 16		578312	141,60		H 18		578350	170,60
	H 18		578314	141,60		H 20		578352	170,60
	H 20		578316	141,60		H 26		578354	170,60
	H 26		578318	141,60		TH 16 S (PR-2B)		578356	170,60
	H 32		578390	171,60		TH 20 S (PR-2B)		578358	170,60
	H 32		578392	171,60		TH 26 S (PR-2B)		578360	170,60
	H 40		578396	228,00		TH 32 S (PR-2B)		578362	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		H 16		578364	170,60
Climatrix Variotherm System TH ClouSet	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		H 18		578366	170,60

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Comap PEX Press	RFz 12		578490	177,70	CONEC CONNECT MV2	F 16		578456	162,50
	RFz 16		578492	177,70		F 20		578460	162,50
	RFz 20		578494	177,70		F 26		578462	175,80
	RFz 25		578496	177,70		F 32		578464	175,80
Comap Multiskin	TH 14		578348	170,60	Conex Bänninger >B< Flex	F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	TH 16		578352 R	170,60		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	TH 18		578356	170,60		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
	TH 20		578358 R	170,60		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	TH 26		578362 R	170,60		TH 16		578352 R	170,60
	TH 32		578364	170,60		TH 20		578358 R	170,60
	THL 32		578368	170,60		TH 26		578362 R	170,60
	TH 40		578624	226,10		TH 32		578364	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	U 14		578372	168,00		F 16		578456	162,50
	U 16		578374	159,60		F 18		578458	162,50
	U 18		578376	159,60		F 20		578460	162,50
	U 20		578378	159,60		F 32		578464	175,80
	U 32		578382	187,20		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	H 14		578398	153,90		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	H 16		578400	153,90		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	H 18		578404	153,90		H 16		578400	153,90
	H 20		578406	153,90		H 18		578404	153,90
	H 26		578410	153,90		H 20		578406	153,90
	H 32		578412	153,90		H 25		578408	153,90
Comap Multiskin Gas	TH 16		578352 R	170,60		H 32		578412	153,90
	TH 20		578358 R	170,60		RFz 16		578492	177,70
	TH 26		578362 R	170,60		RFz 18		578638	177,70
	TH 32		578364	170,60		RFz 20		578494	177,70
	THL 32		578368	170,60		RFz 25		578496	177,70
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		RFz 32		578498	177,70
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 16		578352 R	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 18		578356 R	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 20		578360	170,60
	U 16		578374	159,60		TH 25		578364	170,60
	U 20		578378	159,60		TH 32		578374	159,60
	U 32		578382	187,20		U 16		578376	159,60
	H 16		578400	153,90		U 18		578378	159,60
	H 20		578406	153,90		U 20		578380	159,60
	H 26		578410	153,90		U 25		578380	159,60
	H 32		578412	153,90		U 32		578382	187,20
COMISA Press System	TH 14		578348	170,60	Conex Bänninger >B< MaxiPro	BMP ¼"		578700	169,10
	TH 16		578352 R	170,60		BMP ⅜"		578702	169,10
	TH 18		578356	170,60		BMP ½"		578704	169,10
	TH 20		578358 R	170,60		BMP ¾"		578706	169,10
	TH 25		578360	170,60		BMP ½"		578708	169,10
	TH 26		578362 R	170,60		BMP ¾"		578710	169,10
	TH 32		578364	170,60		BMP 1"		578712	169,10
	TH 40		578624	226,10		BMP 1 ¼"		578714	169,10
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 12		578324	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		V 14		578326	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 15		578328	141,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		V 16		578330	141,60
	H 14		578398	153,90		V 18		578332	141,60
	H 16		578400	153,90		V 22		578334	141,60
	H 18		578404	153,90		V 28		578336	141,60
	H 20		578406	153,90		V 35		578604	171,60
	H 26		578410	153,90		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	H 32		578412	153,90		V 14 S (PR-2B)	Mini Z8	574800 R	119,95
	B 14		578466	186,20		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	B 16		578468	186,20		V 16 S (PR-2B)	Mini Z8	574802 R	119,95
	B 18		578470	186,20		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	B 20		578472	186,20		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	B 26		578474	205,20		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	B 32		578476	205,20		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
COMISA Press System Gas	TH 16		578352 R	170,60	Conex Bänninger >B< Press Carbon	V 15		578328	141,60
	TH 20		578358 R	170,60		V 18		578332	141,60
	TH 26		578362 R	170,60		V 22		578334	141,60
	TH 32		578364	170,60		V 28		578336	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 35		578604	171,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	F 16		578456	162,50		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	F 20		578460	162,50		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	F 26		578462	175,80		V 12		578324	141,60
	F 32		578464	175,80		V 14		578326	141,60
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		V 15		578328	141,60
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95		V 16		578330	141,60
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95		V 18		578332	141,60
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95		V 22		578334	141,60
	H 16		578400	153,90		V 28		578336	141,60
	H 20		578406	153,90		V 35		578604	171,60
	H 26		578410	153,90		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	H 32		578412	153,90		V 14 S (PR-2B)	Mini Z8	574800 R	119,95
(DN 26)	TH 16		578352 R	170,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	TH 20		578358 R	170,60		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	TH 26		578362 R	170,60		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	TH 32		578364	170,60		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95	Conex Bänninger >B< Press Inox	V 15		578328	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 18		578332	141,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		V 22		578334	141,60
	U 16		578374	159,60		V 28		578336	141,60
	U 20		578378	159,60		V 35		578604	171,60
	U 25		578380	159,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	U 32		578382	187,20		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	VP 16		578482	170,10		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	VP 20		578484	170,10		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	VP 32		578488	188,10		V 35 S (PR-2B)	Mini Z8	574762 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press Solar	V 12		578324	141,60	EFFEBI	V 12		578324	141,60
	V 14		578326	141,60	EFFEBI-PRESS	V 15		578328	141,60
	V 15		578328	141,60	UNICO [®]	V 18		578332	141,60
	V 16		578330	141,60	(GAS)	V 22		578334	141,60
	V 18		578332	141,60		V 28		578336	141,60
	V 22		578334	141,60		V 35		578604	171,60
	V 28		578336	141,60		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 35		578604	171,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 14 S (PR-2B)	Mini Z8	574800 R	119,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	V 16 S (PR-2B)	Mini Z8	574802 R	119,95		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95	EFFEBI	M 15		578312	141,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95	PRESSTIGE	M 18		578314	141,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		M 22		578316	141,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		M 28		578318	141,60
	D					M 35		578390	171,60
Debrunner Acifer d-a Presssystem C-Stahl	M 12		578310	141,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 15		578312	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 18		578314	141,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 22		578316	141,60		M 28 S (PR-2B)	Mini Z8	574744 R	131,95
	M 28		578318	141,60		V 15		578328	141,60
	M 35		578390	171,60		V 18		578332	141,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		V 22		578336	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		V 35		578604	171,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
DIWA Systems	TH 14		578348	170,60		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	TH 16		578352 R	170,60	EFFEBI	M 15		578312	141,60
	TH 20		578358 R	170,60	PRESSTIGE 4E05	M 18		578314	141,60
	TH 26		578362 R	170,60		M 22		578316	141,60
	TH 32		578364	170,60		M 28		578318	141,60
	TH 40		578624	226,10		M 35		578390	171,60
DUOPIPE Systems	U 16		578374	159,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
DUOFIL MKSYSTEM	U 18		578376	159,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	U 20		578378	159,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	U 25		578380	159,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	U 32		578382	187,20		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
DW Verbundrohr multilubo systems	U 16		578374	159,60	EFFEBI	M 15		578312	141,60
	U 18		578376	159,60	PRESSTIGE-GAS [®]	M 18		578314	141,60
	U 20		578378	159,60		M 22		578316	141,60
	U 25		578380	159,60		M 28		578318	141,60
	U 32		578382	187,20		M 35		578390	171,60
	E					M 15 S (PR-2B)	Mini Z8	574738 R	119,95
EBRILLE Isomonflex	U 16		578374	159,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	U 20		578378	159,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	U 25		578380	159,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	H 26		578410	153,90		V 15		578428	141,60
	TH 26		578362 R	170,60		V 18		578332	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 22		578334	141,60
	U 32		578382	187,20		V 28		578336	141,60
EBRILLE Monflex	U 16		578374	159,60		V 35		578604	171,60
	U 20		578378	159,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	U 25		578380	159,60		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	H 26		578410	153,90		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	TH 26		578362 R	170,60		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
EFFEBI	M 15		578312	141,60	EFFEBI	TH 16		578352 R	170,60
EFFEBI-PRESS	M 18		578314	141,60	TOF-GAS	TH 20		578358 R	170,60
Aisi316	M 22		578316	141,60	MULTIPINZA	TH 26		578362 R	170,60
System M Profile [®]	M 28		578318	141,60		TH 32		578364	170,60
	M 35		578390	171,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 16		578400	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		H 20		578406	153,90
EFFEBI	V 12		578324	141,60		H 26		578410	153,90
EFFEBI-PRESS	V 15		578328	141,60		H 32		578414	153,90
Aisi316	V 18		578332	141,60		F 26		578418	153,90
System V Profile	V 22		578334	141,60		F 32		578422	153,90
	V 28		578336	141,60		F 40		578426	153,90
	V 35		578604	171,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		F 16		578456	162,50
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		F 18		578458	162,50
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		F 20		578460	162,50
EFFEBI	M 12		578310	141,60		F 26		578462	175,80
EFFEBI-PRESS	M 15		578312	141,60		F 32		578464	175,80
Carbon-S	M 18		578314	141,60		F 40		578478	238,10
System M Profile [®]	M 22		578316	141,60		TH 16 S (PR-2B)	Mini Z8	574728 R	119,95
	M 28		578318	141,60		TH 20 S (PR-2B)	Mini Z8	574730 R	119,95
	M 35		578390	171,60		TH 26 S (PR-2B)	Mini Z8	574732 R	119,95
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 32 S (PR-2B)	Mini Z8	574734 R	131,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		H 16		578400	153,90
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		H 18		578404	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 20		578406	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 26		578410	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		H 32		578414	153,90
EFFEBI	V 12		578324	141,60		U 16		578374	159,60
EFFEBI-PRESS	V 15		578328	141,60		U 18		578376	159,60
Carbon-S	V 18		578332	141,60		U 20		578378	159,60
System V Profile	V 22		578334	141,60		U 25		578380	159,60
	V 28		578336	141,60		U 32		578382	187,20
	V 35		578604	171,60		U 32		578384	187,20
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		U 40		578386	228,00
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		B 16		578468	186,20
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		B 18		578470	186,20
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		B 20		578472	186,20
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		B 26		578474	205,20
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		B 32		578476	205,20
EFFEBI	V 12		578324	141,60					
EFFEBI-PRESS	V 15		578328	141,60					
UNICO	V 18		578332	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					
EFFEBI	V 12		578324	141,60					
EFFEBI-PRESS	V 15		578328	141,60					
UNICO	V 18		578332	141,60					
	V 22		578334	141,60					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Elkhart APOLLOXPRESS Fittings Copper and Low-Lead Brass	VUS $\frac{1}{2}$ " (OD 15,9 mm)		578566	171,00
	VUS $\frac{3}{4}$ " (OD 22,2 mm)		578568	171,00
	VUS 1" (OD 28,6 mm)		578570	171,00
	VUS 1 $\frac{1}{4}$ " (OD 34,9 mm)		578606	171,00
ELYDAN izeo	RFz 16		578492	177,70
	RFz 20		578494	177,70
	RFz 25		578496	177,70
	RFz 32		578498	177,70
	U 16		578374	159,60
	U 20		578378	159,60
	U 25		578380	159,60
	U 32		578382	187,20
	B 16		578468	186,20
	B 20		578472	186,20
EMMETI GERPEX- FIVPRESS	B 26		578474	205,20
	B 32		578476	205,20
	F 16		578456	162,50
	F 20		578460	162,50
	H 16		578400	153,90
	H 20		578406	153,90
	TH 16		578352 R	170,60
	TH 20		578358 R	170,60
	TH 26		578362 R	170,60
	TH 32		578364	170,60
EMPUR	TH 40		578624	226,10
	U 16		578374	159,60
	U 20		578378	159,60
	TH 14		578348	170,60
	TH 15		578350	170,60
	TH 16		578352 R	170,60
	TH 17		578354	170,60
	TH 20		578358 R	170,60
	TH 25		578360	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Esta Rohr simplesta SH M	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 15		578312	141,60
	M 18		578314	141,60
	M 22		578316	141,60
	M 28		578318	141,60
	M 35		578390	171,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95
Esta Rohr simplesta ST M	M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 15		578312	141,60
	M 18		578314	141,60
	M 22		578316	141,60
	M 28		578318	141,60
	M 35		578390	171,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95
EUROTUBI EUROPA C-Steel Pressfitting System M-Profile ¹⁾	M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 12		578310	141,60
	M 15		578312	141,60
	M 18		578314	141,60
	M 22		578316	141,60
	M 28		578318	141,60
	M 35		578390	171,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95
EUROTUBI EUROPA Inox Pressfitting System M-Profile ¹⁾	M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 15		578312	141,60
	M 18		578314	141,60
	M 22		578316	141,60
	M 28		578318	141,60
	M 35		578390	171,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95
Evans Components Presslok	M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	VAU 15 ($\frac{1}{2}$ "")		578630	146,30
	VAU 20 ($\frac{3}{4}$ "")		578632	146,30
	VAU 25 (1")		578634	146,30

F

FAR Rubinetterie PRESSFAR	TH 14		578348	170,60
	TH 16		578352 R	170,60
	TH 17		578354	170,60
	TH 18		578356	170,60
	TH 20		578358 R	170,60
	TH 25		578360	170,60
	TH 26		578362 R	170,60
	TH 32		578364	170,60
	TH 40		578624	226,10
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	H 14		578398	153,90
	H 16		578400	153,90
	H 18		578404	153,90
	H 20		578406	153,90
	H 26		578410	153,90
	H 32		578412	153,90
	U 14		578372	168,00
	U 16		578374	159,60
	U 18		578376	159,60
	U 20		578378	159,60
	U 25		578380	159,60
	U 32		578382	187,20
	U 40		578386	228,00

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		578324	141,60
BQ PRESS SOLAR	V 15		578326	141,60
	V 18		578332	141,60
	V 22		578334	141,60
	V 28		578336	141,60
	V 35		578604	171,60
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95
F.B.Q. BARONIO	V 12		578328	141,60
BQ PRESS WATER	V 15		578328	141,60
	V 18		578332	141,60
	V 22		578334	141,60
	V 28		578604	171,60
	V 35		578604	171,60
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95
F.B.Q. BARONIO	V 15		578328	141,60
BQ PRESS C-STEEL	V 18		578332	141,60
	V 22		578334	141,60
	V 28		578604	171,60
	V 35		578604	171,60
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95
Fercofloor	RFz 16		578492	177,70
DUO Press	RFz 20		578494	177,70
FERCO PEX	RFz 25		578496	177,70
	RFz 32		578498	177,70
	TH 16		578352 R	170,60
	TH 20		578358 R	170,60
	TH 25		578360	170,60
	TH 32		578364	170,60
	TH 40		578624	226,10
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	U 16		578374	159,60
	U 18		578376	159,60
	U 20		578378	159,60
	U 25		578380	159,60
	U 32		578382	187,20
	U 40		578386	228,00
FERRO systems	TH 16		578352 R	170,60
BRASELI'	TH 20		578358 R	170,60
GPF GAS	TH 25		578360	170,60
	TH 32		578364	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 25 S (PR-2B)	Mini Z8	574792 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
FERRO systems	U 16		578374	159,60
BRASELI'	U 18		578376	159,60
GPF MULT	U 20		578378	159,60
Pressfitting	U 25		578380	159,60
MULTICAPPA	U 32		578382	187,20
	U 40		578386	228,00
FERRO systems	RFz 16		578492	177,70
BRASELI'	RFz 20		578494	177,70
GPF PRESS	RFz 25		578496	177,70
Pressfitting PEX	RFz 32		578498	177,70

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
FILINOX Instalpress Steel	M 15		578312	141,60	FRABO	M 15		578312	141,60
	M 18		578314	141,60	FRABOPRESS	M 18		578314	141,60
	M 22		578316	141,60	316 M	M 22		578316	141,60
	M 28		578318	141,60		M 28		578318	141,60
	M 35		578390	171,60		M 35		578390	171,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
FILINOX Instalpress Inox	M 15		578312	141,60	FRABO	V 12		578324	141,60
	M 18		578314	141,60	FRABOPRESS	V 15		578328	141,60
	M 22		578316	141,60	316 V	V 18		578332	141,60
	M 28		578318	141,60		V 22		578334	141,60
	M 35		578390	171,60		V 28		578336	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		V 35		578604	171,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
Fittings Estándar ECO-PRESS	RFz 16		578492	177,70		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	RFz 20		578494	177,70		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	RFz 25		578496	177,70					
	RFz 32		578498	177,70					
Fittings Estándar MULTICAPA	RFz 16		578492	177,70					
	RFz 18		578638	177,70					
	RFz 20		578494	177,70					
	RFz 25		578496	177,70					
	RFz 32		578498	177,70					
Fittings Estándar PE-X	RFz 16		578492	177,70					
	RFz 20		578494	177,70					
	RFz 25		578496	177,70					
	RFz 32		578498	177,70					
FORNARA ForPress	B 16		578468	186,20					
	B 20		578472	186,20					
	B 26		578474	205,20					
	B 32		578476	205,20					
	F 16		578456	162,50					
	F 20		578460	162,50					
	F 26		578462	175,80					
	F 32		578464	175,80					
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95					
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95					
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95					
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95					
	H 16		578400	153,90					
	H 20		578406	153,90					
	H 26		578410	153,90					
	H 32		578412	153,90					
	TH 16		578352 R	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
	U 16		578374	159,60					
	U 20		578378	159,60					
	C 26		578392	187,20					
	U 32		578382	187,20					
FORZA WATER CRIMP (AUS)	K16/P18		578592	177,70					
	K20		578594	177,70					
	K25		578596	177,70					
	K32		578598	177,70					
	K140		578600	177,70					
FORZA STAINLESS WATER CRIMP	K16/P18		578592	177,70					
	K20		578594	177,70					
FORZA STESSO PEX WATER AND GAS CRIMP (AUS)	U 16		578374	159,60					
	U 20		578378	159,60					
	WATER AND GAS U 25		578380	159,60					
	U 32		578382	187,20					
	U 40		578386	228,00					
FORZA GAS CRIMP (AUS)	K16/P18		578592	177,70					
	K20		578594	177,70					
	K25		578596	177,70					
	K32		578598	177,70					
	K140		578600	177,70					
FORZA COPPER V PRESS (AUS)	VAU 15 (OD 12,7 mm)		578630	146,30					
	VAU 20 (OD 19,1 mm)		578632	146,30					
	VAU 25 (OD 25,4 mm)		578634	146,30					
	VAU 32 (OD 31,8 mm)		578636	153,90					
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	119,95					
	VAU 20 S (PR-2B) (OD 19,1 mm)	Mini Z8	574806 R	119,95					
	VAU 25 S (PR-2B) (OD 25,4 mm)	Mini Z8	574808 R	131,95					
FORZA STAINLESS V PRESS (AUS)	V 15		578328	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					
FRABO FRABOPRESS 316 GAS M	M 15		578312	141,60					
	M 18		578314	141,60					
	M 22		578316	141,60					
	M 28		578318	141,60					
	M 35		578390	171,60					
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95					
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95					
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95					
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95					
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95					
FRABO FRABOPRESS 316 GAS V	V 15		578328	141,60					
	V 18		578332	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					
FRABO FRABOPRESS SOLAR	V 15		578328	141,60					
	V 18		578332	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					
FRABO FRABOPRESS V	V 12		578324	141,60					
	V 15		578328	141,60					
	V 18		578332	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Fränkische alpex XS	F 16		578456	162,50	Geberit Mapress Kupfer	M 12		578310	141,60
	F 20		578460	162,50		M 15		578312	141,60
	F 26		578462	175,80		M 18		578314	141,60
	F 32		578464	175,80		M 22		578316	141,60
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		M 28		578318	141,60
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95		M 35		578390	171,60
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 16		578352 R	170,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 20		578358 R	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 26		578362 R	170,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 32		578364	170,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
Fränkische alpex F50 PROFI	F 16		578456	162,50	Geberit Mapress Kupfer Gas	M 15		578312	141,60
	F 20		578460	162,50		M 18		578314	141,60
	F 26		578462	175,80		M 22		578316	141,60
	F 32		578464	175,80		M 28		578318	141,60
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		M 35		578390	171,60
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	H 16		578400	153,90		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	H 20		578406	153,90		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	H 26		578410	153,90					
	H 32		578412	153,90					
	TH 16		578352 R	170,60	Geberit Mepla G 16	G 16		578444	171,00
	TH 20		578358 R	170,60		G 20		578446	171,00
	TH 26		578362 R	170,60		G 26		578448	181,50
	TH 32		578364	170,60		G 32		578450	193,80
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		G 40		578452	250,80
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95	Geberit Mepla Therm G 16	G 16		578444	171,00
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		G 20		578446	171,00
(DN 26)	U 16		578374	159,60		G 26		578448	181,50
	U 20		578378	159,60	Geberit Volex TH 16	TH 16		578352 R	170,60
	U 25		578380	159,60		TH 20		578358 R	170,60
	U 32		578382	187,20		TH 26		578362 R	170,60
	VP 16		578482	170,10		TH 32		578364	170,60
	VP 20		578484	170,10		TH 40		578624	226,10
	VP 32		578488	188,10		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Fränkische alpex L	Fz 40		578478	238,10		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
						TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
						TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
						U 16		578374	159,60
						U 20		578378	159,60
						U 32		578382	187,20
						U 40		578386	228,00
gabotherm H+S	TH 10		578342	170,60	General Fittings 5T00 H 16	H 16		578400	153,90
	TH 12		578346	170,60		H 20		578406	153,90
	TH 14		578348	170,60		H 26		578410	153,90
	TH 15		578350	170,60		H 32		578412	153,90
	TH 16		578352 R	170,60		TH 16		578352 R	170,60
	TH 17		578354	170,60		TH 20		578358 R	170,60
	TH 18		578356	170,60		TH 26		578362 R	170,60
	TH 20		578358 R	170,60		TH 32		578364	170,60
	TH 25		578360	170,60		TH 40		578624	226,10
	TH 26		578362 R	170,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 32		578364	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 40		578624	226,10		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
Gallagher USA YogoPipe ACR	H 12 (1/2")		578396	153,90	General Fittings Ewoprex H 16	H 16		578400	153,90
	U 14 (3/4")		578372	168,00		H 20		578406	153,90
	U 16 (1")		578374	159,60		H 26		578410	153,90
	U 18 (1 1/4")		578376	159,60		H 32		578412	153,90
	U 20 (1 1/2")		578378	159,60		TH 16		578352 R	170,60
	U 25 (1 3/4")		578380	159,60		TH 20		578358 R	170,60
	U 32 (1 1/2")		578382	187,20		TH 26		578362 R	170,60
Geberit Mapress C-STAHL	M 12		578310	141,60		TH 32		578364	170,60
	M 15		578312	141,60		TH 40		578624	226,10
	M 18		578314	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 22		578316	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 28		578318	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 35		578390	171,60		F 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		H 16		578400	153,90
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		H 18		578404	153,90
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		H 20		578406	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 25		578408	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 26		578410	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		H 32		578412	153,90
Geberit Mapress Edelstahl	M 12		578310	141,60		TH 16		578352 R	170,60
	M 15		578312	141,60		TH 18		578356	170,60
	M 18		578314	141,60		TH 20		578358 R	170,60
	M 22		578316	141,60		TH 25		578360	170,60
	M 28		578318	141,60		TH 26		578362 R	170,60
	M 35		578390	171,60		TH 32		578364	170,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 40		578624	226,10
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95					
Geberit Mapress Edelstahl Gas	M 15		578312	141,60		U 16		578374	159,60
	M 18		578314	141,60		U 18		578376	159,60
	M 22		578316	141,60		U 20		578378	159,60
	M 28		578318	141,60		U 25		578380	159,60
	M 35		578390	171,60		U 32		578382	187,20
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 40		578386	228,00
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95					
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95					
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95					
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
General Fittings Trident	B 16		578468	186,20	HakaGerodur	TH 10		578342	170,60
	F 16		578456	162,50	HAKASAN	TH 11,6		578344	170,60
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		TH 12		578346	170,60
	H 16		578400	153,90		TH 14		578348	170,60
	H 20		578406	153,90		TH 16		578352 R	170,60
	H 26		578410	153,90		TH 17		578354	170,60
	H 32		578412	153,90		TH 18		578356	170,60
	TH 16		578352 R	170,60		TH 20		578358 R	170,60
	TH 20		578358 R	170,60		TH 25		578360	170,60
	TH 26		578362 R	170,60		TH 26		578362 R	170,60
	TH 32		578364	170,60		TH 32		578364	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 40		578624	226,10
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	U 16		578374	159,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	U 20		578378	159,60					
	U 32		578382	187,20					
General Fittings Trident Gas	H 16		578400	153,90	HASTINIK	M 15		578312	141,60
	H 20		578406	153,90	Hastinik/Hiltpress	M 18		578314	141,60
	H 26		578410	153,90		M 22		578316	141,60
	H 32		578412	153,90		M 28		578318	141,60
	TH 16		578352 R	170,60		M 35		578390	171,60
	TH 20		578358 R	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 26		578362 R	170,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 32		578364	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
	U 16		578374	159,60	heimat24	TH 16		578352 R	170,60
	U 20		578378	159,60		TH 20		578358 R	170,60
	U 32		578382	187,20		TH 26		578362 R	170,60
Giacomini Raccordi RM	H 16		578400	153,90		TH 32		578364	170,60
Giacomini	H 20		578406	153,90		TH 40		578624	226,10
	H 26		578410	153,90		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	H 32		578412	153,90		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 16		578352 R	170,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 20		578358 R	170,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	TH 26		578362 R	170,60		U 16		578374	159,60
	TH 32		578364	170,60		U 20		578378	159,60
	TH 40		578624	226,10		U 25		578380	159,60
	U 16		578374	159,60		U 32		578382	187,20
	U 20		578378	159,60					
	U 32		578382	187,20					
	U 40		578386	228,00					
Giacomini RM MULTIGAS	H 16		578400	153,90	HELIROMA	U 16		578374	159,60
	H 20		578406	153,90	Klimapress	U 18		578376	159,60
	H 26		578410	153,90		U 20		578378	159,60
	H 32		578412	153,90		U 25		578380	159,60
	TH 16		578352 R	170,60		U 40		578382	228,00
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60	HELIROMA	RFz 16		578492	177,70
	TH 32		578364	170,60	Romapress	RFz 20		578494	177,70
	U 16		578374	159,60		RFz 25		578496	177,70
	U 20		578378	159,60		RFz 32		578498	177,70
	U 32		578382	187,20	Henco	TH 14		578348	170,60
	U 40		578386	228,00		TH 16		578352 R	170,60
Giacomini Valvole Giacomini serie R850V	V 15		578328	141,60		TH 18		578356	170,60
	V 18		578332	141,60		TH 20		578358 R	170,60
	V 22		578334	141,60		TH 26		578362 R	170,60
	V 28		578336	141,60		HE 32		578370 R	204,30
	V 35		578604	171,60	Herotec tempusPRESS PLUS	H 16		578400	153,90
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		H 20		578406	153,90
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		H 25		578408	153,90
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		H 32		578412	153,90
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		RFz 16		578414	153,90
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		RFz 20		578449	177,70
	SA 15		578514	170,10		RFz 25		578492	177,70
	SA 18		578518	170,10		RFz 32		578494	177,70
	SA 22		578520	170,10		TH 16		578496	177,70
	SA 28		578522	170,10		TH 20		578498	177,70
	M 15		578312	141,60		TH 25		578500	177,70
	M 18		578314	141,60		TH 32		578502	177,70
	M 22		578316	141,60		TH 40		578504	177,70
	M 28		578318	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 35		578390	171,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 32 S (PR-2B)	Mini Z8	574794 R	131,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 16		578374	159,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		U 20		578378	159,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		U 25		578380	159,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		U 32		578382	187,20
	U 16		578374	159,60		U 40		578386	228,00
Golan Pipe Systems (Scandinavia) Alu-Pres	U 20		578378	159,60	Herotec tempusPRESS PLUS PPSU	H 16		578400	153,90
	U 25		578380	159,60		H 20		578406	153,90
	U 32		578382	187,20		H 25		578408	153,90
	U 40		578386	228,00		H 32		578412	153,90
Grinnell G-PRESS Copper Fittings	VUS 1/2" (OD 15,9 mm)		578566	171,00		TH 16		578414	153,90
	VUS 3/4" (OD 22,2 mm)		578568	171,00		TH 20		578416	153,90
	VUS 1" (OD 28,6 mm)		578570	171,00		TH 40		578418	153,90
	VUS 1 1/4" (OD 34,9 mm)		578606	171,00		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
GS Wärmesysteme System TH	TH 14		578348	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 16		578352 R	170,60		TH 32 S (PR-2B)	Mini Z8	574794 R	131,95
	TH 20		578358 R	170,60		U 16		578374	159,60
	TH 26		578362 R	170,60		U 20		578378	159,60
	TH 32		578364	170,60		U 25		578380	159,60
	TH 40		578624	226,10		U 32		578382	187,20
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		U 40		578386	228,00
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95	HERZ PIPEFIX	TH 10		578342	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 16		578352 R	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 20		578358 R	170,60
GS Wärmesysteme System V	V 15		578328	141,60		TH 26		578362 R	170,60
	V 18		578332	141,60		TH 32		578364	170,60
	V 22		578334	141,60		TH 40		578624	226,10
	V 28		578336	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	V 35		578604	171,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95	HIDRONIX MULTIGAS	TH 16		578352 R	170,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		TH 20		578358 R	170,60

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
HIDRONIX MULTPIPE	TH 14		578348	170,60				
	TH 16		578352 R	170,60				578400 153,90
	TH 20		578358 R	170,60				578406 153,90
	TH 26		578362 R	170,60				578408 153,90
	TH 32		578364	170,60				578410 153,90
	H 14		578398	153,90				578412 153,90
	H 16		578400	153,90				578414 153,90
	H 18		578404	153,90				578416 153,90
	H 20		578406	153,90				578418 153,90
	H 26		578410	153,90				578420 153,90
	H 32		578412	153,90				578422 153,90
	U 14		578372	168,00				578424 153,90
	U 16		578374	159,60				578426 153,90
	U 18		578376	159,60				578428 153,90
	U 20		578378	159,60				578430 153,90
	C 26		578392	187,20				578432 153,90
	U 32		578382	187,20				578434 153,90
HIDRONIX UNICO	TH 14		578348	170,60				
	TH 16		578352 R	170,60				578400 153,90
	TH 20		578358 R	170,60				578406 153,90
	TH 26		578362 R	170,60				578408 153,90
	TH 32		578364	170,60				578410 153,90
	H 14		578398	153,90				578412 153,90
	H 16		578400	153,90				578414 153,90
	H 18		578404	153,90				578416 153,90
	H 20		578406	153,90				578418 153,90
	H 26		578410	153,90				578420 153,90
	H 32		578412	153,90				578422 153,90
	U 14		578372	168,00				578424 153,90
	U 16		578374	159,60				578426 153,90
	U 18		578376	159,60				578428 153,90
	U 20		578378	159,60				578430 153,90
	C 26		578392	187,20				578432 153,90
	U 32		578382	187,20				578434 153,90
HITEC Sistema Multistrato	TH 14		578348	170,60				
	TH 16		578352 R	170,60				578478 R 119,95
	TH 18		578356	170,60				574788 R 119,95
	TH 20		578358 R	170,60				574794 R 119,95
	TH 26		578362 R	170,60				574798 R 119,95
	TH 32		578364	170,60				578374 159,60
	H 14		578398	153,90				578378 159,60
	H 16		578400	153,90				578380 159,60
	H 18		578404	153,90				578392 187,20
	H 20		578406	153,90				578394 187,20
	H 26		578410	153,90				578396 228,00
	H 32		578412	153,90				
	U 14		578372	168,00				
	U 16		578374	159,60				
	U 18		578376	159,60				
	U 20		578378	159,60				
	C 26		578392	187,20				
	U 32		578382	187,20				
HITHERM-ISOTUBI NUMEPRESS	TH 14 S (PR-2B)	Mini Z8	574782 R	119,95				
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				578352 R 170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95				578358 R 170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				578360 R 170,60
HITHERM-ISOTUBI HTpress	M 15		578312	141,60				
	M 18		578314	141,60				578362 R 170,60
	M 22		578316	141,60				578364 170,60
	M 28		578318	141,60				578624 226,10
	M 35		578390	171,60				
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				574782 R 119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				574788 R 119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				574794 R 119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				574798 R 131,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				
HITHERM-ISOTUBI HTfire	M 15		578312	141,60				
	M 18		578314	141,60				578352 R 170,60
	M 22		578316	141,60				578358 R 170,60
	M 28		578318	141,60				578362 R 170,60
	M 35		578390	171,60				578364 170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578624 226,10
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				
HITHERM-ISOTUBI HTair	M 15		578312	141,60				
	M 18		578314	141,60				578460 162,50
	M 22		578316	141,60				578462 175,80
	M 28		578318	141,60				578464 175,80
	M 35		578390	171,60				
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				574728 R 119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				574730 R 119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				574732 R 119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				574734 R 131,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				578478 238,10
Hopewell press fit system	M 15		578312	141,60				578480 153,90
	M 18		578314	141,60				578486 153,90
	M 22		578316	141,60				578490 153,90
	M 28		578318	141,60				578496 153,90
	M 35		578390	171,60				
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578498 153,90
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				578504 153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				578510 153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				578516 153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				
hp praski BAVARIA-press	TH 10		578342	170,60				
	TH 12		578346	170,60				578474 205,20
	TH 14		578348	170,60				578476 205,20
	TH 16		578352 R	170,60				
	TH 17		578354	170,60				578480 153,90
	TH 20		578358 R	170,60				578486 153,90
	TH 25		578360	170,60				578490 153,90
	TH 26		578362 R	170,60				578496 153,90
	TH 32		578364	170,60				578502 153,90
	TH 40		578624	226,10				
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				578508 153,90
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				578514 153,90
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95				578520 153,90
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				
ICMA Sempiter	H 16							
	H 20							578406 153,90
	H 25							578408 153,90
	H 26							578410 153,90
	H 32							578412 153,90
	TH 16							578414 153,90
	TH 20							578416 153,90
	TH 25							578418 153,90
	TH 26							578420 153,90
	TH 32							578426 153,90
	TH 40							578432 153,90
	TH 16 S (PR-2B)							578434 153,90
	TH 20 S (PR-2B)							578436 153,90
	TH 26 S (PR-2B)							578442 153,90
	TH 32 S (PR-2B)							578448 153,90
	TH 40							578454 153,90
	TH 16							578460 153,90
	TH 20							578466 153,90
	TH 25							578472 153,90
	TH 26							578478 153,90
	TH 32							578484 153,90
	TH 40							578490 153,90
	TH 16 S (PR-2B)							578496 153,90
	TH 20 S (PR-2B)							578502 153,90
	TH 26 S (PR-2B)							578508 153,90
	TH 32 S (PR-2B)							578514 153,90
IDROTRADE Storm Multipinza	H 16							
	H 20							578406 153,90
	H 26							578410 153,90
	H 32							578414 153,90
	TH 16							578418 153,90
	TH 20							578422 153,90
	TH 26							578426 153,90
	TH 32							578432 153,90
	TH 40							578438 153,90
	TH 16 S (PR-2B)							578442 153,90
	TH 20 S (PR-2B)							578448 153,90
	TH 26 S (PR-2B)							578454 153,90
	TH 32 S (PR-2B)							578460 153,90
	TH 40							578466 153,90
	TH 16							578472 153,90
	TH 20							578478 153,90
	TH 25							578484 153,90
	TH 26							578490 153,90
	TH 32							578496 153,90
	TH 40							578502 153,90
	TH 16 S (PR-2B)							578508 153,90
	TH 20 S (PR-2B)							578514 153,90
	TH 26 S (PR-2B)							578520 153,90
	TH 32 S (PR-2B)							578526 153,90
	TH 40							578532 153,90
	TH 16							578538 R 170,60
	TH 20							578544 R 170,60
	TH 25							578550 R 170,60
	TH 26							578556 R 170,60
	TH 32							578562 R 170,60
	TH 40							578568 R 170,60
	TH 16 S (PR-2B)							578574 R 170,60
	TH 20 S (PR-2B)							578580 R 170,60
	TH 26 S (PR-2B)							578586 R 170,60
	TH 32 S (PR-2B)							578592 R 170,60
	TH 40							578598 R 170,60
	TH 16							578604 R 170,60
	TH 20							578610 R 170,60
	TH 25							578616 R 170,60
	TH 26							57862

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status of the ROLLER'S pressing tools for pressfitting systems.

Suitability of the ROLLER S pressing tools for pressfitting systems: Status 12.10.2022. The current status
www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

www.albert-trolle.de → Downloads → Product Catalogues, Brochures → **Product Catalogue**.
See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

See page 76 for adapter tongue processing tongue processing rings for other press fitting systems.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
IDROTRADE StormPRES [®])	M 15		578312	141,60	IVAR	B 20		578472	186,20
	M 18		578314	141,60		B 26		578474	205,20
	M 22		578316	141,60		B 32		578476	205,20
	M 28		578318	141,60	IVAR	TH 16		578352 R	170,60
	M 35		578390	171,60	MULTI PRESS	TH 20		578358 R	170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	GAS ITALIA	TH 26		578362 R	170,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		H 16		578400	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 20		578406	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 26		578410	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		U 16		578374	159,60
IDROTRADE StormSTEEL [®])	M 12		578310	141,60		U 20		578378	159,60
	M 15		578312	141,60	IVAR	TH 16		578352 R	170,60
	M 18		578314	141,60		TH 18		578356	170,60
	M 22		578316	141,60		TH 20		578358 R	170,60
	M 28		578318	141,60		TH 25		578360	170,60
	M 35		578390	171,60		TH 26		578362 R	170,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 32		578364	170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 40		578624	226,10
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				574788 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				574788 R	119,95
ILTA INOX/CHIBRO Pressfitting Cuni	M 15		578312	141,60				574794 R	119,95
	M 18		578314	141,60				574798 R	131,95
	M 22		578316	141,60				578456	162,50
	M 28		578318	141,60				578458	162,50
	M 35		578390	171,60				578460	162,50
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578462	175,80
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				578464	175,80
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				578478	238,10
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		Fz 40		574782 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
ILTA INOX/CHIBRO Pressfitting inox	M 15		578312	141,60		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	M 18		578314	141,60				578380	159,60
	M 22		578316	141,60				578384	131,95
	M 28		578318	141,60				578400	153,90
	M 35		578390	171,60		H 16		578406	153,90
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		H 20		578408	153,90
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		H 25		578410	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 26		578412	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 32		578374	159,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		U 16		578376	159,60
Instantor	V1 1/2" (OD 14,7mm)		578716	169,10		U 18		578378	159,60
Copper Press Imperial	V1 1/4" (OD 21,0mm)		578718	169,10		U 20		578380	159,60
	V1 1" (OD 27,4mm)		578720	169,10		U 25		578380	159,60
Instantor Copper Press Metric	M 15		578312	141,60		C 26		578392	187,20
	M 22		578316	141,60		U 32		578382	187,20
	M 28		578318	141,60		U 40		578386	228,00
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		B 16		578468	186,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		B 18		578470	186,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		B 20		578472	186,20
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		B 26		578474	205,20
Instantor Press System	TH 16		578352 R	170,60		B 32		578476	205,20
	TH 20		578358 R	170,60				578476	205,20
	TH 26		578362 R	170,60				578476	205,20
	TH 32		578364	170,60				578476	205,20
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95	IVAR	TH 16		578352 R	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 20		578358 R	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 26		578362 R	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 32		578364	170,60
IPA IPANA Press	TH 10		578342	170,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 11,6		578344	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 12		578346	170,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 14		578348	170,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	TH 15		578350	170,60		F 16		578456	162,50
	TH 16		578352 R	170,60		F 20		578460	162,50
	TH 17		578354	170,60		F 26		578462	175,80
	TH 18		578356	170,60		F 32		578464	175,80
	TH 20		578358 R	170,60		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	TH 22		578358	170,60		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	TH 25		578360	170,60		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
	TH 26		578362 R	170,60		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	TH 28		578359	170,60		H 16		578400	153,90
	TH 32		578364	170,60		H 20		578406	153,90
	TH 40		578624	226,10		H 26		578410	153,90
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		H 32		578412	153,90
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		U 16		578374	159,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		U 20		578378	159,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		C 26		578392	187,20
IPA THu IPANA Press	TH 16		578352 R	170,60		U 32		578382	187,20
	TH 20		578358 R	170,60		B 16		578468	186,20
	TH 26		578362 R	170,60		B 20		578472	186,20
	TH 32		578364	170,60		B 26		578474	205,20
	TH 40		578624	226,10		B 32		578476	205,20
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95	IVAR	TH 16		578352 R	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 20		578358 R	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 25		578360	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 26		578362 R	170,60
IPALPEX (Industrie du Plastique et Accessoires)	TH 14		578348	170,60		TH 32		578364	170,60
	TH 16		578352 R	170,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 18		578356	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 20		578358 R	170,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 26		578362 R	170,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	THL 32		578368	170,60		F 16		578456	162,50
	TH 40		578624	226,10		F 20		578460	162,50
IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18		578592	177,70		F 26		578462	175,80
	K16/P18		578594	177,70		F 32		578464	175,80
AUSTRALIA Iplex K1 (Gas)	K/25		578596	177,70		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	K32		578598	177,70		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	K140		578600	177,70		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18		578592	177,70		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	K/20		578594	177,70		H 16		578400	153,90
	K/25		578596	177,70		H 20		578406	153,90
	K/25		578598	177,70		H 25		578408	153,90
	K/40		578600	177,70		H 26		578410	153,90
	K/40		578624	226,10		H 32		578412	153,90
ISOTUBI NUMEPRESS	M 15		578312	141,60		U 16		578374	159,60
	M 18		578314	141,60		U 20		578378	159,60
	M 22		578316	141,60		U 25		578380	159,60
	M 28		578318	141,60		C 26		578392	187,20
	M 35		578390	171,60		U 32		578382	187,20
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		B 16		578468	186,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		B 20		578472	186,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		B 26		578474	205,20
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		B 32		578476	205,20
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				578476	205,20

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
IVAR	TH 16		578352 R	170,60	Jarafflex-	TH 14		578348	170,60
Plastic Multi Press	TH 20		578358 R	170,60	Presssystem	TH 16		578352 R	170,60
Leak (PMPL)	TH 26		578362 R	170,60		TH 17		578354	170,60
	TH 32		578364	170,60		TH 18		578356	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 20		578358 R	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 25		578360	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 26		578362 R	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 32		578364	170,60
	F 16		578456	162,50		TH 40		578624	226,10
	F 20		578460	162,50		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	F 26		578462	175,80		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	F 32		578464	175,80		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	F 16 S (PR-2B)	Mini Z8	574728 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	F 20 S (PR-2B)	Mini Z8	574730 R	119,95	JUNGWOO	VUS $\frac{1}{8}$ " (OD 15,9 mm)		578566	171,00
	F 26 S (PR-2B)	Mini Z8	574732 R	119,95	JWPress	VUS $\frac{3}{8}$ " (OD 22,2 mm)		578568	171,00
	F 32 S (PR-2B)	Mini Z8	574734 R	131,95		VUS 1" (OD 28,6 mm)		578570	171,00
	H 16		578400	153,90		VUS 1 $\frac{1}{4}$ " (OD 34,9 mm)		578606	171,00
	H 20		578406	153,90					
	H 26		578410	153,90					
	H 32		578412	153,90					
	U 16		578374	159,60					
	U 20		578378	159,60					
	C 26		578392	187,20					
	U 32		578382	187,20					
	B 16		578468	186,20					
	B 20		578472	186,20					
	B 26		578474	205,20					
	B 32		578476	205,20					
IVT Edelstahl-Presssystem	M 15		578312	141,60					
	M 18		578314	141,60	KAN	U 16		578374	159,60
	M 22		578316	141,60	KAN-therm Press	U 20		578378	159,60
	M 28		578318	141,60		U 25		578380	159,60
	M 35		578390	171,60		C 26		578392	187,20
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 32		578392	187,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 40		578386	228,00
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	KAN	TH 14		578348	170,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	KAN-therm Press LBP	TH 16		578352 R	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 20		578358 R	170,60
IVT PRIPRESS	TH 16		578352 R	170,60		TH 25		578360	170,60
	TH 20		578358 R	170,60		TH 26		578362 R	170,60
	TH 26		578362 R	170,60		TH 32		578364	170,60
	TH 32		578364	170,60		TH 40		578624	226,10
	TH 40		578624	226,10		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		U 14		578372	168,00
						U 16		578374	159,60
						U 20		578378	159,60
						U 25		578380	159,60
						C 26		578392	187,20
						U 32		578382	187,20
						U 40		578386	228,00
					KAN	M 12		578310	141,60
					KAN-therm Inox	M 15		578312	141,60
						M 18 ⁱⁱ		578314	141,60
						M 22		578316	141,60
						M 28 ⁱⁱ		578318	141,60
						M 35		578390	171,60
						M 12 S (PR-2B)	Mini Z8	574736 R	119,95
						M 15 S (PR-2B)	Mini Z8	574738 R	119,95
						M 18 S (PR-2B)	Mini Z8	574740 R	119,95
						M 22 S (PR-2B)	Mini Z8	574742 R	119,95
						M 28 S (PR-2B)	Mini Z8	574744 R	119,95
						M 35 S (PR-2B)	Mini Z8	574746 R	131,95
Jäger - Aquatec	H 14		578398	153,90	KAN	M 12		578310	141,60
Aquapress H	H 16		578400	153,90	KAN-therm Steel	M 15		578312	141,60
	H 17		578402	153,90		M 18 ⁱⁱ		578314	141,60
	H 18		578404	153,90		M 22		578316	141,60
	H 20		578406	153,90		M 28 ⁱⁱ		578318	141,60
	H 26		578410	153,90		M 35		578390	171,60
	H 32		578412	153,90		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	U 40		578386	228,00		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
Jäger - Aquatec	M 15		578312	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
C-Stahl	M 18		578314	141,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
Press Typ M	M 22		578316	141,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 28		578318	141,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 35		578390	171,60	KAN	M 12		578310	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	KAN-therm Steel	M 15		578312	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		M 18 ⁱⁱ		578314	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		M 22		578316	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		M 28 ⁱⁱ		578318	141,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		M 35		578390	171,60
Jäger - Aquatec	M 15		578312	141,60		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
Edelstahl	M 18		578314	141,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
Press Typ M	M 22		578316	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 28		578318	141,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 35		578390	171,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	KAN	TH 14		578348	170,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	KAN-therm	TH 16		578352 R	170,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	UltraPRESS	TH 20		578358 R	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 25		578360	170,60
	V 15		578328	141,60		TH 26		578362 R	170,60
	V 18		578332	141,60		TH 32		578364	170,60
	V 22		578334	141,60		TH 40		578624	226,10
	V 28		578336	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	V 35		578604	171,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		U 14		578372	168,00
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		U 16		578374	159,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		U 20		578378	159,60
Jansen AG	TH 14		578348	170,60		U 25		578380	159,60
JANSSEN COMISA	TH 16		578352 R	170,60		C 26		578392	187,20
	TH 20		578358 R	170,60		U 32		578382	187,20
	TH 26		578362 R	170,60		U 40		578386	228,00
	TH 32		578364	170,60	KE KELIT	M 15		578312	141,60
	TH 40		578624	226,10	COPPERFIX	M 18		578314	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95	Kupfer	M 22		578316	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 28		578318	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		M 35		578390	171,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
						M 18 S (PR-2B)	Mini Z8	574740 R	119,95
						M 22 S (PR-2B)	Mini Z8	574742 R	119,95
						M 28 S (PR-2B)	Mini Z8	574744 R	119,95
						M 35 S (PR-2B)	Mini Z8	574746 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S *pressing tongs Mini / pressing rings*

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.
KE KELIT KELIT KELOX	U 16 U 18 U 20 U 25 U 32 U 40		578374 578376 578378 578380 578382 578386	159,60 159,60 159,60 159,60 187,20 228,00	L	VUS ½" (OD 15,9 mm) VUS ¾" (OD 22,2 mm) VUS 1" (OD 28,6 mm) VUS 1 ¼" (OD 34,9 mm)		578566 578568 578570 578606
KE KELIT KELOX-PPSU-W	U 16 U 18 U 20 U 25 U 32 U 40		578374 578376 578378 578380 578382 578386	159,60 159,60 159,60 159,60 187,20 228,00	LK Systems LK >B-Press	V 12 V 15 V 18 V 22 V 28 V 35 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8	578324 578328 578332 578334 578604 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R
KE KELIT KELOX-ULTRAX	U 16 U 18 U 20 U 25 U 32 U 40		578374 578376 578378 578380 578382 578386	159,60 159,60 159,60 159,60 187,20 228,00	LK Systems LK >B-Press Elförzinkat	V 12 V 15 V 18 V 22 V 28 V 35 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8	578324 578328 578332 578334 578604 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R
KE KELIT KELOX-ULTRAX-W	U 16 U 18 U 20 U 25 U 32 U 40		578374 578376 578378 578380 578382 578386	159,60 159,60 159,60 159,60 187,20 228,00	LK Systems LK >B-Press Gas	V 12 V 15 V 18 V 22 V 28 V 35 V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8	578324 578328 578332 578334 578604 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R
KE KELIT KELOX-WINDOX-W	U 16 U 18 U 20 U 25 U 32 U 40		578374 578376 578378 578380 578382 578386	159,60 159,60 159,60 159,60 187,20 228,00	LK Systems LK Universal	TH 16 TH 20 TH 25 TH 32 TH 40		578324 578352 R 578356 R 578360 578364 578368 578374 578378
KE KELIT steelFIX C-Stahl	M 15 M 18 M 22 M 28 M 35 M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Mini Z8	578312 578314 578316 578318 578390 574738 R 574740 R 574742 R 574744 R 574746 R	141,60 141,60 141,60 141,60 171,60 119,95 119,95 119,95 119,95 131,95	LVI-DAHL Altech-Alupex	U 16 U 20 U 25		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KE KELIT Edelstahl	M 15 M 18 M 22 M 28 M 35 M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Mini Z8	578312 578314 578316 578318 578390 574738 R 574740 R 574742 R 574744 R 574746 R	141,60 141,60 141,60 141,60 171,60 119,95 119,95 119,95 119,95 131,95	MAINCOR MAINPRESS	U 16 U 20 U 25 U 32 U 40		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KEMBLA KemPress (AUS)	VAU 15 (OD 12,7 mm) VAU 20 (OD 19,1 mm) VAU 25 (OD 25,4 mm) VAU 32 (OD 31,8 mm)		578630 578632 578634 578636	146,30 146,30 146,30 153,90	MAINCOR MAINFLOR	U 16 U 20		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KEMBLA KemPress Gas (AUS)	VAU 15 (OD 12,7 mm) VAU 20 (OD 19,1 mm) VAU 25 (OD 25,4 mm) VAU 32 (OD 31,8 mm)		578630 578632 578634 578636	146,30 146,30 146,30 153,90	Mair Heiztechnik M-Press	H 11,5 H 16 TH 16 TH 20 TH 26 TH 32 TH 40		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KISAN Kisan KD	KI 16 KI 20 KI 25 KI 28 TH 16 TH 20 TH 25 TH 16 S (PR-2B) TH 20 S (PR-2B)		578524 578526 578528 578531 578352 R 578355 R 578360 574782 R 574788 R	180,50 180,50 180,50 180,50 170,60 170,60 170,60 119,95 119,95	MAINCOR MAINFLOR	U 16 U 20		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KISAN Kisan WL	KI 16 KI 20 KI 25 KI 32 TH 16 TH 20 TH 25 TH 32 TH 16 S (PR-2B) TH 20 S (PR-2B) TH 32 S (PR-2B)		578524 578526 578528 578530 578352 R 578355 R 578360 578364 574782 R 574788 R 574798 R	180,50 180,50 180,50 243,20 170,60 170,60 170,60 170,60 119,95 119,95 131,95	Ma.s.ter System PRESSMASTER	TH 14 TH 16 TH 18 TH 20 TH 25 TH 26 TH 32 TH 40 TH 16 S (PR-2B) TH 20 S (PR-2B) TH 26 S (PR-2B) TH 32 S (PR-2B)	Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8 Mini Z8	578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KISAN Kisan WM	KI 16 KI 20 KI 25 KI 32 TH 16 TH 20 TH 25 TH 32 TH 16 S (PR-2B) TH 20 S (PR-2B) TH 32 S (PR-2B)		578524 578526 578528 578530 578352 R 578355 R 578360 578364 574782 R 574788 R 574798 R	180,50 180,50 180,50 243,20 170,60 170,60 170,60 170,60 119,95 119,95 131,95	H 14 H 16 H 18 H 20 H 26 H 32 H 40 H 16 H 18 H 20 H 26 H 32 H 40		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R	
KISAN Kisan WR	U 20 U 25 U 32 U 40 TH 20 TH 25 TH 32 TH 40 TH 20 S (PR-2B) TH 32 S (PR-2B)		578378 578380 578382 578386 578356 R 578360 578364 578624 574788 R 574798 R	159,60 159,60 187,20 228,00 170,60 170,60 170,60 226,10 119,95 131,95	Meier Tobler Metalplast - Stramax	H 16 H 20 H 25 H 32 RFz 16 RFz 20 RFz 25 RFz 32 TH 16 TH 20 TH 25 TH 32	Mini Z8 Mini Z8 U 16 U 18 U 20 U 25 U 32 U 40	578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KISAN Kistal C	M 15 M 18 M 22 M 28 M 35 M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Mini Z8	578312 578314 578316 578318 578390 574738 R 574740 R 574742 R 574744 R 574746 R	141,60 141,60 141,60 141,60 171,60 119,95 119,95 119,95 119,95 131,95	Serie MM	H 25 H 32 RFz 16 RFz 20 RFz 25 RFz 32 TH 16 TH 20 TH 25 TH 32		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R
KISAN Kistal Inox	M 15 M 18 M 22 M 28 M 35 M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Mini Z8	578312 578314 578316 578318 578390 574738 R 574740 R 574742 R 574744 R 574746 R	141,60 141,60 141,60 141,60 171,60 119,95 119,95 119,95 119,95 131,95	U 16 U 18 U 20 U 25 U 32 U 40		578324 578328 578332 578334 578604 574752 R 574756 R 574758 R 574760 R 574762 R	

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
METALGRUP Permatubo	U 16		578374	159,60	NICOLL FLUXO	TH 16		578352 R	170,60
	U 18		578376	159,60		TH 20		578358 R	170,60
	U 20		578378	159,60		TH 25		578360	170,60
	U 25		578380	159,60		TH 26		578362 R	170,60
	U 32		578382	187,20		TH 32		578364	170,60
	U 40		578386	228,00		TH 40		578624	226,10
METALGRUP PexGrup	RFz 16		578492	177,70	TH 16 S (PR-2B)	Mini Z8		574782 R	119,95
	RFz 20		578494	177,70		TH 20 S (PR-2B)		574788 R	119,95
	RFz 25		578496	177,70		TH 26 S (PR-2B)		574794 R	119,95
	RFz 32		578498	177,70		TH 32 S (PR-2B)		574798 R	131,95
METALGRUP MultiGrup	U 16		578374	159,60	NUP! Industrie	B 16		578468	186,20
	U 18		578376	159,60		B 18		578470	186,20
	U 20		578378	159,60		B 20		578472	186,20
	U 25		578380	159,60		B 26		578474	205,20
	U 32		578382	187,20		B 32		578476	205,20
Mueller Industries Streamline PRS	VUS $\frac{1}{4}$ " (OD 15,9 mm)		578566	171,00	F 16			578456	162,50
	VUS $\frac{3}{4}$ " (OD 22,2 mm)		578568	171,00		F 18		578458	162,50
	VUS 1" (OD 28,6 mm)		578570	171,00		F 20		578460	162,50
	VUS $\frac{1}{2}$ " (OD 34,9 mm)		578606	171,00		F 26		578462	175,80
MULTITHERM PRESSSYSTEM	TH 16		578352 R	170,60	F 32			578464	175,80
	TH 20		578358 R	170,60		F 16 S (PR-2B)		574728 R	119,95
	TH 26		578362 R	170,60		F 20 S (PR-2B)		574730 R	119,95
	TH 32		578364	170,60		F 26 S (PR-2B)		574732 R	119,95
	TH 40		578624	226,10		F 32 S (PR-2B)		574734 R	131,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		H 16		578400	153,90
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		H 18		578404	153,90
Multicapas Industrial AIS PEX	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		H 20		578406	153,90
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		H 25		578408	153,90
	RFz 16		578492	177,70		H 26		578410	153,90
	RFz 20		578494	177,70		H 32		578412	153,90
	RFz 25		578496	177,70		H 25		578406	153,90
	RFz 32		578498	177,70		H 26		578408	153,90
Multicapas Industrial AIS XPRT	U 16		578374	159,60	TH 16 S (PR-2B)	Mini Z8		574782 R	119,95
	U 20		578376	159,60		TH 20 S (PR-2B)		574788 R	119,95
	U 25		578378	159,60		TH 26 S (PR-2B)		574794 R	119,95
	U 32		578380	159,60		TH 32 S (PR-2B)		574798 R	131,95
	U 40		578382	187,20		U 14		578372	168,00
	H 16		578400	153,90		U 16		578374	159,60
	H 20		578406	153,90		U 18		578376	159,60
	H 25		578408	153,90		U 20		578378	159,60
	H 26		578410	153,90		U 25		578380	159,60
	H 32		578412	153,90		C 26		578392	187,20
	RFz 16		578492	177,70		U 32		578392	187,20
	RFz 20		578494	177,70		U 40		578386	228,00
Multicapas Industrial multitubo systems MC	RFz 25		578496	177,70	Nussbaum Optifit-Press	VMP $\frac{3}{4}$ " (OD 17,2 mm) VMP $\frac{1}{2}$ " (OD 21,3 mm)		578660	196,70
	RFz 32		578498	177,70		VRX 16		578640	179,60
	TH 16		578352 R	170,60		VRX 20		578642	179,60
	TH 20		578358 R	170,60		VRX 25		578644	196,70
	TH 25		578360	170,60		VRX 32		578646	196,70
	TH 26		578362 R	170,60		Nussbaum Optipress		578328	141,60
	TH 32		578364	170,60		V 15		578332	141,60
	TH 40		578624	226,10		V 18		578334	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 22		578336	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		V 28		578604	171,60
Multicapas Industrial multitubo systems MC	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 35		578604	171,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		V 15 S (PR-2B)		574752 R	119,95
	U 16		578374	159,60		V 18 S (PR-2B)		574756 R	119,95
	U 20		578376	159,60		V 22 S (PR-2B)		574758 R	119,95
	U 25		578378	159,60		V 28 S (PR-2B)		574760 R	119,95
	U 32		578380	159,60		V 35 S (PR-2B)		574762 R	131,95
	U 40		578382	187,20		Nussbaum Optipress Gaz		578328	141,60
	H 16		578400	153,90		V 18		578332	141,60
	multitubo systems MM		578406	153,90		V 22		578334	141,60
	H 20		578408	153,90		V 28		578336	141,60
Multicapas Industrial multitubo systems MM	H 25		578408	153,90		V 35		578604	171,60
	H 26		578410	153,90		V 15 S (PR-2B)		574752 R	119,95
	H 32		578412	153,90		V 18 S (PR-2B)		574756 R	119,95
	RFz 16		578492	177,70		V 22 S (PR-2B)		574758 R	119,95
	RFz 20		578494	177,70		V 28 S (PR-2B)		574760 R	119,95
	RFz 25		578496	177,70		V 35 S (PR-2B)		574762 R	131,95
	RFz 32		578498	177,70	Nussbaum Optipress-Therm	V 15		578328	141,60
	TH 16		578352 R	170,60		V 18		578332	141,60
	TH 20		578358 R	170,60		V 22		578334	141,60
	TH 25		578360	170,60		V 28		578336	141,60
	TH 26		578362 R	170,60		V 35		578604	171,60
	TH 32		578364	170,60		V 15 S (PR-2B)		574752 R	119,95
	TH 40		578624	226,10		V 18 S (PR-2B)		574756 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 22 S (PR-2B)		574758 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		V 28 S (PR-2B)		574760 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		V 35 S (PR-2B)		574762 R	131,95
NEUTHERM MEKUPRESS-HT	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		Oventrop	H 16 A	578420	196,70
	U 16		578374	159,60		Cofit P	H 20 A	578426	196,70
	U 20		578376	159,60		H 26 A		578430	196,70
	H 26		578410	159,60		H 32 A		578432	196,70
	H 32		578412	159,60		Oventrop	H 16 A	578420	196,70
	VUS $\frac{1}{2}$ " (OD 15,9 mm)		578566	171,00		Cofit P	H 20 A	578426	196,70
NIBCO (USA) Press System Copper	VUS $\frac{3}{4}$ " (OD 22,2 mm)		578568	171,00		H 26 A		578430	196,70
	VUS 1" (OD 28,6 mm)		578570	171,00		Oventrop	H 16 A	578420	196,70
	VUS $\frac{1}{2}$ " (OD 34,9 mm)		578606	171,00		Cofit PDK	H 20 A	578426	196,70
						H 26 A		578432	196,70
						H 32 A		578432	196,70
						Oventrop	H 16 A	578420	196,70
						Cofit PDK-HT	H 20 A	578426	196,70

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Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
P									
PBTub SERTIPRESS	RFz 12		578490	177,70	PLASTICA ALFA Multypex Air	TH 16		578352 R	170,60
	RFz 16		578492	177,70		TH 20		578358 R	170,60
	RFz 20		578494	177,70		TH 26		578362 R	170,60
	RFz 25		578496	177,70		TH 32		578364 R	170,60
PBTub SERTI-STEEL ¹⁾	M 15		578312	141,60	PLASTICA ALFA Multypexalfa Gas	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 18		578314	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 22		578316	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 28		578318	141,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
Pegler Yorkshire XPress Carbon	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	PLASTICA ALFA Multypexalfa Gas protek	TH 16		578352 R	170,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 20		578358 R	170,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 26		578362 R	170,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Pegler Yorkshire XPress Copper	M 35		578390	171,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	PLASTICA ALFA Multypex Plus	TH 16		578352 R	170,60
Pegler Yorkshire XPress Copper Gas	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 20		578358 R	170,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 26		578362 R	170,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 32		578364 R	170,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Pegler Yorkshire XPress Stainless Stainless	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	PLASTICA ALFA Multypex Thermo	TH 16		578352 R	170,60
Pegler Yorkshire XPress Stainless Gas	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 20		578358 R	170,60
	M 15		578312	141,60		TH 26		578362 R	170,60
	M 18 ¹⁾		578314	141,60		TH 32		578364 R	170,60
	M 22		578316	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Pegler Yorkshire XPress Stainless Stainless	M 28 ¹⁾		578318	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 35		578390	171,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	PLÁSTICOS FERRO FERROPLAST	U 16		578374	159,60
Pegler Yorkshire XPress Stainless Stainless	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 20		578378	159,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		U 25		578380	159,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		U 32		578382	187,20
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95	PLÁSTICOS FERRO FERROPLAST	U 16		578374	159,60
Pegler Yorkshire XPress Stainless Gas	M 15		578312	141,60		U 20		578378	159,60
	M 18 ¹⁾		578314	141,60		U 25		578380	159,60
	M 22		578316	141,60		U 32		578382	187,20
	M 28 ¹⁾		578318	141,60	PLÁSTICOS FERRO FERROPLAST	U 16		578374	159,60
PERFEXIM PERFEKT SYSTEM	M 35		578390	171,60		U 20		578378	159,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		U 25		578380	159,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		U 32		578382	187,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	PLÁSTICOS FERRO FERROPLAST	U 16		578374	159,60
PERFILTUBO PERFILALUPEX	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		U 20		578378	159,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		U 25		578380	159,60
	M 15		578312	141,60		U 32		578382	187,20
	M 18 ¹⁾		578314	141,60	PLÁSTICOS FERRO FERROPLAST	K16/P18		578592	177,70
PERFILTUBO PERFILPRESS	M 22		578316	141,60		K20		578594	177,70
	M 28		578318	141,60		K25		578596	177,70
	M 35		578390	171,60		K32		578598	177,70
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		K140		578600	177,70
PERFILTUBO PERFILPRESS	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	PLUMBING PLUS EZIPLEX Gas (AUS)	K16/P18		578592	177,70
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		K20		578594	177,70
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		K25		578596	177,70
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		K32		578598	177,70
PEXTUBE PexTube	RFz 16		578492	177,70		K140		578600	177,70
	RFz 20		578494	177,70	PLUMBING PLUS EZIPPLEX Water (AUS)	Yz 16 UNI		578740	177,70
	RFz 25		578496	177,70		Yz 20 UNI		578742	177,70
	RFz 32		578498	177,70		Yz 25 UNI		578744	177,70
Pipelife C-PRESS	M 15		578312	141,60		Yz 32 UNI		578746	177,70
	M 18		578314	141,60	PLUMBING PLUS EZIPPRESS Gas (AUS)	VAU 15 (OD 12,7 mm)		578630	146,30
	M 22		578316	141,60		VAU 20 (OD 19,1 mm)		578632	146,30
	M 28		578318	141,60		VAU 25 (OD 25,4 mm)		578634	146,30
Pipelife RADOPRESS	M 35		578390	171,60		VAU 32 (OD 31,8 mm)		578636	153,90
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Mini Z8	574806 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		VAU 25 S (PR-2B) (OD 25,4 mm)	Mini Z8	574808 R	131,95
Pipete Connect	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	PLUMBING PLUS EZIPPRESS Water (AUS)	VAU 15 (OD 12,7 mm)		578630	146,30
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		VAU 20 (OD 19,1 mm)		578632	146,30
	TH 16		578352 R	170,60		VAU 25 (OD 25,4 mm)		578634	146,30
	TH 18		578356	170,60		VAU 32 (OD 31,8 mm)		578636	153,90
PLASTICA ALFA Multypex	TH 20		578358 R	170,60		VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	119,95
	TH 26		578362 R	170,60		VAU 20 S (PR-2B) (OD 19,1 mm)	Mini Z8	574806 R	119,95
	TH 32		578364	170,60		VAU 25 S (PR-2B) (OD 25,4 mm)	Mini Z8	574808 R	131,95
	TH 40		578624	226,10	POLYPIPE POLYSURE	VAU 15 (OD 12,7 mm)		578630	146,30
PERFEXIM PERFEKT SYSTEM	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		VAU 20 (OD 19,1 mm)		578632	146,30
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		VAU 25 (OD 25,4 mm)		578634	146,30
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		VAU 32 (OD 31,8 mm)		578636	153,90
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	119,95
PERFEXIM PERFEKT SYSTEM	U 16		578374	159,60		VAU 20 S (PR-2B) (OD 19,1 mm)	Mini Z8	574806 R	119,95
	U 20		578380	159,60		VAU 25 S (PR-2B) (OD 25,4 mm)	Mini Z8	574808 R	131,95
	U 25		578382	187,20	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Osterreich)	TH 10		578342	170,60
	U 32		578382	187,20		TH 15		578350	170,60
PLASTICA ALFA Multypex	TH 16		578352 R	170,60		TH 22		578358	170,60
	TH 20		578358 R	170,60		TH 28		578359	170,60
	TH 26		578362 R	170,60	POLYSAN C Stahl-Press-System M	TH 28		578360	170,60
	TH 32		578364	170,60		TH 28		578362	170,60
PERFEXIM PERFEKT SYSTEM	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 28		578364	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 28		578366	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 28		578368	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		TH 28		578369	170,60
PERFEXIM PERFEKT SYSTEM	U 16		578374	159,60	POLYSAN Handelsges. m.b.H. & Co KG (Krems/Osterreich)	TH 28		578374	170,60
	U 20		578380	159,60		TH 28		578376	170,60
	U 25		578382	187,20		TH 28		578378	170,60
	U 32		578382	187,20		TH 28		578380	170,60
PLASTICA ALFA Multypex	TH 16		578352 R	170,60		TH 28		578374	170,60
	TH 20		578358 R</td						

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → [Downloads](#) → [Product Catalogues, Brochures](#) → **ROLLER Catalogue**.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
RIFENG LD PRESS FITTING (F8)	LD 16		578652	176,00	SA.MI plastic Multistrato Gas	TH 16		578352 R	170,60
	LD 20		578654	176,00		TH 20		578358 R	170,60
	LD 25		578656	176,00		TH 26		578362 R	170,60
RIFENG U PRESS FITTING (F5)	U 14		578372	168,00		TH 32		578364	170,60
	U 16		578374	159,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	U 18		578376	159,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	U 20		578378	159,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	U 25		578380	159,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	U 32		578382	187,20	SANHA 3fit-Press Pb-free Serie 25000	B 16		578468	186,20
	U 40		578386	228,00		B 20		578472	186,20
RIFENG TH PRESS FITTING (F9)	TH 16		578352 R	170,60		B 26		578474	205,20
	TH 20		578358 R	170,60		B 32		578476	205,20
	TH 25		578360	170,60		F 16		578456	162,50
	TH 26		578362 R	170,60		F 20		578460	162,50
	TH 32		578364	170,60		F 26		578462	175,80
	TH 40		578624	226,10		F 32		578464	175,80
RIQUIER A SERTIR	RFz 12		578490	177,70		Fz 40		578478	238,10
	RFz 16		578492	177,70		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	RFz 20		578494	177,70		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	RFz 25		578496	177,70		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
Roth PressCheck	RN 14		578434	159,60		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	RN 16		578454	159,60		H 16		578400	153,90
	RN 17		578436	159,60		H 20		578406	153,90
	RN 20		578438	159,60		H 26		578410	153,90
	RN 25/26		578440	159,60		H 32		578412	153,90
	RN 32		578442	187,20		TH 16		578352 R	170,60
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		578312	141,60		TH 20		578358 R	170,60
	M 18		578314	141,60		TH 26		578362 R	170,60
	M 22		578316	141,60		TH 32		578364	170,60
	M 28		578318	141,60		TH 40		578624	226,10
	M 35		578390	171,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		U 16		578374	159,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		U 20		578378	159,60
Rubinetterie Bresciane Bonomi TURBO INOX	M 15		578312	141,60		C 26		578392	187,20
	M 18		578314	141,60		U 32		578382	187,20
	M 22		578316	141,60		U 40		578386	228,00
	M 28		578318	141,60		SANHA 3fit-Press PPSU Serie 35000	B 16	578468	186,20
	M 35		578390	171,60		B 20		578472	186,20
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		B 26		578474	205,20
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		B 32		578476	205,20
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		F 16		578456	162,50
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		F 20		578460	162,50
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		F 26		578462	175,80
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		578312	141,60		F 32		578464	175,80
	M 18		578314	141,60		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	M 22		578316	141,60		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	M 28		578318	141,60		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
	M 35		578390	171,60		F 32 S (PR-2B)	Mini Z8	574734 R	131,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		H 16		578400	153,90
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		H 20		578406	153,90
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		H 26		578410	153,90
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		H 32		578412	153,90
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 16		578352 R	170,60
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		578312	141,60		TH 20		578358 R	170,60
	M 18		578314	141,60		TH 26		578362 R	170,60
	M 22		578316	141,60		TH 32		578364	170,60
	M 28		578318	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 35		578390	171,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		U 16		578374	159,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		U 20		578378	159,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		C 26		578392	187,20
Rubinetterie Bresciane Bonomi TURBO PRESS	B 14		578466	186,20		U 32		578382	187,20
	B 16		578468	186,20		SANHA Heavy Steel Press	VMP 1/2" (OD 21,3 mm)	578662	196,70
	B 18		578470	186,20		VMP 3/4" (OD 26,9 mm)	578664	196,70	
	B 20		578472	186,20		SANHA Heavy Steel Press Gas	VMP 3/4" (OD 26,9 mm)	578662	196,70
	B 26		578474	205,20		SANHA-NiroSan Gas Pressystem Serie 17000	SA 15	578514	170,10
	B 32		578476	205,20		SA 18		578518	170,10
	H 14		578398	153,90		SA 22		578520	170,10
	H 16		578400	153,90		SA 28		578522	170,10
	H 18		578404	153,90		M 15 ¹⁾		578312	141,60
	H 20		578406	153,90		M 18 ¹⁾		578314	141,60
	H 26		578410	153,90		M 22 ¹⁾		578216	141,60
	H 32		578412	153,90		M 28		578318	141,60
	TH 14		578348	170,60		M 35		578390	171,60
	TH 16		578352 R	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 18		578356	170,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 20		578358 R	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 26		578362 R	170,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 32		578364	170,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	U 14		578372	168,00		V 15 ¹⁾		578328	141,60
	U 16		578374	159,60		V 18 ¹⁾		578332	141,60
	U 18		578376	159,60		V 22 ¹⁾		578334	141,60
	U 20		578378	159,60		V 28		578336	141,60
	C 26		578392	187,20		V 35		578604	171,60
	U 32		578382	187,20		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16		578352 R	170,60		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	TH 20		578358 R	170,60		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	TH 26		578362 R	170,60		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	TH 32		578364	170,60		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		SANHA-NiroSan Industry Pressystem Serie 18000	SA 15	578514	170,10
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		SA 18		578518	170,10
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		SA 22		578520	170,10
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		SA 28		578522	170,10
	TH 14		578348	170,60		M 15 ¹⁾		578312	141,60
	TH 16		578352 R	170,60		M 18 ¹⁾		578314	141,60
	TH 18		578356	170,60		M 22 ¹⁾		578316	141,60
	TH 20		578358 R	170,60		M 28		578318	141,60
	TH 26		578362 R	170,60		M 35		578390	171,60
	TH 32		578364	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 40		578624	226,10		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		V 15 ¹⁾		578328	141,60
SA.MI plastic	TH 14		578348	170,60		V 18 ¹⁾		578332	141,60
	TH 16		578352 R	170,60		V 22 ¹⁾		578334	141,60
	TH 18		578356	170,60		V 28		578336	141,60
	TH 20		578358 R	170,60		V 35		578604	171,60
	TH 26		578362 R	170,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	TH 32		578364	170,60		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	TH 40		578624	226,10		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	TH 20 S (PR-2B)	Mini Z8							

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan-Presssystem Serie 9000	SA 15		578514	170,10	SANHA-Press Chrom Serie 16000	SA 12		578510	247,00
	SA 18		578518	170,10		SA 15		578514	170,10
	SA 22		578520	170,10		SA 18		578518	170,10
	SA 28		578522	170,10		SA 22		578520	170,10
	M 15 ¹⁾		578312	141,60		M 12		578522	170,10
	M 18 ¹⁾		578314	141,60		M 15 ¹⁾		578310	141,60
	M 22 ¹⁾		578316	141,60		M 18 ¹⁾		578312	141,60
	M 28		578318	141,60		M 22 ¹⁾		578314	141,60
	M 35		578390	171,60		M 28		578316	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	V 15 ¹⁾		578328	141,60		V 12		578324	141,60
	V 18 ¹⁾		578332	141,60		V 15 ¹⁾		578328	141,60
	V 22 ¹⁾		578334	141,60		V 18 ¹⁾		578332	141,60
	V 28		578336	141,60		V 22 ¹⁾		578334	141,60
	V 35		578604	171,60		V 28		578336	141,60
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
SANHA-NiroSan SF Presssystem Serie 19000 (silicone free)	SA 15		578514	170,10	SANHA-Press GAS Pressfittings Serie 10000/ Serie 11000	SA 12		578510	247,00
	SA 18		578518	170,10		SA 14		578512	247,00
	SA 22		578520	170,10		SA 15		578514	170,10
	SA 28		578522	170,10		SA 16		578516	170,10
	M 15 ¹⁾		578312	141,60		SA 18		578518	170,10
	M 18 ¹⁾		578314	141,60		SA 22		578520	170,10
	M 22 ¹⁾		578316	141,60		SA 28		578522	170,10
	M 28		578318	141,60		M 12		578310	141,60
	M 35		578390	171,60		M 15 ¹⁾		578312	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		M 18 ¹⁾		578314	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		M 22 ¹⁾		578316	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		M 28		578318	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		M 35		578390	171,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	V 15 ¹⁾		578328	141,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	V 18 ¹⁾		578332	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	V 22 ¹⁾		578334	141,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	V 28		578336	141,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	V 35		578604	171,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		V 12		578324	141,60
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		V 14		578326	141,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		VG 14		578338	141,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		V 15 ¹⁾		578328	141,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		V 16		578330	141,60
SANHA NiroTherm Serie 91000	SA 15		578514	170,10		VG 16		578340	141,60
	SA 18		578518	170,10		V 18 ¹⁾		578332	141,60
	SA 22		578520	170,10		V 22 ¹⁾		578334	141,60
	SA 28		578522	170,10		V 28		578336	141,60
	M 15 ¹⁾		578312	141,60		V 35		578604	171,60
	M 18 ¹⁾		578314	141,60		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	M 22 ¹⁾		578316	141,60		VG 14 S (PR-2B)	Mini Z8	574750 R	119,95
	M 28		578318	141,60		VG 15 S (PR-2B)	Mini Z8	574752 R	119,95
	M 35		578390	171,60		VG 16 S (PR-2B)	Mini Z8	574754 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		SANHA-Press	SA 12	578510	247,00
	V 15 ¹⁾		578328	141,60		Pressfittings	SA 14	578512	247,00
	V 18 ¹⁾		578332	141,60		Serie 6000	SA 15	578514	170,10
	V 22 ¹⁾		578334	141,60		SA 16		578516	170,10
	V 28		578336	141,60		SA 18		578518	170,10
	V 35		578604	171,60		SA 22		578520	170,10
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		SA 28		578522	170,10
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		M 12		578310	141,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		M 15 ¹⁾		578312	141,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		M 18 ¹⁾		578314	141,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		M 22 ¹⁾		578316	141,60
SANHA NiroTherm Industry Serie 98000	SA 15		578514	170,10		M 28		578318	141,60
	SA 18		578518	170,10		M 35		578390	171,60
	SA 22		578520	170,10		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	SA 28		578522	170,10		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 15 ¹⁾		578312	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 18 ¹⁾		578314	141,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 22 ¹⁾		578316	141,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 28		578318	141,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	M 35		578390	171,60		V 12		578324	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		V 14		578326	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		VG 14		578338	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		V 15 ¹⁾		578328	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		V 16		578330	141,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		VG 16		578340	141,60
	V 15 ¹⁾		578328	141,60		V 18 ¹⁾		578332	141,60
	V 18 ¹⁾		578332	141,60		V 22 ¹⁾		578334	141,60
	V 22 ¹⁾		578334	141,60		V 28		578336	141,60
	V 28		578336	141,60		V 35		578604	171,60
	V 35		578604	171,60		V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		VG 14 S (PR-2B)	Mini Z8	574750 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		VG 15 S (PR-2B)	Mini Z8	574752 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		VG 16 S (PR-2B)	Mini Z8	574754 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
	Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue. See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.								

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€			
SANHA-Press	SA 12		578510	247,00	SANHA-Therm	SA 12		578510	247,00			
SOLAR	SA 15		578514	170,10	Industry	SA 15		578514	170,10			
Pressfittings	SA 18		578518	170,10	Serie 28000	SA 18		578518	170,10			
Serie 12000/	SA 22		578520	170,10	SA 22			578520	170,10			
Serie 13000	SA 28		578522	170,10	SA 28			578522	170,10			
M 12			578310	141,60	M 12			578310	141,60			
M 15 ¹⁾			578312	141,60	M 15 ¹⁾			578312	141,60			
M 18 ¹⁾			578314	141,60	M 18 ¹⁾			578314	141,60			
M 22 ¹⁾			578316	141,60	M 22 ¹⁾			578316	141,60			
M 28			578318	141,60	M 28			578318	141,60			
M 35			578390	171,60	M 35			578390	171,60			
M 12 S (PR-2B)	Mini Z8	574736 R	119,95	M 12 S (PR-2B)	Mini Z8	574736 R	119,95	M 12 S (PR-2B)	Mini Z8	574736 R	119,95	
M 15 S (PR-2B)	Mini Z8	574738 R	119,95	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	M 15 S (PR-2B)	Mini Z8	574738 R	119,95	
M 18 S (PR-2B)	Mini Z8	574740 R	119,95	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	M 18 S (PR-2B)	Mini Z8	574740 R	119,95	
M 22 S (PR-2B)	Mini Z8	574742 R	119,95	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	M 22 S (PR-2B)	Mini Z8	574742 R	119,95	
M 28 S (PR-2B)	Mini Z8	574744 R	119,95	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	M 28 S (PR-2B)	Mini Z8	574744 R	119,95	
M 35 S (PR-2B)	Mini Z8	574746 R	131,95	M 35 S (PR-2B)	Mini Z8	574746 R	131,95	M 35 S (PR-2B)	Mini Z8	574746 R	131,95	
V 12			578324	141,60	V 12			578324	141,60			
V 15 ¹⁾			578328	141,60	V 15 ¹⁾			578328	141,60			
V 18 ¹⁾			578332	141,60	V 18 ¹⁾			578332	141,60			
V 22 ¹⁾			578334	141,60	V 22 ¹⁾			578334	141,60			
V 28			578336	141,60	V 28			578336	141,60			
V 35			578604	171,60	V 35			578604	171,60			
V 12 S (PR-2B)	Mini Z8	574748 R	119,95	V 12 S (PR-2B)	Mini Z8	574748 R	119,95	V 12 S (PR-2B)	Mini Z8	574748 R	119,95	
V 15 S (PR-2B)	Mini Z8	574752 R	119,95	V 15 S (PR-2B)	Mini Z8	574752 R	119,95	V 15 S (PR-2B)	Mini Z8	574752 R	119,95	
V 18 S (PR-2B)	Mini Z8	574756 R	119,95	V 18 S (PR-2B)	Mini Z8	574756 R	119,95	V 18 S (PR-2B)	Mini Z8	574756 R	119,95	
V 22 S (PR-2B)	Mini Z8	574758 R	119,95	V 22 S (PR-2B)	Mini Z8	574758 R	119,95	V 22 S (PR-2B)	Mini Z8	574758 R	119,95	
V 28 S (PR-2B)	Mini Z8	574760 R	119,95	V 28 S (PR-2B)	Mini Z8	574760 R	119,95	V 28 S (PR-2B)	Mini Z8	574760 R	119,95	
V 35 S (PR-2B)	Mini Z8	574762 R	131,95	V 35 S (PR-2B)	Mini Z8	574762 R	131,95	V 35 S (PR-2B)	Mini Z8	574762 R	131,95	
SANHA	SA 12		578510	247,00	SANITOP	M 15		578312	141,60			
PURAPRESS	SA 14		578512	247,00	M 18			578314	141,60			
Serie 8000	SA 15		578514	170,10	M 22			578316	141,60			
SA 16			578516	170,10	M 28			578318	141,60			
SA 18			578518	170,10	M 35			578390	171,60			
SA 22			578520	170,10	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				
SA 28			578522	170,10	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				
M 12 ¹⁾			578310	141,60	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				
M 15 ¹⁾			578312	141,60	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				
M 18 ¹⁾			578314	141,60	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				
M 22 ¹⁾			578316	141,60	TH 16			578352 R	170,60			
M 28 ¹⁾			578318	141,60	TH 20			578358 R	170,60			
M 35 ¹⁾			578390	171,60	TH 26			578362 R	170,60			
M 12 S (PR-2B)	Mini Z8	574736 R	119,95	TH 32			578364	170,60				
M 15 S (PR-2B)	Mini Z8	574738 R	119,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95	TH 32			578364	170,60
M 18 S (PR-2B)	Mini Z8	574740 R	119,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95	TH 32			578364	170,60
M 22 S (PR-2B)	Mini Z8	574742 R	119,95	TH 16			578352 R	170,60				
M 28 S (PR-2B)	Mini Z8	574744 R	119,95	TH 20			578358 R	170,60				
M 35 S (PR-2B)	Mini Z8	574746 R	131,95	TH 26			578360	170,60				
V 12			578324	141,60	TH 32			578364	170,60			
V 14			578326	141,60	U 40			578386	228,00			
VG 14			578338	141,60	TH 16			578352 R	170,60			
V 15 ¹⁾			578328	141,60	TH 20			578358 R	170,60			
V 16			578330	141,60	TH 26			578362 R	170,60			
VG 16			578340	141,60	TH 32			578364	170,60			
V 18 ¹⁾			578332	141,60	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				
V 22 ¹⁾			578334	141,60	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				
V 28			578336	141,60	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95				
V 35			578604	171,60	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				
V 12 S (PR-2B)	Mini Z8	574748 R	119,95	SATEC SK VI Term	TH 16		578352 R	170,60				
VG 14 S (PR-2B)	Mini Z8	574750 R	119,95	TH 18			578358 R	170,60				
V 15 S (PR-2B)	Mini Z8	574752 R	119,95	TH 20			578362 R	170,60				
VG 16 S (PR-2B)	Mini Z8	574754 R	119,95	TH 26			578364	170,60				
V 18 S (PR-2B)	Mini Z8	574756 R	119,95	TH 32			578364	170,60				
V 22 S (PR-2B)	Mini Z8	574758 R	119,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
V 28 S (PR-2B)	Mini Z8	574760 R	119,95	TH 16			578352 R	170,60				
V 35 S (PR-2B)	Mini Z8	574762 R	131,95	TH 20			578358 R	170,60				
SANHA-Therm	SA 12		578510	247,00	TH 26			578360	170,60			
Serie 24000	SA 15		578514	170,10	TH 32			578364	170,60			
SA 18			578518	170,10	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				
SA 22			578520	170,10	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				
SA 28			578522	170,10	TH 18 S (PR-2B)	Mini Z8	574788 R	119,95				
M 12			578310	141,60	TH 20 S (PR-2B)	Mini Z8	574794 R	119,95				
M 15 ¹⁾			578312	141,60	TH 26 S (PR-2B)	Mini Z8	574798 R	131,95				
M 18 ¹⁾			578314	141,60	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				
M 22 ¹⁾			578316	141,60	TH 16			578324	141,60			
M 28			578318	141,60	TH 20			578328	141,60			
M 35			578390	171,60	TH 26			578332	141,60			
M 12 S (PR-2B)	Mini Z8	574736 R	119,95	TH 32			578334	141,60				
M 15 S (PR-2B)	Mini Z8	574738 R	119,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
M 18 S (PR-2B)	Mini Z8	574740 R	119,95	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
M 22 S (PR-2B)	Mini Z8	574742 R	119,95	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
M 28 S (PR-2B)	Mini Z8	574744 R	119,95	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
M 35 S (PR-2B)	Mini Z8	574746 R	131,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
V 12			578324	141,60	TH 16			578324	141,60			
V 15 ¹⁾			578328	141,60	TH 20			578328	141,60			
V 18 ¹⁾			578332	141,60	TH 26			578332	141,60			
V 22 ¹⁾			578334	141,60	TH 32			578334	141,60			
V 28			578336	141,60	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				
V 35			578604	171,60	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				
V 12 S (PR-2B)	Mini Z8	574748 R	119,95	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
V 15 S (PR-2B)	Mini Z8	574752 R	119,95	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
V 18 S (PR-2B)	Mini Z8	574756 R	119,95	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
V 22 S (PR-2B)	Mini Z8	574758 R	119,95	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
V 28 S (PR-2B)	Mini Z8	574760 R	119,95	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
V 35 S (PR-2B)	Mini Z8	574762 R	131,95	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
Seppelfricke	V 12		578324	141,60	Visu-Control	V 22		578332	141,60			
VSH SudoPress	V 15		578328	141,60	Visu-Control	V 28		578334	141,60			
C-Stahl	V 18		578332	141,60	V 35			578336	141,60			
Edelstahl	V 22		578334	141,60	V 35			578604	171,60			
Visu-Control	V 28		578336	141,60	V 12 S (PR-2B)	Mini Z8	574748 R	119,95				
Seppelfricke	V 35		578338	141,60	V 18 S (PR-2B)	Mini Z8	574752 R	119,95				
VSH SudoPress	V 15		578328	141,60	V 20 S (PR-2B)	Mini Z8	574756 R	119,95				
Kupfer	V 18		578332	141,60	V 26 S (PR-2B)	Mini Z8	574758 R	119,95				
Visu-Control	V 22		578336	141,60	V 28 S (PR-2B)	Mini Z8	574760 R	119,95				
Seppelfricke	V 28		578340	141,60	V 35 S (PR-2B)	Mini Z8	574762 R	131,95				
VSH SudoPress	V 35		578342	141,60	V 12 S (PR-2B)	Mini Z8	574748 R	119,95				
Kupfer	V 18		578336	141,60	V 18 S (PR-2B)	Mini Z8	574752 R	119,95				
Visu-Control	V 22		578340	141,60	V 20 S (PR-2B)	Mini Z8	574756 R	119,95				
Seppelfricke	V 28		578344	141,60	V 26 S (PR-2B)	Mini Z8	574758 R	119,95				
VSH SudoPress	V 35		578346	141,60	V 28 S (PR-2B)	Mini Z8	574760 R	119,95				
Kupfer	V 18		578336	141,60	V 35 S (PR-2B)	Mini Z8	574762 R	131,95				
Visu-Control	V 22		578340	141,60	V 12 S (PR-2B)	Mini Z8	574748 R	119,95				
Se												

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Seppelfricke VSH SudoPress	V 12		578324	141,60	STANDARD	H 16		578400	153,90
Kupfer Gas	V 15		578328	141,60	HIDRAULICA	H 20		578406	153,90
Visu-Control	V 18		578332	141,60	MultiStandard	H 25		578408	153,90
	V 22		578334	141,60		H 32		578412	153,90
	V 28		578336	141,60		RFz 16		578492	177,70
	V 35		578604	171,60		RFz 20		578494	177,70
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		RFz 25		578496	177,70
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		RFz 32		578498	177,70
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		TH 16		578352 R	170,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		TH 20		578358 R	170,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		TH 25		578360	170,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		TH 32		578364	170,60
Seppelfricke VSH XPress	V 15		578328	141,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
C-Stahl	V 18		578332	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
Kupfer Solar	V 22		578334	141,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
Visu-Control	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		U 16		578374	159,60
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		U 18		578376	159,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		U 20		578378	159,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		U 25		578380	159,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		U 32		578382	187,20
Seppelfricke VSH XPress	M 12		578310	141,60		U 40		578386	228,00
Edelstahl	M 15		578312	141,60	steeltrade	M 15		578312	141,60
	M 18 ¹⁾		578314	141,60		M 18 ¹⁾		578314	141,60
	M 22		578316	141,60		M 22		578316	141,60
	M 28 ¹⁾		578318	141,60		M 28 ¹⁾		578318	141,60
	M 35		578390	171,60		M 35		578390	171,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
Seppelfricke VSH XPress	M 15		578312	141,60	STELBI	H 16		578400	153,90
Edelstahl	M 18 ¹⁾		578314	141,60		H 20		578406	153,90
	M 22		578316	141,60		H 26		578410	153,90
	M 28 ¹⁾		578318	141,60		TH 16		578352 R	170,60
	M 35		578390	171,60		TH 20		578358 R	170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 26		578362 R	170,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95		TH 32		578364	170,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95		TH 40		578624	226,10
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
Seppelfricke VSH XPress	M 15		578312	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
Edelstahl gas	M 18 ¹⁾		578314	141,60					
	M 22		578316	141,60	STELBI	TH 16		578352 R	170,60
	M 28 ¹⁾		578318	141,60		TH 20		578358 R	170,60
	M 35		578390	171,60		TH 26		578362 R	170,60
Seppelfricke VSH XPress	M 12		578310	141,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
Kupfer	M 15		578312	141,60				578374	159,60
	M 18 ¹⁾		578314	141,60				578378	159,60
	M 22		578316	141,60				578392	187,20
	M 28 ¹⁾		578318	141,60	STELBI	TH 16		578352 R	170,60
	M 35		578390	171,60		TH 20		578358 R	170,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95		TH 26		578362 R	170,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95		TH 32 S (PR-2B)	Mini Z8	574782 R	119,95
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				574788 R	119,95
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				574794 R	119,95
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95					
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95	STELBI	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
Seppelfricke VSH XPress	M 15		578312	141,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
Kupfer gas	M 18 ¹⁾		578314	141,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	M 22		578316	141,60					
	M 28 ¹⁾		578318	141,60					
	M 35		578390	171,60					
SESTA SESTA GAS	TH 14		578349	170,60					
	TH 16		578352 R	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
SESTA sistema multistrato	H 16		578400	153,90					
	H 20		578406	153,90					
	TH 14		578348	170,60					
	TH 16		578352 R	170,60					
	TH 18		578356	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
	TH 40		578624	226,10					
	U 16		578374	159,60					
	U 20		578378	159,60					
	U 25		578380	159,60					
	U 32		578382	187,20					
SIGMA LI Premium	TH 16		578352 R	170,60					
	TH 20		578358 R	170,60					
	TH 25		578360	170,60					
	TH 32		578364	170,60					
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
	U 16		578374	159,60					
	U 20		578378	159,60					
	U 25		578380	159,60					
	U 32		578382	187,20					
SLOVARM PEX-THERM	U 16		578374	159,60					
	U 20		578378	159,60					
	H 26		578410	153,90					
	U 32		578382	187,20					
	H 16		578400	153,90					
	H 20		578406	153,90					
	H 26		578410	153,90					
	H 32		578412	153,90					
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	U 16		578374	159,60					
	U 18		578376	159,60					
	U 20		578378	159,60					
	U 25		578380	159,60					
	C 26		578382	187,20					
	U 32		578384	187,20					

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TDM BRASS Serie 1600	H 16		578400	153,90
	H 18		578404	153,90
	H 20		578406	153,90
	H 25		578408	153,90
	H 26		578410	153,90
	H 26		578410	153,90
	H 32		578412	153,90
	TH 16		578352 R	170,60
	TH 18		578356	170,60
	TH 20		578358 R	170,60
	TH 25		578360	170,60
	TH 26		578362 R	170,60
	THL 32		578368	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	U 16		578374	159,60
	U 18		578376	159,60
	U 20		578378	159,60
	U 25		578380	159,60
	C 26		578382	187,20
	U 32		578384	187,20

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ For accommodating suitable pressing inserts.

³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
TDM BRASS Serie 1700 gas	TH 16		578352 R	170,60	TUBIPLAST ITALY MULTILAYER PIPE GAS SYSTEM	TH 16		578352 R	170,60
	TH 20		578358 R	170,60		TH 18		578356	170,60
	TH 26		578362 R	170,60		TH 20		578358 R	170,60
	THL 32		578368	170,60		TH 26		578362 R	170,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 32		578364	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	Basic E01 ²⁾		578618	294,00		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
								574798 R	131,95
TermoConcept TC-PRESS	H 14		578398	153,90	TWEETOP	U 16		578374	159,60
	H 16		578400	153,90		U 20		578378	159,60
	TH 20		578358 R	170,60		U 25		578380	159,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		U 32		578382	187,20
						U 40		578386	228,00
THERMOLUTZ	TE-SA	TH 14	578348	170,60	U				
	TE-SA press serie 800	TH 16	578352 R	170,60					
	TH 18		578356	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
	TH 40		578624	226,10					
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
THERMACOME ACOPEX ALU	H 16		578400	153,90	UNICALAG MAX-MULTIPLEX	U 16		578374	159,60
	H 20		578406	153,90		U 20		578378	159,60
	H 26		578410	153,90		H 26		578410	153,90
	H 32		578412	153,90		C 26		578392	187,20
	TH 16		578352 R	170,60		U 32		578382	187,20
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
	U 16		578374	159,60					
	U 20		578378	159,60					
	U 32		578382	187,20					
TIEMME AL-COBRAPEX Serie 1650	TH 14		578348	170,60	UNIDELTA DELTAPRESS	TH 16		578352 R	170,60
	TH 16		578352 R	170,60		TH 20		578358 R	170,60
	TH 18		578356	170,60		TH 26		578362 R	170,60
	TH 20		578358 R	170,60		TH 32		578364	170,60
	TH 25		578360	170,60		TH 40		578624	226,10
	TH 26		578362 R	170,60		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
	THL 32		578368	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 40		578624	226,10		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95					
TIEMME Serie 1700 PE-X a pressare	RFz 12		578490	177,70	UNIDELTA DELTAPRESS GAS	TH 16		578352 R	170,60
	RFz 16		578492	177,70		TH 20		578358 R	170,60
	RFz 20		578494	177,70		TH 26		578362 R	170,60
	RFz 25		578496	177,70		TH 32		578364	170,60
	RFz 32		578498	177,70		TH 16 S (PR-2B)	Mini Z8	574782 R	119,95
TIEMME TIEMME Gas	TH 16		578352 R	170,60		TH 20 S (PR-2B)	Mini Z8	574788 R	119,95
	TH 20		578358 R	170,60		TH 26 S (PR-2B)	Mini Z8	574794 R	119,95
	TH 26		578362 R	170,60		TH 32 S (PR-2B)	Mini Z8	574798 R	131,95
	THL 32		578368	170,60		H 16		578400	153,90
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		H 20		578406	153,90
TIGRE ALPEX GÁS	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		H 26		578410	153,90
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		H 32		578412	153,90
	TH 32		578364	170,60		U 16		578374	159,60
	TH 16		578352 R	170,60		U 20		578378	159,60
	TH 20		578358 R	170,60		U 32		578382	187,20
TKM Systemtechnik	TH 26		578362 R	170,60	Uponor MLC	UP 14		578576	159,60
	TH 32		578364	170,60		UP 16		578578	159,60
	TH 40		578624	226,10		UP 18		578580	159,60
	U 16		578374	159,60		UP 20		578582	159,60
	U 18		578376	159,60		UP 25		578584	159,60
TRA MULTITRAPRESS	U 20		578378	159,60		UP 32		578586	187,20
	U 25		578380	159,60		U 40		578386	228,00
	U 32		578382	187,20	Uponor MLC-D	UP 16		578578	159,60
	U 40		578386	228,00		UP 20		578582	159,60
	H 12		578396	153,90		UP 25		578584	159,60
TRA TRAPRESS	H 16		578400	153,90		UP 32		578586	187,20
	H 20		578406	153,90		UP 32		578586	187,20
	H 25		578408	153,90	Uponor MLC-G	UP 20		578584	159,60
	H 32		578412	153,90		UP 25		578586	187,20
	RFz 12		578490	177,70		UP 32		578586	187,20
	RFz 16		578492	177,70		UP 32		578586	187,20
	RFz 20		578494	177,70		UP 32		578586	187,20
	RFz 25		578496	177,70		UP 32		578586	187,20
	RFz 32		578498	177,70		UP 32		578586	187,20
	K16/P18		578592	177,70	Uponor Uni Pipe PLUS	UP 16		578578	159,60
Tradelink TradePex Crimp Water	K20		578594	177,70		UP 20		578582	159,60
	K25		578596	177,70		UP 25		578584	159,60
	K32		578598	177,70		UP 32		578586	187,20
	K140		578600	177,70		UP 32		578586	187,20
	K16/P18		578592	177,70		UP 32		578586	187,20
Tradelink TradePex Crimp Gas	K20		578594	177,70	Valsir Bravopress	B 16		578468	186,20
	K25		578596	177,70		B 20		578472	186,20
	K32		578598	177,70		B 26		578474	205,20
	K140		578600	177,70		B 32		578476	205,20
	K16/P18		578400	153,90		F 16		578456	162,50
TUBIPLAST ITALY MULTILAYER PIPE	H 16		578406	153,90		F 20		578460	162,50
	H 18		578408	153,90		F 26		578462	175,80
	H 20		578410	153,90		F 16 S (PR-2B)	Mini Z8	574728 R	119,95
	H 26		578412	153,90		F 20 S (PR-2B)	Mini Z8	574730 R	119,95
	H 32		578414	153,90		F 26 S (PR-2B)	Mini Z8	574732 R	119,95
	TH 16		578352 R	170,60		H 16		578400	153,90
	TH 18		578356	170,60		H 20		578406	153,90
	TH 20		578358 R	170,60		H 26		578410	153,90
	TH 26		578362 R	170,60		H 32		578414	153,90
	TH 32		578364	170,60		H 32 V		578602	196,70
	TH 40		578624	226,10		TH 16		578352 R	170,60
TUBIPLAST ITALY MULTILAYER PIPE	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		TH 20		578358 R	170,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		TH 26		578362 R	170,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		TH 32		578364	170,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		U 16		578374	159,60
	U 16		578374	159,60		U 20		578378	159,60
	U 18		578376	159,60		C 26		578382	187,20
	U 20		578378	159,60		U 32		578386	187,20
	C 26		578392	187,20					
	U 32		578392	187,20					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Valsir PEXAL	H 14		578398	153,90	Viega Megapress (EN) ⁴⁾	VMP $\frac{3}{8}$ " (OD 17,2 mm) VMP $\frac{1}{2}$ " (OD 21,3 mm)		578660	196,70
	H 16		578400	153,90				578662	196,70
	H 20		578406	153,90	Viega Megapress S (EN) ⁴⁾	VMP $\frac{3}{8}$ " (OD 17,2 mm) VMP $\frac{1}{2}$ " (OD 21,3 mm)		578660	196,70
	H 26		578410	153,90				578662	196,70
	H 32		578412	153,90	Viega Pexfit	VX 16 VX 20 VX 25		578552	196,70
	H 32 V		578602	196,70				578554	196,70
	TH 16		578352 R	170,60				578556	196,70
	TH 20		578358 R	170,60	Viega Pexfit Fosta G	VX 16 VX 20 VX 25		578552	196,70
	TH 26		578362 R	170,60				578554	196,70
	TH 32		578364	170,60				578556	196,70
	U 16		578374	159,60	Viega Prestabo	V 12 V 15 V 18 V 22 V 28 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B)		578324	141,60
	U 20		578378	159,60				578328	141,60
	C 26		578392	187,20				578332	141,60
	U 32		578382	187,20				578334	141,60
Van Marcke NV	TH 16		578352 R	170,60				578336	141,60
Tubipex	TH 17		578354	170,60				578340	141,60
	TH 20		578358 R	170,60				578342	141,60
	TH 26		578362 R	170,60				578348	141,60
	TH 32		578364	170,60				578328	141,60
	TH 40		578624	226,10				578322	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95	Viega Profipress	V 12 VG 14 V 15 VG 16 V 18 V 22 V 28 V 35 V 12 S (PR-2B) V 14 S (PR-2B) V 15 S (PR-2B) V 16 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B)		578324	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				578338	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95				578328	141,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				578340	141,60
Van Marcke NV	M 12		578310	141,60				578332	141,60
Tubipress	M 15		578312	141,60				578334	141,60
	M 18		578314	141,60				578336	141,60
	M 22		578316	141,60				578338	141,60
	M 28		578318	141,60				578328	141,60
	M 35		578390	171,60				578340	141,60
	M 12 S (PR-2B)	Mini Z8	574736 R	119,95	Viega Profipress G	V 12 VG 14 V 15 VG 16 V 18 V 22 V 28 V 35 V 12 S (PR-2B) V 14 S (PR-2B) V 15 S (PR-2B) V 16 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)		578324	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578338	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				578328	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				578340	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				578332	141,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				578334	141,60
Variotherm System TH	TH 11,6		578344	170,60				578336	141,60
	TH 16		578352 R	170,60				578364	171,60
	TH 20		578358 R	170,60				578332	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				578328	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				578332	141,60
VESBO CARBON	M 15		578312	141,60				578334	141,60
	M 18		578314	141,60				578336	141,60
	M 22		578316	141,60				578338	141,60
	M 28		578318	141,60				578328	141,60
	M 35		578390	171,60				578340	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578332	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				578334	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				578336	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				578338	141,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				578340	141,60
VESBO INOX	M 15		578312	141,60				578336	141,60
	M 18		578314	141,60				578364	171,60
	M 22		578316	141,60				578332	141,60
	M 28		578318	141,60				578328	141,60
	M 35		578390	171,60				578332	141,60
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95				578334	141,60
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95				578336	141,60
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95				578338	141,60
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95				578340	141,60
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95				578336	141,60
VESBO MULTIPRESS TH-U	TH 16		578352 R	170,60				578338	141,60
	TH 20		578358 R	170,60				578328	141,60
	TH 26		578362 R	170,60				578332	141,60
	TH 32		578364	170,60				578334	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95				578336	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95				578338	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95				578328	141,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95				578340	141,60
	U 16		578374	159,60				578336	141,60
	U 20		578378	159,60				578364	171,60
	C 26		578392	187,20				578332	141,60
	U 32		578382	187,20				578328	141,60
VESBO VPREMIUM	U 16		578374	159,60				578332	141,60
	U 20		578378	159,60				578328	141,60
	U 25		578380	159,60				578332	141,60
	U 32		578382	187,20				578328	141,60
	U 40		578386	228,00				578332	141,60
Viega Fonterra	VX 12		578550	196,70	Viega Profipress Therm	V 12 V 15 V 18 V 22 V 28 V 35 V 12 S (PR-2B) V 14 S (PR-2B) V 15 S (PR-2B) V 16 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)		578324	141,60
	VP 14/15		578480	170,10				578328	141,60
	VP 16/17		578482	170,10				578332	141,60
	VP 20		578484	170,10				578334	141,60
	VP 25		578486	170,10				578336	141,60
Viega MegaPress (ASTM) ⁵⁾	VMP $\frac{1}{2}$ " (OD 21,3 mm)		578662	196,70				578338	141,60
Viega MegaPress 304 VMP $\frac{1}{2}$ " (OD 21,3 mm)			578662	196,70				578340	141,60
FKM (ASTM) ⁵⁾								578342	141,60
Viega MegaPress 316 VMP $\frac{1}{2}$ " (OD 21,3 mm) (ASTM) ⁵⁾			578662	196,70				578344	141,60
Viega MegaPress 316 VMP $\frac{1}{2}$ " (OD 21,3 mm)			578662	196,70				578346	141,60
FKM (ASTM) ⁵⁾								578348	141,60
Viega MegaPress CuNi VMP $\frac{1}{2}$ " (OD 21,3 mm) (ASTM) ⁵⁾			578662	196,70				578350	141,60
Viega MegaPress FKM VMP $\frac{1}{2}$ " (OD 21,3 mm) (ASTM) ⁵⁾			578662	196,70				578352	141,60
Viega MegaPressG VMP $\frac{1}{2}$ " (OD 21,3 mm) (ASTM) ⁵⁾			578662	196,70				578354	141,60
								578356	141,60
								578358	141,60
								578360	141,60
								578362	141,60
								578364	141,60
								578366	141,60
								578368	141,60
								578370	141,60
								578372	141,60
								578374	141,60
								578376	141,60
								578378	141,60
								578380	141,60
								578382	141,60
								578384	141,60
								578386	141,60
								578388	141,60
								578390	141,60
								578392	141,60
								578394	141,60
								578396	141,60
								578398	141,60
								578400	141,60
								578402	141,60
								578404	141,60
								578406	141,60
								578408	141,60
								578410	141,60
								578412	141,60
								578414	141,60
								578416	141,60
								578418	141,60
								578420	141,60
								578422	141,60
								578424	141,60
								578426	141,60
								578428	141,60
								578430	141,60
								578432	141,60
								578434	141,60
								578436	141,60
								578438</	

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22kN radial presses

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Viega Propress WATER System AUS	VAU 15 (OD 12,7 mm)		578630	146,30	VSH SudoPress Copper	V 12		578324	141,60
	VAU 20 (OD 19,1 mm)		578632	146,30		V 14		578326	141,60
	VAU 25 (OD 25,4 mm)		578634	146,30		V 15		578328	141,60
	VAU 32 (OD 31,8 mm)		578636	153,90		V 16		578330	141,60
Viega PropressG GAS System AUS	VAU 15 (OD 12,7 mm)		578630	146,30		V 18		578332	141,60
	VAU 20 (OD 19,1 mm)		578632	146,30		V 22		578334	141,60
	VAU 25 (OD 25,4 mm)		578634	146,30		V 28		578336	141,60
	VAU 32 (OD 31,8 mm)		578636	153,90		V 35		578604	171,60
Viega Raxinox	VRX 16		578640	179,60	V 12 S (PR-2B) V 14 S (PR-2B) V 15 S (PR-2B) V 16 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	V 12 S (PR-2B)	Mini Z8	574748 R	119,95
	VRX 20		578642	179,60		V 14 S (PR-2B)	Mini Z8	574800 R	119,95
Viega Raxofix	VRX 16		578640	179,60		V 15 S (PR-2B)	Mini Z8	574752 R	119,95
	VRX 20		578642	179,60		V 16 S (PR-2B)	Mini Z8	574802 R	119,95
	VRX 25		578644	196,70		V 18 S (PR-2B)	Mini Z8	574756 R	119,95
	VRX 32		578646	196,70		V 22 S (PR-2B)	Mini Z8	574758 R	119,95
Viega Sanfix	VP 16/17		578482	170,10		V 28 S (PR-2B)	Mini Z8	574760 R	119,95
	VP 20		578484	170,10		V 35 S (PR-2B)	Mini Z8	574762 R	131,95
	VP 25		578486	170,10	VSH SudoPress Copper Gas	V 12		578324	141,60
	VP 32		578488	188,10		V 14		578326	141,60
Viega Sanfix Fosta	VP 16/17		578482	170,10		V 15		578328	141,60
	VP 20		578484	170,10		V 16		578330	141,60
	VP 25		578486	170,10		V 18		578332	141,60
	VP 32		578488	188,10		V 22		578334	141,60
	V 12		578324	141,60		V 28		578336	141,60
	V 15		578328	141,60		V 35		578604	171,60
	V 18		578332	141,60		VSH	V 15	578328	141,60
	V 22		578334	141,60		SudoPress	V 18	578332	141,60
	V 28		578336	141,60		Stainless	V 22	578334	141,60
	V 35		578604	171,60		V 28		578336	141,60
Viega Sanpress Inox	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		V 35		578604	171,60
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95	VSH XPress Carbon	M 12		578310	141,60
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		M 15		578312	141,60
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		M 18 ⁽¹⁾		578314	141,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		M 22		578316	141,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		M 28 ⁽¹⁾		578318	141,60
	V 15		578328	141,60		M 35		578390	171,60
	V 18		578332	141,60		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	V 22		578334	141,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	V 28		578336	141,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
Viega Sanpress Inox G	V 35		578604	171,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95	VSH XPress Copper	M 12		578310	141,60
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		M 15		578312	141,60
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95		M 18 ⁽¹⁾		578314	141,60
	V 15		578328	141,60		M 22		578316	141,60
	V 18		578332	141,60		M 28 ⁽¹⁾		578318	141,60
	V 22		578334	141,60		M 35		578390	171,60
	V 28		578336	141,60		M 12 S (PR-2B)	Mini Z8	574736 R	119,95
	V 35		578604	171,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
Viega Smartpress	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95	VSH XPress Copper	M 15		578310	141,60
	VH 14		578348	170,60		M 18 ⁽¹⁾		578312	141,60
	VH 16		578352 R	170,60		M 22		578314	141,60
	VH 20		578358 R	170,60		M 28 ⁽¹⁾		578316	141,60
	VH 26		578362 R	170,60		M 35		578390	171,60
	VH 32		578364	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
Vogel & Noot EASYTEC	TH 16		578352 R	170,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 20		578358 R	170,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 26		578362 R	170,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 32		578364	170,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
	TH 40		578624	226,10	VSH XPress Stainless	M 15		578312	141,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 18 ⁽¹⁾		578314	141,60
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 22		578316	141,60
	TH 26 S (PR-2B)	Mini Z8	574794 R	119,95		M 28 ⁽¹⁾		578318	141,60
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		M 35		578390	171,60
	U 14		578372	168,00		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	U 16		578374	159,60		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	U 20		578378	159,60		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	U 25		578380	159,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	U 32		578382	187,20		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
VSH MultiPress	U 40		578386	228,00	VSH XPress Stainless	M 15		578312	141,60
	TH 14		578348	170,60		M 18 ⁽¹⁾		578314	141,60
	TH 16		578352 R	170,60		M 22		578316	141,60
	TH 20		578358 R	170,60		M 28 ⁽¹⁾		578318	141,60
	TH 25		578360	170,60		M 35		578390	171,60
	TH 32		578364	170,60		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 40		578624	226,10		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
VSH MultiPress Gas	U 16		578374	159,60	VSH XPress Gas	M 15		578312	141,60
	U 20		578378	159,60		M 18 ⁽¹⁾		578314	141,60
	U 25		578380	159,60		M 22		578316	141,60
	TH 16		578352 R	170,60		M 28 ⁽¹⁾		578318	141,60
	TH 20		578358 R	170,60		M 35		578390	171,60
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95		M 15 S (PR-2B)	Mini Z8	574738 R	119,95
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95		M 18 S (PR-2B)	Mini Z8	574740 R	119,95
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95		M 22 S (PR-2B)	Mini Z8	574742 R	119,95
	U 16		578374	159,60		M 28 S (PR-2B)	Mini Z8	574744 R	119,95
	U 20		578378	159,60		M 35 S (PR-2B)	Mini Z8	574746 R	131,95
VSH SudoPress Carbon	V 12		578324	141,60	WATTS RADIANT Watts WaterPEX	W		578352 R	170,60
	V 15		578328	141,60		TH 16		578358 R	170,60
	V 18		578332	141,60		TH 20		578362 R	170,60
	V 22		578334	141,60		TH 26		578364	170,60
	V 28		578336	141,60		TH 32			
	V 35		578604	171,60		WATTS	US 3/8"	578334	141,60
	V 12 S (PR-2B)	Mini Z8	574748 R	119,95		US 1/2"	578336	141,60	
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95		US 3/4"	578338	141,60	
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95		US 1"	578340	141,60	
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95		WATTS	US 3/8"	578334	141,60
VSH SudoPress Carbon	V 28 S (PR-2B)	Mini Z8	574760 R	119,95		US 1/2"	578336	141,60	
	V 35 S (PR-2B)	Mini Z8	574762 R						

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Wavin Tigris K5/M5	B 16		578468	186,20				578352 R	170,60
	B 20		578472	186,20				578358 R	170,60
	B 32		578476	205,20				578362 R	170,60
	H 16		578400	153,90				578370 R	204,30
	H 20		578406	153,90					
	H 25		578408	153,90					
	H 32		578412	153,90					
	TH 16		578352 R	170,60					
	TH 20		578358 R	170,60					
	TH 25		578360	170,60					
	TH 32		578364	170,60					
	TH 40		578624	226,10					
	TH 16 S (PR-2B)	Mini Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Mini Z8	574788 R	119,95					
	TH 32 S (PR-2B)	Mini Z8	574798 R	131,95					
	U 16		578374	159,60					
	U 20		578378	159,60					
	U 25		578380	159,60					
	U 32		578382	187,20					
	U 40		578386	228,00					
	UP 16		578578	159,60					
	UP 20		578582	159,60					
	UP 25		578584	159,60					
	UP 32		578586	187,20					
WEECON PRESS-C-Stahl	M 15		578312	141,60					
	M 18		578314	141,60					
	M 22		578316	141,60					
	M 28		578318	141,60					
	M 35		578390	171,60					
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95					
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95					
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95					
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95					
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95					
WEECON PRESS-Edelstahl	M 15		578312	141,60					
	M 18		578314	141,60					
	M 22		578316	141,60					
	M 28		578318	141,60					
	M 35		578390	171,60					
	M 15 S (PR-2B)	Mini Z8	574738 R	119,95					
	M 18 S (PR-2B)	Mini Z8	574740 R	119,95					
	M 22 S (PR-2B)	Mini Z8	574742 R	119,95					
	M 28 S (PR-2B)	Mini Z8	574744 R	119,95					
	M 35 S (PR-2B)	Mini Z8	574746 R	131,95					
WEECON PRESS-Kupfer	V 15		578328	141,60					
	V 18		578332	141,60					
	V 22		578334	141,60					
	V 28		578336	141,60					
	V 35		578604	171,60					
	V 15 S (PR-2B)	Mini Z8	574752 R	119,95					
	V 18 S (PR-2B)	Mini Z8	574756 R	119,95					
	V 22 S (PR-2B)	Mini Z8	574758 R	119,95					
	V 28 S (PR-2B)	Mini Z8	574760 R	119,95					
	V 35 S (PR-2B)	Mini Z8	574762 R	131,95					
WEM WIELAND cuprotherm CTX	U 16		578374	159,60					
	TH 14		578348	170,60					
	TH 16		578352 R	170,60					
	TH 18		578356	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
WKS-Press	TH 14		578348	170,60					
	TH 16		578352 R	170,60					
	TH 17		578354	170,60					
	TH 20		578358 R	170,60					
	TH 26		578362 R	170,60					
	TH 32		578364	170,60					
	TH 40		578624	226,10					

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

- ¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.
 - ²⁾ For accommodating suitable pressing inserts.
 - ³⁾ Only pressing tongs from designation "117" (1st quarter of 2011), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.
 - ⁴⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.
 - ⁵⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.



Accessories	Art.-No.	€
Adaptor tongs Mini Z8 for driving the ROLLER'S pressing rings S (PR-2B)	574700 R	139,00
Steel case with inlay for 8 pressing tongs Mini / cropping tongs Mini and shelf for pipe cutter up to Ø 42 mm	578295 A	93,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	93,00
L-Boxx system case with inlay for 11 pressing tongs Mini / cropping tongs Mini and 6 pressing rings S (PR-2B)	578659 A	141,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	141,00



German Top Quality



Universal manual radial press for radial press joints of plastic and composite tubes Ø 10–26 mm.

- For ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini).
- Robust, compact, universal drive unit with dividable, bolted pipe arms for selectable lever length, therefore optimum force transmission.
- Simple, easy work, due to dividable pipe arms even in confined spaces.
- Perfect pressing is established by complete closing of the pressing tongs. Locking end stop, the pressing tongs stay closed until opening. Perfect visual inspection of proper pressing is therefore possible.
- **Complete range of ROLLER'S pressing tongs**
for all common pressfitting systems, see page 94–129.
With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- ROLLER'S pressing tongs fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.
- All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery	Art.-No.	€
ROLLER'S Easy-Press drive unit	574000 A	219,00

Choose your own pressing tongs, see page 94–129.
All pressing tongs marked by * also fit into the ROLLER'S Easy-Press drive unit.

Accessories

ROLLER'S pressing tongs	See page 94–129
Carrying bag for drive unit and for 3 pressing tongs	574436 R 37,00
ROLLER'S cropping tongs M for threaded bars	See page 130
Steel case with inlay	574430 A 93,00

ROLLER'S Uni-Press SE



German Top Quality



Robust, compact electric radial press 32 kN for radial press joints Ø 10–108 (110) mm, Ø ¼–4".

- Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.
- Compact, slim form, comfortable weight, drive unit only 4.7 kg.
- Pressing process in inching mode – for work safety, functional safety and operating safety. Perfect pressing is established by complete closing of the pressing tongs. The pressing tongs stay closed until switching over to return. Perfect visual inspection of proper pressing is therefore possible.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electromechanical drive with maintenance-free gear with safety slip clutch and feed system with trapezoidal gear spindle.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, right and left-hand rotation, safety switch. Overload protection.
- Constant shear force for constantly reliable pressing.
- Secure seating of pressing tongs / adaptor tongs by automatic locking
- **Complete range of ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 94–129.
With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.
- All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

€

ROLLER'S Uni-Press SE Basic-Pack

32 kN drive unit, in steel case 572111 A220 929,00

Accessories

ROLLER'S pressing tongs / pressing rings	See page 94–129
ROLLER'S Uni-Press SE drive unit	572101 A220 879,00
ROLLER'S cropping tongs M for threaded bars	See page 130
ROLLER'S cable shears for electric cables	See page 130
Steel case with inlay	570280 A 106,00



ROLLER'S Uni-Press ACC

German Top Quality

Robust, compact electric radial press 32 kN with automatic return (forced return). For radial press joints Ø 10–108 (110) mm, Ø ¾–4"

- Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.
 - Compact design, perfect weight distribution for real one-hand operation, comfortable weight, drive unit only 4.7 kg.
 - Tilttable pressing tongs (through 360°) by housing on rotary bearing.
 - Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Automatic return (forced return) after completed pressing.
 - Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
 - Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, with safety switch.
 - Constant shear force for constantly reliable pressing.
 - Secure seating of pressing tongs / adaptor tongs by automatic locking.
 - Complete range of ROLLER'S pressing tongs / pressing rings for all common pressfitting systems, see page 94–129.
- With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.
- All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.
- Confirmations of suitability see page 52.
 - Liability acceptance agreements see page 53.

Scope of Delivery	Art.-No.	€
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ROLLER'S Uni-Press ACC Basic-Pack

32 kN drive unit with forced return.

Basic-Pack in steel case	577010 A220	1.409,00
Basic-Pack in L-Boxx system case	577013 A220	1.449,00

Accessories

ROLLER'S pressing tongs / pressing rings	See page 94–129
ROLLER'S Uni-Press ACC drive unit with forced return	577000 A220 1.309,00
ROLLER'S cropping tongs M for threaded bars	See page 130
ROLLER'S cable shears for electric cables	See page 130
Steel case with inlay	570280 A 106,00
L-Boxx system case with inlay	571283 A 141,00



ROLLER'S

Multi-Press 14 V ACC



German Top Quality

ROLLER TECHNOLOGY
Li-Ion PLUS

LED



Robust, compact hybrid radial press 32 kN for cordless and mains operation, with automatic return (forced return). For radial press joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 14.4 V, 5.0 Ah battery for approx. 450 pressings per battery charge*.

- Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.
- Compact design, perfect weight distribution for real one-hand operation, comfortable weight, drive unit with battery only 4.3 kg.
- Tilttable pressing tongs (through 360°) by housing on rotary bearing.
- Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 14.4 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- Constant shear force for constantly reliable pressing.
- **Li-Ion PLUS technology**
Highly resistant Li-Ion 14.4 V battery with 5.0 Ah capacity, for long service life. Powerful and light. Li-Ion 14.4 V, 5.0 Ah battery for approx. 450 pressings Viega Profipress DN 15 per battery charge*. Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times.
- **For cordless and mains operation**
220–240 V/14.4 V, 33 A (output), power supply for mains operation instead of Li-Ion 14.4 V battery (accessory).
- Secure seating of pressing tongs / adaptor tongs by automatic locking.
- **Complete range of ROLLER'S pressing tongs / pressing rings**
for all common pressfitting systems, see page 94–129.

With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.

- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

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ROLLER'S Multi-Press 14 V ACC Basic-Pack

14.4 V, 32 kN drive unit, with automatic circuit control, Li-Ion 14.4 V, 5.0 Ah battery, 220–240 V, 10.8–18 V, 65 W rapid charger.

Basic-Pack in steel case	571014 A220	1.640,00
Basic-Pack in L-Boxx system case	571019 A220	1.680,00

Accessories

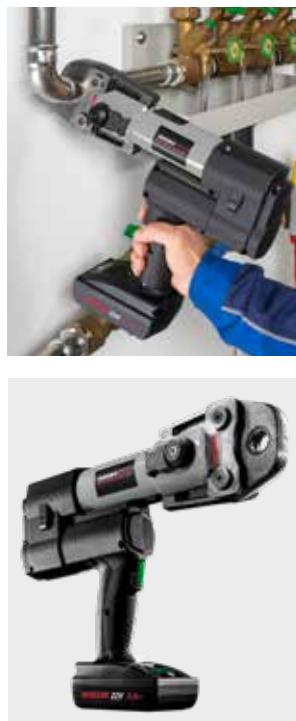
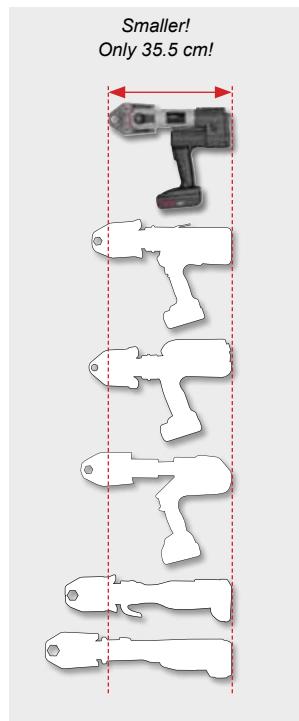
ROLLER'S pressing tongs / pressing rings	See page 94–129
ROLLER'S Multi-Press 14 V ACC drive unit, without battery	571004 A14 1.220,00
Li-Ion 14.4 V, 5.0 Ah battery	571555 A14 219,00
220–230 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger	571560 A220 149,00
Li-Ion 220–240 V/14.4 V, 50–60 Hz, 33 A power supply, for mains operation instead of Li-Ion 14.4 V battery	571565 A220 339,00
ROLLER'S cropping tongs M for threaded bars	See page 130
ROLLER'S cable shears for electric cables	See page 130
Steel case with inlay	571290 A 106,00
L-Boxx system case with inlay	571283 A 141,00

ROLLER'S

Multi-Press 22V ACC



German Top Quality



Universal, handy, robust hybrid radial press 32 kN for cordless and mains operation, with automatic circuit control and pressure monitoring. Anti-vibration system. For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 200 pressings per battery charge.

- Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.
- Compact, handy, extra light. Drive unit with battery pack weighs only 3.2 kg.
- Optimum weight distribution for one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up.
- Ergonomically designed housing with soft grip handles.
- Drive unit with pressing tongs V15 only 35.5 cm long. Can therefore be used anywhere, free hand, over head, in confined spaces.
- Tilttable pressing tongs (through 360°) by housing on rotary bearing.
- Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.
- **Pressure monitoring**
Monitoring of the pressure during the pressing process. Pressure evaluation with coloured LED.
- **Anti-vibration system**
Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- **Li-Ion 22 V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 200 pressings, 5.0 Ah for approx. 400 pressings, 9.0 Ah for approx. 720 pressings Viega Profipress DN 15 per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- Secure seating of pressing tongs / adaptor tongs by automatic locking.
- **Complete range of ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 94–129.

With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.
- All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.



Scope of Delivery

Art.-No.

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ROLLER'S Multi-Press 22 V ACC Basic-Pack

21.6 V, 32 kN drive unit, with automatic circuit control and pressure monitoring, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 90 W rapid charger.

Basic-Pack in steel case576010 A220 **2.040,00****Basic-Pack** in L-Boxx system case576011 A220 **2.080,00**

Accessories

ROLLER'S pressing tongs / pressing rings See page 94–129**ROLLER'S Multi-Press 22 V ACC**

drive unit, without battery 576000 A22 1.490,00

Li-Ion 21.6 V, 2.5 Ah battery 571571 A22 249,00

Li-Ion 21.6 V, 5.0 Ah battery 571581 A22 299,00

Li-Ion 21.6 V, 9.0 Ah battery 571583 A22 399,00

100–240 V, 50–60 Hz, 90 W rapid charger 571585 A220 169,00

100–240 V, 50–60 Hz, 290 W rapid charger 571587 A220 399,00

220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery 571567 A220 399,00

ROLLER'S cropping tongs M for threaded bars See page 130**ROLLER'S cable shears** for electric cables See page 130**Steel case** with inlay 571290 A 106,00**L-Boxx system case** with inlay 571283 A 141,00**ROLLER'S Worklight 2800 22 V**
cordless LED flood light see page 161

ROLLER'S

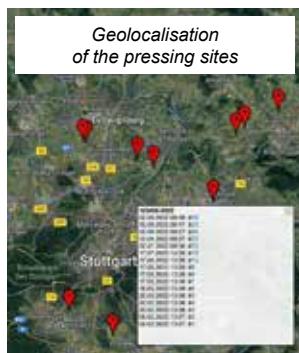
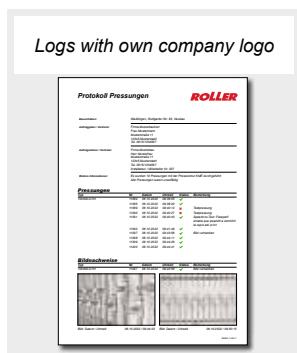
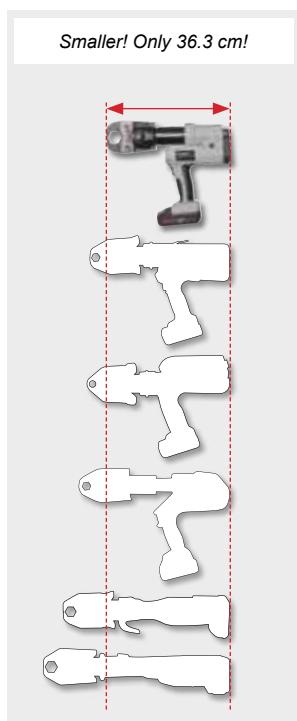
Multi-Press 22V ACC Connected



ACC
Automatic Circuit Control

with forced return
and pressure monitoring

German Top Quality



Universal, handy, robust 32 kN hybrid radial press for cordless and mains operation. With Connected functionality by Wi-Fi radio standard. With selectable ACC drive mode. Logging of measuring/pressing data. OLED display. Pressure monitoring with results display. Anti-vibration system. For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 210 pressings per battery charge*.

- Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.
- Compact, handy, extra light. Drive unit with battery pack weighs only 3.3 kg.
- Optimum weight distribution for one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up.
- Ergonomically designed housing with carrying eye for shoulder strap as well as soft grip handles.
- Drive unit with pressing tongs V15 only 36.3 cm long. Can therefore be used anywhere, free hand, over head, in confined spaces.
- Swivelable pressing tongs (through 360°) by housing on rotary bearing. Secure seating of pressing tongs / adaptor tongs by automatic locking. Electrical monitoring of the closed position of the tong retaining bolt.
- **Wi-Fi connection to the Cloud**
After registration and connection to the Internet, data collected by ROLLER'S Multi-Press 22V ACC Connected (see Connected functionality for details) are sent to the Cloud. The user can access these data through the ROLLER Service Portal and make various settings on the drive unit.
- **Connected functionality**
Many different functions are available, for example
 - Logging of measuring/pressing data as well as creation of logs with your own company logo
 - Display of error messages
 - Configuration of the product (language, date, time, time zone, pressure unit, LED lighting time and LED brightness, standby time, ACC drive mode, information signal tones, etc.)
 - Set-up of usage bars (immediate bar or feedback interval as anti-theft and others)
 - Geolocalisation of the press sites
 - Conversion of voice recordings into editable text
 - Uploading, storage and transfer to logs of pictures of pressings
 - Display of notices (annual inspection and periodic inspection, new firmware version, battery status, etc.)

- **Pressure monitoring with results display in the OLED display**
Monitoring and display of the pressure as well as the maximum pressure during the pressing process. Pressure evaluation with result display in the OLED display and with a coloured LED after the pressing has taken place. Display of the pressure-time diagram of the performed pressing directly on the OLED display.
- **Selectable ACC drive mode**
With the ACC drive mode switched on, the drive unit automatically ends the pressing process, emits an acoustic signal and returns automatically (automatic circuit control). With the ACC drive mode switched off, the drive unit stops briefly before reaching the necessary pressure, the full closing of the pressing tongs, pressing ring or pressing segments is easily visible. The pressing process is continued by pressing the safety switch again. The drive unit ends the pressing process automatically, emits an acoustic signal and returns (automatic circuit control).
- **Voice recordings**
A voice recording can be made and stored for every pressing with the integrated microphone of the drive unit. These can be converted into editable text by voice recognition and transferred to logs in the Service Portal.
- **Anti-vibration system**
Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.
- Brushless, maintenance-free, powerful battery motor 21.6 V, 400 W output, safety switch.
- Integrated LED work lights arranged in two rows, lighting time and brightness adjustable in steps, for optimum illumination of the work place.
- **Li-Ion 22 V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 210 pressings, 5.0 Ah for approx. 420 pressings, 9.0 Ah for approx. 750 pressings Viega Profipress DN 15 per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

ROLLER'S**Multi-Press 22 V ACC Connected**

- Complete range of **ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 94–129.

With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.

- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

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ROLLER'S Multi-Press 22 V ACC Connected Basic-Pack

21.6 V, 32 kN drive unit, with automatic circuit control, Connected functionality, OLED display, pressure monitoring, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 90 W rapid charger.

Basic-Pack in steel case	576014 A220	3.040,00
Basic-Pack in L-Boxx system case	576015 A220	3.080,00

Accessories

ROLLER'S pressing tongs / pressing rings	See page 94–129
ROLLER'S Multi-Press 22 V ACC Connected drive unit, without battery	576003 A22 2.490,00
Li-Ion 21.6 V, 2.5 Ah battery	571571 A22 249,00
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22 299,00
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22 399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220 169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220 399,00
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220 399,00
ROLLER'S cropping tongs M for threaded bars	See page 130
ROLLER'S cable shears for electric cables	See page 130
Steel case with inlay	571290 A 106,00
L-Boxx system case with inlay	571283 A 141,00
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161

ROLLER'S Uni-Press XL ACC



German Top Quality



Powerful, robust, compact electric radial press XL 32 kN with automatic return (forced return). For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4".

- For fast, safe pressing of Ø 10–110 mm in just one action.
Ultra-fast, e.g. Geberit Mapress Stainless-steel Ø 108 mm in only 15 s.
 - Universal for all ROLLER'S pressing tongs (except ROLLER'S Mini pressing tongs), ROLLER'S pressing rings and ROLLER'S pressing ring XL, as well as for other suitable makes of pressing tongs / pressing rings.
 - Compact design, slim form, comfortable weight, drive unit only 5.5 kg.
 - Ergonomically designed housing with soft grip and recessed grip.
 - Rotatable pressing tongs by housing on rotary bearing.
 - Pressing process with ACC – for work safety and operating safety. Automatic return (forced return) after completed pressing.
 - Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system. Long working stroke for pressings in just one action, ideal for large dimensions.
 - Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, with safety switch.
 - Constant shear force for constantly reliable pressing.
 - Secure seating of pressing tongs/adaptor tongs by automatic locking. Adjustable protective guard.
 - Complete range of ROLLER'S pressing tongs / pressing rings / pressings XL for all common pressfitting systems, see page 94–129.
- With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings / pressing rings XL are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.
- All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.
- Confirmations of suitability see page 52.
 - Liability acceptance agreements see page 53.

Scope of Delivery	Art.-No.	€
ROLLER'S Uni-Press XL ACC Basic-Pack		
32 kN drive unit with forced return, in XL-Boxx system case	579012 A220	2.259,00
Accessories		
ROLLER'S pressing tongs / pressing rings / pressing rings XL	See page 94–129	
Z6 XL adapter tongs for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	360,00
Adapter tongs for other ROLLER'S pressing rings	See page 129	
ROLLER'S Uni-Press XL ACC drive unit with forced return	579000 A220	2.020,00
ROLLER'S cropping tongs M for threaded bars	See page 130	
ROLLER'S cable shears for electric cables	See page 130	
XL-Boxx system case with inlay	579601 A	239,00

ROLLER'S

Multi-Press XL 45kN 22V ACC



German Top Quality



ROLLER TECHNOLOGY
Li-Ion 22V



Powerful, universal, robust hybrid radial press XL 45 kN for cordless and mains operation with automatic circuit control. Antivibration system. For radial press joints XL Ø 64–108 mm, Ø 2½–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 150 pressings per battery charge*.

- For driving adaptor tongs Z7 XL 45 kN with ROLLER'S pressing rings XL (PR-3S).
- Long working stroke for pressings in just one action. Ultra-fast, e.g. Geberit Mapress Stainless-steel Ø 108 mm in only 15 s.
- Compact, slim, suitable for building sites. Drive unit with battery pack weighs only 6.5 kg.
- Ergonomically designed housing with soft grip.
- Rotating pressing ring seat (over 360°).
- Pressing process with ACC – for work safety and operating safety. Automatic return (forced return) after completed pressing.
- **Anti-vibration system**
Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- Several tons feed and pressing force for perfect, split-second pressing. Thrust 45 kN. Robust, powerful, electrohydraulic drive with eccentric dual-piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch. Machine status check.
- Integrated LED work light for illuminating the work place.
- **Li-Ion 22 V Technology**
Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 150 pressings, 9.0 Ah for approx. 270 pressings Geberit Mapress Stainless-steel Ø 108.0 mm per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 40 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- Secure seating of the adaptor tongs by automatic locking.
- **Complete range of ROLLER'S XL pressing rings**
for all common pressfitting systems, see page 94–129.
With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- Liability acceptance agreements see page 53.

Scope of Delivery

Art.-No.

€

ROLLER'S Multi-Press XL 45 kN 22V ACC Basic-Pack Z7

21.6 V, 45 kN drive unit forced return and pressure monitoring, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, adapter tongs Z7 XL 45 kN.
In XL-Boxx system case.

579014 A220 **3.077,00**

Accessories

ROLLER'S pressing rings XL

See page 94–129

Z7 XL 45 kN adapter tongs for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22V ACC

579123 R 380,00

ROLLER'S Multi-Press XL 45 kN 22V ACC drive unit, without battery

579001 A22 1.990,00

Li-Ion 21.6 V, 5.0 Ah battery

571581 A22 299,00

Li-Ion 21.6 V, 9.0 Ah battery

571583 A22 399,00

100–240 V, 50–60 Hz, 90 W rapid charger

571585 A220 169,00

100–240 V, 50–60 Hz, 290 W rapid charger

571587 A220 399,00

220–240 V/21.6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery

571578 A220 499,00

XL-Boxx system case with inlay

579601 A 239,00

ROLLER'S Worklight 2800 22V cordless LED flood light

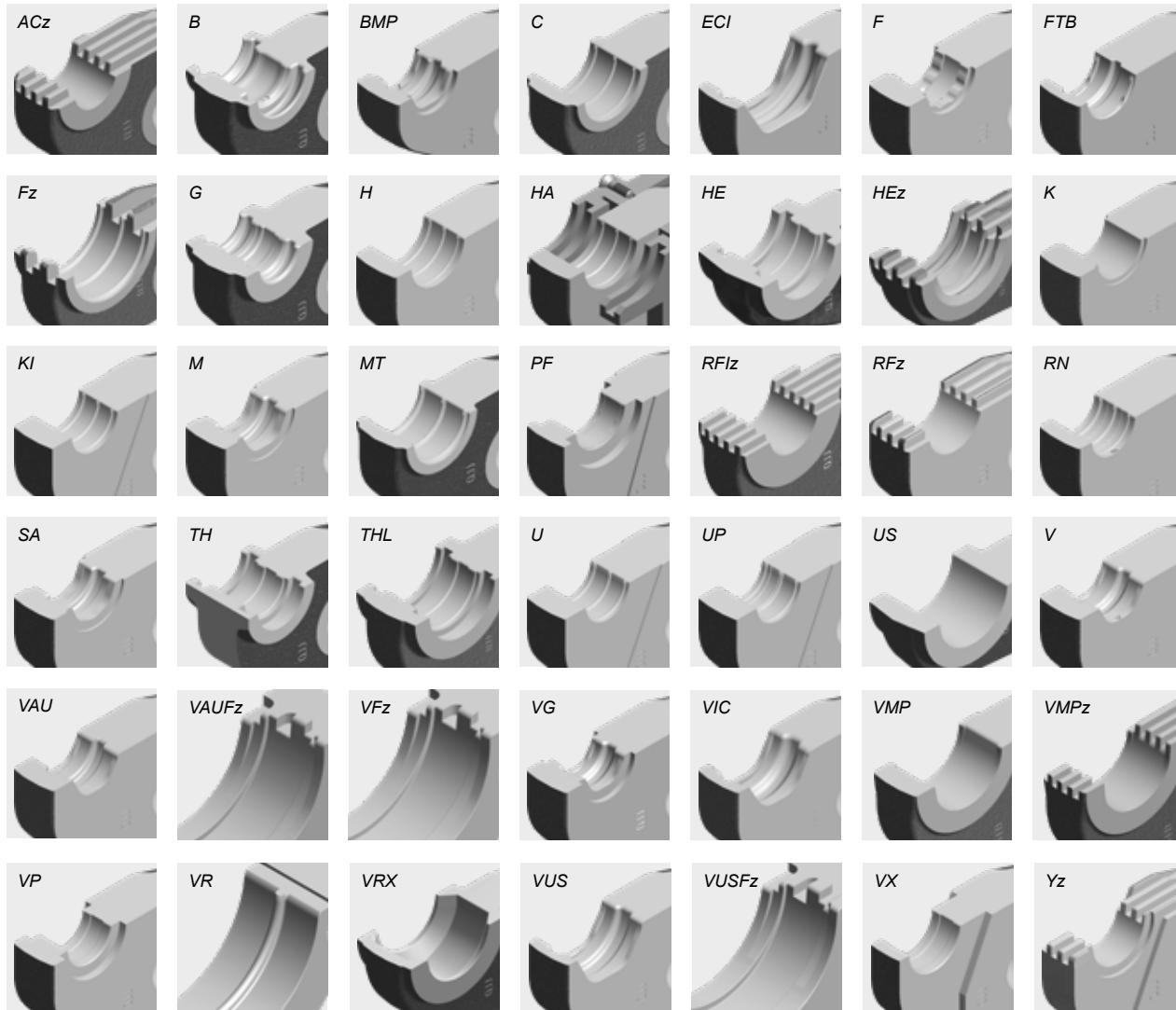
see page 161

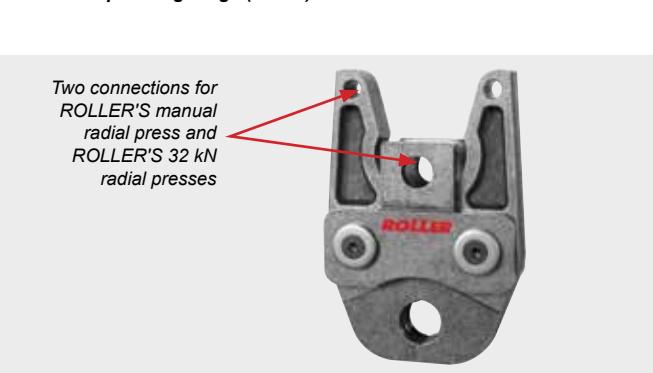
ROLLER'S *pressing tongs*

ROLLER'S *pressing rings*



German Top Quality



ROLLER'S pressing tongs (PZ-2B)**ROLLER'S pressing tongs (PZ-4G)****ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)****ROLLER'S pressing ring (PR-2B)****ROLLER'S Pressring S (PR-2B)**, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22 V ACC with 45 kN thrust, see the table below.

- Choose your own pressing tongs / pressing rings / pressing rings XL!**

Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 96–129.

Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 129.

- ROLLER'S pressing tongs (PZ-2B)**

Standard version with 2 tiltable monoblock pressing jaws

All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.

ROLLER'S ACz, Fz, RFz, RF1z, VMPz pressing tongs with teeth prevent burr formation on the pressfitting (Patent EP 2 027 971)

- ROLLER'S pressing tongs (PZ-4G)** with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions

- ROLLER'S pressing tongs (PZ-S)**

with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.

- ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)** with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 129.

- ROLLER'S pressing ring (PR-3B)**

with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 129.

VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.

- ROLLER'S pressing ring (PR-2B)**

with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 129.

- ROLLER'S pressing ring S (PR-2B)**

Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 129.

- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

- Confirmations of suitability see page 52.

- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.

- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
A									
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	161,95	AHLSELL A-press koppar V	V 12		570107	148,95
	H 16*		570320	161,95		V 15		570115	148,95
	H 20*		570350	161,95		V 18		570125	148,95
	H 25*		570360	161,95		V 22		570135	148,95
	H 32		570380	161,95		V 28		570145	148,95
	RFz 12*		571320	186,95		V 35		570155	148,95
	RFz 16*		571325	186,95		V 42		570165	346,95
	RFz 20*		571330	186,95		V 54		570175	356,95
	RFz 25		571335	186,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	RFz 32		571340	186,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	U 16*		570765	167,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	U 20*		570775	167,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	U 25*		570780	167,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	U 32		570785	196,95		V 35 S (PR-2B)	Z8	574762 R	131,95
AC-FIX PRESS DUO (Global Piping Systems)	RFz 16*		571325	186,95	AHLSELL A-press rostfritt	M 15		570110	148,95
	RFz 20*		571330	186,95		M 18		570120	148,95
	RFz 25		571335	186,95		M 22		570130	148,95
	RFz 32		571340	186,95		M 28		570140	148,95
	TH 16*		570460	179,50		M 35		570150	148,95
	TH 20*		570470	179,50		M 42 (PR-3S)	Z2	572706 R	647,95
	TH 25*		570495	179,50		M 54 (PR-3S)	Z2	572708 R	647,95
	TH 26*		570475	179,50		M 76 1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95
	TH 32		570480	179,50		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	U 16*		570765	167,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	U 20*		570775	167,95		M 35 S (PR-2B)	Z8	574746 R	131,95
AC-FIX PRESS-MULTI (Global Piping Systems)	H 16*		570320	161,95	AIRBEL PRESSCLIM	M 15		570110	148,95
	H 18*		570340	161,95		M 18		570120	148,95
	H 20*		570350	161,95		M 22		570130	148,95
	H 25*		570360	161,95		M 28		570140	148,95
	H 32		570380	161,95		M 35		570150	148,95
	RFz 16*		571325	186,95		M 42 (PR-3S)	Z2	572706 R	647,95
	RFz 20*		571330	186,95		M 54 (PR-3S)	Z2	572708 R	647,95
	RFz 25		571335	186,95		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95
	RFz 32		571340	186,95		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95
	U 16*		570765	167,95		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95
	U 18*		570770	167,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	U 20*		570775	167,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	U 25*		570780	167,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	U 32		570785	196,95		M 28 S (PR-2B)	Z8	574744 R	119,95
ACOME ACOPEX ALU	H 16*		570320	161,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	H 20*		570350	161,95	AIRBEL SERTINOX	M 15		570110	148,95
	H 26*		570370	161,95		M 18		570120	148,95
	H 32		570380	161,95		M 22		570130	148,95
	TH 16*		570460	179,50		M 28		570140	148,95
	TH 20*		570470	179,50		M 35		570150	148,95
	TH 26*		570475	179,50		M 42 (PR-3S)	Z2	572706 R	647,95
	TH 32		570480	179,50		M 54 (PR-3S)	Z2	572708 R	647,95
	U 16*		570765	167,95		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95
	U 20*		570775	167,95		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95
	U 32		570785	196,95		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95
ACOME MT	ACz 12*		572642	186,95	ALB Sistema Multicapa	TH 16*		570460	179,50
	ACz 16*		572644	186,95		TH 18*		570465	179,50
	ACz 20*		572646	186,95		TH 20*		570470	179,50
	ACz 25		572648	186,95		TH 26*		570475	179,50
AHLSSELL A-press elförzinkad M	M 12		570100	148,95		TH 32		570480	179,50
	M 15		570110	148,95		TH 40		570485	237,95
	M 18		570120	148,95		TH 50 (PZ-S)		572400	621,95
	M 22		570130	148,95		TH 63 (PZ-S)		572405	621,95
	M 28		570140	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 35		570150	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 42 (PR-3S)	Z2	572706 R	647,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 54 (PR-3S)	Z2	572708 R	647,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95		H 16*		570320	161,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95		H 18*		570340	161,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95		H 20*		570350	161,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		H 26*		570370	161,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		H 32		570380	161,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		H 40 (PZ-4G)		570390	544,96
	M 22 S (PR-2B)	Z8	574742 R	119,95		U 16*		570765	167,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		U 18*		570770	167,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		U 20*		570775	167,95
AHLSSELL A-press V	V 12		570107	148,95		C 26*		570750	196,95
	V 15		570115	148,95		U 32		570785	196,95
	V 18		570125	148,95		U 40		570790	239,95
	V 22		570135	148,95		ALB Sistema Multicapa Gas	TH 16*	570460	179,50
	V 28		570145	148,95		TH 20*		570470	179,50
	V 35		570155	148,95		TH 26*		570475	179,50
	V 42		570165	346,95		TH 32		570480	179,50
	V 54		570175	356,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		H 16*		570320	161,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		H 20*		570350	161,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		H 26*		570370	161,95
AHLSSELL A-press koppar M	M 12		570100	148,95		H 32		570380	161,95
	M 15		570110	148,95		U 16*		570765	167,95
	M 18		570120	148,95		U 20*		570775	167,95
	M 22		570130	148,95		C 26*		570750	196,95
	M 28		570140	148,95		U 32		570785	196,95
	M 35		570150	148,95		ALTECH Altech	RFz 12*	571320	186,95
	M 42 (PR-3S)	Z2	572706 R	647,95		RFz 16*		571325	186,95
	M 54 (PR-3S)	Z2	572708 R	647,95		RFz 20*		571330	186,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95		RFz 25		571335	186,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95		APE MULTYGAS Serie AP Gas	TH 16*	570460	179,50
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95		TH 20*		570470	179,50
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 26*		570475	179,50
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 32		570480	179,50
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
						TH 32 S (PR-2B)	Z8	574798 R	131,95

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
APE Serie AP	B 16*		570850	195,95	ARKA	H 16*		570320	161,95
	B 20*		570860	195,95	DUROsystem	H 20*		570350	161,95
	B 26		570870	215,95		H 25*		570360	161,95
	B 32		570880	215,95		H 26*		570370	161,95
	H 16*		570320	161,95		H 32		570380	161,95
	H 20*		570350	161,95		TH 16*		570460	179,50
	H 26*		570370	161,95		TH 20*		570470	179,50
	H 32		570380	161,95		TH 25*		570495	179,50
	TH 16*		570460	179,50		TH 26*		570475	179,50
	TH 18*		570465	179,50		TH 32		570480	179,50
	TH 20*		570470	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 26*		570475	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 32		570480	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 16*		570765	167,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		U 20*		570775	167,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95	Aschl NIR	M 15		570110	148,95
	U 16*		570765	167,95		M 18		570120	148,95
	U 20*		570775	167,95		M 22		570130	148,95
APE Serie APL	H 16*		570320	161,95		M 28		570140	148,95
	H 18*		570340	161,95		M 35		570150	148,95
	H 20*		570350	161,95		M 42 (PR-3S)	Z2	572706 R	647,95
	H 26*		570370	161,95		M 54 (PR-3S)	Z2	572708 R	647,95
	H 32		570380	161,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.118,95
	TH 16*		570460	179,50		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.305,95
	TH 18*		570465	179,50		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.305,95
	TH 20*		570470	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 26*		570475	179,50		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 32		570480	179,50		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 40		570485	237,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 50 (PZ-S)		572400	621,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 63 (PZ-S)		572405	621,95	ASSOTHERM	M 15		570110	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 18		570120	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 22		570130	148,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 28		570140	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 35		570150	148,95
	U 16*		570765	167,95		M 42 (PZ-4G)		570160	479,95
	U 18*		570770	167,95		M 54 (PZ-4G)		570170	479,95
	U 20*		570775	167,95		M 42 (PR-3S)	Z2	572706 R	647,95
AQUATECHNIK	H 16*		570320	161,95		M 54 (PR-3S)	Z2	572708 R	647,95
Press-fitting metal	H 20*		570350	161,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.118,95
	H 26*		570370	161,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.305,95
	H 32		570380	161,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.305,95
	TH 16*		570460	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 20*		570470	179,50		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 26*		570475	179,50		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 32		570480	179,50		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 40		570485	237,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 50 (PZ-S)		572400	621,95	ASSOTHERM	M 15		570110	148,95
	TH 63 (PZ-S)		572405	621,95	IPI-RAX	M 18		570120	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95	Inox	M 22		570130	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 28		570140	148,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 35		570150	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 42 (PZ-4G)		570160	479,95
	U 16*		570765	167,95		M 54 (PZ-4G)		570170	479,95
	U 20*		570775	167,95		M 42 (PR-3S)	Z2	572706 R	647,95
	C 26*		570750	196,95		M 54 (PR-3S)	Z2	572708 R	647,95
	U 32		570785	196,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.118,95
AQUATECHNIK	B 16*		570850	195,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.305,95
Universal	B 20*		570860	195,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.305,95
	B 26		570870	215,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	B 32		570880	215,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	F 16*		570717	170,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	F 20*		570727	170,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	F 26*		570730	184,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	F 32		570735	184,95	ASSOTHERM	M 15		570110	148,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 18		570120	148,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 22		570130	148,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 28		570140	148,95
	F 32 S (PR-2B)	Z8	574734 R	131,95		M 35		570150	148,95
	H 16*		570320	161,95		M 42 (PZ-4G)		570160	479,95
	H 20*		570350	161,95		M 54 (PZ-4G)		570170	479,95
	H 26*		570370	161,95		M 42 (PR-3S)	Z2	572706 R	647,95
	H 32		570380	161,95		M 54 (PR-3S)	Z2	572708 R	647,95
	TH 16*		570460	179,50		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.118,95
	TH 20*		570470	179,50		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.305,95
	TH 26*		570475	179,50		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.305,95
	TH 32		570480	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	U 16*		570765	167,95	ASSOTHERM	M 15		570110	148,95
	U 20*		570775	167,95		M 18		570120	148,95
	C 26*		570750	196,95		M 22		570130	148,95
	U 32		570785	196,95		M 28		570140	148,95
						M 35		570150	148,95
						M 42 (PZ-4G)		570160	479,95
						M 54 (PZ-4G)		570170	479,95
						M 42 (PR-3S)	Z2	572706 R	647,95
						M 54 (PR-3S)	Z2	572708 R	647,95
						M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579101 R	1.118,95
						M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579110 R	1.305,95
						M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁶⁾	579111 R	1.305,95
						M 15 S (PR-2B)	Z8	574738 R	119,95
						M 18 S (PR-2B)	Z8	574740 R	119,95
						M 22 S (PR-2B)	Z8	574742 R	119,95
						M 28 S (PR-2B)	Z8	574744 R	119,95
						M 35 S (PR-2B)	Z8	574746 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	H 16*		570320	161,95	AYOR	H 12*		570300	161,95
IPM-Multistrato	H 20*		570350	161,95	FIXOCONNECT	H 16*		570320	161,95
	H 26*		570370	161,95	Press	H 20*		570350	161,95
	H 32		570380	161,95		H 25*		570360	161,95
	TH 16*		570460	179,50		RFz 12*		571320	186,95
	TH 20*		570470	179,50		RFz 16*		571325	186,95
	TH 26*		570475	179,50		RFz 20*		571330	186,95
	TH 32		570480	179,50		RFz 25		571335	186,95
	THL 32		570487	179,50		U 16*		570765	167,95
	TH 40		570485	237,95		U 20*		570775	167,95
	TH 50 (PZ-S)		572400	621,95		U 25*		570780	167,95
	TH 63 (PZ-S)		572405	621,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95	AYOR	H 16*		570320	161,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95	FIXOMULTIX	H 20*		570350	161,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		H 26*		570370	161,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		H 32		570380	161,95
	U 16*		570765	167,95		TH 16*		570460	179,50
	U 20*		570775	167,95		TH 20*		570470	179,50
	C 26*		570750	196,95		TH 26*		570475	179,50
	U 32		570785	196,95		TH 32		570480	179,50
ASSOTHERM	M 15		570110	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
IPR-RRA	M 18		570120	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
Copper	M 22		570130	148,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 28		570140	148,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 35		570150	148,95		U 16*		570765	167,95
	M 42 (PZ-4G)		570160	479,95		U 20*		570775	167,95
	M 54 (PZ-4G)		570170	479,95		U 32		570785	196,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 40		570790	239,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 50		570795	287,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579101 R	1.118,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579110 R	1.305,95		U 63 (PZ-S)		572365	621,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579111 R	1.305,95		U 75 (PR-3B)	Z4	572828 R	621,95
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
ASSOTHERM	M 15		570110	148,95	AYOR	H 16*		570320	161,95
IPR-RRA	M 18		570120	148,95	SOMATHERM	H 20*		570350	161,95
Copper Gas	M 22		570130	148,95	FOR YOU -1	H 26*		570370	161,95
	M 28		570140	148,95		TH 16*		570460	179,50
	M 35		570150	148,95		TH 20*		570470	179,50
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 26*		570475	179,50
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		U 16*		570765	167,95
ASTM F 1807	US 3/8"		571450	203,95		U 20*		570775	167,95
(Fittings with Copper Crimp Ring for PEX tubing)	US 1/4"		571455	203,95		U 25*		570780	167,95
	US 3/4"		571460	203,95					
	US 1 1/4"		571465	203,95					
	US 1 1/2"		571470	203,95					
	US 2"		571477	274,95					
ATUSA ITALIA	M 15		570110	148,95	AYOR	H 12*		570300	161,95
SYCRESS	M 18		570120	148,95	SOMATHERM	H 16*		570320	161,95
CARBON STEEL	M 22		570130	148,95	FOR YOU -2	H 20*		570350	161,95
PRESS FITTINGS	M 28		570140	148,95		H 25*		570360	161,95
	M 35		570150	148,95		RFz 12*		571320	186,95
	M 42 (PR-3S)	Z2	572706 R	647,95		RFz 16*		571325	186,95
	M 54 (PR-3S)	Z2	572708 R	647,95		RFz 20*		571330	186,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579101 R	1.118,95		RFz 25		571335	186,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579110 R	1.305,95		U 16*		570765	167,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579111 R	1.305,95		U 20*		570775	167,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		C 26*		570785	196,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		U 32		570790	239,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		U 40		570795	287,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		U 50		572837 R	706,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		U 63 (PR-3B)	Z4	572365	621,95
ATUSA ITALIA	M 15		570110	148,95		U 63 (PZ-S)		572828 R	621,95
SYCRESS	M 18		570120	148,95					
STAINLESS STEEL	M 22		570130	148,95					
PRESS FITTINGS	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95	Bampi BALPEX	TH 16*		570460	179,50
	M 54 (PR-3S)	Z2	572708 R	647,95		TH 18*		570465	179,50
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579101 R	1.118,95		TH 20*		570470	179,50
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579110 R	1.305,95		TH 26*		570475	179,50
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579111 R	1.305,95		TH 32		570480	179,50
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 40		570485	237,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 50 (PZ-S)		572400	621,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 63 (PZ-S)		572405	621,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
AUSTEC	TH 16*		570460	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
PEX-B, PEX-AL-PEX (AUS)	TH 20*		570470	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 25*		570495	179,50		U 16*		570765	167,95
	TH 32		570480	179,50		U 18*		570770	167,95
	U 16*		570765	167,95		U 20*		570775	167,95
	U 20*		570775	167,95		C 26*		570785	196,95
	U 25*		570780	167,95		U 32		570790	239,95
	U 32		570785	196,95		U 40		570795	287,95
AUSTEC	TH 16*		570460	179,50		U 50		572837 R	706,95
PEX-AL-PEX GAS (AUS)	TH 20*		570470	179,50		U 63 (PR-3B)	Z4	572365	621,95
	TH 25*		570495	179,50		U 63 (PZ-S)		572828 R	621,95
	TH 32		570480	179,50					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	TH 16*		570460	179,50	Bampi BALPEX	TH 16*		570460	179,50
	TH 20*		570470	179,50		TH 20*		570470	179,50
	TH 25*		570495	179,50		TH 26*		570475	179,50
	TH 32		570480	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	U 16*		570765	167,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	U 20*		570775	167,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	U 25*		570780	167,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	U 32		570785	196,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	161,95	Brass & Fittings	RFz 16*		571325	186,95
	H 16*		570320	161,95	PRESSMAN RetiPress RFz 18*	ACz 20*		571327	186,95
	H 20*		570350	161,95		RFz 25		572646	186,95
	H 25*		570360	161,95		RFz 32		571335	186,95
	H 32		570380	161,95	BRASSTECH	B 16*		571340	186,95
	RFz 12*		571320	186,95	MULTIthermoSAN	B 20*		570850	195,95
	RFz 16*		571325	186,95	Brasspress	B 26		570860	195,95
	RFz 20*		571330	186,95		B 32		570870	215,95
	RFz 25		571335	186,95		F 16*		570880	215,95
	RFz 32		571340	186,95		F 20*		570717	170,95
	U 16*		570765	167,95		F 26*		570727	170,95
	U 20*		570775	167,95		F 16 S (PR-2B)	Z8	570730	184,95
	U 25*		570780	167,95		F 20 S (PR-2B)	Z8	574728 R	119,95
	U 32		570785	196,95		F 26 S (PR-2B)	Z8	574730 R	119,95
BARBI MULTIPLEX (Industrial Blansol)	H 14*		570310	161,95		H 16*		574732 R	119,95
	H 16*		570320	161,95		H 18*		570320	161,95
	H 18*		570340	161,95		H 20*		570340	161,95
	H 20*		570350	161,95		H 25*		570350	161,95
	H 25*		570360	161,95		TH 16*		570370	161,95
	H 26*		570370	161,95		TH 18*		570460	179,50
	H 32		570380	161,95		TH 20*		570465	179,50
	RFz 16*		571325	186,95		TH 26*		570470	179,50
	RFz 18*		571327	186,95		TH 32		570475	179,50
	RFz 20*		571330	186,95		TH 40		570480	179,50
	RFz 25		571335	186,95		TH 50 (PZ-S)		570485	237,95
	RFz 32		571340	186,95		TH 63 (PZ-S)		572400	621,95
	TH 16*		570460	179,50		TH 16 S (PR-2B)	Z8	572405	621,95
	TH 20*		570470	179,50		TH 20 S (PR-2B)	Z8	574782 R	119,95
	TH 26*		570475	179,50		TH 26 S (PR-2B)	Z8	574788 R	119,95
	TH 32		570480	179,50		TH 32 S (PR-2B)	Z8	574794 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		U 16*		574798 R	131,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 18*		570765	167,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		U 20*		570770	167,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		C 26*		570775	167,95
	U 16*		570765	167,95		U 32		570780	196,95
	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)		572365	621,95					
BEGETUBE/ IVAR	B 14*		570845	195,95					
	B 16*		570850	195,95					
	B 18*		570855	195,95					
	B 20*		570860	195,95					
	B 26		570870	215,95					
	B 32		570880	215,95					
	Fz 40		570742	197,95					
	Fz 50		570747	299,95					
	F 63 (PZ-S)		572385	621,95					
	F 75 (PR-3B)	Z4	572830 R	586,95					
Béné inox Série 41	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ⁴	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
Brass Form Master Press	H 16*		570320	161,95					
	H 18*		570340	161,95					
	H 20*		570350	161,95					
	TH 16*		570460	179,50					
	TH 18*		570465	179,50					
	TH 20*		570470	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	U 16*		570765	167,95					
	U 18*		570770	167,95					
	U 20*		570775	167,95					
Brass & Fittings	RFz 16*		571325	186,95					
PRESSMAN MultiPress	RFz 18*		571327	186,95					
	ACz 20*		572646	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
					CHIALI	TH 16*		570460	179,50
					CHIALIPEX	TH 20*		570470	179,50
						TH 26*		570475	179,50
						TH 32		570480	179,50
						TH 40		570485	237,95
						TH 50 (PZ-S)	Z8	572400	621,95
						TH 63 (PZ-S)		572405	621,95
						TH 16 S (PR-2B)	Z8	574782 R	119,95
						TH 20 S (PR-2B)	Z8	574788 R	119,95
						TH 26 S (PR-2B)	Z8	574794 R	119,95
						TH 32 S (PR-2B)	Z8	574798 R	131,95
						U 16*		570765	167,95
						U 20*		570770	167,95
						U 32		570785	196,95
						U 40		570790	239,95
						U 50		570795	287,95
						U 63 (PR-3B)	Z4	572837 R	706,95
								572365	621,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Climatek	TH 14*		570455	179,50	COMISA	TH 16*		570460	179,50
Clima Therm	TH 16*		570460	179,50	Press System Gas	TH 20*		570470	179,50
	TH 18*		570465	179,50		TH 26*		570475	179,50
	TH 20*		570470	179,50		TH 32		570480	179,50
	TH 26*		570475	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 32		570480	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	H 40 A (PZ-4G)		570695	589,96		TH 26 S (PR-2B)	Z8	574794 R	119,95
						TH 32 S (PR-2B)	Z8	574798 R	131,95
Climatrix	H 16*		570320	161,95	CONEL	F 16*		570717	170,95
Climatrix Rhinopex	H 20*		570350	161,95	CONNECT	F 20*		570727	170,95
	U 16*		570765	167,95	MULTI	F 26*		570730	184,95
	U 20*		570775	167,95		F 32		570735	184,95
	C 26*		570750	196,95		F 16 S (PR-2B)	Z8	574728 R	119,95
	TH 14*		570455	179,50		F 20 S (PR-2B)	Z8	574730 R	119,95
	TH 16*		570460	179,50		F 26 S (PR-2B)	Z8	574732 R	119,95
	TH 18*		570465	179,50		F 32 S (PR-2B)	Z8	574734 R	131,95
	TH 20*		570470	179,50		H 16*		570320	161,95
	TH 26*		570475	179,50		H 20*		570350	161,95
	TH 32		570480	179,50		H 26*		570370	161,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		H 32		570380	161,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 16*		570460	179,50
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 20*		570470	179,50
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 26*		570475	179,50
Climatrix	TH 11,6*		570482	179,50		TH 32		570480	179,50
Variotherm	TH 16*		570460	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
System TH	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
ClouSet	TH 16*		570460	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 18*		570465	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 20*		570470	179,50	(DN 26)	U 16*		570765	167,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		U 20*		570775	167,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 25*		570780	167,95
Comap	RFz 12*		571320	186,95		U 32		570785	196,95
PEX Press	RFz 16*		571325	186,95		VP 16*		570910	178,95
	RFz 20*		571330	186,95		VP 20*		570915	178,95
	RFz 25		571335	186,95		VP 32		570925	197,95
Comap	TH 14*		570455	179,50	CONEL	F 16*		570717	170,95
Multiskin	TH 16*		570460	179,50	CONNECT	F 20*		570727	170,95
	TH 18*		570465	179,50	MV2	F 26*		570730	184,95
	TH 20*		570470	179,50		F 32		570735	184,95
	TH 26*		570475	179,50		F 16 S (PR-2B)	Z8	574728 R	119,95
	TH 32		570480	179,50		F 20 S (PR-2B)	Z8	574730 R	119,95
	THL 32		570487	179,50		F 26 S (PR-2B)	Z8	574732 R	119,95
	TH 40		570485	237,95		F 32 S (PR-2B)	Z8	574734 R	131,95
	TH 50 (PZ-S)		572400	621,95		TH 16*		570460	179,50
	TH 63 (PZ-S)		572405	621,95		TH 20*		570470	179,50
	THz 75 (PR-3B)	Z4	572829 R	586,95		TH 26*		570475	179,50
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 32		570480	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	U 14*		570760	167,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	U 16*		570765	167,95	Conex Bänninger	F 16*		570717	170,95
	U 18*		570770	167,95	>B< Flex	F 18*		570720	170,95
	U 20*		570775	167,95		F 20*		570727	170,95
	U 32		570785	196,95		F 32		570735	184,95
	U 40		570790	239,95		F 16 S (PR-2B)	Z8	574728 R	119,95
	U 50		570795	287,95		F 20 S (PR-2B)	Z8	574730 R	119,95
	U 63 (PR-3B)	Z4	572837 R	706,95		F 26 S (PR-2B)	Z8	574734 R	131,95
	U 63 (PZ-S)		572365	621,95		F 32 S (PR-2B)	Z8	570320	161,95
	U 75 (PR-3B)	Z4	572828 R	621,95		H 16*		570340	161,95
	H 14*		570310	161,95		H 18*		570350	161,95
	H 16*		570320	161,95		H 20*		570360	161,95
	H 18*		570340	161,95		H 25*		570380	161,95
	H 20*		570350	161,95		H 32		570405	179,50
	H 26*		570370	161,95		RFz 16*		571325	186,95
	H 32		570380	161,95		RFz 18*		571327	186,95
	H 40 (PZ-4G)		570390	544,96		RFz 20*		571330	186,95
Comap	TH 16*		570460	179,50		RFz 25		571335	186,95
Multiskin Gas	TH 20*		570470	179,50		RFz 32		571340	186,95
	TH 26*		570475	179,50		TH 16*		570460	179,50
	TH 32		570480	179,50		TH 20*		570470	179,50
	THL 32		570487	179,50		TH 25*		570495	179,50
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 32		570480	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 16*		570765	167,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		U 18*		570770	167,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		U 20*		570775	167,95
	U 16*		570765	167,95		U 25*		570780	167,95
	U 20*		570775	167,95		U 32		570785	196,95
	U 32		570785	196,95	Conex Bänninger	BMP ¼"		571700	177,95
	H 16*		570320	161,95	>B< MaxiPro	BMP ¾"		571702	177,95
	H 20*		570350	161,95		BMP ½"		571704	177,95
	H 26*		570370	161,95		BMP ¾"		571706	177,95
	H 32		570380	161,95		BMP ½"		571708	177,95
	H 44*		570310	161,95		BMP ¾"		571710	177,95
	H 16*		570320	161,95		BMP 1"		571712	177,95
	H 18*		570340	161,95		BMP 1 ½"		571714	177,95
	H 20*		570350	161,95	Conex Bänninger	V 12		570107	148,95
	H 26*		570370	161,95	>B< Press	V 14		570112	148,95
	H 32		570380	161,95		V 15		570115	148,95
	B 14*		570845	195,95		V 16		570125	148,95
	B 16*		570850	195,95		V 18		570135	148,95
	B 18*		570855	195,95		V 22		570145	148,95
	B 20*		570860	195,95		V 28		570155	148,95
	B 26		570870	215,95		V 35		570165	346,95
	B 32		570880	215,95		V 54		570175	356,95
COMISA	TH 14*		570455	179,50		V 12 S (PR-2B)	Z8	574748 R	119,95
Press System	TH 16*		570460	179,50		V 14 S (PR-2B)	Z8	574800 R	119,95
	TH 18*		570465	179,50		V 15 S (PR-2B)	Z8	574752 R	119,95
	TH 20*		570470	179,50		V 16 S (PR-2B)	Z8	574802 R	119,95
	TH 25*		570495	179,50		V 18 S (PR-2B)	Z8	574756 R	119,95
	TH 26*		570475	179,50		V 22 S (PR-2B)	Z8	574758 R	119,95
	TH 32		570480	179,50		V 28 S (PR-2B)	Z8	574760 R	119,95
	TH 40		570485	237,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	TH 50 (PZ-S)		572400	621,95	Conex Bänninger	V 15		570115	148,95
	TH 63 (PZ-S)		572405	621,95	>B< Press Carbon	V 18		570125	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		V 22		570135	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		V 28		570145	148,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		V 35		570155	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		V 42		570165	346,95
	H 14*		570310	161,95		V 54		570175	356,95
	H 16*		570320	161,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	H 18*		570340	161,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	H 20*		570350	161,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	H 26*		570370	161,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	H 32		570380	161,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	B 14*		570845	195,95					
	B 16*		570850	195,95					
	B 18*		570855	195,95					
	B 20*		570860	195,95					
	B 26		570870	215,95					
	B 32		570880	215,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press Gas	V 12		570107	148,95	DUOPIPE Systems	U 16*		570765	167,95
	V 14		570112	148,95	DUOFIL MKSYSTEM	U 18*		570770	167,95
	V 15		570115	148,95		U 20*		570775	167,95
	V 16		570117	148,95		U 25*		570780	167,95
	V 18		570125	148,95		U 32		570785	196,95
	V 22		570135	148,95	DW Verbundrohr	U 16*		570765	167,95
	V 28		570145	148,95	multitubo systems	U 18*		570770	167,95
	V 35		570155	148,95		U 20*		570775	167,95
	V 42		570165	346,95		U 25*		570780	167,95
	V 54		570175	356,95		U 32		570785	196,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		U 40		570790	239,95
	V 14 S (PR-2B)	Z8	574800 R	119,95		U 50		570795	287,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		U 63 (PR-3B)	Z4	572837 R	706,95
	V 16 S (PR-2B)	Z8	574802 R	119,95		U 63 (PZ-S)		572365	621,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		U 75 (PR-3B)	Z4	572828 R	621,95
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
Conex Bänninger >B< Press Inox	V 15		570115	148,95					
	V 18		570125	148,95					
	V 22		570135	148,95	EBRILLE	U 16*		570765	167,95
	V 28		570145	148,95	Isomonflex	U 20*		570775	167,95
	V 35		570155	148,95		U 25*		570780	167,95
	V 42		570165	346,95		H 26*		570370	161,95
	V 54		570175	356,95		TH 26*		570475	179,50
	V 15 S (PR-2B)	Z8	574752 R	119,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		U 32		570785	196,95
	V 22 S (PR-2B)	Z8	574758 R	119,95	EBRILLE	U 16*		570765	167,95
	V 28 S (PR-2B)	Z8	574760 R	119,95	Monflex	U 20*		570775	167,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		U 25*		570780	167,95
Conex Bänninger >B< Press Solar	V 12		570107	148,95		H 26*		570370	161,95
	V 14		570112	148,95		TH 26*		570475	179,50
	V 15		570115	148,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	V 16		570117	148,95		U 32		570785	196,95
	V 22		570125	148,95	EFFEBI	M 15		570110	148,95
	V 28		570135	148,95	EFFEBI-PRESS	M 18		570120	148,95
	V 35		570155	148,95	Aisi316	M 22		570130	148,95
	V 42		570165	346,95	System M Profile ¹⁾	M 28		570140	148,95
	V 54		570175	356,95		M 35		570150	148,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	V 14 S (PR-2B)	Z8	574800 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	V 16 S (PR-2B)	Z8	574802 R	119,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		M 108,0 G XL (PR-3S) ⁵⁾	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		M 22 S (PR-2B)	Z8	574742 R	119,95
Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.017,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95		M 35 S (PR-2B)	Z8	574746 R	131,95
Conex Bänninger >B< Press XL copper	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	EFFEBI	V 12		570107	148,95
	VFz 64,0 (PR-3S)	Z5	572815 R	586,95	EFFEBI-PRESS	V 15		570115	148,95
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572816 R	586,95	Aisi316	V 18		570125	148,95
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572817 R	621,95	System V Profile ¹⁾	V 22		570135	148,95
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572818 R	621,95		V 28		570145	148,95
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.017,95		V 35		570155	148,95
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95		V 42	Z2	570165	346,95
Conex Bänninger >B< Press XL red brass	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		V 42 (PR-2B)	Z2	572850 R	310,95
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95		V 54		570175	356,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		V 54 (PR-2B)	Z2	572851 R	335,95
	VFz 64,0 (PR-3S)	Z5	572706 R	647,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	VFz 76,1 (PR-3B) ⁶⁾	Z5	572708 R	647,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	VFz 88,9 (PR-3B) ⁶⁾	Z5	572710 R	621,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	VFz 108,0 (PR-3B) ⁶⁾	Z5	572712 R	621,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95	EFFEBI	M 12		570100	148,95
	M 12 (PR-3S)	Z2	572706 R	647,95	EFFEBI-PRESS	M 15		570110	148,95
	M 54 (PR-3S)	Z2	572708 R	647,95	Carbon-S	M 18		570120	148,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	System M Profile ¹⁾	M 22		570130	148,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		M 28		570140	148,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		M 35		570150	148,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		M 12 S (PR-2B)	Z8	574736 R	119,95
DIWAsystems	TH 14*		570455	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 16*		570460	179,50		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 20*		570470	179,50		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 26*		570475	179,50		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 32		570480	179,50		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	148,95	EFFEBI	TH 16*		570460	179,50
EFFEBI-PRESS	V 15		570115	148,95	TOF-GAS	TH 20*		570470	179,50
Carbon-S	V 18		570125	148,95	MULTIPINZA	TH 26*		570475	179,50
System V Profile ¹⁾	V 22		570135	148,95		TH 32		570480	179,50
	V 28		570145	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	V 35		570155	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	V 42		570165	346,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	V 42 (PR-2B)	Z2	572850 R	310,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	V 54		570175	356,95		H 16*		570320	161,95
	V 54 (PR-2B)	Z2	572851 R	335,95		H 20*		570350	161,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		H 26*		570370	161,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		H 32		570380	161,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		H 40 (PZ-4G)		570390	544,96
	V 22 S (PR-2B)	Z8	574758 R	119,95		U 16*		570765	167,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		U 20*		570775	167,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		U 32		570785	196,95
EFFEBI	V 12		570107	148,95	EFFEBI	TH 16*		570460	179,50
EFFEBI-PRESS	V 15		570115	148,95	TOF	TH 18*		570465	179,50
UNICO	V 18		570125	148,95	MULTIPINZA	TH 20*		570470	179,50
	V 22		570135	148,95		TH 26*		570475	179,50
	V 28		570145	148,95		TH 32		570480	179,50
	V 35		570155	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	V 42		570165	346,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	V 42 (PR-2B)	Z2	572850 R	310,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	V 54		570175	356,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	V 54 (PR-2B)	Z2	572851 R	335,95		H 16*		572405	621,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		H 20*		572405	621,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		H 26*		572405	621,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		H 32		572405	621,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		F 16*		570717	170,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		F 18*		570720	170,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		F 20*		570727	170,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		F 26*		570730	184,95
EFFEBI	V 12		570107	148,95		F 32		570735	184,95
EFFEBI-PRESS	V 15		570115	148,95		Fz 40		570742	197,95
UNICO (GAS)	V 18		570125	148,95		Fz 50		570747	299,95
	V 22		570135	148,95		F 63 (PZ-S)		572385	621,95
	V 28		570145	148,95		F 16 S (PR-2B)	Z8	574728 R	119,95
	V 35		570155	148,95		F 20 S (PR-2B)	Z8	574730 R	119,95
	V 42		570165	346,95		F 26 S (PR-2B)	Z8	574732 R	119,95
	V 42 (PR-2B)	Z2	572850 R	310,95		F 32 S (PR-2B)	Z8	574734 R	131,95
	V 54		570175	356,95		H 16*		570320	161,95
	V 54 (PR-2B)	Z2	572851 R	335,95		H 18*		570340	161,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		H 20*		570350	161,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		H 26*		570370	161,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		H 32		570380	161,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		H 40 (PZ-4G)		570390	544,96
	V 28 S (PR-2B)	Z8	574760 R	119,95		U 16*		570765	167,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		U 18*		570770	167,95
EFFEBI PRESSTIGE	M 15		570110	148,95		U 20*		570775	167,95
	M 18		570120	148,95		U 25*		570780	167,95
	M 22		570130	148,95		C 26*		570750	196,95
	M 28		570140	148,95		U 32		570785	196,95
	M 35		570150	148,95		U 40		570790	239,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		U 50		570795	287,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		U 63 (PZ-S)		572365	621,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		B 16*		570850	195,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		B 18*		570855	195,95
	V 15		570115	148,95		B 20*		570860	195,95
	V 18		570125	148,95		B 26		570870	215,95
	V 22		570135	148,95		B 32		570880	215,95
	V 28		570145	148,95					
	V 35		570155	148,95					
	V 42		570165	346,95					
	V 42 (PR-2B)	Z2	572850 R	310,95					
	V 54		570175	356,95					
	V 54 (PR-2B)	Z2	572851 R	335,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
EFFEBI PRESSTIGE 4E05	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	V 15		570115	148,95					
	V 18		570125	148,95					
	V 22		570135	148,95					
	V 28		570145	148,95					
	V 35		570155	148,95					
	V 42		570165	346,95					
	V 42 (PR-2B)	Z2	572850 R	310,95					
	V 54		570175	356,95					
	V 54 (PR-2B)	Z2	572851 R	335,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
EFFEBI PRESSTIGE-GAS ²⁾	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	V 15		570115	148,95					
	V 18		570125	148,95					
	V 22		570135	148,95					
	V 28		570145	148,95					
	V 35		570155	148,95					
	V 42		570165	346,95					
	V 42 (PR-2B)	Z2	572850 R	310,95					
	V 54		570175	356,95					
	V 54 (PR-2B)	Z2	572851 R	335,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
EMMETI GERPEX-FIVPRESS	B 16*		570850	195,95					
	B 20*		570860	195,95					
	B 26		570870	215,95					
	B 32		570880	215,95					
	H 16*		570890	239,95					
	H 20*		570795	287,95					
	TH 16*		570850	195,95					
	TH 20*		570860	195,95					
	TH 26*		570870	215,95					
	TH 32		570880	215,95					
	TH 40		570890	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
EMPUR	TH 14*		570455	179,50	FAR Rubinetterie	TH 14*		570455	179,50
	TH 15*		570457	179,50	PRESSFAR	TH 16*		570460	179,50
	TH 16*		570460	179,50		TH 17*		570462	179,50
	TH 17*		570462	179,50		TH 18*		570465	179,50
	TH 20*		570470	179,50		TH 20*		570470	179,50
	TH 25*		570495	179,50		TH 25*		570495	179,50
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 26*		570475	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 32		570480	179,50
Esta Rohr simplesta SH M	M 15		570110	148,95		TH 40		570485	237,95
	M 18		570120	148,95		TH 50 (PZ-S)		572400	621,95
	M 22		570130	148,95		TH 63 (PZ-S)		572405	621,95
	M 28		570140	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 35		570150	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 42 (PZ-4G)		570160	479,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 54 (PZ-4G)		570170	479,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 42 (PR-3S)	Z2	572706 R	647,95		H 14*		570310	161,95
	M 54 (PR-3S)	Z2	572708 R	647,95		H 16*		570320	161,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		H 18*		570340	161,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		H 20*		570350	161,95
	M 108,0 G XL (PR-3S) ⁵⁾	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		H 26*		570370	161,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		H 32		570380	161,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		H 40 (PZ-4G)		570390	544,96
	M 22 S (PR-2B)	Z8	574742 R	119,95	F.B.Q. BARONIO	V 12		570760	167,95
	M 28 S (PR-2B)	Z8	574744 R	119,95	BQ PRESS SOLAR	V 15		570765	167,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 14*		570770	167,95
Esta Rohr simplesta ST M	M 15		570110	148,95		V 16*		570775	167,95
	M 18		570120	148,95		V 18*		570780	167,95
	M 22		570130	148,95		V 20*		570785	196,95
	M 28		570140	148,95		V 25*		570790	239,95
	M 35		570150	148,95		U 32		570795	287,95
	M 42 (PZ-4G)		570160	479,95		U 40		572837 R	706,95
	M 54 (PZ-4G)		570170	479,95		U 50		572365	621,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 63 (PR-3B)			
	M 54 (PR-3S)	Z2	572708 R	647,95		U 63 (PZ-S)			
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	F.B.Q. BARONIO	V 12		570107	148,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	BQ PRESS SOLAR	V 15		570115	148,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		V 18		570125	148,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		V 22		570135	148,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 28		570145	148,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 35		570155	148,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 42		570165	346,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 42 (PR-2B)	Z2	572850 R	310,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 54		570175	356,95
EUROTUBI EUROPA C-Steel Pressfitting System M-Profile ¹⁾	M 12		570100	148,95		V 54 (PR-2B)	Z2	572851 R	335,95
	M 15		570110	148,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	M 18		570120	148,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	M 22		570130	148,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	M 28		570140	148,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	M 35		570150	148,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	M 42 (PR-3S)	Z2	572706 R	647,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	M 54 (PR-3S)	Z2	572708 R	647,95	F.B.Q. BARONIO	V 12		570107	148,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	BQ PRESS WATER	V 15		570115	148,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		V 18		570125	148,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		V 22		570135	148,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		V 28		570145	148,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 35		570155	148,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 42		570165	346,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 42 (PR-2B)	Z2	572850 R	310,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 54		570175	356,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 54 (PR-2B)	Z2	572851 R	335,95
EUROTUBI EUROPA Inox Pressfitting System M-Profile ¹⁾	M 15		570110	148,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	M 18		570120	148,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	M 22		570130	148,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	M 28		570140	148,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	M 35		570150	148,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	M 42 (PR-3S)	Z2	572706 R	647,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	M 54 (PR-3S)	Z2	572708 R	647,95	F.B.Q. BARONIO	V 15		570115	148,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	BQ PRESS C-STEEL	V 18		570125	148,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		V 22		570135	148,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		V 28		570145	148,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 35		570155	148,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 42		570165	346,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 42 (PR-2B)	Z2	572850 R	310,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 54		570175	356,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 54 (PR-2B)	Z2	572851 R	335,95
Evans Components Presslok	VAU 15 (1/2")		572687	153,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	VAU 20 (3/4")		572689	153,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	VAU 25 (1")		572691	153,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	ECI 1 1/2"		571932	192,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	ECI 2" (PZ-4G)		571934	479,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	ECI 2 1/2" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579104 R	1.017,95	F.B.Q. BARONIO	V 15		570115	148,95
	ECI 3" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579105 R	1.118,95	BQ PRESS C-STEEL	V 18		570125	148,95
	ECI 4" XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579106 R	1.305,95		V 22		570135	148,95
						V 28		570145	148,95
						V 35		570155	148,95
						V 42		570165	346,95
						V 42 (PR-2B)	Z2	572850 R	310,95
						V 54		570175	356,95
						V 54 (PR-2B)	Z2	572851 R	335,95
						V 15 S (PR-2B)	Z8	574752 R	119,95
						V 18 S (PR-2B)	Z8	574756 R	119,95
						V 22 S (PR-2B)	Z8	574758 R	119,95
						V 28 S (PR-2B)	Z8	574760 R	119,95
						V 35 S (PR-2B)	Z8	574762 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S *pressing tongs / pressing rings*

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22V ACC and other makes

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	
F.B.Q. BARONIO	V 12		570107	148,95	Fittings Estándar	RFz 16*		571325	186,95	
BQ PRESS GAS	V 15		570115	148,95	ECO-PRESS	RFz 20*		571330	186,95	
	V 18		570125	148,95		RFz 25		571335	186,95	
	V 22		570135	148,95		RFz 32		571340	186,95	
	V 28		570145	148,95	Fittings Estándar	RFz 16*		571325	186,95	
	V 35		570155	148,95	MULTICAPA	RFz 18*		571327	186,95	
	V 42		570165	346,95		RFz 20*		571330	186,95	
	V 42 (PR-2B)	Z2	572850 R	310,95		RFz 25		571335	186,95	
	V 54		570175	356,95		RFz 32		571340	186,95	
	V 54 (PR-2B)	Z2	572851 R	335,95	Fittings Estándar	RFz 16*		571325	186,95	
	V 12 S (PR-2B)	Z8	574748 R	119,95	PE-X	RFz 20*		571330	186,95	
	V 15 S (PR-2B)	Z8	574752 R	119,95		RFz 25		571335	186,95	
	V 18 S (PR-2B)	Z8	574756 R	119,95		RFz 32		571340	186,95	
	V 22 S (PR-2B)	Z8	574758 R	119,95	FORNARA	B 16*		570850	195,95	
	V 28 S (PR-2B)	Z8	574760 R	119,95	ForPress	B 20*		570860	195,95	
	V 35 S (PR-2B)	Z8	574762 R	131,95		B 26		570870	215,95	
Fercofloor	RFz 16*		571325	186,95		B 32		570880	215,95	
DUO Press	RFz 20*		571330	186,95		F 16*		570717	170,95	
FERCO PEX	RFz 25		571335	186,95		F 20*		570727	170,95	
	RFz 32		571340	186,95		F 26*		570730	184,95	
	TH 16*		570460	179,50		F 32		570735	184,95	
	TH 20*		570470	179,50		F 16 S (PR-2B)	Z8	574728 R	119,95	
	TH 25*		570495	179,50		F 20 S (PR-2B)	Z8	574730 R	119,95	
	TH 32		570480	179,50		F 26 S (PR-2B)	Z8	574732 R	119,95	
	TH 40		570485	237,95		F 32 S (PR-2B)	Z8	574734 R	131,95	
	TH 50 (PZ-S)		572400	621,95		H 16*		570320	161,95	
	TH 63 (PZ-S)		572405	621,95		H 20*		570350	161,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95		H 26*		570370	161,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95		H 32		570380	161,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 16*		570460	179,50	
Fercofloor	RFz 16*		571325	186,95		TH 20*		570470	179,50	
DUO Press	RFz 20*		571330	186,95		TH 26*		570475	179,50	
MULTIFER	RFz 25		571335	186,95		TH 32		570480	179,50	
	RFz 32		571340	186,95		TH 16 S (PR-2B)	Z8	574782 R	119,95	
	TH 16*		570460	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95	
	TH 20*		570470	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95	
	TH 25*		570495	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95	
	TH 32		570480	179,50		U 16*		570765	167,95	
	TH 40		570485	237,95		U 20*		570775	167,95	
	TH 50 (PZ-S)		572400	621,95		C 26*		570750	196,95	
	TH 63 (PZ-S)		572405	621,95		U 32		570785	199,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	FORZA	K16/P18*		572600	186,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95	WATER CRIMP (AUS)	K20*		572605	186,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95		K25*		572610	186,95	
	U 16*		570765	167,95		K32		572615	186,95	
	U 18*		570770	167,95		K1/40		572620	186,95	
	U 20*		570775	167,95		K1/50		572625	306,95	
	U 25*		570780	167,95	FORZA STAINLESS	K16/P18*		572600	186,95	
	U 32		570785	196,95	WATER CRIMP	K20*		572605	186,95	
	U 40		570790	239,95		FORZA	U 16*		570765	167,95
	U 50		570795	287,95	STESSO PEX	U 20*		570775	167,95	
	U 63 (PZ-S)		572365	621,95	WATER AND GAS	U 25*		570780	167,95	
FERRO systems	TH 16*		570460	179,50	CRIMP (AUS)	U 32		570785	196,95	
BRASEL'	TH 20*		570470	179,50		U 40		570790	239,95	
GPF GAS	TH 25*		570495	179,50		U 50		570795	287,95	
	TH 32		570480	179,50	FORZA	U 63 (PZ-S)		572365	621,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	GAS CRIMP (AUS)	K16/P18*		572600	186,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95		K20*		572605	186,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95		K25*		572610	186,95	
FERRO systems	U 16*		570765	167,95		K32		572615	186,95	
BRASEL'	U 18*		570770	167,95		K1/40		572620	186,95	
GPF MULT	U 20*		570775	167,95		K1/50		572625	306,95	
Pressfitting	U 25*		570780	167,95	FORZA	VAU 15 (OD 12,7 mm)		572687	153,95	
MULTICAPA	U 32		570785	196,95		VAU 20 (OD 19,1 mm)		572689	153,95	
	U 40		570790	239,95		VAU 25 (OD 25,4 mm)		572691	153,95	
	U 50		570795	287,95		VAU 32 (OD 31,8 mm)		572693	161,95	
FERRO systems	U 16*		570765	167,95		VAU 40 (OD 38,1 mm)		572695	239,95	
BRASEL'	U 18*		570770	167,95		VAU 50 (OD 50,8 mm)		572697	424,95	
GPF PPSU	U 20*		570775	167,95		VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	586,95	
Pressfitting	U 25*		570780	167,95		VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	586,95	
PEX y MULTICAPA	U 32		570785	196,95		VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	621,95	
	U 40		570790	239,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	119,95	
	U 50		570795	287,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R	119,95	
	VAU 25 S (PR-2B) (OD 25,4 mm)	Z8			VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R	131,95		
FERRO systems	RFz 16*		571325	186,95	FORZA	V 15		570115	148,95	
BRASEL'	RFz 20*		571330	186,95		STAINLESS V PRESS (AUS)	V 22		570135	148,95
GPF PRESS	RFz 25		571335	186,95		(AUS)	V 28		570145	148,95
Pressfitting PEX	RFz 32		571340	186,95		V 35		570155	148,95	
FILINOX	FTB 15		571432	215,95		V 42		570165	346,95	
Filpress	FTB 18		571434	215,95		M 76,1 XL (PR-3S)	Z2	572706 R	310,95	
	FTB 22		571436	215,95		M 88,9 G XL (PR-3S)	Z2	572708 R	647,95	
	FTB 28		571438	215,95		M 108,0 G XL (PR-3S)	Z2	572710 R	1.118,95	
	M 42 (PR-3S)	Z2	572706 R	647,95		M 76,1 XL / Z7 XL 45kN ⁶	Z2	572712 R	647,95	
	M 54 (PR-3S)	Z2	572708 R	647,95		M 88,9 G XL / Z7 XL 45kN ⁶	Z2	572714 R	1.305,95	
	M 76,1 XL (PR-3S)	Z2	579101 R	1.118,95		M 108,0 G XL / Z7 XL 45kN ⁶	Z2	572716 R	1.305,95	
	M 88,9 G XL (PR-3S)	Z2	579110 R	1.305,95		V 15 S (PR-2B)	Z8	574752 R	119,95	
	M 108,0 G XL (PR-3S)	Z2	579111 R	1.305,95		V 22 S (PR-2B)	Z8	574758 R	119,95	
	M 55 S (PR-2B)	Z8	574738 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95	
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 35 S (PR-2B)	Z8	574762 R	131,95	
	M 22 S (PR-2B)	Z8	574742 R	119,95	FRABO	M 15		570110	148,95	
	M 28 S (PR-2B)	Z8	574744 R	119,95		M 18		570120	148,95	
	M 35 S (PR-2B)	Z8	574746 R	131,95		M 22		570130	148,95	
FILINOX	M 15		570110	148,95		M 35		570140	148,95	
Instalpress Steel	M 18		570120	148,95		M 42 (PR-3S)	Z2	572706 R	647,95	
	M 22		570130	148,95		M 54 (PR-3S)	Z2	572708 R	647,95	
	M 28		570140	148,95		M 15 S (PR-2B)	Z8	574738 R	119,95	
	M 35		570150	148,95		M 18 S (PR-2B)	Z1	574740 R	119,95	
	M 42 (PR-3S)	Z2	572706 R	647,95		M 22 S (PR-2B)	Z8	574742 R	119,95	
	M 54 (PR-3S)	Z2	572708 R	647,95		M 28 S (PR-2B)	Z8	574744 R	119,95	
	M 76,1 XL (PR-3S)	Z2	579101 R	1.118,95		M 35 S (PR-2B)	Z8	574746 R	131,95	
	M 88,9 G XL (PR-3S)	Z2	579110 R	1.305,95	FRABO	V 15		570115	148,95	
	M 108,0 G XL (PR-3S)	Z2	579111 R	1.305,95		V 18		570125	148,95	
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 22		570135	148,95	
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 28		570145	148,95	
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 35 S (PR-2B)	Z8	570155	148,95	
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 42 (PR-2B)		570165	346,95	
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 54 (PR-2B)		570175	356,95	
FILINOX	M 15		570110	148,95		V 15 S (PR-2B)	Z2	572851 R	335,95	
Instalpress Inox	M 18		570120	148,95		V 18 S (PR-2B)	Z8	574752 R	119,95	
	M 22		570130	148,95		V 22 S (PR-2B)	Z8	574756 R	119,95	
	M 28		570140	148,95		V 28 S (PR-2B)	Z8	574758 R	119,95	
	M 35		570150	148,95		V 35 S (PR-2B)	Z8	574760 R	119,95	
	M 42 (PR-3S)	Z2	572706 R	647,95		V 42 (PR-2B)		574762 R	131,95	
	M 54 (PR-3S)	Z2	572708 R	647,95		V 54 (PR-2B)				
	M 76,1 XL (PR-3S)	Z2	579101 R	1.118,95		V 15 S (PR-2B)	Z2			
	M 88,9 G XL (PR-3S)	Z2	579110 R	1.305,95		V 18 S (PR-2B)	Z8			
	M 108,0 G XL (PR-3S)	Z2	579111 R	1.305,95		V 22 S (PR-2B)	Z8			
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 28 S (PR-2B)	Z8			
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 35 S (PR-2B)	Z8			
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 42 (PR-2B)				
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 54 (PR-2B)				
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 15 S (PR-2B)	Z2			

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
FRABO	M 15		570110	148,95	FRABO	V 12		570107	148,95
FRABOPRESS	M 18		570120	148,95	FRABOPRESS	V 15		570115	148,95
316 M	M 22		570130	148,95	GAS V	V 18		570125	148,95
	M 28		570140	148,95		V 22		570135	148,95
	M 35		570150	148,95		V 28		570145	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95		V 35		570155	148,95
	M 54 (PR-3S)	Z2	572708 R	647,95		V 42		570165	346,95
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95		V 42 (PR-2B)	Z2	572850 R	310,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		V 54		570175	356,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		V 54 (PR-2B)	Z2	572851 R	335,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 35 S (PR-2B)	Z8	574762 R	131,95
FRABO	V 15		570115	148,95	FRABO	V 12		570107	148,95
FRABOPRESS	V 18		570125	148,95	FRABOPRESS	V 15		570115	148,95
316 V	V 22		570135	148,95	KOMBI	V 18		570125	148,95
	V 28		570145	148,95		V 22		570135	148,95
	V 35		570155	148,95		V 28		570145	148,95
	V 42		570165	346,95		V 35		570155	148,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 42 (PR-2B)	Z2	572850 R	310,95
	V 54		570175	356,95		V 54		570175	356,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 54 (PR-2B)	Z2	572851 R	335,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	V 22 S (PR-2B)	Z8	574760 R	119,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	V 28 S (PR-2B)	Z8	574762 R	131,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	V 35 S (PR-2B)	Z8	574768 R	119,95		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95	
FRABO	V 12		570107	148,95	FRABO	M 12		570100	148,95
FRABOPRESS	V 15		570115	148,95	FRABOPRESS M	M 15		570110	148,95
CHROME	V 18		570125	148,95		M 18		570120	148,95
	V 22		570135	148,95		M 22		570130	148,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		M 28		570140	148,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		M 35		570150	148,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	V 22 S (PR-2B)	Z8	574760 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 28 S (PR-2B)	Z8	574762 R	131,95		M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95
	V 35 S (PR-2B)	Z8	574768 R	119,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
FRABO	M 15		570110	148,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
FRABOPRESS	M 18		570120	148,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
C-STEEL M	M 22		570130	148,95		Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95	
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
FRABO	V 12		570107	148,95	FRABO	V 15		570115	148,95
FRABOPRESS	V 15		570115	148,95	FRABOPRESS	V 18		570125	148,95
C-STEEL V	V 18		570125	148,95	SOLAR	V 22		570135	148,95
	V 22		570135	148,95		V 28		570145	148,95
	V 28		570145	148,95		V 35		570155	148,95
	V 35		570155	148,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	V 42		570165	346,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	V 54		570175	356,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	V 12 S (PR-2B)	Z8	574748 R	119,95	FRABO	V 15		570115	148,95
	V 15 S (PR-2B)	Z8	574752 R	119,95	FRABOPRESS	V 18		570125	148,95
	V 18 S (PR-2B)	Z8	574756 R	119,95	SOLAR	V 22		570135	148,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 28		570145	148,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		V 35		570155	148,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 15 S (PR-2B)	Z8	574752 R	119,95
						V 18 S (PR-2B)	Z8	574756 R	119,95
						V 22 S (PR-2B)	Z8	574758 R	119,95
						V 28 S (PR-2B)	Z8	574760 R	119,95
						V 35 S (PR-2B)	Z8	574762 R	131,95
FRABO	M 12		570100	148,95	FRABO	V 12		570107	148,95
FRABOPRESS	M 15		570110	148,95	FRABOPRESS	V 15		570115	148,95
GAS M	M 18		570120	148,95		V 18		570125	148,95
	M 22		570130	148,95		V 22		570135	148,95
	M 28		570140	148,95		V 28		570145	148,95
	M 35		570150	148,95		V 35		570155	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95		V 42 (PR-2B)	Z2	572850 R	310,95
	M 54 (PR-3S)	Z2	572708 R	647,95		V 54		570175	356,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		V 54 (PR-2B)	Z2	572851 R	335,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 28 S (PR-2B)	Z8	574760 R	119,95
						V 35 S (PR-2B)	Z8	574762 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Fränkische alpex-duo XS	F 16*		570717	170,95	Geberit Mapress Edelstahl Gas	M 15		570110	148,95
	F 20*		570727	170,95		M 18		570120	148,95
	F 26*		570730	184,95		M 22		570130	148,95
	F 32		570735	184,95		M 28		570140	148,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 35		570150	148,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 35 (PR-3S)	Z2	572272 R	647,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 42 (PR-3S)	Z2	572206 R	647,95
	F 32 S (PR-2B)	Z8	574734 R	131,95		M 54 (PR-3S)	Z2	572208 R	647,95
	TH 16*		570460	179,50		M 76,1 XL (PR-3S)	Z7 XL 45 kN ^q	571010 R	1.118,95
	TH 20*		570470	179,50		M 88,9 G XL (PR-3S) ⁷	Z7 XL 45 kN ^q	579110 R	1.305,95
	TH 26*		570475	179,50		M 108,0 G XL (PR-3S)	Z7 XL 45 kN ^q	579111 R	1.305,95
	TH 32		570480	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 35 45° (PR-2B)	Z8	574746 R	131,95
Fränkische alpex F50 PROFI	F 16*		570717	170,95	Geberit Mapress Kupfer	M 12		570100	148,95
	F 20*		570727	170,95		M 15		570110	148,95
	F 26*		570730	184,95		M 18		570120	148,95
	F 32		570735	184,95		M 22		570130	148,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 28		570140	148,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 35		570150	148,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 35 (PR-3S)	Z2	572272 R	647,95
	F 32 S (PR-2B)	Z8	574734 R	131,95		M 42 (PZ-4G)		570160	479,95
	H 16*		570320	161,95		M 54 (PZ-4G)		570170	479,95
	H 20*		570350	161,95		M 42 (PR-3S)	Z2	572206 R	647,95
	H 26*		570370	161,95		M 42 (PR-3S)	Z2	572208 R	647,95
	H 32		570380	161,95		M 54 (PR-3S)	Z2	572208 R	647,95
	TH 16*		570460	179,50		M 66,7 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ^q	579107 R	1.118,95
	TH 20*		570470	179,50		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ^q	579101 R	1.118,95
	TH 26*		570475	179,50		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45 kN ^q	579110 R	1.305,95
	TH 32		570480	179,50		M 108,0 G XL (PR-2B)	Z6 XL ³ / Z7 XL 45 kN ^q	579111 R	1.305,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 12 S (PR-2B)	Z8	574736 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 18 S (PR-2B)	Z8	574738 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 22 S (PR-2B)	Z8	574740 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 28 S (PR-2B)	Z8	574742 R	119,95
(DN 26)	U 16*		570765	167,95		M 35 S (PR-2B)	Z8	574744 R	119,95
	U 20*		570775	167,95	Geberit Mapress Kupfer Gas	M 15		570110	148,95
	U 25*		570780	167,95		M 18		570120	148,95
	U 32		570785	196,95		M 22		570130	148,95
	VP 16*		570910	178,95		M 28		570140	148,95
	VP 20*		570915	178,95		M 35		570150	148,95
	VP 32		570925	197,95		M 35 (PR-3S)	Z2	572272 R	647,95
Fränkische alpex L	Fz 40		570742	197,95		M 42 (PR-3S)	Z2	572206 R	647,95
	Fz 50		570747	299,95		M 54 (PR-3S)	Z2	572208 R	647,95
	F 63 (PZ-S)		572385	621,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	Fz 75 (PR-3B)	Z4	572830 R	586,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	G					M 22 S (PR-2B)	Z8	574742 R	119,95
gabotherm H+S	TH 10*		570467	179,50		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 12*		570452	179,50		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 14*		570455	179,50	Geberit Mepla	G 16*		570400	179,95
	TH 15*		570457	179,50		G 20*		570410	179,95
	TH 16*		570460	179,50		G 26*		570420	190,95
	TH 17*		570462	179,50		G 32		570430	203,95
	TH 18*		570465	179,50		G 40		570440	263,95
	TH 20*		570470	179,50		G 50		570450	275,95
	TH 25*		570495	179,50		G 63 (PZ-S)		572470	779,95
	TH 26*		570475	179,50	Geberit Mepla Therm	G 16*		570400	179,95
	TH 32		570480	179,50		G 20*		570410	179,95
	TH 40		570485	237,95		G 26*		570420	190,95
	TH 50 (PZ-S)		572400	621,95	Geberit Volex	TH 16*		570460	179,95
	TH 63 (PZ-S)		572405	621,95		TH 20*		570470	179,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 26*		570475	179,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95	General Fittings 5T00	H 16*		570320	161,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		H 20*		570350	161,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		H 26*		570370	161,95
Gallagher USA YogaPipe ACR	H 12" (1/2")		570300	161,95		H 32		570380	161,95
	U 14" (3/4")		570760	167,95		H 40 (PZ-4G)		570390	544,96
	U 16" (1")		570765	167,95		TH 16'		570460	179,50
	U 18" (1 1/4")		570770	167,95		TH 20*		570470	179,50
	U 20" (1 1/2")		570775	167,95		TH 26*		570475	179,50
	U 25" (1 1/2")		570780	167,95		TH 32		570480	179,50
	U 32 (1 1/4")		570785	196,95		TH 40		570485	237,95
Geberit Mapress C-STAHL	M 12		570100	148,95		TH 50 (PZ-S)		572400	621,95
	M 15		570110	148,95		TH 63 (PZ-S)		572405	621,95
	M 18		570120	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 22		570130	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 28		570140	148,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 35		570150	148,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 35 (PR-3S)	Z2	572727 R	647,95		U 16*		570765	167,95
	M 42 (PZ-4G)		570160	479,95		U 20*		570775	167,95
	M 54 (PZ-4G)		570170	479,95		U 32		570785	196,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 40		570790	239,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 63 (PZ-S)		572365	621,95
	M 66,7 XL (PR-3S)		579107 R	1.118,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 76,1 XL (PR-3S)		579101 R	1.118,95	General Fittings Ewoprex	H 16*		570320	161,95
	M 88,9 G XL (PR-3S)		579110 R	1.305,95		H 20*		570350	161,95
	M 108,0 G XL (PR-3S)		579111 R	1.305,95		H 26*		570370	161,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		H 32		570380	161,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 16*		570460	179,50
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 20*		570470	179,50
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 26*		570475	179,50
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 32		570480	179,50
	M 35 S (PR-2B)	Z8	574746 R	131,95		TH 40		570485	237,95
Geberit Mapress Edelstahl	M 12		570100	148,95		TH 50 (PZ-S)		572400	621,95
	M 15		570110	148,95		TH 63 (PZ-S)		572405	621,95
	M 18		570120	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 22		570130	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 28		570140	148,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 35		570150	148,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 35 (PR-3S)	Z2	572727 R	647,95		U 16*		570765	167,95
	M 42 (PZ-4G)		570170	479,95		U 20*		570775	167,95
	M 54 (PZ-4G)		570180	479,95		U 32		570785	196,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 40		570790	239,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 63 (PZ-S)		572365	621,95
	M 66,7 XL (PR-3S)		579101 R	1.118,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 88,9 G XL (PR-3S)		579110 R	1.305,95					
	M 108,0 G XL (PR-3S)		579111 R	1.305,95					
	M 12 S (PR-2B)	Z8	574736 R	119,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
General Fittings Serie 5S00	B 16*		570850	195,95	Giacomini	H 16*		570320	161,95
	B 18*		570855	195,95	RM MULTIGAS	H 20*		570350	161,95
	B 20*		570860	195,95		H 26*		570370	161,95
	B 26		570870	215,95		H 32		570380	161,95
	B 32		570880	215,95		TH 16*		570460	179,50
	F 16*		570717	170,95		TH 20*		570470	179,50
	F 20*		570727	170,95		TH 26*		570475	179,50
	F 26*		570730	184,95		TH 32		570480	179,50
	F 32		570735	184,95		U 16*		570765	167,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		U 20*		570775	167,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		U 32 S (PR-2B)		570785	196,95
	F 26 S (PR-2B)	Z8	574732 R	119,95					
	F 32 S (PR-2B)	Z8	574734 R	131,95	Giacomini	V 15		570115	148,95
	H 16*		570320	161,95	Valvole Giacomini	V 18		570125	148,95
	H 18*		570340	161,95	serie R850V	V 22		570135	148,95
	H 20*		570350	161,95		V 28		570145	148,95
	H 25*		570360	161,95		V 35		570155	148,95
	H 26*		570370	161,95		V 42		570165	346,95
	H 32		570380	161,95		V 54		570175	356,95
	H 40 (PZ-4G)		570390	544,96		V 15 S (PR-2B)	Z8	574752 R	119,95
	TH 16*		570460	179,50		V 18 S (PR-2B)	Z8	574756 R	119,95
	TH 18*		570465	179,50		V 22 S (PR-2B)	Z8	574758 R	119,95
	TH 20*		570470	179,50		V 28 S (PR-2B)	Z8	574760 R	119,95
	TH 25*		570495	179,50		V 35 S (PR-2B)	Z8	574762 R	131,95
	TH 26*		570475	179,50		SA 15		570935	178,95
	TH 32		570480	179,50		SA 18		570940	178,95
	TH 40		570485	237,95		SA 22		570945	178,95
	TH 50 (PZ-S)		572400	621,95		SA 28		570950	178,95
	TH 63 (PZ-S)		572405	621,95		SA 35		570955	178,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 15		570110	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 18		570120	148,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 22		570130	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 28		570140	148,95
	U 16*		570765	167,95		M 35		570150	148,95
	U 18*		570770	167,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	U 20*		570775	167,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	U 25*		570780	167,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	U 32		570785	196,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	U 40		570790	239,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	U 63 (PZ-S)		572365	621,95	Golan Pipe Systems (Scandinavia)	U 16*		570765	167,95
	U 63 (PR-3B)	Z4	572837 R	706,95		U 20*		570775	167,95
General Fittings Trident	B 16*		570850	195,95		U 25*		570780	167,95
	F 16*		570717	170,95		U 32		570785	196,95
	F 16 S (PR-2B)	Z8	574728 R	119,95	Alu-Pres	U 40		570790	239,95
	H 16*		570320	161,95		U 50		570795	287,95
	H 20*		570350	161,95		U 63 (PZ-S)		572365	621,95
	H 26*		570370	161,95		U 63 (PR-3B)	Z4	572837 R	706,95
	H 32		570380	161,95		U 75 (PR-3B)	Z4	572828 R	621,95
	TH 16*		570460	179,50	Grinnell G-PRESS	VUS ½" (OD 15,9 mm)		571770	179,95
	TH 20*		570470	179,50	Copper Fittings	VUS ¾" (OD 22,2 mm)		571775	179,95
	TH 26*		570475	179,50		VUS 1" (OD 28,6 mm)		571780	179,95
	TH 32		570480	179,50		VUS 1¼" (OD 34,9 mm)		571785	179,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		VUS 1½" (OD 41,3 mm)		571790	346,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VUS 2" (OD 54,0 mm)		571795	356,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	586,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	586,95
	U 16*		570765	167,95		VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95
	U 20*		570775	167,95	GS	TH 14*		570455	179,50
	U 32		570785	196,95	Wärmesysteme	TH 16*		570460	179,50
General Fittings Trident Gas	TH 16*		570460	179,50		TH 20*		570470	179,50
	TH 20*		570470	179,50		TH 26*		570475	179,50
	TH 26*		570475	179,50		TH 32		570480	179,50
	TH 32		570480	179,50		TH 40		570485	237,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 50 (PZ-S)		572400	621,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 63 (PZ-S)		572405	621,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	H 16*		570320	161,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	H 20*		570350	161,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	H 26*		570370	161,95	GS	V 15		570115	148,95
	H 32		570380	161,95		V 18		570125	148,95
	TH 16*		570460	179,50		V 22		570135	148,95
	TH 20*		570470	179,50		V 28		570145	148,95
	TH 26*		570475	179,50		V 35		570155	148,95
	TH 32		570480	179,50		V 15 S (PR-2B)	Z8	574752 R	119,95
	TH 40		570485	237,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	TH 50 (PZ-S)		572400	621,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	TH 63 (PZ-S)		572405	621,95		V 28 S (PR-2B)	Z8	574760 R	119,95
Giacomini Raccordi RM Giacomini	H 16*		570320	161,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	H 20*		570350	161,95					
	H 26*		570370	161,95					
	H 32		570380	161,95					
	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)		572365	621,95					
					GS	V 15		570115	148,95
						V 18		570125	148,95
						V 22		570135	148,95
						V 28		570145	148,95
						V 35		570155	148,95
						V 15 S (PR-2B)	Z8	574752 R	119,95
						V 18 S (PR-2B)	Z8	574756 R	119,95
						V 22 S (PR-2B)	Z8	574758 R	119,95
						V 28 S (PR-2B)	Z8	574760 R	119,95
						V 35 S (PR-2B)	Z8	574762 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
H									
HakaGerodur	TH 10*		570467	179,50	Herotec	H 16*		570320	161,95
HAKASAN	TH 11,6*		570482	179,50	TEMPUS-PRESS	H 20*		570350	161,95
	TH 12*		570452	179,50	PLUS PPSU	H 25*		570360	161,95
	TH 14*		570455	179,50		H 32		570380	161,95
	TH 16*		570460	179,50		TH 16*		570460	179,50
	TH 17*		570462	179,50		TH 20*		570470	179,50
	TH 18*		570465	179,50		TH 25*		570495	179,50
	TH 20*		570470	179,50		TH 32		570480	179,50
	TH 25*		570495	179,50		TH 40		570485	237,95
	TH 26*		570475	179,50		TH 50 (PZ-S)		572400	621,95
	TH 32		570480	179,50		TH 63 (PZ-S)		572405	621,95
	TH 40		570485	237,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 50 (PZ-S)		572400	621,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 63 (PZ-S)		572405	621,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		U 16*		570765	167,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 20*		570775	167,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		U 25*		570780	167,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		U 32		570785	167,95
HASTINIK	M 15		570110	148,95	HERZ PIPEFIX	TH 10*		570467	179,50
Hastinik/Hipress	M 18		570120	148,95		TH 16*		570460	179,50
	M 22		570130	148,95		TH 20*		570470	179,50
	M 28		570140	148,95		TH 26*		570475	179,50
	M 35		570150	148,95		TH 32		570480	179,50
	M 42 (PZ-4G)		570160	479,95		TH 40		570485	237,95
	M 54 (PZ-4G)		570170	479,95		TH 50 (PZ-S)		572400	621,95
	M 42 (PR-3S)	Z2	572706 R	647,95		TH 63 (PZ-S)		572405	621,95
	M 54 (PR-3S)	Z2	572708 R	647,95		THz 75 (PR-3B)	Z4	572829 R	586,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 18 S (PR-2B)	Z8	574740 R	119,95	HIDRONIX	TH 16*		570460	179,50
	M 22 S (PR-2B)	Z8	574742 R	119,95	MULTIGAS	TH 20*		570470	179,50
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 26*		570475	179,50
	M 35 S (PR-2B)	Z8	574746 R	131,95	HIDRONIX	TH 14*		570455	179,50
heima24	TH 16*		570460	179,50	MULTIPIPE	TH 16*		570460	179,50
	TH 20*		570470	179,50		TH 20*		570470	179,50
	TH 26*		570475	179,50		TH 26*		570475	179,50
	TH 32		570480	179,50		TH 32		570480	179,50
	TH 40		570485	237,95		H 14*		570310	161,95
	TH 50 (PZ-S)		572400	621,95		H 16*		570320	161,95
	TH 63 (PZ-S)		572405	621,95		H 18*		570340	161,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		H 20*		570350	161,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		H 26*		570370	161,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		H 32		570380	161,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		U 14*		570760	167,95
	U 16*		570765	167,95		U 16*		570765	167,95
	U 20*		570775	167,95		U 18*		570770	167,95
	U 25*		570780	167,95		U 20*		570775	167,95
	U 32		570785	196,95		C 26*		570750	196,95
HELIROMA	U 16*		570765	167,95		U 32		570785	196,95
Klimapress	U 18*		570770	167,95	HIDRONIX	TH 14*		570455	179,50
	U 20*		570775	167,95	UNICO	TH 16*		570460	179,50
	U 25*		570780	167,95		TH 20*		570470	179,50
	U 32		570785	196,95		TH 26*		570475	179,50
	U 40		570790	239,95		TH 32		570480	179,50
	U 50		570795	287,95		H 14*		570310	161,95
	U 63 (PR-3B)	Z4	572837 R	706,95		H 16*		570320	161,95
	U 63 (PZ-S)		572365	621,95		H 18*		570340	161,95
	U 75 (PR-3B)	Z4	572828 R	621,95		H 20*		570350	161,95
HELIROMA	RFz 16*		571325	186,95		H 26*		570370	161,95
Romapress	RFz 20*		571330	186,95		H 32		570380	161,95
	RFz 25		571335	186,95		H 14*		570760	167,95
	RFz 32		571340	186,95		H 16*		570765	167,95
Henco	TH 14*		570455	179,50		H 18*		570770	167,95
	TH 16*		570460	179,50		H 20*		570775	167,95
	TH 18*		570465	179,50		H 26*		570780	167,95
	TH 20*		570470	179,50		TH 40		570785	167,95
	TH 26*		570475	179,50		TH 50 (PZ-S)		570455	179,50
	HE 32		571900	214,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	HEz 40		571904	311,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
Herotec	H 16*		570320	161,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
TEMPUS-PRESS	H 20*		570350	161,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
PLUS	H 25*		570360	161,95	HITEC	TH 14*		570455	179,50
	H 32		570380	161,95	Sistema Multistrato	TH 16*		570460	179,50
	H 40 (PZ-4G)		570390	544,96		TH 18*		570465	179,50
	RFz 16*		571325	186,95		TH 20*		570470	179,50
	RFz 20*		571330	186,95		TH 26*		570475	179,50
	RFz 25		571335	186,95		TH 32		570480	179,50
	RFz 32		571340	186,95		TH 40		570485	237,95
	TH 16*		570460	179,50		TH 50 (PZ-S)		572400	621,95
	TH 20*		570470	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 25*		570495	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 32		570480	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 40		570485	237,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 50 (PZ-S)		572400	621,95	HITHERM-ISOTUBI	M 15		570110	148,95
	TH 63 (PZ-S)		572405	621,95		M 18		570120	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 22		570130	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 28		570140	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 35		570150	148,95
	U 16*		570765	167,95		M 42 (PR-3S)	Z2	572706 R	647,95
	U 20*		570775	167,95		M 54 (PR-3S)	Z2	572708 R	647,95
	U 25*		570780	167,95		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95
	U 32		570785	196,95		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95
	U 40		570790	239,95		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95
	U 50		570795	287,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	U 63 (PZ-S)		572365	621,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	U 63 (PR-3B)	Z4	572837 R	706,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	U 75 (PR-3B)	Z4	572828 R	621,95		M 28 S (PR-2B)	Z8	574744 R	119,95
						M 35 S (PR-2B)	Z8	574746 R	131,95
HITHERM	M 15		570110	148,95	HITHERM	M 15		570110	148,95
HTpress	M 18		570120	148,95		M 18		570130	148,95
	M 22		570130	148,95		M 28		570140	148,95
	M 35		570150	148,95		M 35		570150	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95		M 42 (PR-3S)	Z2	572708 R	647,95
	M 54 (PR-3S)	Z2	572708 R	647,95		M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95		M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95		M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		M 18 S (PR-2B)	Z8	574742 R	119,95
	M 22 S (PR-2B)	Z8	574744 R	119,95		M 28 S (PR-2B)	Z8	574746 R	119,95
	M 28 S (PR-2B)	Z8	574748 R	119,95		M 35 S (PR-2B)	Z8	574750 R	119,95
	M 35 S (PR-2B)	Z8	574750 R	119,95				574746 R	131,95

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
HITHERM HTfire	M 15		570110	148,95	Idrosanitaria	TH 16*		570460	179,50
	M 18		570120	148,95	Bonomi	TH 20*		570470	179,50
	M 22		570130	148,95	Homegas	TH 26*		570475	179,50
	M 28		570140	148,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 35		570150	148,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 42 (PR-3S)	Z2	572706 R	647,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 54 (PR-3S)	Z2	572708 R	647,95	Idrosanitaria	TH 16*		570460	179,50
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	Bonomi	TH 18*		570465	179,50
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	Idropress	TH 20*		570470	179,50
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95		TH 26*		570475	179,50
	M 15 S (PR-2B)	Z8	574738 R	119,95		TH 32		570480	179,50
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 40		570485	237,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 50 (PZ-S)		572400	621,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		TH 63 (PZ-S)		572405	621,95
	M 35 S (PR-2B)	Z8	574746 R	131,95	IDROSISTEMI	TH 16*		570460	179,50
HITHERM HTair	M 15		570110	148,95	Ta-Press	TH 20*		570470	179,50
	M 18		570120	148,95		TH 26*		570475	179,50
	M 22		570130	148,95		TH 32		570480	179,50
	M 28		570140	148,95		TH 40		570485	237,95
	M 35		570150	148,95		TH 63 (PZ-S)		572405	621,95
	M 42 (PR-3S)	Z2	572706 R	647,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	M 54 (PR-3S)	Z2	572708 R	647,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
Hopewell press fit system	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PZ-4G)		570160	479,95					
	M 54 (PZ-4G)		570170	479,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
hp praski BAVARIA-press	TH 10*		570467	179,50					
	TH 12*		570452	179,50					
	TH 14*		570455	179,50					
	TH 16*		570460	179,50					
	TH 17*		570462	179,50					
	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
ICMA Sempiter	H 16*		570320	161,95	IDROTRADE	H 16*		570320	161,95
	H 20*		570350	161,95	Storm Multipinza	H 20*		570350	161,95
	H 25*		570360	161,95		H 26*		570370	161,95
	H 26*		570370	161,95		H 32		570380	161,95
	H 32		570380	161,95		H 40 (PZ-4G)		570390	544,96
	H 40 (PZ-4G)		570390	544,96		U 16*		570765	167,95
	TH 16*		570460	179,50		U 20*		570775	167,95
	TH 20*		570470	179,50		C 26*		570750	196,95
	TH 25*		570495	179,50		U 32		570785	196,95
	TH 26*		570475	179,50		U 40		570790	239,95
	TH 32		570480	179,50		U 50		570795	287,95
	TH 40		570485	237,95		U 63 (PZ-S)		572365	621,95
	TH 50 (PZ-S)		572400	621,95		B 16*		570850	195,95
	TH 63 (PZ-S)		572405	621,95		B 20*		570860	195,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		B 26		570870	215,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		B 32		570880	215,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	C 26*		570750	196,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)		572365	621,95					
ICMA Sempigas	TH 16*		570460	179,50	IDROTRADE	M 15		570110	148,95
	TH 20*		570470	179,50		M 18		570120	148,95
	TH 25*		570495	179,50		M 22		570130	148,95
	TH 26*		570475	179,50		M 28		570140	148,95
	TH 32		570480	179,50		M 35		570150	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 76,1 XL (PR-3S) ⁸⁾	Z7 XL 45kN ⁹⁾	579101 R	1.118,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 88,9 G XL (PR-3S) ⁸⁾	Z7 XL 45kN ⁹⁾	579110 R	1.305,95
						M 108,0 G XL (PR-3S) ⁸⁾	Z7 XL 45kN ⁹⁾	579111 R	1.305,95
						M 15 S (PR-2B)	Z8	574738 R	119,95
						M 18 S (PR-2B)	Z8	574740 R	119,95
						M 22 S (PR-2B)	Z8	574742 R	119,95
						M 28 S (PR-2B)	Z8	574744 R	119,95
						M 35 S (PR-2B)	Z8	574746 R	131,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
IDROTRADE StormSTEEL [®]	M 12		570100	148,95	ISOLTUBEX Multicapa	RFz 16*		571325	186,95
	M 15		570110	148,95		RFz 18*		571327	186,95
	M 18		570120	148,95		RFz 20*		571330	186,95
	M 22		570130	148,95		RFz 25		571337	205,95
	M 28		570140	148,95		RFz 32		571342	205,95
	M 35		570150	148,95		U 16*		570765	167,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 18*		570770	167,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 20*		570775	167,95
	M 76,1 XL (PR-3S) [®]	Z7 XL 45kN [®]	579101 R	1.118,95		U 25*		570780	167,95
	M 88,9 G XL (PR-3S) [®]	Z7 XL 45kN [®]	579110 R	1.305,95		U 32		570785	196,95
	M 108,0 G XL (PR-3S) [®]	Z7 XL 45kN [®]	579111 R	1.305,95		U 40		570790	239,95
	M 12 S (PR-2B)	Z8	574736 R	119,95		U 50		570795	287,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		U 63 (PZ-S)		572365	621,95
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
ILTA INOX/CHIBRO Pressfitting Cuni	M 15		570110	148,95	ISOLTUBEX Multicapa GAS	RFz 16*		571325	186,95
	M 18		570120	148,95		RFz 20*		571330	186,95
	M 22		570130	148,95		RFz 25		571337	205,95
	M 28		570140	148,95		RFz 32		571342	205,95
	M 35		570150	148,95		U 16*		570765	167,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 18*		570770	167,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 20*		570775	167,95
	M 76,1 XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579101 R	1.118,95		U 25*		570780	167,95
	M 88,9 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579110 R	1.305,95		U 32		570785	196,95
	M 108,0 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
ILTA INOX/CHIBRO Pressfitting inox	M 15		570110	148,95	ISOTUBI NUMEPRESS	U 16*		570110	148,95
	M 18		570120	148,95		M 18 [®]		570120	148,95
	M 22		570130	148,95		M 22		570130	148,95
	M 28		570140	148,95		M 35		570150	148,95
	M 35		570150	148,95		M 42 (PR-3S)	Z2	572706 R	647,95
	M 42 (PR-3S)	Z2	572706 R	647,95		M 54 (PR-3S)	Z2	572708 R	647,95
	M 54 (PR-3S)	Z2	572708 R	647,95		M 76,1 XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579101 R	1.118,95
	M 76,1 XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579101 R	1.118,95		M 88,9 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579110 R	1.305,95
	M 88,9 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579110 R	1.305,95		M 108,0 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579111 R	1.305,95
	M 108,0 G XL (PR-3S)	Z6 XL [®] / Z7 XL 45kN [®]	579111 R	1.305,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		M 35 S (PR-2B)	Z8	574746 R	131,95
Instantor Press System	TH 16*		570460	179,50	IVAR ALPEX-GAS	B 20		570860	195,95
	TH 20*		570470	179,50		B 26		570870	215,95
	TH 26*		570475	179,50		B 32		570880	215,95
	TH 32		570480	179,50		Fz 40		570742	197,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		Fz 50		570747	299,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		F 63 (PZ-S)		572385	621,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 16*		570460	179,50
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 20*		570470	179,50
Instantor Copper Press Metric	M 15		570110	148,95		GAS	TH 26*	570475	179,50
	M 22		570130	148,95		TH 32		570480	179,50
	M 28		570140	148,95		B 16*		570850	195,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		B 20*		570855	195,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		B 26		570860	195,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		B 32		570870	215,95
IPA IPANA Press	TH 10*		570467	179,50	IVAR MULTI PRESS GAS ITALIA	TH 16*		570460	179,50
	TH 11,6*		570482	179,50		TH 20*		570470	179,50
	TH 12*		570452	179,50		TH 26*		570475	179,50
	TH 14*		570455	179,50		H 16*		570320	161,95
	TH 15*		570457	179,50		H 20*		570350	161,95
	TH 16*		570460	179,50		H 26*		570370	161,95
	TH 17*		570462	179,50		U 16*		570765	167,95
	TH 18*		570465	179,50		U 20*		570775	167,95
	TH 20*		570470	179,50		TH 16*		570460	179,50
	TH 22*		570472	179,50		TH 20*		570470	179,50
	TH 25*		570495	179,50		TH 26*		570475	179,50
	TH 26*		570475	179,50		TH 32		570480	179,50
	TH 28		570477	179,50		B 16*		570850	195,95
	TH 32		570480	179,50		B 20*		570860	195,95
	TH 40		570485	237,95		B 26		570870	215,95
	TH 50 (PZ-S)		572400	621,95		B 32		570880	215,95
	TH 63 (PZ-S)		572405	621,95		F 16*		570717	170,95
	THz 75 (PR-3B)	Z4	572829 R	586,95		F 18*		570720	170,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		F 20*		570727	170,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		F 26*		570730	184,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		F 32		570735	184,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		F 40		570742	197,95
IPA THu IPANA Press	TH 16*		570460	179,50		F 50		570747	299,95
	TH 20*		570470	179,50		F 63 (PZ-S)		572385	621,95
	TH 26*		570475	179,50		TH 16*		574205	621,95
	TH 32		570480	179,50		TH 20*		574782 R	119,95
	TH 40		570485	237,95		TH 26*		574788 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 26 S (PR-2B)	Z8	574788 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 32 S (PR-2B)	Z8	574794 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
IPALPEX (Industrie du Plastique et Accessoires)	TH 14*		570455	179,50					
	TH 16*		570460	179,50					
	TH 18*		570465	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	THL 32		570487	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	186,95					
	PF 22*		571980	201,95					
	K16/P18*		572600	186,95					
	K/20*		572605	186,95					
	K/25*		572610	186,95					
	K32		572615	186,95					
	Iplex K1 (Gas)		572620	186,95					
	K140		572620	186,95					
	K150		572625	306,95					
	Iplex K1 (Gas)		572600	186,95					
	K16/P18*		572600	186,95					
	K/20*		572605	186,95					
	K/25*		572610	186,95					
	Iplex K2 (Gas)		572610	186,95					
	Iplex K2 (Gas)		572610	186,95					
ISOLPEX ISOLPEX IPERT	RFz 16*		571325	186,95					
	RFz 20*		571330	186,95					
	RFz 25		571337	205,95					
	RFz 32		571342	205,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
IVAR	TH 16*		570460	179,50	IVT Edelstahl-Presssystem	M 15		570110	148,95
Multi Press Leak (MPL)	TH 20*		570470	179,50		M 18 ¹⁾		570120	148,95
	TH 26*		570475	179,50		M 22		570130	148,95
	TH 32		570480	179,50		M 28 ¹⁾		570140	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 35		570150	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	F 16*		570717	170,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	F 20*		570727	170,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	F 26*		570730	184,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	F 32		570735	184,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	F 32 S (PR-2B)	Z8	574734 R	131,95					
	H 16*		570320	161,95	IVT PRIPRESS	TH 16*		570460	179,50
	H 20*		570350	161,95		TH 20*		570470	179,50
	H 26*		570370	161,95		TH 26*		570475	179,50
	H 32		570380	161,95		TH 32		570480	179,50
	U 16*		570765	167,95		TH 40		570485	237,95
	U 20*		570775	167,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	C 26*		570750	196,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	U 32		570785	196,95		TH 26 S (PR-2B)	Z8	574794 R	119,95
	B 16*		570850	195,95		TH 32 S (PR-2B)	Z8	574798 R	131,95
	B 20*		570860	195,95					
	B 26		570870	215,95					
	B 32		570880	215,95					
IVAR	TH 16*		570460	179,50					
Plastic Multi Press Leak (PMPL)	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95	Jäger - Aquatec	H 14*		570310	161,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		H 16*		570320	161,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		H 17*		570330	161,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		H 18*		570340	161,95
	F 16*		570717	170,95		H 20*		570350	161,95
	F 20*		570727	170,95		H 26*		570370	161,95
	F 26*		570730	184,95		H 32		570380	161,95
	F 32		570735	184,95		U 40		570790	239,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		U 50		570795	287,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		U 63 (PZ-S)		572365	621,95
	F 26 S (PR-2B)	Z8	574732 R	119,95	Jäger - Aquatec	M 15		570110	148,95
	F 32 S (PR-2B)	Z8	574734 R	131,95		M 18		570120	148,95
	H 16*		570320	161,95		M 22		570130	148,95
	H 20*		570350	161,95		M 28		570140	148,95
	H 26*		570370	161,95		M 35		570150	148,95
	H 32		570380	161,95		M 42 (PR-3S)	Z2	572706 R	647,95
	U 16*		570765	167,95		M 54 (PR-3S)	Z2	572708 R	647,95
	U 20*		570775	167,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	C 26*		570750	196,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	U 32		570785	196,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	B 16*		570850	195,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	B 20*		570860	195,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	B 26		570870	215,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	B 32		570880	215,95		M 28 S (PR-2B)	Z8	574744 R	119,95
IVAR	TH 16*		570460	179,50		M 35 S (PR-2B)	Z8	574746 R	131,95
Plastic Multi Press PMP	TH 20*		570470	179,50	Jäger - Aquatec	M 15		570110	148,95
	TH 25*		570495	179,50		M 18		570120	148,95
	TH 26*		570475	179,50		M 22		570130	148,95
	TH 32		570480	179,50		M 28		570140	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 35		570150	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95
	F 16*		570717	170,95		M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95
	F 20*		570727	170,95		M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95
	F 26*		570730	184,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	F 32		570735	184,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	F 32 S (PR-2B)	Z8	574734 R	131,95	Jäger - Aquatec	V 15		570115	148,95
	H 16*		570320	161,95		V 18		570125	148,95
	H 20*		570350	161,95		V 22		570135	148,95
	H 25*		570360	161,95		V 28		570145	148,95
	H 26*		570370	161,95		V 35		570155	148,95
	H 32		570380	161,95		V 42 (PR-2B)	Z2	572850 R	310,95
	U 16*		570765	167,95		V 54		570175	356,95
	U 20*		570775	167,95		V 54 (PR-2B)	Z2	572851 R	335,95
	U 25*		570780	167,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	C 26*		570750	196,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	U 32		570785	196,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	B 16*		570850	195,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	B 20*		570860	195,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	B 26		570870	215,95					
	B 32		570880	215,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Jansen AG	TH 14*		570455	179,50	KAN	U 14*		570760	167,95
JANSEN COMISA	TH 16*		570460	179,50	KAN-therm	U 16*		570765	167,95
	TH 20*		570470	179,50	UltraPRESS	U 20*		570775	167,95
	TH 26*		570475	179,50		U 25*		570780	167,95
	TH 32		570480	179,50		C 26*		570750	196,95
	TH 40		570485	237,95		U 32		570785	196,95
	TH 50 (PZ-S)		572400	621,95		U 40		570790	239,95
	TH 63 (PZ-S)		572405	621,95		TH 14*		570455	179,50
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 16*		570460	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 20*		570470	179,50
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 25*		570495	179,50
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 26*		570475	179,50
Jaraflex-Presssystem	TH 14*		570455	179,50		TH 32		570480	179,50
	TH 16*		570460	179,50		TH 40		570485	237,95
	TH 17*		570462	179,50		TH 50 (PZ-S)		572400	621,95
	TH 18*		570465	179,50		TH 63 (PZ-S)		572405	621,95
	TH 20*		570470	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 25*		570495	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 26*		570475	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 32		570480	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
JUNGWOO	VUS ½" (OD 15,9 mm)		571770	179,95					
JWPress	VUS ¾" (OD 22,2 mm)		571775	179,95					
	VUS 1" (OD 28,6 mm)		571780	179,95					
	VUS 1¼" (OD 34,9 mm)		571785	179,95					
	VUS 1½" (OD 41,3 mm)		571790	346,95					
	VUS 2" (OD 54,0 mm)		571795	356,95					
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	586,95					
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	586,95					
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95					
K									
KAN	U 16*		570765	167,95	KAN	U 16*		570765	167,95
KAN-therm Press	U 20*		570775	167,95	KAN-therm	U 20*		570770	167,95
	U 25*		570780	167,95		U 25*		570775	167,95
	C 26*		570750	196,95		U 32		570780	167,95
	U 32		570785	196,95		U 40		570785	196,95
	U 40		570790	239,95		U 50		570790	239,95
	TH 50 (PZ-S)		572400	621,95		U 63 (PZ-S)		570795	287,95
	TH 63 (PZ-S)		572405	621,95		U 63 (PR-3B)	Z4	572365	621,95
KAN	U 14*		570760	167,95	KAN	U 18*		572837 R	706,95
KAN-therm Press LBP	U 16*		570765	167,95	KAN-therm	U 18*		572828 R	621,95
	U 20*		570775	167,95		U 20*		570765	167,95
	U 25*		570780	167,95		U 25*		570770	167,95
	C 26*		570750	196,95		U 32		570775	167,95
	U 32		570785	196,95		U 40		570780	167,95
	U 40		570790	239,95		U 50		570785	196,95
	TH 14*		570455	179,50		U 63 (PZ-S)		572365	621,95
	TH 16*		570460	179,50		U 63 (PR-3B)	Z4	572837 R	706,95
	TH 20*		570470	179,50		U 75 (PR-3B)	Z4	572828 R	621,95
	TH 25*		570495	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
KAN	M 12		570100	148,95	KAN	U 16*		570765	167,95
KAN-therm Inox	M 15		570110	148,95	KAN	U 18*		570770	167,95
	M 18 ^l		570120	148,95	KAN	U 20*		570775	167,95
	M 22		570130	148,95	KAN	U 25*		570780	167,95
	M 28 ^l		570140	148,95	KAN	U 32		570785	196,95
	M 35		570150	148,95	KAN	U 40		570790	239,95
	M 42 (PZ-4G)		570160	479,95	KAN	U 50		570795	287,95
	M 54 (PZ-4G)		570170	479,95	KAN	U 63 (PZ-S)		572365	621,95
	M 42 (PR-3S)	Z2	572706 R	647,95	KAN	U 63 (PR-3B)	Z4	572837 R	706,95
	M 54 (PR-3S)	Z2	572708 R	647,95	KAN	U 75 (PR-3B)	Z4	572828 R	621,95
	M 76,1 XL (PR-3S)		579101 R	1.118,95	KAN				
	M 88,9 G XL (PR-3S)		579110 R	1.305,95	KAN				
	M 108,0 G XL (PR-3S)		579111 R	1.305,95	KAN				
	M 12 S (PR-2B)	Z8	574736 R	119,95	KAN				
	M 15 S (PR-2B)	Z8	574738 R	119,95	KAN				
	M 18 S (PR-2B)	Z8	574740 R	119,95	KAN				
	M 22 S (PR-2B)	Z8	574742 R	119,95	KAN				
	M 28 S (PR-2B)	Z8	574744 R	119,95	KAN				
	M 35 S (PR-2B)	Z8	574746 R	131,95	KAN				
KAN	M 12		570100	148,95	KAN	M 15		570110	148,95
KAN-therm Steel	M 15		570110	148,95	KAN	M 18		570120	148,95
	M 18 ^l		570120	148,95	KAN	M 22		570130	148,95
	M 22		570130	148,95	KAN	M 28		570140	148,95
	M 28 ^l		570140	148,95	KAN	M 35		570150	148,95
	M 35		570150	148,95	KAN	M 42 (PR-3S)	Z2	572706 R	647,95
	M 42 (PZ-4G)		570160	479,95	KAN	M 54 (PR-3S)	Z2	572708 R	647,95
	M 54 (PZ-4G)		570170	479,95	KAN	M 76,1 XL (PR-3S)		579101 R	1.118,95
	M 42 (PR-3S)	Z2	572706 R	647,95	KAN	M 88,9 G XL (PR-3S)		579110 R	1.305,95
	M 54 (PR-3S)	Z2	572708 R	647,95	KAN	M 108,0 G XL (PR-3S)		579111 R	1.305,95
	XP 66,7 XL (PR-3S)		579108 R	1.118,95	KAN	M 15 S (PR-2B)	Z8	574738 R	119,95
	M 76,1 XL (PR-3S)		579101 R	1.118,95	KAN	M 18 S (PR-2B)	Z8	574740 R	119,95
	M 88,9 G XL (PR-3S)		579110 R	1.305,95	KAN	M 22 S (PR-2B)	Z8	574742 R	119,95
	M 108,0 G XL (PR-3S)		579111 R	1.305,95	KAN	M 28 S (PR-2B)	Z8	574744 R	119,95
	M 12 S (PR-2B)	Z8	574736 R	119,95	KAN	M 35 S (PR-2B)	Z8	574746 R	131,95
	M 15 S (PR-2B)	Z8	574738 R	119,95	KEMBLA	VAU 15 (OD 12,7 mm)		572687	153,95
	M 18 S (PR-2B)	Z8	574740 R	119,95	KemPress (AUS)	VAU 20 (OD 19,1 mm)		572689	153,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		VAU 25 (OD 25,4 mm)		572691	153,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		VAU 32 (OD 31,8 mm)		572693	161,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		VAU 40 (OD 38,1 mm)		572695	239,95
						VAU 50 (OD 50,8 mm)		572697	424,95

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
KEMBLA KemPress Gas (AUS)	VAU 15 (OD 12,7 mm)		572687	153,95	LK Systems LK >B<Press Elförzinkat	V 12		570107	148,95
	VAU 20 (OD 19,1 mm)		572689	153,95		V 15		570115	148,95
	VAU 25 (OD 25,4 mm)		572691	153,95		V 18		570125	148,95
	VAU 32 (OD 31,8 mm)		572693	161,95		V 22		570135	148,95
	VAU 40 (OD 38,1 mm)		572695	239,95		V 28		570145	148,95
	VAU 50 (OD 50,8 mm)		572697	424,95		V 35		570155	148,95
KISAN Kisan KD	KI 16*		571360	189,95		V 42		570165	346,95
	KI 20*		571370	189,95		V 54		570175	356,95
	KI 25*		571375	189,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	KI 32		571380	255,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	TH 16*		570460	179,50		V 18 S (PR-2B)	Z8	574756 R	119,95
	TH 20*		570470	179,50		V 22 S (PR-2B)	Z8	574758 R	119,95
	TH 25*		570495	179,50		V 28 S (PR-2B)	Z8	574760 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		V 35 S (PR-2B)	Z8	574762 R	131,95
KISAN Kisan WL	TH 20 S (PR-2B)	Z8	574788 R	119,95		V 15		570115	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		V 18		570125	148,95
	KI 16*		571360	189,95		V 22		570135	148,95
	KI 20*		571370	189,95		V 28		570145	148,95
	KI 25*		571375	189,95		V 35		570155	148,95
	KI 32		571380	255,95		V 42		570165	346,95
	TH 16*		570460	179,50		V 54		570175	356,95
	TH 20*		570470	179,50		V 15 S (PR-2B)	Z8	574752 R	119,95
KISAN Kisan WM	TH 25*		570495	179,50		V 18 S (PR-2B)	Z8	574756 R	119,95
	TH 32		570480	179,50		V 22 S (PR-2B)	Z8	574758 R	119,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	KI 16*		571360	189,95	LK Systems LK Universal	TH 16*		570460	179,50
	KI 20*		571370	189,95		TH 20*		570470	179,50
	KI 25*		571375	189,95		TH 25*		570495	179,50
	KI 32		571380	255,95		TH 32		570480	179,50
KISAN Kisan WR	U 20*		570775	167,95		TH 40		570485	237,95
	U 25*		570780	167,95		TH 50 (PZ-S)		572400	621,95
	U 32		570785	196,95		TH 63 (PZ-S)		572405	621,95
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)		572365	621,95					
	U 75 (PR-3B)		572828 R	621,95					
	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 32		570480	179,50					
KISAN Kistal C	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	M 15		570110	148,95	MAINCOR MAINPRESS	U 16*		570765	167,95
	M 18		570120	148,95		U 20*		570775	167,95
	M 22		570130	148,95		U 25*		570780	167,95
	M 28		570140	148,95		U 32		570785	196,95
	M 35		570150	148,95		U 40		570790	239,95
	M 42 (PR-3S)	Z2	572706 R	647,95		U 50		570795	287,95
	M 54 (PR-3S)	Z2	572708 R	647,95		U 63 (PZ-S)		572365	621,95
	M 76,1 XL (PR-3S)		579101 R	1.118,95		U 63 (PR-3B)	Z4	572837 R	706,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95					
KISAN Kistal Inox	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	M 15		570110	148,95	MAINCOR MAINFLOR	U 16*		570765	167,95
	M 18		570120	148,95		U 20*		570775	167,95
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95					
LEGEND-PRESS press fitting system	M 15 S (PR-2B)	Z8	572706 R	647,95					
	M 18 S (PR-2B)	Z8	572708 R	647,95					
	M 22 S (PR-2B)	Z8	572710 R	1.118,95					
	M 28 S (PR-2B)	Z8	572712 R	1.118,95					
	M 35 S (PR-2B)	Z8	572714 R	1.118,95					
	VUS 1/2" (OD 15,9 mm)		571770	179,95					
	VUS 3/4" (OD 22,2 mm)		571775	179,95					
	VUS 1" (OD 28,6 mm)		571780	179,95					
	VUS 1 1/2" (OD 34,9 mm)		571785	179,95					
	VUS 2" (OD 41,3 mm)		571790	346,95					
LK Systems LK >B<Press	VUS 2 1/2" (PR-3B) (OD 66,7 mm)	Z5	572819 R	586,95		H 14*		570310	161,95
	VUSFz 2 1/2" (PR-3B) (OD 79,4 mm)	Z5	572820 R	586,95		H 16*		570320	161,95
	VUSFz 3" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95		H 18*		570340	161,95
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95		H 20*		570350	161,95
	V 12		570107	148,95		H 26*		570370	161,95
	V 15		570115	148,95		H 32		570380	161,95
	V 18		570125	148,95		H 40 (PZ-4G)		570390	544,96
	V 22		570135	148,95		U 14*		570760	167,95
	V 28		570145	148,95		U 16*		570765	167,95
	V 35		570155	148,95		U 18*		570770	167,95
LK Systems LK >B<Press	V 42		570165	346,95		U 20*		570775	167,95
	V 54		570175	356,95		U 25*		570780	167,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		U 32		570785	196,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		U 40		570790	239,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		U 50		570795	287,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		U 63 (PR-3B)	Z4	572837 R	706,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		U 63 (PZ-S)		572365	621,95
	V 35 S (PR-2B)	Z8	574762 R	131,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Meier Tobler	H 16*		570320	161,95	Multicapas Industrial	H 16*		570320	161,95
Metalplast - Stramax	H 20*		570350	161,95	multitubo systems MM H 20*			570350	161,95
Serie MM	H 25*		570360	161,95	H 25*			570360	161,95
	H 32		570380	161,95	H 26*			570370	161,95
	RFz 16*		571325	186,95	H 32			570380	161,95
	RFz 20*		571330	186,95	RFz 16*			571325	186,95
	RFz 25		571335	186,95	RFz 20*			571330	186,95
	RFz 32		571340	186,95	RFz 25			571335	186,95
	TH 16*		570460	179,50	RFz 32			571340	186,95
	TH 20*		570470	179,50	TH 16*			570460	179,50
	TH 25*		570495	179,50	TH 20*			570470	179,50
	TH 32		570480	179,50	TH 25*			570495	179,50
	TH 40		570485	237,95	TH 26*			570475	179,50
	TH 50 (PZ-S)		572400	621,95	TH 32			570480	179,50
	TH 63 (PZ-S)		572405	621,95	TH 40			570485	237,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95	TH 50 (PZ-S)			572400	621,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95	TH 63 (PZ-S)			572405	621,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95	TH 75 (PR-3B)	Z4		572829 R	586,95
	U 16*		570765	167,95	TH 16 S (PR-2B)	Z8		574782 R	119,95
	U 20*		570775	167,95	TH 20 S (PR-2B)	Z8		574788 R	119,95
	U 25*		570780	167,95	TH 26 S (PR-2B)	Z8		574794 R	119,95
	U 32		570785	196,95	TH 32 S (PR-2B)	Z8		574798 R	131,95
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)		572365	621,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
METALGRUP	U 16*		570765	167,95					
Permatubo	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)		572365	621,95					
METALGRUP	RFz 16*		571325	186,95					
PexGrup	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
METALGRUP	U 16*		570765	167,95					
MultiGrup	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
Mueller Industries	VUS ½" (OD 15,9 mm)		571770	179,95					
Streamline PRS	VUS ¾" (OD 22,2 mm)		571775	179,95					
	VUS 1" (OD 28,6 mm)		571780	179,95					
	VUS 1¼" (OD 34,9 mm)		571785	179,95					
	VUS 1½" (OD 41,3 mm)		571790	346,95					
	VUS 2" (OD 54,0 mm)		571795	356,95					
	VUSFz ½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	586,95					
	VUSFz ¾" (PR-3B) (OD 79,4 mm)	Z5	572820 R	586,95					
	VUSFz 1" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95					
MULTITHERM	TH 16*		570460	179,50					
PRESSSYSTEM	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	THz 75 (PR-3B)	Z4	572829 R	586,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
Multicapas Industrial	RFz 16*		571325	186,95					
AIS PEX	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
Multicapas Industrial	H 16*		570320	161,95					
AIS XPR1	H 20*		570350	161,95					
	H 25*		570360	161,95					
	H 26*		570370	161,95					
	H 32		570380	161,95					
	RFz 16*		571325	186,95					
	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	THz 75 (PR-3B)	Z4	572829 R	586,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)	Z4	572365	621,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 75 (PR-3B)	Z4	572828 R	621,95					
Multicapas Industrial	U 16*		570765	167,95					
multitubo systems MC	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)	Z4	572365	621,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 75 (PR-3B)	Z4	572828 R	621,95					
Nussbaum	VMP ¾" (OD 17,2 mm)		571740	206,95					
Optifit-Press	VMP ½" (OD 21,3 mm)		571762	206,95					
	VMP ¾" (OD 26,9 mm)		571764	206,95					
	VMP 1" (OD 33,7 mm)		571767	206,95					
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	678,95					
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95					
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95					
Nussbaum	VRX 16		571750	188,95					
Optiflex-Flowpress	VRX 20		571752	188,95					
	VRX 25		571754	206,95					
	VRX 32		571756	206,95					
	VRX 40		571758	287,95					
	VRX 50		571760	335,95					
	VRX 63		571797	539,95					

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Nussbaum Optipress Aquaplus	V 15 V 18 V 22 V 28 V 35 V 42 V 42 (PR-2B) V 54	Z2	570115 570125 570135 570145 570155 570165 572850 R	148,95 148,95 148,95 148,95 148,95 346,95 310,95	Pegler Yorkshire XPress Carbon	M 12 M 15 M 18 ⁱ M 22 M 28 ⁱ M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2 Z2 Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z8 Z8 Z2 Z2	570100 570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 148,95 647,95 647,95
	VFz 64,0 (PR-3B) VFz 76,1 (PR-3B) VFz 88,9 (PR-3B) VFz 108,0 (PR-3B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z5	572815 R 572816 R 572817 R 572818 R 574752 R 574756 R 574758 R 574760 R 574762 R	586,95 586,95 586,95 586,95 119,95 119,95 119,95 119,95 131,95		M 12 S (PR-2B) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Z8 Z8 Z8 Z8 Z8	574736 R 574738 R 574740 R 574742 R 574744 R 574746 R	119,95 119,95 119,95 119,95 119,95 131,95
Nussbaum Optipress-Gaz	V 15 V 18 V 22 V 28 V 35 V 42 V 42 (PR-2B) V 54	Z2	570115 570125 570135 570145 570155 570165 572850 R	148,95 148,95 148,95 148,95 148,95 346,95 310,95	Pegler Yorkshire XPress Copper	M 15 M 18 ⁱ M 22 M 28 ⁱ M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2 Z2 Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z8 Z8 Z2 Z2	570100 570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 148,95 647,95 647,95
	VFz 64,0 (PR-3B) VFz 76,1 (PR-3B) VFz 88,9 (PR-3B) VFz 108,0 (PR-3B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z5	572815 R 572816 R 572817 R 572818 R 574752 R 574756 R 574758 R 574760 R 574762 R	586,95 586,95 586,95 586,95 119,95 119,95 119,95 119,95 131,95		M 12 S (PR-2B) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Z8 Z8 Z8 Z8 Z8	574736 R 574738 R 574740 R 574742 R 574744 R 574746 R	119,95 119,95 119,95 119,95 119,95 131,95
Nussbaum Optipress-Therm	V 15 V 18 V 22 V 28 V 35 V 42 V 42 (PR-2B) V 54	Z2	570115 570125 570135 570145 570155 570165 572850 R	148,95 148,95 148,95 148,95 148,95 346,95 310,95	Pegler Yorkshire XPress Copper Gas	M 15 M 18 ⁱ M 22 M 28 ⁱ M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2 Z2 Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z8 Z8 Z2 Z2	570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 647,95 647,95
Oventrop Cofit P	H 16 A* H 20 A* H 26 A* H 32 A H 40 A U 50 U 63 (PR-3B) U 63 (PZ-S)	Z4	570620 570650 570670 570680 570690 570795 572837 R 572365	206,95 206,95 206,95 206,95 359,95 287,95 706,95 621,95	Pegler Yorkshire XPress Stainless	M 15 M 18 ⁱ M 22 M 28 ⁱ M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2 Z2 Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z8 Z8 Z2 Z2	570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 647,95 647,95
Oventrop Cofit PD	H 16 A* H 20 A* H 26 A*		570620 570650 570670	206,95 206,95 206,95		M 15 M 18 ⁱ M 22 M 28 ⁱ M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2 Z2 Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z6 XL ^{3j} / Z7 XL 45 kN ⁱⁱ Z8 Z8 Z2 Z2	570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 647,95 647,95
Oventrop Cofit PDK	H 16 A* H 20 A*		570620 570650	206,95 206,95		PERFEXIM SYSTEM	U 16* U 20* U 25*	570765 570775 570780	167,95 167,95 167,95
Oventrop Cofit PD-HT	H 16 A* H 20 A* H 25 A* H 32 A		570620 570650 570660 570680	206,95 206,95 206,95 206,95		PERFILTUBO PERFILALUPEX	U 16* U 18* U 20* U 25* U 32 U 40 U 50 U 63 (PR-3B) U 63 (PZ-S) U 75 (PR-3B)	570765 570775 570780 570785 570790 570795 570795 572837 R 572365 572828 R	167,95 167,95 167,95 167,95 167,95 239,95 287,95 706,95 621,95 621,95
Oventrop Cofit PDK-HT	H 16 A* H 20 A*		570620 570650	206,95 206,95		PERFILTUBO PERFILPRESS	M 15 M 18 M 22 M 28 M 35 M 42 (PR-3S) M 54 (PR-3S)	570765 570775 570780 570785 570790 570795 570795 572706 R 572708 R 570130 570140 570150 572706 R 572708 R	167,95 167,95 167,95 167,95 167,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95
P									
PBTub SERTI-PRESS	RFz 12* RFz 16* RFz 20* RFz 25		571320 571325 571330 571335	186,95 186,95 186,95 186,95					
PBTub SERTI-STEEL	M 15 M 18 M 22 M 28 M 35 M 42 (PR-3S) M 54 (PR-3S)	Z2	570110 570120 570130 570140 570150 572706 R 572708 R	148,95 148,95 148,95 148,95 148,95 647,95 647,95					
	M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Z8	572815 R 572816 R 572817 R 572818 R 574752 R	586,95 586,95 586,95 586,95 119,95					
			570140 570150 570160 570170 570180 570190 570195 570200	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
PEXTUBE PexTube	RFz 16*		571325	186,95	PLUMBING PLUS EZIPEX Crimp (AUS)	K16/P18*		572600	186,95
	RFz 20*		571330	186,95		K20*		572605	186,95
	RFfz 25		571337	205,95		K25*		572610	186,95
	RFfz 32		571342	205,95		K32		572615	186,95
Pipelife C-PRESS	M 15		570110	148,95		K1/40		572620	186,95
	M 18		570120	148,95		K1/50		572625	306,95
	M 22		570130	148,95	PLUMBING PLUS EZIPEX Gas (AUS)	K16/P18*		572600	186,95
	M 28		570140	148,95		K20*		572605	186,95
	M 35		570150	148,95		K25*		572610	186,95
	M 42 (PR-3S)	Z2	572706 R	647,95		K32		572615	186,95
	M 54 (PR-3S)	Z2	572708 R	647,95		K1/40		572620	186,95
	M 76,1 XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579101 R	1.118,95		K1/50		572625	306,95
	M 88,9 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579110 R	1.305,95	PLUMBING PLUS EZIPRESS Gas (AUS)	VAU 15 (OD 12,7mm)		572687	153,95
	M 108,0 G XL (PR-3S)	Z6 XL ³ / Z7 XL 45kN ⁴	579111 R	1.305,95		VAU 20 (OD 19,1mm)		572689	153,95
Pipelife RADOPRESS	M 15 S (PR-2B)	Z8	574738 R	119,95		VAU 25 (OD 25,4mm)		572691	153,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		VAU 32 (OD 31,8mm)		572693	161,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		VAU 40 (OD 38,1mm)		572695	239,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		VAU 50 (OD 50,8mm)		572697	424,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		VAUFz 65 (PR-3B) (OD 63,5mm)	Z5	572839 R	586,95
	TH 16*		570460	179,50		VAUFz 80 (PR-3B) (OD 76,2mm)	Z5	572840 R	586,95
	TH 18*		570465	179,50		VAUFz 100 (PR-3B) (OD 101,6mm)	Z5	572841 R	621,95
	TH 20*		570470	179,50		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	119,95
	TH 26*		570475	179,50		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R	119,95
	TH 32		570480	179,50		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R	131,95
Pipetec Connect	TH 40		570485	237,95	PLUMBING PLUS EZIPRESS Solar (AUS)	VAU 15 (OD 12,7mm)		572687	153,95
	TH 50 (PZ-S)		572400	621,95		VAU 20 (OD 19,1mm)		572689	153,95
	TH 63 (PZ-S)		572405	621,95		VAU 25 (OD 25,4mm)		572691	153,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R	131,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95	POLYPIPE POLYSURE	VAU 15 (OD 12,7mm)		572687	153,95
	U 16*		570765	167,95		VAU 20 (OD 19,1mm)		572689	153,95
	U 20*		570775	167,95		VAU 25 (OD 25,4mm)		572691	153,95
	U 25*		570780	167,95		VAU 32 (OD 31,8mm)		572693	161,95
	U 32		570785	196,95		VAU 40 (OD 38,1mm)		572695	239,95
PLASTICA ALFA Multyplex	TH 16*		570460	179,50		VAU 50 (OD 50,8mm)		572697	424,95
	TH 20*		570470	179,50	POLYAN- Handelsges. m.b.H. & Co KG (Krems/Öster- reich)	VAU 65 (PR-3B) (OD 63,5mm)	Z5	572839 R	586,95
	TH 26*		570475	179,50		VAU 80 (PR-3B) (OD 76,2mm)	Z5	572840 R	586,95
	TH 32		570480	179,50		VAU 100 (PR-3B) (OD 101,6mm)	Z5	572841 R	621,95
PLASTICA ALFA Multyplex Air	TH 16 S (PR-2B)	Z8	574782 R	119,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R	119,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R	131,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95	POLYAN- System M	VAU 15 (OD 12,7mm)		572687	153,95
PLASTICA ALFA Multyplex Air	TH 16*		570460	179,50		VAU 20 (OD 19,1mm)		572689	153,95
	TH 20*		570470	179,50		VAU 25 (OD 25,4mm)		572691	153,95
	TH 26*		570475	179,50		VAU 32 (OD 31,8mm)		572693	161,95
	TH 32		570480	179,50		VAU 40 (OD 38,1mm)		572695	239,95
PLASTICA ALFA Multyplexalpha Gas	TH 16 S (PR-2B)	Z8	574782 R	119,95		VAU 50 (OD 50,8mm)		572697	424,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VAUFz 65 (PR-3B) (OD 63,5mm)	Z5	572839 R	586,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VAUFz 80 (PR-3B) (OD 76,2mm)	Z5	572840 R	586,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		VAUFz 100 (PR-3B) (OD 101,6mm)	Z5	572841 R	621,95
PLASTICA ALFA Multyplexalpha Gas protek	TH 16*		570460	179,50	POLYAN- Edelstahl	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	119,95
	TH 20*		570470	179,50		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	574806 R	119,95
	TH 26*		570475	179,50		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	574808 R	131,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		VAU 15 (OD 12,7mm)		570467	179,50
PLASTICA ALFA Multyplex Plus	TH 16*		570460	179,50		VAU 20 (OD 19,1mm)		570457	179,50
	TH 20*		570470	179,50		VAU 25 (OD 25,4mm)		570472	179,50
	TH 26*		570475	179,50		VAU 32 (OD 31,8mm)		570477	179,50
	TH 32		570480	179,50		VAU 40 (OD 38,1mm)		570478	179,50
PLASTICA ALFA Multyplex Thermo	TH 16 S (PR-2B)	Z8	574782 R	119,95	POLYAN- Edelstahl	VAU 50 (OD 50,8mm)		570467	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VAU 65 (PR-3B) (OD 63,5mm)	Z5	572706 R	647,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VAU 80 (PR-3B) (OD 76,2mm)	Z5	572708 R	647,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		VAU 100 (PR-3B) (OD 101,6mm)	Z5	572709 R	647,95
PLASTICA ALFA Multyplex Thermo Plus	TH 16*		570460	179,50		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	570467	179,50
	TH 20*		570470	179,50		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	570457	179,50
	TH 26*		570475	179,50		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	570472	179,50
	TH 32		570480	179,50		VAU 32 (OD 31,8mm)		570478	179,50
PLASTICA ALFA Multyplex Plus	TH 16 S (PR-2B)	Z8	574782 R	119,95	POLYAN- Press-System Gas	VAU 40 (OD 38,1mm)		570467	179,50
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VAU 50 (OD 50,8mm)		570457	179,50
	TH 26 S (PR-2B)	Z8	574794 R	119,95		VAU 65 (PR-3B) (OD 63,5mm)	Z5	572706 R	647,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		VAU 80 (PR-3B) (OD 76,2mm)	Z5	572708 R	647,95
PLÁSTICOS FERRO FERROPLAST	U 16*		570765	167,95		VAU 100 (PR-3B) (OD 101,6mm)	Z5	570467	179,50
	U 20*		570775	167,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	570457	179,50
	U 25*		570780	167,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	570472	179,50
	GPF MULT Pressfitting MULTICAP		570785	196,95		VAU 25 S (PR-2B) (OD 25,4 mm)	Z8	570478	179,50
PLÁSTICOS FERRO FERROPLAST	U 16*		570765	167,95	POLYAN- Edelstahl	VAU 32 (OD 31,8mm)		570467	179,50
	U 20*		570775	167,95		VAU 40 (PR-3B) (OD 38,1mm)		570457	179,50
	U 25*		570780	167,95		VAU 50 (PR-3B) (OD 50,8mm)		570472	179,50
	GPF PPSU Pressfitting PEX y MULTICAP		570785	196,95		VAU 65 (PR-3B) (OD 63,5mm)	Z5	572706 R	647,95
PLÁSTICOS FERRO FERROPLAST	U 16*		570765	167,95		VAU 80 (PR-3B) (OD 76,2mm)	Z5	572708 R	647,95
	U 20*		570775	167,95		VAU 100 (PR-3B) (OD 101,6mm)	Z5	572709 R	647,95
	U 25*		570780	167,95		VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	570467	179,50
	GPF PRESS Pressfitting PEX y MULTICAP		570785	196,95		VAU 20 S (PR-2B) (OD 19,1 mm)	Z8	570457	179,50
PLÁSTICOS FERRO FERROPLAST	RFz 16*		571325	186,95	Press-System Wasser M 15 S (PR-2B)	VAU 25 S (PR-2B) (OD 25,4 mm)		570467	179,50
	RFz 20*		571330	186,95		VAU 32 (PR-2B) (OD 31,8mm)		570457	179,50
	RFz 25		571335	186,95		VAU 40 (PR-2B) (OD 38,1mm)		570472	179,50
	GPF PRESS Pressfitting PEX		571340	186,95		VAU 50 (PR-2B) (OD 50,8mm)		570478	179,50

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	
R										
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Osterreich)	TH 14*		570455	179,50	Racorderie	M 15		570110	148,95	
	TH 16*		570460	179,50	Metallische	M 18		570120	148,95	
	TH 17*		570462	179,50	aesPRES ¹⁾	M 22		570130	148,95	
	TH 18*		570465	179,50	M 28			570140	148,95	
POLYSAN-Press-System	TH 20*		570470	179,50	M 35			570150	148,95	
	TH 26*		570475	179,50	M 42 (PR-3S)	Z2		572706 R	647,95	
	TH 32		570480	179,50	M 54 (PR-3S)	Z2		572708 R	647,95	
	TH 40		570485	237,95	M 15 S (PR-2B)	Z8		574738 R	119,95	
	TH 50 (PZ-S)		572400	621,95	M 18 S (PR-2B)	Z8		574740 R	119,95	
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Osterreich)	TH 63 (PZ-S)		572405	621,95	M 22 S (PR-2B)	Z8		574742 R	119,95	
	THz 75 (PR-3B)	Z4	572829 R	586,95	M 28 S (PR-2B)	Z8		574744 R	119,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	M 35 S (PR-2B)	Z8		574746 R	131,95	
POLYSAN-Press-System	TH 20 S (PR-2B)	Z8	574788 R	119,95	Racorderie	M 15		570110	148,95	
	TH 26 S (PR-2B)	Z8	574794 R	119,95	M 18			570120	148,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95	inoxPRES ¹⁾	M 22		570130	148,95	
POLYSAN (España) „Rainbow“	TH 14*		570455	179,50	M 28			570140	148,95	
	TH 16*		570460	179,50	M 35			570150	148,95	
	TH 17*		570462	179,50	M 42 (PR-3S)	Z2		572706 R	647,95	
	TH 18*		570465	179,50	M 54 (PR-3S)	Z2		572708 R	647,95	
	TH 20*		570470	179,50	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579101 R	1.118,95	
	TH 26*		570475	179,50	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579110 R	1.305,95	
POLYSAN-Henco-Press-System	HE 32		571900	214,95	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579111 R	1.305,95	
	HEz 40		571904	311,95	M 15 S (PR-2B)	Z8		574738 R	119,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	M 18 S (PR-2B)	Z8		574740 R	119,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95	M 22 S (PR-2B)	Z8		574742 R	119,95	
	TH 26 S (PR-2B)	Z8	574794 R	119,95	M 28 S (PR-2B)	Z8		574744 R	119,95	
POLYSAN (España)	U 16*		570765	167,95	M 35 S (PR-2B)	Z8		574746 R	131,95	
„Rainbow“	U 18*		570770	167,95	Racorderie	M 15		570110	148,95	
	U 20*		570775	167,95	M 18			570120	148,95	
	U 25*		570780	167,95	MARINEPRES ¹⁾	M 22		570130	148,95	
	U 32		570785	196,95	M 28			570140	148,95	
	U 40		570790	239,95	M 35			570150	148,95	
	U 50		570795	287,95	M 42 (PR-3S)	Z2		572706 R	647,95	
	U 63 (PR-3B)	Z4	572837 R	706,95	M 54 (PR-3S)	Z2		572708 R	647,95	
Prandelli Multyrama Pr	H 14*		570310	161,95	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579101 R	1.118,95	
	H 16*		570320	161,95	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579110 R	1.305,95	
	H 18*		570340	161,95	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579111 R	1.305,95	
	H 20*		570350	161,95	M 15 S (PR-2B)	Z8		574738 R	119,95	
	H 26*		570370	161,95	M 18 S (PR-2B)	Z8		574740 R	119,95	
	H 32		570380	161,95	M 22 S (PR-2B)	Z8		574742 R	119,95	
	H 40		570790	239,95	M 28 S (PR-2B)	Z8		574744 R	119,95	
	H 50		570795	287,95	M 35 S (PR-2B)	Z8		574746 R	131,95	
Prandelli Multyrama Pfm	H 16*		570320	161,95	Racorderie	M 15		570110	148,95	
	H 18*		570340	161,95	M 18			570120	148,95	
	H 20*		570350	161,95	steelPRES ¹⁾	M 22		570130	148,95	
	H 26*		570370	161,95	M 28			570140	148,95	
	H 32		570380	161,95	M 35			570150	148,95	
	TH 16*		570460	179,50	M 42 (PR-3S)	Z2		572706 R	647,95	
	TH 18*		570465	179,50	M 54 (PR-3S)	Z2		572708 R	647,95	
	TH 20*		570470	179,50	M 76,1 XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579101 R	1.118,95	
	TH 26*		570475	179,50	M 88,9 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579110 R	1.305,95	
	TH 32		570480	179,50	M 108,0 G XL (PR-3S) ²⁾	Z7 XL 45 kN ³⁾		579111 R	1.305,95	
	TH 40		570485	237,95	M 15 S (PR-2B)	Z8		574738 R	119,95	
	TH 50 (PZ-S)		572400	621,95	M 18 S (PR-2B)	Z8		574740 R	119,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	M 22 S (PR-2B)	Z8		574742 R	119,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95	M 28 S (PR-2B)	Z8		574744 R	119,95	
	TH 26 S (PR-2B)	Z8	574794 R	119,95	M 35 S (PR-2B)	Z8		574746 R	131,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95	RBM Tita-fix	B 14*		570845	195,95	
	U 16*		570765	167,95	B 16*			570850	195,95	
	U 18*		570770	167,95	B 18*			570855	195,95	
	U 20*		570775	167,95	B 20*			570860	195,95	
	U 50		570790	239,95	B 26			570870	215,95	
	U 63 (PR-3B)	Z4	572837 R	706,95	F 16*			570717	170,95	
PURMO Cleverfit Radial	F 16*		570717	170,95	F 18*			570720	170,95	
	F 20*		570727	170,95	F 20*			570727	170,95	
	F 26*		570730	184,95	F 16 S (PR-2B)	Z8		574728 R	119,95	
	F 32		570735	184,95	F 20 S (PR-2B)	Z8		574730 R	119,95	
	F 16 S (PR-2B)	Z8	574728 R	119,95	H 14*			570310	161,95	
	F 20 S (PR-2B)	Z8	574730 R	119,95	H 16*			570320	161,95	
	F 26 S (PR-2B)	Z8	574732 R	119,95	H 18*			570340	161,95	
	F 32 S (PR-2B)	Z8	574734 R	131,95	H 20*			570350	161,95	
	H 16*		570320	161,95	H 26*			570370	161,95	
	H 20*		570350	161,95	H 32			570380	161,95	
	H 26*		570370	161,95	TH 14*			570455	179,50	
	H 32		570380	161,95	TH 16*			570460	179,50	
	TH 14*		570455	179,50	TH 18*			570465	179,50	
	TH 16*		570460	179,50	TH 20*			570470	179,50	
	TH 17*		570462	179,50	TH 26*			570475	179,50	
	TH 20*		570470	179,50	TH 32			570480	237,95	
	TH 26*		570475	179,50	TH 40			570485	237,95	
	TH 32		570480	179,50	TH 50 (PZ-S)			572400	621,95	
	TH 40		570485	237,95	TH 63 (PZ-S)			572405	621,95	
	TH 50 (PZ-S)		572400	621,95	TH 16 S (PR-2B)			574782 R	119,95	
	TH 63 (PZ-S)		572405	621,95	TH 20 S (PR-2B)			574788 R	119,95	
	TH 16 S (PR-2B)	Z8	574782 R	119,95	TH 26 S (PR-2B)			574794 R	119,95	
	TH 20 S (PR-2B)	Z8	574788 R	119,95	TH 32 S (PR-2B)			574798 R	131,95	
	TH 26 S (PR-2B)	Z8	574794 R	119,95	U 14*			570760	167,95	
	TH 32 S (PR-2B)	Z8	574798 R	131,95	U 16*			570765	167,95	
	U 16*		570765	167,95	U 18*			570770	167,95	
	U 20*		570775	167,95	U 20*			570775	167,95	
	U 32		570785	196,95	Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue. See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.					
	VP 16*		570910	178,95	1) Only pressing tongs from designation "108" (1 st quarter of 2008), "208" (2 nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.					
	VP 20*		570915	178,95	2) Making the press joint with manual radial presses is not permitted for this pressfitting system.					
	VP 25		570920	178,95	3) Driven by ROLLER'S Uni-Press XL ACC.					
					4) Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.					
					5) For accommodating suitable pressing inserts.					
					6) Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.					
					7) Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.					
					8) For making press joints for operating pressure ≤ PN 10.					
					9) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.					
					10) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.					

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
RBM Tita-gas	TH 16*		570460	179,50	TURBO PRESS	B 14*		570845	195,95
	TH 20*		570470	179,50		B 16*		570850	195,95
	TH 26*		570475	179,50		B 18*		570855	195,95
	TH 32		570480	179,50		B 20*		570860	195,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		B 26		570870	215,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		B 32		570880	215,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		H 14*		570310	161,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		H 16*		570320	161,95
Redi Nicoll Fluxo	TH 14*		570455	179,50		H 18*		570340	161,95
	TH 16*		570460	179,50		H 20*		570350	161,95
	TH 18*		570465	179,50		H 26*		570370	161,95
	TH 20*		570470	179,50		H 32		570380	161,95
	TH 26*		570475	179,50		TH 14*		570455	179,50
	TH 32		570480	179,50		TH 16*		570460	179,50
	TH 40		570485	237,95		TH 18*		570465	179,50
	TH 50 (PZ-S)		572400	621,95		TH 20*		570470	179,50
Redi Nicoll Fluxo	TH 63 (PZ-S)		572405	621,95		TH 26*		570475	179,50
	THz 75 (PR-3B)	Z4	572829 R	586,95		TH 32		570480	179,50
	TH 16 S (PR-2B)	Z8	574782 R	119,95		TH 40		570485	237,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		TH 50 (PZ-S)		572400	621,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		TH 63 (PZ-S)		572405	621,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 16*		570460	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 20*		570470	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
RIFENG U PRESS FITTING (F5)	TH 26*		570475	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	U 14*		570760	167,95					
	U 16*		570765	167,95					
	U 18*		570770	167,95					
	U 20*		570775	167,95					
RIFENG TH PRESS FITTING (F9)	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PZ-S)		572365	621,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 75 (PR-3B)	Z4	572828 R	621,95					
	TH 16*		570460	179,50					
RIFENG TH PRESS FITTING (F9)	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
RIQUIER A SERTIR	RFz 12*		571320	186,95					
	RFz 16*		571325	186,95					
	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
Roth PressCheck	RN 14*		572672	167,95					
	RN 16		572670	167,95					
	RN 17*		572674	167,95					
	RN 20*		572676	167,95					
	RN 25/26		572678	167,95					
	RN 32		572680	196,95					
	RN 40 (PR-3S)	Z2	572714 R	647,95					
	RN 50 (PR-3S)	Z2	572716 R	647,95					
	RNz 63 (PR-3B)	Z4	572836 R	706,95					
	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
Rubinetterie	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
Rubinetterie	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
Rubinetterie	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
Rubinetterie	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
Rubinetterie	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
Rubinetterie	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
Rubinetterie	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8							

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SANHA	B 16*		570850	195,95	SANHA-NiroSan	SA 15		570935	178,95
3fit-Press PPSU Serie 35000	B 20*		570860	195,95	Industry	SA 18		570940	178,95
	B 26		570870	215,95	Presssystem	SA 22		570945	178,95
	B 32		570880	215,95	Serie 18000	SA 28		570950	178,95
	F 16*		570717	170,95		SA 35		570955	178,95
	F 20*		570727	170,95		M 15		570110	148,95
	F 26*		570730	184,95		M 18		570120	148,95
	F 32		570735	184,95		M 22		570130	148,95
	F 16 S (PR-2B)	Z8	574728 R	119,95		M 28		570140	148,95
	F 20 S (PR-2B)	Z8	574730 R	119,95		M 35		570150	148,95
	F 26 S (PR-2B)	Z8	574732 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	F 32 S (PR-2B)	Z8	574734 R	131,95		M 54 (PR-3S)	Z2	572708 R	647,95
	H 16*		570320	161,95		XP 64.0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579100 R	1.017,95
	H 20*		570350	161,95		M 76.1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95
	H 26*		570370	161,95		M 88.9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95
	H 32		570380	161,95		M 108.0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95
	TH 16*		570460	179,50		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 20*		570470	179,50		M 18 S (PR-2B)	Z8	574740 R	119,95
	TH 26*		570475	179,50		M 22 S (PR-2B)	Z8	574742 R	119,95
	TH 32		570480	179,50		M 28 S (PR-2B)	Z8	574744 R	119,95
	TH 40		570485	237,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 50 (PZ-S)		572400	621,95		V 15		570115	148,95
	TH 63 (PZ-S)		572405	621,95		V 18		570125	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		V 22		570135	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		V 28		570145	148,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95		V 35		570155	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		V 42		570165	346,95
	U 16*		570765	167,95		V 42 (PR-2B)	Z2	572850 R	310,95
	U 20*		570775	167,95		V 54		570175	356,95
	C 26*		570750	196,95		V 54 (PR-2B)	Z2	572851 R	335,95
	U 32		570785	196,95		V 15 S (PR-2B)	Z8	574752 R	119,95
SANHA	VMP ½" (OD 21,3 mm)		571762	206,95		V 18 S (PR-2B)	Z8	574756 R	119,95
Heavy Steel Press	VMPz ¾" (OD 26,9 mm)		571764	206,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	VMPz 1" (OD 33,7 mm)		571767	206,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	VMPz 1 ¼" (PZ-S) (OD 42,4 mm)		572413	678,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	VMPz 1 ½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95					
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95					
SANHA	VMP ½" (OD 21,3 mm)		571762	206,95	SANHA-NiroSan-	SA 15		570935	178,95
Heavy Steel Press	VMPz ¾" (OD 26,9 mm)		571764	206,95	Presssystem	SA 18		570940	178,95
Gas ⁵⁾	VMPz 1" (OD 33,7 mm)		571767	206,95	Serie 9000	SA 22		570945	178,95
	VMPz 1 ¼" (PZ-S) (OD 42,4 mm)		572413	678,95		SA 28		570950	178,95
	VMPz 1 ½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95					
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95					
SANHA-NiroSan	SA 15		570935	178,95					
Gas Presssystem	SA 18		570940	178,95					
Serie 17000	SA 22		570945	178,95					
	SA 28		570950	178,95					
	SA 35		570955	178,95					
	M 15		570110	148,95					
	M 18		570120	148,95					
	M 22		570130	148,95					
	M 28		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76.1 XL (PR-3S)	Z7 XL 45 kN ⁴⁾	579101 R	1.118,95					
	M 88.9 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579110 R	1.305,95					
	M 108.0 G XL (PR-3S) ⁷⁾	Z7 XL 45 kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
	V 15		570115	148,95					
	V 18		570125	148,95					
	V 22		570135	148,95					
	V 28		570145	148,95					
	V 35		570155	148,95					
	V 42		570165	346,95					
	V 42 (PR-2B)	Z2	572850 R	310,95					
	V 54		570175	356,95					
	V 54 (PR-2B)	Z2	572851 R	335,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan	SA 15		570935	178,95	SANHA-Press	SA 12		570930	259,95
SF Presssystem	SA 18		570940	178,95	Chrom	SA 15		570935	178,95
Serie 19000 (silicone free)	SA 22		570945	178,95	Serie 16000	SA 18		570940	178,95
	SA 28		570950	178,95		SA 22		570945	178,95
	SA 35		570955	178,95		SA 28		570950	178,95
	M 15		570110	148,95		M 12		570100	148,95
	M 18		570120	148,95		M 15		570110	148,95
	M 22		570130	148,95		M 18		570120	148,95
	M 28		570140	148,95		M 22		570130	148,95
	M 35		570150	148,95		M 28		570140	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95		M 12 S (PR-2B)	Z8	574736 R	119,95
	M 54 (PR-3S)	Z2	572708 R	647,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 12		570107	148,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 15		570115	148,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 18		570125	148,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 22		570135	148,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 28		570145	148,95
	V 15		570115	148,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	V 18		570125	148,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	V 22		570135	148,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	V 28		570145	148,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	V 35		570155	148,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 42		570165	346,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 54		570175	356,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 28 S (PR-2B)	Z8	574760 R	119,95
SANHA NiroTherm Serie 91000	SA 15		570935	178,95	SANHA-Press GAS Pressfittings Serie 10000/ Serie 11000	SA 12		570930	259,95
	SA 18		570940	178,95		SA 14		570932	259,95
	SA 22		570945	178,95		SA 15		570935	178,95
	SA 28		570950	178,95		SA 16		570937	178,95
	SA 35		570955	178,95		SA 18		570940	178,95
	M 15		570110	148,95		SA 22		570945	178,95
	M 18		570120	148,95		SA 28		570950	178,95
	M 22		570130	148,95		SA 35		570955	178,95
	M 28		570140	148,95		M 12		570100	148,95
	M 35		570150	148,95		M 15		570110	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95		M 18		570120	148,95
	M 54 (PR-3S)	Z2	572708 R	647,95		M 22		570130	148,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95		M 28		570140	148,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		M 35		570150	148,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95		M 42 (PR-3S)	Z2	572706 R	647,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95		M 54 (PR-3S)	Z2	572708 R	647,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		M 12 S (PR-2B)	Z8	574736 R	119,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		M 22 S (PR-2B)	Z8	574744 R	119,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		M 28 S (PR-2B)	Z8	574746 R	131,95
	V 15		570115	148,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	V 18		570125	148,95		V 12		570107	148,95
	V 22		570135	148,95		V 14		570115	148,95
	V 28		570145	148,95		V 16		570125	148,95
	V 35		570155	148,95		V 18		570135	148,95
	V 42		570165	346,95		V 22		570145	148,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 28		570155	148,95
	V 54		570175	356,95		V 35		570165	346,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 42 (PR-2B)	Z2	572850 R	310,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		V 54		570175	356,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		V 54 (PR-2B)	Z2	572851 R	335,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 12 S (PR-2B)	Z8	574748 R	119,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		V 14 S (PR-2B)	Z8	574750 R	119,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 16 S (PR-2B)	Z8	574752 R	119,95
SANHA NiroTherm Industry Serie 98000	SA 15		570935	178,95		V 18 S (PR-2B)	Z8	574754 R	119,95
	SA 18		570940	178,95		V 22 S (PR-2B)	Z8	574756 R	119,95
	SA 22		570945	178,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	SA 28		570950	178,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	SA 35		570955	178,95		V 12		570930	259,95
	M 15		570110	148,95		V 14		570932	259,95
	M 18		570120	148,95		V 16		570935	178,95
	M 22		570130	148,95		V 18		570937	178,95
	M 28		570140	148,95		V 20		570940	178,95
	M 35		570150	148,95		V 22		570945	178,95
	M 42 (PR-3S)	Z2	572706 R	647,95		V 24		570950	178,95
	M 54 (PR-3S)	Z2	572708 R	647,95		V 26		570955	178,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95		V 28		570960	178,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		V 30		570965	178,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95		V 32		570970	178,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		V 34		570975	178,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		V 36		570980	178,95
	M 22 S (PR-2B)	Z8	574742 R	119,95		V 38		570985	178,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		V 40		570990	178,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		V 42		570995	178,95
	V 15		570115	148,95		V 44		571000	178,95
	V 18		570125	148,95		V 46		571005	178,95
	V 22		570135	148,95		V 48		571010	178,95
	V 28		570145	148,95		V 50		571015	178,95
	V 35		570155	148,95		V 52		571020	178,95
	V 42		570165	346,95		V 54		571025	178,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 56		571030	178,95
	V 54		570175	356,95		V 58		571035	178,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 60		571040	178,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		V 62		571045	178,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		V 64		571050	178,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 66		571055	178,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		V 68		571060	178,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 70		571065	178,95

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	259,95	SANHA-Therm	SA 12		570930	259,95
SOLAR	SA 15		570935	178,95	Serie 24000	SA 15		570935	178,95
Pressfittings	SA 18		570940	178,95	SA 18			570940	178,95
Serie 12000/	SA 22		570945	178,95	SA 22			570945	178,95
Serie 13000	SA 28		570950	178,95	SA 28			570950	178,95
	SA 35		570955	178,95	SA 35			570955	178,95
	M 12		570100	148,95	M 12			570100	148,95
	M 15		570110	148,95	M 15			570110	148,95
	M 18		570120	148,95	M 18			570120	148,95
	M 22		570130	148,95	M 22			570130	148,95
	M 28		570140	148,95	M 28			570140	148,95
	M 35		570150	148,95	M 35			570150	148,95
	M 42 (PR-3S)	Z2	572706 R	647,95	M 42 (PR-3S)	Z2	572706 R	647,95	
	M 54 (PR-3S)	Z2	572708 R	647,95	M 54 (PR-3S)	Z2	572708 R	647,95	
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.017,95	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95	
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95	M 12 S (PR-2B)	Z8	574736 R	119,95	
	M 12 S (PR-2B)	Z8	574736 R	119,95	M 15 S (PR-2B)	Z8	574738 R	119,95	
	M 18 S (PR-2B)	Z8	574740 R	119,95	M 22 S (PR-2B)	Z8	574742 R	119,95	
	M 22 S (PR-2B)	Z8	574742 R	119,95	M 28 S (PR-2B)	Z8	574744 R	119,95	
	M 28 S (PR-2B)	Z8	574744 R	119,95	M 35 S (PR-2B)	Z8	574746 R	131,95	
	M 35 S (PR-2B)	Z8	574746 R	131,95	V 12		570107	148,95	
	V 15		570115	148,95	V 15		570125	148,95	
	V 18		570125	148,95	V 18		570135	148,95	
	V 22		570135	148,95	V 22		570145	148,95	
	V 28		570145	148,95	V 35		570155	148,95	
	V 35		570155	148,95	V 42		570165	148,95	
	V 42 (PR-2B)	Z2	572850 R	310,95	V 42 (PR-2B)	Z2	572850 R	310,95	
	V 54		570175	356,95	V 54		570175	356,95	
	V 54 (PR-2B)	Z2	572851 R	335,95	V 54 (PR-2B)	Z2	572851 R	335,95	
	V 12 S (PR-2B)	Z8	574748 R	119,95	V 12 S (PR-2B)	Z8	574748 R	119,95	
	V 15 S (PR-2B)	Z8	574752 R	119,95	V 15 S (PR-2B)	Z8	574752 R	119,95	
	V 18 S (PR-2B)	Z8	574756 R	119,95	V 18 S (PR-2B)	Z8	574756 R	119,95	
	V 22 S (PR-2B)	Z8	574758 R	119,95	V 22 S (PR-2B)	Z8	574758 R	119,95	
	V 28 S (PR-2B)	Z8	574760 R	119,95	V 35 S (PR-2B)	Z8	574762 R	131,95	
	V 35 S (PR-2B)	Z8	574762 R	131,95	V 12		570107	148,95	
SANHA	SA 12		570930	259,95	SANHA-Therm	SA 12		570930	259,95
PURAPRESS	SA 14		570932	259,95	Industry	SA 15		570935	178,95
Serie 8000	SA 15		570935	178,95	Serie 28000	SA 18		570940	178,95
	SA 16		570937	178,95	SA 22			570945	178,95
	SA 18		570940	178,95	SA 28			570950	178,95
	SA 22		570945	178,95	SA 35			570955	178,95
	SA 28		570950	178,95	M 12			570100	148,95
	SA 35		570955	178,95	M 15			570110	148,95
	M 12		570100	148,95	M 18			570120	148,95
	M 15 ¹⁾		570110	148,95	M 22			570130	148,95
	M 18 ¹⁾		570120	148,95	M 28			570140	148,95
	M 22 ¹⁾		570130	148,95	M 35			570150	148,95
	M 28 ¹⁾		570140	148,95	M 42 (PR-3S)	Z2	572706 R	647,95	
	M 35 ¹⁾		570150	148,95	M 54 (PR-3S)	Z2	572708 R	647,95	
	M 42 (PR-3S)	Z2	572706 R	647,95	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95	
	M 54 (PR-3S)	Z2	572708 R	647,95	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95	
	XP 64,0 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579100 R	1.017,95	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	
	XP 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579108 R	1.118,95	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	
	M 66,7 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579107 R	1.118,95	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95	M 12 S (PR-2B)	Z8	574736 R	119,95	
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95	M 15 S (PR-2B)	Z8	574738 R	119,95	
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95	M 18 S (PR-2B)	Z8	574740 R	119,95	
	M 12 S (PR-2B)	Z8	574736 R	119,95	M 22 S (PR-2B)	Z8	574742 R	119,95	
	M 15 S (PR-2B)	Z8	574740 R	119,95	M 28 S (PR-2B)	Z8	574744 R	119,95	
	M 22 S (PR-2B)	Z8	574742 R	119,95	M 35 S (PR-2B)	Z8	574746 R	131,95	
	M 28 S (PR-2B)	Z8	574744 R	119,95	V 12		570107	148,95	
	M 35 S (PR-2B)	Z8	574746 R	131,95	V 14		570112	148,95	
	V 14		570112	148,95	V 15		570132	148,95	
	VG 14		570132	148,95	V 18		570145	148,95	
	V 15		570115	148,95	V 22		570155	148,95	
	V 16		570117	148,95	V 28		570165	148,95	
	VG 16		570137	148,95	V 35		570175	148,95	
	V 18		570125	148,95	V 42		570175	346,95	
	V 22		570135	148,95	V 54		570175	356,95	
	V 28		570145	148,95	V 54 (PR-2B)	Z2	572851 R	335,95	
	V 35		570155	148,95	V 12 S (PR-2B)	Z8	574748 R	119,95	
	V 42		570165	148,95	V 15 S (PR-2B)	Z8	574752 R	119,95	
	V 42 (PR-2B)	Z2	572850 R	310,95	V 18 S (PR-2B)	Z8	574756 R	119,95	
	V 54		570175	356,95	V 22 S (PR-2B)	Z8	574758 R	119,95	
	V 54 (PR-2B)	Z2	572851 R	335,95	V 28 S (PR-2B)	Z8	574760 R	119,95	
	V 12 S (PR-2B)	Z8	574748 R	119,95	V 35 S (PR-2B)	Z8	574762 R	131,95	
	VG 14 S (PR-2B)	Z8	574750 R	119,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	VG 16 S (PR-2B)	Z8	574754 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SANITOP PERMATUBO INOX	M 15 M 18 ¹⁾ M 22 M 28 ¹⁾ M 35 M 35 (PR-3S) M 42 (PZ-4G) M 54 (PZ-4G) M 42 (PR-3S) M 54 (PR-3S) M 76,1 XL (PR-3S) M 88,9 G XL (PR-3S) M 108,0 G XL (PR-3S)	Z2	570110 570120 570130 570140 570150 572727 R 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	148,95 148,95 148,95 148,95 148,95 647,95 479,95 479,95 647,95 647,95 1.118,95 1.305,95 1.305,95	570110 570120 570130 570140 570150 570155 570165 570175 570185 570195 570205 570215 570225 570235	V 12 V 15 V 18 V 22 V 28 V 35 V 42 V 54 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570145 570155 570165 570175 570185 570195 570205 570215 570225 570235	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95
SANPRO THPRESS	TH 16* TH 20* TH 26* TH 32 TH 16 S (PR-2B) TH 20 S (PR-2B) TH 26 S (PR-2B) TH 32 S (PR-2B)	Z8	570460 570470 570475 570480 574782 R 574788 R 574794 R 574798 R	179,50 179,50 179,50 179,50 119,95 119,95 119,95 131,95	570460 570470 570475 570480 574782 R 574788 R 574794 R 574798 R	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
SATEC SK VITerm	TH 16* TH 18* TH 20* TH 26* TH 32 U 40 U 50 U 63 (PZ-S)	Z8	570460 570465 570470 570475 570480 570790 570795 572365	179,50 179,50 179,50 179,50 179,50 239,95 287,95 621,95	570460 570465 570470 570475 570480 570790 570795 572365	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
SAVEUR REFLEX PEX Water	TH 16* TH 20* TH 25* TH 32	Z8	570460 570470 570495 570480	179,50 179,50 179,50 179,50	570460 570470 570495 570480	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
SAVEUR REFLEX PEX-AL-PEX Gas	TH 16* TH 20* TH 25* TH 32	Z8	570460 570470 570495 570480	179,50 179,50 179,50 179,50	570460 570470 570495 570480	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
Schütt duo-flex tri-o-flex	TH 14* TH 16* TH 17* TH 20* TH 25* TH 16 S (PR-2B) TH 20 S (PR-2B)	Z8	570455 570460 570462 570470 570495 574782 R 574788 R	179,50 179,50 179,50 179,50 179,50 119,95 119,95	570455 570460 570462 570470 570495 574782 R 574788 R	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
Schwer Fittings AQUApress	M 12 M 15 M 18 M 22 M 28 M 35 M 42 (PZ-4G) M 54 (PZ-4G) M 42 (PR-3S) M 54 (PR-3S) M 12 S (PR-2B) M 15 S (PR-2B) M 18 S (PR-2B) M 22 S (PR-2B) M 28 S (PR-2B) M 35 S (PR-2B)	Z2	570100 570110 570120 570130 570140 570150 570160 570170 572706 R 572708 R 574736 R 574738 R 574740 R 574742 R 574744 R 574746 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 647,95 647,95 119,95 119,95 119,95 119,95 119,95 131,95	570100 570110 570120 570130 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	V 15 V 18 V 22 V 28 S (PR-2B) V 35 S (PR-2B)	Z2	570107 570115 570125 570135 570140 570150 570160 570170 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
Seppelfricke VSH Sudopress C-Stahl Visu-Control	V 12 V 15 V 18 V 22 V 28 V 35 V 42 V 54 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 119,95 119,95 119,95 119,95 119,95 131,95	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
Seppelfricke VSH Sudopress Edelstahl Visu-Control	V 12 V 15 V 18 V 22 V 28 V 35 V 42 V 54 V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 119,95 119,95 119,95 119,95 119,95 131,95	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	V 12 S (PR-2B) V 15 S (PR-2B) V 18 S (PR-2B) V 22 S (PR-2B) V 28 S (PR-2B) V 35 S (PR-2B)	Z8	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
SESTA SESTA GAS	TH 14* TH 16* TH 20* TH 26* TH 32	Z8	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 119,95 119,95 119,95 119,95 119,95 131,95	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	H 14* H 16* H 20* H 26* H 32	Z2	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 1.118,95 148,95 148,95 148,95
SESTA Sistema multistrato	H 16* H 20* TH 14* TH 16* TH 20* TH 26* TH 32 TH 40	Z8	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 119,95 119,95 119,95 119,95 119,95 131,95	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	H 16* H 20* TH 14* TH 16* TH 20* TH 26* TH 32 TH 40	Z2	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95
SIGMA LI Premium	TH 16* TH 20* TH 25* TH 32 TH 40 TH 50 (PZ-S) TH 63 (PZ-S) U 16* U 20*	Z8	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 119,95 119,95 119,95 119,95 119,95 131,95	570107 570115 570125 570135 570145 570155 570165 570175 574748 R 574752 R 574756 R 574758 R 574760 R 574762 R	TH 16* TH 20* TH 25* TH 32 TH 40 TH 50 (PZ-S) TH 63 (PZ-S) U 16* U 20*	Z8	570107 570115 570125 570135 570145 570155 570165 570175 572706 R 572708 R Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾ Z8 Z8 Z8 Z8 Z8 Z8	148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95 148,95

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
SLOVARM PEX-THERM	U 16*		570765	167,95					
	U 20*		570775	167,95					
	H 26*		570370	161,95					
	U 32		570785	196,95					
	H 16*		570320	161,95					
	H 20*		570350	161,95					
	H 26*		570370	161,95					
	H 32		570380	161,95					
STANDARD	H 16*		570320	161,95					
HIDRAULICA MultiStandard	H 20*		570350	161,95					
	H 25*		570360	161,95					
	H 32		570380	161,95					
	RFz 16*		571325	186,95					
	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 32		570480	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	U 16*		570765	167,95					
	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)		572365	621,95					
steeltrade Pressystem	M 15		570110	148,95					
	M 18 ¹⁾		570120	148,95					
Edelstahl Kontur M	M 22		570130	148,95					
	M 28 ¹⁾		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579101 R	1.118,95					
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579110 R	1.305,95					
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45kN ⁴⁾	579111 R	1.305,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
STELBI Polikraft	H 16*		570320	161,95					
	H 20*		570350	161,95					
	H 26*		570370	161,95					
	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	U 16*		570765	167,95					
	U 20*		570775	167,95					
STELBI Stelgas	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
STH Westco COPPER PRESS	M 15		570110	148,95					
	M 22		570130	148,95					
	M 28 ¹⁾		570140	148,95					
	M 35		570150	148,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
TDM BRASS Serie 1600	H 16*							570320	161,95
	H 18*							570340	161,95
	H 20*							570350	161,95
	H 25*							570360	161,95
	H 26*							570370	161,95
	H 32							570380	161,95
	TH 16*							570460	179,50
	TH 18*							570465	179,50
	TH 20*							570470	179,50
	TH 25*							570495	179,50
	TH 26*							570475	179,50
	THL 32							570487	179,50
	TH 40							570485	237,95
	TH 50 (PZ-S)							572400	621,95
	TH 63 (PZ-S)							572405	621,95
	TH 16 S (PR-2B)	Z8						574782 R	119,95
	TH 20 S (PR-2B)	Z8						574788 R	119,95
	TH 26 S (PR-2B)	Z8						574794 R	119,95
	U 16*							574794 R	119,95
	U 18*							570765	167,95
	U 20*							570770	167,95
	U 25*							570775	167,95
	U 26*							570780	167,95
	C 26*							570750	196,95
	U 32							570785	196,95
TDM BRASS Serie 2600	H 16*							570320	161,95
	H 18*							570340	161,95
	H 20*							570350	161,95
	H 25*							570360	161,95
	H 26*							570370	161,95
	H 32							570380	161,95
	TH 16*							570470	179,50
	TH 18*							570475	179,50
	TH 20*							570495	179,50
	THL 32							570487	179,50
	TH 40							570485	237,95
	TH 50 (PZ-S)							572400	621,95
	TH 63 (PZ-S)							572405	621,95
	TH 16 S (PR-2B)	Z8						574782 R	119,95
	TH 20 S (PR-2B)	Z8						574788 R	119,95
	TH 26 S (PR-2B)	Z8						574794 R	119,95
	TH 32 S (PR-2B)	Z8						574794 R	119,95
	U 16*							571855	294,00
TermoConcept TC-PRESS	Basic E01 ⁵⁾								
THERMOLUTZ	H 14*							570310	161,95
	H 16*							570320	161,95
	H 20*							570470	179,50
	TH 20*							574788 R	119,95
	TH 26 S (PR-2B)	Z8							
TE-SA serie 800	TH 14*							570455	179,50
	TH 16*							570460	179,50
	TH 18*							570465	179,50
	TH 20*							570470	179,50
	TH 26*							570475	179,50
	TH 32							570480	179,50
	TH 40							570485	237,95
	TH 50 (PZ-S)							572400	621,95
	TH 63 (PZ-S)							572405	621,95
	TH 16 S (PR-2B)	Z8						574782 R	119,95
	TH 20 S (PR-2B)	Z8						574788 R	119,95
	TH 26 S (PR-2B)	Z8						574794 R	119,95
	TH 32 S (PR-2B)	Z8						574794 R	131,95
THERMACOME ACOPEX ALU	H 16*							570320	161,95
	H 20*							570350	161,95
	H 26*							570370	161,95
	H 32							570380	161,95
	TH 16*							570460	179,50
	TH 20*							570470	179,50
	TH 26*							570475	179,50
	TH 32							570480	179,50
	U 16*							570485	179,50
	U 20*							570765	167,95
	U 32							570775	167,95
	U 32							570785	196,95

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22 V ACC.

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ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 14*		570455	179,50					
AL-COBRAPEX	TH 16*		570460	179,50					
Serie 1650	TH 18*		570465	179,50					
	TH 20*		570470	179,50					
	TH 25*		570495	179,50					
	TH 26*		570475	179,50					
	THL 32		570487	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	THz 75 (PR-3B)	Z4	572829 R	586,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
TIEMME	RFz 12*		571320	186,95					
Serie 1700 PE-X	RFz 16*		571325	186,95					
a pressare	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
TIEMME	TH 16*		570460	179,50					
TIEMME Gas	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	THL 32		570487	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
TIGRE	TH 16*		570460	179,50					
ALPEX GÁS	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
TKM	TH 14*		570455	179,50					
Systemtechnik	TH 16*		570460	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
TRA	U 16*		570765	167,95					
MULTITRAPPRESS	U 18*		570770	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)		572365	621,95					
TRA TRAPRESS	H 12*		570300	161,95					
	H 16*		570320	161,95					
	H 20*		570350	161,95					
	H 25*		570360	161,95					
	H 32		570380	161,95					
	RFz 12*		571320	186,95					
	RFz 16*		571325	186,95					
	RFz 20*		571330	186,95					
	RFz 25		571335	186,95					
	RFz 32		571340	186,95					
Tradelink	K16/P18*		572600	186,95					
TradePex Crimp	K20*		572605	186,95					
Water	K25*		572610	186,95					
	K32		572615	186,95					
	K140		572620	186,95					
	K150		572625	306,95					
Tradelink	K16/P18*		572600	186,95					
TradePex Crimp	K20*		572605	186,95					
Gas	K25*		572610	186,95					
	K32		572615	186,95					
	K140		572620	186,95					
	K150		572625	306,95					
TUBIPLAST ITALY	TH 16*		570460	179,50					
MULTILAYER PIPE	TH 18*		570465	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					
	TH 50 (PZ-S)		572400	621,95					
	TH 63 (PZ-S)		572405	621,95					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	H 16*		570320	161,95					
	H 18*		570340	161,95					
	H 20*		570350	161,95					
	H 26*		570370	161,95					
	H 32		570380	161,95					
	U 16*		570765	167,95					
	U 18*		570770	167,95					
	U 20*		570775	167,95					
	C 26*		570750	196,95					
	U 32		570785	196,95					
TUBIPLAST ITALY	TH 16*		570460	179,50					
MULTILAYER PIPE	TH 18*		570465	179,50					
GAS SYSTEM	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 16 S (PR-2B)	Z8	574782 R	119,95					
	TH 20 S (PR-2B)	Z8	574788 R	119,95					
	TH 26 S (PR-2B)	Z8	574794 R	119,95					
	TH 32 S (PR-2B)	Z8	574798 R	131,95					
	H 16*		570320	161,95					
	H 18*		570340	161,95					
	H 20*		570350	161,95					
	H 26*		570370	161,95					
	H 32		570380	161,95					
	U 16*		570765	167,95					
	U 18*		570770	167,95					
	U 20*		570775	167,95					
	C 26*		570750	196,95					
	U 32		570785	196,95					
TWEETOP	U 16*		570765	167,95					
	U 20*		570775	167,95					
	U 25*		570780	167,95					
	U 32		570785	196,95					
	U 40		570790	239,95					
	U 50		570795	287,95					
	U 63 (PR-3B)	Z4	572837 R	706,95					
	U 63 (PZ-S)	Z4	572365	621,95					
	U 75 (PR-3B)	Z4	572828 R	621,95					
	B 16*		570850	195,95					
	B 20*		570860	195,95					
	B 26		570870	215,95					
	B 32		570880	215,95					
	F 16*		570717	170,95					
	F 20*		570727	170,95					
	F 26*		570730	184,95					
	F 16 S (PR-2B)	Z8	574728 R	119,95					
	F 20 S (PR-2B)	Z8	574730 R	119,95					
	F 26 S (PR-2B)	Z8	574732 R	119,95					
	H 16*		570320	161,95					
	H 20*		570340	161,95					
	H 26*		570350	161,95					
	H 32		570380	161,95					
	H 40		570765	167,95					
	H 50		570770	167,95					
	H 63 (PR-3B)	Z4	572837 R	706,95					
	H 63 (PZ-S)	Z4	572365	621,95					
	H 75 (PR-3B)	Z4	572828 R	621,95					
	B 20*		570850	195,95					
	B 26*		570860	195,95					
	B 32		570870	215,95					
	B 40		570880	215,95					
	F 16*		570717	170,95					
	F 20*		570727	170,95					
	F 26*		570730	184,95					
	F 16 S (PR-2B)	Z8	574728 R	119,95					
	F 20 S (PR-2B)	Z8	574730 R	119,95					
	F 26 S (PR-2B)	Z8	574732 R	119,95					
	H 16*		570320	161,95					
	H 20*		570340	161,95					
	H 26*		570350	161,95					
	H 32		570380	161,95					
	H 40		570765	167,95					
	H 50		570770	167,95					
	H 63 (PR-3B)	Z4	572837 R	706,95					
	H 63 (PZ-S)	Z4	572365	621,95					
	H 75 (PR-3B)	Z4	572828 R	621,95					
	B 20*		570850	195,95					
	B 26*		570860	195,95					
	B 32		570870	215,95					
	B 40		570880	215,95					
	F 16*		570717	170,95					
	F 20*		570727	170,95					
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System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Valsir PEXAL	H 14*		570310	161,95	VESBO	TH 16*		570460	179,50
	H 16*		570320	161,95	MULTIPRESS TH-U	TH 20*		570470	179,50
	H 20*		570350	161,95		TH 26*		570475	179,50
	H 26*		570370	161,95		TH 32		570480	179,50
	H 32		570380	161,95		TH 16 S (PR-2B)	Z8	574782 R	119,95
	H 32 V		570685	206,95		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 16*		570460	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 20*		570470	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 26*		570475	179,50		U 16*		570765	167,95
	TH 32		570480	179,50		U 20*		570775	167,95
	TH 40		570485	237,95		C 26*		570750	196,95
	TH 50 (PZ-S)		572400	621,95		U 32		570785	196,95
	TH 63 (PZ-S)		572405	621,95		U 40		570790	239,95
	U 16*		570765	167,95		U 50		570795	287,95
	U 20*		570775	167,95		U 63 (PZ-S)		572365	621,95
	C 26*		570750	196,95	Viega Fonterra	VX 12*		571630	206,95
	U 32		570785	196,95		VP 14/15*		570905	178,95
	U 40		570790	239,95		VP 16/17*		570910	178,95
	U 50		570795	287,95		VP 20*		570915	178,95
	U 63 (PR-3B)	Z4	572837 R	706,95		VP 25 ¹⁾		570920	178,95
	U 63 (PZ-S)		572365	621,95	Viega MegaPress	VMP 3/4" (OD 17,2 mm)		571740	206,95
	U 75 (PR-3B)	Z4	572828 R	621,95	(ASTM) ¹⁰⁾	VMP 1/2" (OD 21,3 mm)		571762	206,95
Van Marcke NV	TH 16*		570460	179,50		VMPz 3/4" (OD 26,9 mm)		571764	206,95
Tubipex	TH 17*		570462	179,50		VMPz 1" (OD 33,7 mm)		571767	206,95
	TH 20*		570470	179,50		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	TH 26*		570475	179,50		VMPz 1/2" (PZ-S) (OD 48,3 mm)	Z5	572844 R	461,95
	TH 32		570480	179,50		VMPz 1/2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	TH 40		570485	237,95	Viega MegaPress 304	VMP 1/2" (OD 21,3 mm)		571762	206,95
	TH 50 (PZ-S)		572400	621,95	(ASTM) ¹⁰⁾	VMPz 1/2" (OD 26,9 mm)		571764	206,95
	TH 63 (PZ-S)		572405	621,95		VMPz 1" (OD 33,7 mm)		571767	206,95
	THz 75 (PR-3B)	Z4	572829 R	586,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	TH 26 S (PR-2B)	Z8	574794 R	119,95	Viega MegaPress 316	VMP 3/4" (OD 21,3 mm)		571762	206,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95	(ASTM) ¹⁰⁾	VMPz 3/4" (OD 26,9 mm)		571764	206,95
Van Marcke NV	M 12		570100	148,95		VMPz 1" (OD 33,7 mm)		571767	206,95
Tubipress	M 15		570110	148,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	M 18		570120	148,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 22		570130	148,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 28		570140	148,95	Viega MegaPress 316	VMP 1/2" (OD 21,3 mm)		571762	206,95
	M 35		570150	148,95	(ASTM) ¹⁰⁾	VMPz 1/2" (OD 26,9 mm)		571764	206,95
	M 42 (PZ-4G)		570160	479,95		VMPz 1" (OD 33,7 mm)		571767	206,95
	M 54 (PZ-4G)		570170	479,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	M 42 (PR-3S)	Z2	572706 R	647,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 54 (PR-3S)	Z2	572708 R	647,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95	Viega MegaPress 316	VMP 1/2" (OD 21,3 mm)		571762	206,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95	(ASTM) ¹⁰⁾	VMPz 1/2" (OD 26,9 mm)		571764	206,95
	M 108,0 G XL (PR-3S)	Z8	574736 R	119,95		VMPz 1" (OD 33,7 mm)		571767	206,95
	M 12 S (PR-2B)	Z8	574738 R	119,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	M 15 S (PR-2B)	Z8	574740 R	119,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 22 S (PR-2B)	Z8	574742 R	119,95	Viega MegaPress FKM	VMP 1/2" (OD 21,3 mm)		571762	206,95
	M 28 S (PR-2B)	Z8	574744 R	119,95	(ASTM) ¹⁰⁾	VMPz 1/2" (OD 26,9 mm)		571764	206,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		VMPz 1" (OD 33,7 mm)		571767	206,95
Variotherm	TH 11,6*		570482	179,50		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
System TH	TH 16*		570460	179,50		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	TH 20*		570470	179,50		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95	Viega Megapress	VMP 3/4" (OD 21,3 mm)		571762	206,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95	(EN) ⁹⁾	VMPz 1/2" (OD 21,3 mm)		571764	206,95
VESBO	M 15		570110	148,95		VMPz 1/2" (OD 26,9 mm)		571766	206,95
CARBON	M 18		570120	148,95		VMPz 1" (OD 33,7 mm)		571767	206,95
	M 22		570130	148,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	M 28		570140	148,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 35		570150	148,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 42 (PR-3S)	Z2	572706 R	647,95	Viega Megapress FKM	VMP 1/2" (OD 21,3 mm)		571762	206,95
	M 54 (PR-3S)	Z2	572708 R	647,95	(ASTM) ¹⁰⁾	VMPz 1/2" (OD 26,9 mm)		571764	206,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95		VMPz 1" (OD 33,7 mm)		571767	206,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 18 S (PR-2B)	Z8	574740 R	119,95	Viega Megapress S	VMP 3/4" (OD 21,3 mm)		571762	206,95
	M 22 S (PR-2B)	Z8	574742 R	119,95	(EN) ⁹⁾	VMPz 1/2" (OD 21,3 mm)		571764	206,95
	M 28 S (PR-2B)	Z8	574744 R	119,95		VMPz 1/2" (OD 26,9 mm)		571766	206,95
	M 35 S (PR-2B)	Z8	574746 R	131,95		VMPz 1" (OD 33,7 mm)		571767	206,95
VESBO	M 15		570110	148,95		VMPz 1/4" (PZ-S) (OD 42,4 mm)	Z5	572413	678,95
INOX	M 18		570120	148,95		VMPz 1/2" (PR-3B) (OD 48,3 mm)	Z5	572844 R	461,95
	M 22		570130	148,95		VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	461,95
	M 28		570140	148,95	Viega Megapress S XL	VMPz 2 1/2" XL (PR-3B) EN (OD 76,1 mm)		579112 R	586,95
	M 35		570150	148,95	(EN) ⁹⁾	VMPz 3" XL (PR-3B) (OD 88,9 mm)		579113 R	586,95
	M 42 (PR-3S)	Z2	572706 R	647,95		VMPz 4" XL (PR-3B) (OD 114,3 mm)		579114 R	621,95
	M 54 (PR-3S)	Z2	572708 R	647,95	Viega Pexfit	VX 16*		571635	206,95
	M 76,1 XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95		VX 20*		571640	206,95
	M 88,9 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95		VX 25*		571645	206,95
	M 108,0 G XL (PR-3S)	Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95	Viega Pexfit Fosta G	VX 16*		571635	206,95
	M 15 S (PR-2B)	Z8	574738 R	119,95		VX 20*		571640	206,95
	M 18 S (PR-2B)	Z8	574740 R	119,95		VX 25*		571645	206,95
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88,9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
Viega Prestabo	V 12		570107	148,95	Viega Propress WATER System AUS	VAU 15 (OD 12,7 mm)		572687	153,95
	V 15		570115	148,95		VAU 20 (OD 19,1 mm)		572689	153,95
	V 18		570125	148,95		VAU 25 (OD 25,4 mm)		572691	153,95
	V 22		570135	148,95		VAU 32 (OD 31,8 mm)		572693	161,95
	V 28		570145	148,95		VAU 40 (OD 38,1 mm)		572695	239,95
	V 35		570155	148,95		VAU 50 (OD 50,8 mm)		572697	424,95
	V 42		570165	346,95		VAU 15 (OD 12,7 mm)		572687	153,95
	V 42 (PR-2B)	Z2	572850 R	310,95		VAU 20 (OD 19,1 mm)		572689	153,95
	V 54		570175	356,95		VAU 25 (OD 25,4 mm)		572691	153,95
	V 54 (PR-2B)	Z2	572851 R	335,95		VAU 32 (OD 31,8 mm)		572693	161,95
Viega Profipress	VFz 64,0 (PR-3B) ⁽¹⁾	Z5	572815 R	586,95		VAU 40 (OD 38,1 mm)		572695	239,95
	VFz 76,1 (PR-3B) ⁽¹⁾	Z5	572816 R	586,95		VAU 50 (OD 50,8 mm)		572697	424,95
	VFz 88,9 (PR-3B) ⁽¹⁾	Z5	572817 R	621,95	Viega Raxinox	VRX 16		571750	188,95
	VFz 108,0 (PR-3B) ⁽¹⁾	Z5	572818 R	621,95		VRX 20		571752	188,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		VRX 25		571754	206,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		VRX 32		571756	206,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		VRX 40		571758	287,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		VRX 50		571760	335,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		VRX 63		571797	539,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		Viega Sanfix ⁽²⁾	VP 16/17 ⁽²⁾	570910	178,95
Viega Profipress G	V 12		570107	148,95		VP 20 ⁽²⁾		570915	178,95
	VG 14		570132	148,95		VP 25 ⁽²⁾		570920	178,95
	V 15		570115	148,95		VP 32		570925	197,95
	VG 16		570137	148,95		VP 40 (PZ-4G)		570970	474,95
	V 18		570125	148,95		VPz 50 (PZ-S)		572350	621,95
	V 22		570135	148,95		VPz 63 (PZ-S)		572355	621,95
	V 28		570145	148,95	Viega Sanfix Fosta ⁽²⁾	VP 16/17 ⁽²⁾	570910	178,95	
	V 35		570155	148,95		VP 20 ⁽²⁾		570915	178,95
	V 42		570165	346,95		VP 25 ⁽²⁾		570920	178,95
	V 42 (PR-2B)	Z2	572850 R	310,95		VP 32		570925	197,95
	V 54		570175	356,95		VP 40 (PZ-4G)		570970	474,95
	V 54 (PR-2B)	Z2	572851 R	335,95		VPz 50 (PZ-S)		572350	621,95
	VFz 64,0 (PR-3B) ⁽¹⁾	Z5	572815 R	586,95		VPz 63 (PZ-S)		572355	621,95
	VFz 66,7 (PR-3B)	Z5	572846 R	586,95		Viega Sanpress	V 12	570107	148,95
	VFz 76,1 (PR-3B) ⁽¹⁾	Z5	572816 R	586,95		V 15		570115	148,95
	VFz 88,9 (PR-3B) ⁽¹⁾	Z5	572817 R	621,95		V 18		570125	148,95
Viega Profipress S	VFz 108,0 (PR-3B) ⁽¹⁾	Z5	572818 R	621,95		V 22		570135	148,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		V 28		570145	148,95
	VG 14 S (PR-2B)	Z8	574750 R	119,95		V 35		570155	148,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		V 42 (PR-2B)	Z2	570165	346,95
	VG 16 S (PR-2B)	Z8	574754 R	119,95		V 54		572850 R	310,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		V 54 (PR-2B)	Z2	570175	356,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 76,1 (PR-3B) ⁽¹⁾	Z5	572851 R	335,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		VR 88,9 (PR-3B) ⁽¹⁾	Z5	572822 R	586,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		VR 108,0 (PR-3B) ⁽¹⁾	Z5	572823 R	621,95
	V 12		570107	148,95		V 12 S (PR-2B)	Z8	572824 R	621,95
	VG 14		570132	148,95		V 15 S (PR-2B)	Z8	574748 R	119,95
	V 15		570115	148,95		V 18 S (PR-2B)	Z8	574752 R	119,95
	VG 16		570137	148,95		V 22 S (PR-2B)	Z8	574756 R	119,95
	V 18		570125	148,95		V 28 S (PR-2B)	Z8	574758 R	119,95
	V 22		570135	148,95		V 35 S (PR-2B)	Z8	574760 R	119,95
	V 28		570145	148,95	Viega Sanpress Inox	V 15		574762 R	131,95
	V 35		570155	148,95		V 18		570115	148,95
	V 42		570165	346,95		V 22		570125	148,95
	V 42 (PR-2B)	Z2	572850 R	310,95		V 28		570135	148,95
	V 54		570175	356,95		V 35		570145	148,95
	V 54 (PR-2B)	Z2	572851 R	335,95		V 42 (PR-2B)	Z2	570165	346,95
	VFz 64,0 (PR-3B) ⁽¹⁾	Z5	572815 R	586,95		V 54 (PR-2B)	Z2	572850 R	310,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		V 54 (PR-3B) ⁽¹⁾	Z5	570175	356,95
	VG 14 S (PR-2B)	Z8	574750 R	119,95		VFz 64,0 (PR-3B) ⁽¹⁾	Z5	572851 R	335,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		VFz 76,1 (PR-3B) ⁽¹⁾	Z5	572817 R	586,95
Viega ProPress Therm	VG 16 S (PR-2B)	Z8	574754 R	119,95		VFz 88,9 (PR-3B) ⁽¹⁾	Z5	572817 R	621,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		VFz 108,0 (PR-3B) ⁽¹⁾	Z5	572818 R	621,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 15 S (PR-2B)	Z8	574752 R	119,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		V 18 S (PR-2B)	Z8	574756 R	119,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 22 S (PR-2B)	Z8	574758 R	119,95
	V 12		570107	148,95		V 28 S (PR-2B)	Z8	574760 R	119,95
	V 15		570115	148,95		V 35 S (PR-2B)	Z8	574762 R	131,95
	V 18		570125	148,95	Viega Smartpress	V 15		570115	148,95
	V 22		570135	148,95		V 18		570125	148,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		V 22		570135	148,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		V 28		570145	148,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		V 35		570155	148,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		V 42 (PR-2B)	Z2	570165	346,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		V 54		572850 R	310,95
Viega ProPress (ASTM) ⁽¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	179,95		V 54 (PR-2B)	Z2	570175	356,95
	VUS ¾" (OD 22,2 mm)		571775	179,95		V 76,1 (PR-3B) ⁽¹⁾	Z5	572851 R	335,95
	VUS 1" (OD 28,6 mm)		571780	179,95		VFz 64,0 (PR-3B) ⁽¹⁾	Z5	572815 R	586,95
	VUS 1¼" (OD 34,9 mm)		571785	179,95		VFz 76,1 (PR-3B) ⁽¹⁾	Z5	572816 R	586,95
	VUS 1½" (OD 41,3 mm)		571790	346,95		VFz 88,9 (PR-3B) ⁽¹⁾	Z5	572817 R	621,95
	VUS 2" (OD 54,0 mm)		571795	356,95		VFz 108,0 (PR-3B) ⁽¹⁾	Z5	572818 R	621,95
	XL-C/XL-S	VUSFz ½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	586,95	V 15 S (PR-2B)	Z8	574752 R	119,95
	XL-C/XL-S	VUSFz ¾" (PR-3B) (OD 79,4 mm)	Z5	572820 R	586,95	V 18 S (PR-2B)	Z8	574756 R	119,95
	XL-C/XL-S	VUSFz 1" (PR-3B) (OD 104,8 mm)	Z5	572821 R	621,95	V 22 S (PR-2B)	Z8	574758 R	119,95
Viega ProPress 304 (ASTM) ⁽¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	179,95	V 28 S (PR-2B)	Z8	574760 R	119,95	
	VUS ¾" (OD 22,2 mm)		571775	179,95	V 35 S (PR-2B)	Z8	574762 R	131,95	
	VUS 1" (OD 28,6 mm)		571780	179,95	Vogel & Noot EASYTEC	VH 14*		570455	179,50
	VUS 1¼" (OD 34,9 mm)		571785	179,95		VH 16*		570460	179,50
	VUS 1½" (OD 41,3 mm)		571790	346,95		VH 20*		570470	179,50
	VUS 2" (OD 54,0 mm)		571795	356,95		VH 26*		570475	179,50
	VUSFz ½" (PR-3B) (OD 66,7 mm)		572819 R	586,95		TH 32		570480	179,50
	VUSFz ¾" (PR-3B) (OD 79,4 mm)		572820 R	586,95		TH 40		570485	237,95
	VUSFz 1" (PR-3B) (OD 104,8 mm)		572821 R	621,95		TH 16*		570460	179,50
	Viega ProPress 316 (ASTM) ⁽¹⁰⁾	VUS ½" (OD 15,9 mm)		571770	179,95	TH 20*		570470	179,50
	VUS ¾" (OD 22,2 mm)		571775	179,95	TH 26*		570475	179,50	
	VUS 1" (OD 28,6 mm)		571780	179,95	TH 32		570480	179,50	
	VUS 1¼" (OD 34,9 mm)		571785	179,95	TH 40		570485	237,95	
	VUS 1½" (OD 41,3 mm)		571790	346,95	TH 16 S (PR-2B)	Z8	574782 R	119,95	
	VUS 2" (OD 54,0 mm)		571795	356,95	TH 20 S (PR-2B)	Z8	574788 R	119,95	
	VUSFz ½" (PR-3B) (OD 66,7 mm)		572819 R	586,95	TH 26 S (PR-2B)	Z8	574794 R	119,95	
	VUSFz ¾" (PR-3B) (OD 79,4 mm)		572820 R	586,95	TH 32 S (PR-2B)	Z8	574798		

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
VSH MultiPress	U 14*		570760	167,95	VSH	M 12		570100	148,95
	U 16*		570765	167,95	XPress Carbon	M 15		570110	148,95
	U 20*		570775	167,95		M 18 ⁱ		570120	148,95
	U 25*		570780	167,95		M 22		570130	148,95
	U 32		570785	196,95		M 28 ⁱ		570140	148,95
	U 40		570790	239,95		M 35		570150	148,95
	TH 14*		570455	179,50		M 42 (PZ-4G)		570160	479,95
	TH 16*		570460	179,50		M 54 (PZ-4G)		570170	479,95
	TH 20*		570470	179,50	Z2	M 42 (PR-3S)		572706 R	647,95
	TH 25*		570495	179,50		M 54 (PR-3S)		572708 R	647,95
	TH 32		570480	179,50		XP 66,7 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579108 R	1.118,95
	TH 40		570485	237,95		M 76,1 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579101 R	1.118,95
	TH 50 (PZ-S)		572400	621,95		M 88,9 G XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579110 R	1.305,95
	TH 63 (PZ-S)		572405	621,95		M 108,0 G XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579111 R	1.305,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 12 S (PR-2B)	Z8	574736 R	119,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 18 S (PR-2B)	Z8	574740 R	119,95
VSH MultiPress	U 16 ^j		570765	167,95		M 22 S (PR-2B)	Z8	574742 R	119,95
Gas ^j	U 20 ^j		570775	167,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	U 25 ^j		570780	167,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	TH 16 ^j		570460	179,50	VSH	M 12		570100	148,95
	TH 20 ^j		570470	179,50	XPress Copper	M 15		570110	148,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		M 18 ⁱ		570120	148,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		M 22		570130	148,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		M 28 ⁱ		570140	148,95
VSH	V 12		570107	148,95		M 35		570150	148,95
SudoPress Carbon	V 15		570115	148,95		M 42 (PR-3S)	Z2	572706 R	647,95
	V 18		570125	148,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 22		570135	148,95		XP 64,0 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579100 R	1.017,95
	V 28		570145	148,95		XP 66,7 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579108 R	1.118,95
	V 35		570155	148,95		M 76,1 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579101 R	1.118,95
	V 42		570165	346,95		M 88,9 G XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579110 R	1.305,95
	V 54		570175	356,95		XP 108,0 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579109 R	1.305,95
	XP 66,7 XL (PR-3S)	Z8	579108 R	1.118,95		M 12 S (PR-2B)	Z8	574736 R	119,95
	M 76,1 XL (PR-3S)	Z8	579101 R	1.118,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	M 88,9 G XL (PR-3S)	Z8	579110 R	1.305,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	M 108,0 G XL (PR-3S)	Z8	579111 R	1.305,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	V 18 S (PR-2B)	Z8	574756 R	119,95	VSH	M 15		570110	148,95
	V 22 S (PR-2B)	Z8	574758 R	119,95	XPress Copper	M 18 ⁱ		570120	148,95
	V 28 S (PR-2B)	Z8	574760 R	119,95	GAS	M 22		570130	148,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		M 28 ⁱ		570140	148,95
VSH	V 12		570107	148,95	VSH	M 35		570150	148,95
SudoPress Copper	V 14		570112	148,95	XPress Stainless	M 42 (PR-3S)	Z2	572706 R	647,95
	V 15		570115	148,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 16		570117	148,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	V 18		570125	148,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	V 22		570135	148,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	V 28		570145	148,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	V 35		570155	148,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	V 42		570165	346,95	VSH	M 15		570110	148,95
	V 54		570175	356,95	XPress Stainless	M 18 ⁱ		570120	148,95
	V 12 S (PR-2B)	Z8	574748 R	119,95		M 22		570130	148,95
	V 14 S (PR-2B)	Z8	574800 R	119,95		M 28 ⁱ		570140	148,95
	V 15 S (PR-2B)	Z8	574752 R	119,95		M 35		570150	148,95
	V 16 S (PR-2B)	Z8	574802 R	119,95		M 42 (PZ-4G)		570160	479,95
	V 18 S (PR-2B)	Z8	574756 R	119,95		M 54 (PZ-4G)		570170	479,95
	V 22 S (PR-2B)	Z8	574758 R	119,95		M 42 (PR-3S)	Z2	572706 R	647,95
	V 28 S (PR-2B)	Z8	574760 R	119,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 35 S (PR-2B)	Z8	574762 R	131,95		M 76,1 XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579101 R	1.118,95
VSH	V 12		570107	148,95		M 88,9 G XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579110 R	1.305,95
Copper Gas	V 14		570112	148,95		M 108,0 G XL (PR-3S)	Z6 XL ^{3j} / Z7 XL 45kN ⁱ	579111 R	1.305,95
	V 15		570115	148,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	V 16		570117	148,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	V 18		570125	148,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	V 22		570135	148,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	V 28		570145	148,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	V 35		570155	148,95	VSH	M 15		570110	148,95
	V 42		570165	346,95	XPress Stainless	M 18 ⁱ		570120	148,95
	V 54		570175	356,95		M 22		570130	148,95
VSH	V 15		570115	148,95		M 28 ⁱ		570140	148,95
SudoPress	V 18		570125	148,95		M 35		570150	148,95
Stainless	V 22		570135	148,95		M 42 (PR-3S)	Z2	572706 R	647,95
	V 28		570145	148,95		M 54 (PR-3S)	Z2	572708 R	647,95
	V 35		570155	148,95		M 15 S (PR-2B)	Z8	574738 R	119,95
	V 42		570165	346,95		M 18 S (PR-2B)	Z8	574740 R	119,95
	V 54		570175	356,95		M 22 S (PR-2B)	Z8	574742 R	119,95
	M 76,1 XL (PR-3S)	Z8	579101 R	1.118,95		M 28 S (PR-2B)	Z8	574744 R	119,95
	M 88,9 G XL (PR-3S)	Z8	579110 R	1.305,95		M 35 S (PR-2B)	Z8	574746 R	131,95
	M 108,0 G XL (PR-3S)	Z8	579111 R	1.305,95	W				
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
	Watts MTR		TH 16*					570460	179,50
	Art press		TH 20*					570470	179,50
			TH 26*					570475	179,50
			TH 32					570480	179,50

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes)

System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€	System	Pressing tongs/pressing ring	Drive with adapter tongs	Art.-No.	€
WATTS	US ½**		571450	203,95	WÜRTH	TH 16*		570460	179,50
RADIANT	US ½**		571455	203,95	Würth	TH 20*		570470	179,50
Watts WaterPEX	US ¾**		571460	203,95		TH 26*		570475	179,50
	US 1**		571465	203,95		HE 32*		571900	214,95
	US 1 ¼"		571470	203,95		HEz 40		571904	311,95
WATTS	US ¾**		571475	203,95					
RADIANT	US ½**								
Watts	US ¾**								
RadiantPEX	US 1**								
	US 1 ¼"								
	US 1 ½"								
WATTS	U 16 (½")		570765	167,95	XtraConnect	F 16*		570717	170,95
RADIANT	U 20 (¾")		570775	167,95		F 20*		570727	170,95
Watts	U 25 (¾")		570780	167,95		F 26*		570730	184,95
RadiantPEX-AL	U 32 (1")		570785	196,95		F 32		570735	184,95
Wavin	U 50		570795	287,95		F 16 S (PR-2B)	Z8	574728 R	119,95
Tigris K1/M1	U 63 (PR-3B)	Z4	572837 R	706,95		F 20 S (PR-2B)	Z8	574730 R	119,95
	U 63 (PZ-S)		572365	621,95		F 26 S (PR-2B)	Z8	574732 R	119,95
	U 75 (PR-3B)	Z4	572828 R	621,95		F 32 S (PR-2B)	Z8	574734 R	131,95
Wavin	B 16*		570850	195,95		H 16*		570320	161,95
Tigris K5/M5	B 20*		570860	195,95		H 20*		570350	161,95
	B 32		570880	215,95		H 26*		570360	161,95
	H 16*		570320	161,95		H 32		570380	161,95
	H 20*		570350	161,95		TH 16*		570460	179,50
	H 25*		570360	161,95		TH 20*		570470	179,50
	H 32		570380	161,95		TH 26*		570475	179,50
	H 40 (PZ-4G)		570390	544,96		TH 32		570480	179,50
	TH 16*		570460	179,50		TH 16 S (PR-2B)	Z8	574782 R	119,95
	TH 20*		570470	179,50		TH 20 S (PR-2B)	Z8	574788 R	119,95
	TH 25*		570495	179,50		TH 26 S (PR-2B)	Z8	574794 R	119,95
	TH 32		570480	179,50		TH 32 S (PR-2B)	Z8	574798 R	131,95
	TH 40		570485	237,95		U 16*		570765	167,95
	TH 16 S (PR-2B)	Z8	574782 R	119,95		U 20*		570775	167,95
	TH 20 S (PR-2B)	Z8	574788 R	119,95		U 25*		570780	167,95
	TH 32 S (PR-2B)	Z8	574798 R	131,95		U 32		570785	196,95
	U 16*		570765	167,95		VP 16*		570910	178,95
	U 20*		570775	167,95		VP 20*		570915	178,95
	U 25*		570780	167,95		VP 32		570925	197,95
WEECON	M 15		570110	148,95					
PRESS-C-Stahl	M 18		570120	148,95	ZEWOTHERM	TH 12*		570452	179,50
	M 22		570130	148,95	Zewo Press Premium	TH 16*		570460	179,50
	M 28		570140	148,95		TH 17*		570462	179,50
	M 35		570150	148,95		TH 18*		570465	179,50
	M 42 (PZ-4G)		570160	479,95		TH 20*		570470	179,50
	M 54 (PZ-4G)		570170	479,95		TH 26*		570475	179,50
	M 42 (PR-3S)	Z2	572706 R	647,95		TH 32		570480	179,50
	M 54 (PR-3S)	Z2	572708 R	647,95				570485	237,95
	M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95			572400	621,95
	M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95			572405	621,95
	M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95	ZEWOTHERM	TH 16*	570460	179,50
	M 15 S (PR-2B)	Z8	574738 R	119,95	Zewo Press PPSU	TH 20*		570470	179,50
	M 18 S (PR-2B)	Z8	574740 R	119,95		TH 26*		570475	179,50
	M 22 S (PR-2B)	Z8	574742 R	119,95		TH 32		570480	179,50
	M 28 S (PR-2B)	Z8	574744 R	119,95	ZURN	US ½**		571450	203,95
	M 35 S (PR-2B)	Z8	574746 R	131,95	INDUSTRIES	US ¾**		571455	203,95
WEECON	M 15		570110	148,95	ZURN PEX	US ¾**		571460	203,95
PRESS-Edelstahl	M 18		570120	148,95		US 1**		571465	203,95
	M 22		570130	148,95		US 1 ¼"		571470	203,95
	M 28		570140	148,95		US 1 ½"		571475	203,95
	M 35		570150	148,95		US 2"		571477	274,95
	M 42 (PZ-4G)		570160	479,95					
	M 54 (PZ-4G)		570170	479,95					
	M 42 (PR-3S)	Z2	572706 R	647,95					
	M 54 (PR-3S)	Z2	572708 R	647,95					
	M 76,1 XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579101 R	1.118,95				
	M 88,9 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579110 R	1.305,95				
	M 108,0 G XL (PR-3S)		Z6 XL ³⁾ / Z7 XL 45 kN ⁴⁾	579111 R	1.305,95				
	M 15 S (PR-2B)	Z8	574738 R	119,95					
	M 18 S (PR-2B)	Z8	574740 R	119,95					
	M 22 S (PR-2B)	Z8	574742 R	119,95					
	M 28 S (PR-2B)	Z8	574744 R	119,95					
	M 35 S (PR-2B)	Z8	574746 R	131,95					
WEECON	V 15		570115	148,95					
PRESSS-Kupfer	V 18		570125	148,95					
	V 22		570135	148,95					
	V 28		570145	148,95					
	V 35		570155	148,95					
	V 42		570165	346,95					
	V 42 (PR-2B)	Z2	572850 R	310,95					
	V 54		570175	356,95					
	V 54 (PR-2B)	Z2	572851 R	335,95					
	V 15 S (PR-2B)	Z8	574752 R	119,95					
	V 18 S (PR-2B)	Z8	574756 R	119,95					
	V 22 S (PR-2B)	Z8	574758 R	119,95					
	V 28 S (PR-2B)	Z8	574760 R	119,95					
	V 35 S (PR-2B)	Z8	574762 R	131,95					
WEM	U 16*		570765	167,95					
WIELAND	TH 14 ²⁾		570455	179,50					
cuprotherm	TH 16 ²⁾		570460	179,50					
CTX ²⁾	TH 18 ²⁾		570465	179,50					
	TH 20 ²⁾		570470	179,50					
	TH 26 ²⁾		570475	179,50					
WKS-Press	TH 14*		570455	179,50					
	TH 16*		570460	179,50					
	TH 17*		570462	179,50					
	TH 20*		570470	179,50					
	TH 26*		570475	179,50					
	TH 32		570480	179,50					
	TH 40		570485	237,95					



Accessories	Art.-No.	€
Adaptor tongs Z8 for driving ROLLER'S pressing rings S (PR-2B)	574702 R	139,00
Adaptor tongs Z2 for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)	572795 R	139,00
Adaptor tongs Z4 for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)	572801 RX	299,00
Adaptor tongs Z5 for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)	572802 RX	299,00
Adaptor tongs Z6 XL for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC	579120 R	360,00
Adaptor tongs Z7 XL 45 kN for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22V ACC	579123 R	380,00
Steel case with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm	570295 A	93,00
Steel case with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"	570290 A	93,00
Steel case Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)	572810 A	93,00
Steel case with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½–2" (PR-3B)	572809 A	106,00
Steel case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)	574516 A	93,00
L-Boxx system case with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)	574704 A	141,00
L-Boxx system case with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)	571136 A	141,00
L-Boxx system box with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)	571137 A	141,00
XL-Boxx system case with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)	579603 A	239,00
Steel case with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)	572813 A	53,00

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* These pressing tongs also fit in the ROLLER'S Easy-Press manual radial press. Observe the national regulations.

¹⁾ Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

²⁾ Making the press joint with manual radial presses is not permitted for this pressfitting system.

³⁾ Driven by ROLLER'S Uni-Press XL ACC.

⁴⁾ Driven by ROLLER'S Multi-Press XL 45kN 22V ACC.

⁵⁾ For accommodating suitable pressing inserts.

⁶⁾ Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.

⁷⁾ Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.

⁸⁾ For making press joints for operating pressure ≤ PN 10.

⁹⁾ For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

¹⁰⁾ For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 12.10.2022. The current status can be found on the Internet:
www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 129 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S cropping tongs M / cropping tongs Mini M



German Top Quality



Patent EP 1 459 825,
Patent US 7,284,330



Patent EP 1 459 825
Patent US 7,284,330
Patent EP 1 952 948
Patent EP 2 347 862



Reversible cropping inserts M
for double life!



ROLLER'S cable shears



German Top Quality



Accessory for ROLLER'S radial presses and other makes

Robust cropping tongs / cropping tongs Mini for burr free cutting of threaded steel, stainless steel bars up to strength class 4.8 (400 N/mm²). Cropping tongs M 6–M 12 / cropping tongs Mini M 6–M 10.

- For dimensionally accurate, cutting of threaded bars in seconds without burr. No deburring. No filing. Just screw in. Ready.
- **ROLLER'S cropping tongs**
Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust. All cropping tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit
- **ROLLER'S cropping tongs Mini**
Can be driven by all ROLLER'S 22 kN radial presses 22 kN. Very compact design and low weight of the ROLLER'S Mini cropping tongs due to special arrangement of the cropping tongs connection (Patent EP 1 952 948). Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (Patent EP 2 347 862).
- Precisely worked thread contour for exact guiding of the threaded bar in the cutting process. Tongs parts, cropping inserts and specially machined and hardened cutting edges, made to fit exactly, for cutting without burr.
- Reversible cropping inserts, for double the life.
- Drop-forged, for maximum quality demands.
- Cutting device in tongs design (Patent EP 1 459 825, Patent US 7,284,330)

Scope of Delivery	Art.-No.	€
ROLLER'S cropping tongs M		
M 6*	571890	233,00
M 8*	571895	233,00
M 10	571865	233,00
M 12	571870	233,00

Scope of Delivery	Art.-No.	€
ROLLER'S cropping tongs Mini M		
M 6	578620	233,00
M 8	578621	233,00
M 10	578622	233,00

Scope of Delivery	Art.-No.	€
Cropping insert, pair		
M 6	571891	107,00
M 8	571896	107,00
M 10	571866	107,00
M 12	571871	107,00
Steel case for 6 pressing tongs / cropping tongs and shelf for pipe cutter up to Ø 42 mm		
	570295 A	93,00
Steel case for 8 pressing tongs Mini / cropping tongs Mini and shelf for pipe cutter up to Ø 42 mm		
	578295 A	93,00

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC, Multi-Press Mini 22 V ACC, Multi-Press Mini S 22 V ACC) and other makes

Robust cable shears for cutting electric cables up to 300 mm² (Ø 30 mm).

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust.
- With interchangeable cable cutters with high-precision machined blade geometry for long life.
- Drop-forged, for maximum quality demands.
- Specially hardened function parts for long life.

Scope of Delivery	Art.-No.	€
ROLLER'S cable shears		
for electric cables up to 300 mm ²	571887	382,00

Scope of Delivery	Art.-No.	€
Cable cutters, pack of 2		
	571889 R02	107,00

ROLLER'S

Axial-Press 25 / 25 L 22V ACC



German Top Quality



Axial-Press 25

For systems:
e.g. aquatherm,
General Fittings,
IVT,
REHAU,
REVEL,
Seppelfricke,
TECE,
TIEMME,
Würth



Axial-Press 25 L

For systems:
e.g. AC-FIX,
BARBI,
Brass & Fittings,
EUROP'FLUIDES,
FERRO systems
BRASELI,
Fittings Estándar,
PLÁSTICOS FERRO,
Velta



Ultra handy, ultra light, robust hybrid axial press 20 kN or 13 kN for cordless and mains operation, with automatic return (ACC).

For compression sleeve connections Ø 12–40 mm.

Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 500 pressings per battery charge*.

- Only one universal drive unit for ROLLER'S compression heads according to the requirements of the respective compression sleeve system for fast, perfectly system-conformant, reliable pressing.
- Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 3.0 kg (ROLLER'S Axial-Press 25 22V ACC) or only 3.2 kg (ROLLER'S Axial-Press 25 L 22V ACC), for fatigue-free working.
- Extra handy drive unit, with press head only 28 cm (ROLLER'S Axial-Press 25 22V ACC) or 31 cm (ROLLER'S Axial-Press 25 L 22V ACC) long. For working in very confined spaces.
- **ROLLER'S Axial-Press 25** with preset compression head position for pressing compression sleeve connectors with a clamping distance up to a ≤ 82 mm in one action. Stroke length 40 mm.
- **ROLLER'S Axial-Press 25 L** with selectable compression head position for pressing compression sleeve connectors with a clamping distance up to a ≤ 116 mm in one action. Stroke length 40 mm.
- Automatic return (ACC) after successfully completed pressing.
- Rotating press device for working in very confined spaces.
- High pressing force for perfect, split-second pressing. ROLLER'S Axial-Press 25 22V ACC 20 kN, thrust, ROLLER'S Axial-Press 25 L 22V ACC 13 kN thrust. Robust, powerful, electro-hydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.
- Constant shear force for constantly reliable pressing.
- **Li-Ion 22 V technology** Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 500 pressings, 5.0 Ah for approx. 1,000 pressings, 9.0 Ah for approx. 1,800 pressings Rehau RAUTITAN PX Ø 16 mm per battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation** 220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- **Full range of system-specific ROLLER'S compression heads** for all common compression sleeve systems, according to the requirements of the respective compression sleeve system as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see page 132–133.
- **Double pressing heads** ROLLER'S double pressing heads with two mountings that merge into each other, for pipe connectors of different dimensions, see page 132. No changing of pressing heads. Super fast and easy.
- Hybrid and manual pipe expander as well as full range of system-specific ROLLER'S expander heads P for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 134–137.
- Quickly and easily changeable compression heads and expander heads, without tools.

Scope of Delivery

Art.-No.

€

ROLLER'S Axial-Press 25 22V ACC Basic-Pack

21.6 V, 20 kN drive unit, with clamping distance a ≤ 82 mm, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, in steel case 573023 A220 **1.450,00**

ROLLER'S Axial-Press 25 22V L ACC Basic-Pack

21.6 V, 13 kN drive unit, with clamping distance a ≤ 116 mm, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, in steel case 573023 A220 **1.450,00**

Accessories

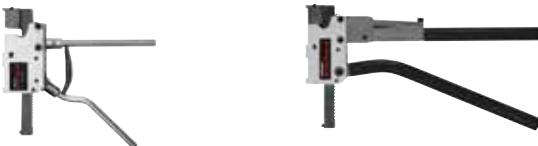
ROLLER'S compression heads	See page 132–133	
ROLLER'S Axial-Press 25 22V ACC drive unit, without battery	573020 A22	1.040,00
ROLLER'S Axial-Press 25 22V L ACC drive unit, without battery	573021 A22	1.040,00
Li-Ion 21.6 V batteries, 100–240 V rapid chargers, 220–240 V/21.6 V power supply	see page 135	
Steel case with inlay	578290 A	106,00
ROLLER'S Worklight 2800 22V cordless LED flood light	see page 161	

ROLLER'S Axial-Press H

Patent DE 10 2004 018 429
Patent ES 2 273 563
Patent FR 05 03513



German Top Quality



ROLLER'S compression heads



Handy, robust, universal manual axial press for compression sleeve connections Ø 12–22 mm (ROLLER'S Axial-Press HK), Ø 12–32 mm (ROLLER'S Axial-Press H).

- Compact design, comfortable weight, only 1.1 kg (ROLLER'S Axial-Press HK) or only 1.4 kg (ROLLER'S Axial-Press H). Can be used everywhere, even in confined spaces.
- Fast feed and fast return for fast work.
- Selectable compression head position (**Patent DE 10 2004 018 429, Patent ES 2 273 563, Patent FR 05 03513**) for pressing compression sleeve connectors with a clamping distance of up to 161 mm in one action and for double pressings. Stroke length 66 mm.
- ROLLER'S Axial-Press H with overload protection
- Full range of system-specific ROLLER'S compression heads for compression sleeve system, as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see page 132–133.
- Double pressing heads
- ROLLER'S double pressing heads with two mountings that merge into each other, for pipe connectors of different dimensions, see page 132. No changing of pressing heads. Super fast and easy.
- Hybrid and manual pipe expander as well as full range of system-specific ROLLER'S expander heads P for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 134–137.

Scope of Delivery	Art.-No.	€
ROLLER'S Axial-Press HK drive unit	574302 A	199,00
ROLLER'S Axial-Press H drive unit	574300 AX	279,00
Accessories		
ROLLER'S compression heads	See page 132–133	
Carrying case for ROLLER'S Axial-Press HK/H drive unit and compression heads	574437 R	44,00
Case with inlay for drive unit ROLLER'S Axial-Press HK and compression heads	574352 A	62,00

Accessory for ROLLER'S Axial-Press H / HK, Axial-Press 25 22 V ACC / 25 L 22 V ACC

Choose your own compression heads!
System-specific compression heads for all common compression sleeve systems Ø 12–40 mm.

- Full range of system-specific ROLLER'S compression heads for all common compression sleeve systems, according to the requirements of the respective compression sleeve system as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see table page 133.
- For perfectly system-conformant pressing.
- Quickly and easily changeable, without tools.

ROLLER'S double pressing heads

with two mountings that merge into each other, for pipe connectors of different dimensions. No changing of pressing heads. Super fast and easy.

Double compression head RH 16/20, pack of 2
for 16 and 20 mm pipe connectors

ROLLER'S compression heads Basic with spring
for conventional pressing inserts

Basic 20, pack of 2
for pipe connectors 20 mm and for pressing inserts external-Ø 20 mm

Basic 25, pack of 2
for pipe connectors 25 mm and for pressing inserts external-Ø 25 mm

Basic 32, pack of 2
for pipe connectors 32 mm and for pressing inserts external-Ø 32 mm

ROLLER'S compression head UNI T/L

for T-pieces, brackets, distributors in combination with another compression head; for adaptors, in combination with a resting bolt

Art.-No.	€
ROLLER'S resting bolt	
for adaptors, in combination with ROLLER'S compression head UNI T/L	
Resting bolt ½"	573647 R
Resting bolt ½"	573648 R
Resting bolt ¾"	573649 R

ROLLER'S compression heads

Compression sleeve system	Compression head mm	Number of compression heads	also to fit Axial-Press			Art.-No.	€
			HK ¹⁾	H	25		
AC-FIX (Global Piping System)	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 20*	2	●	●	●	573624	115.00
aquatherm	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
	AT 16	2	●	●	●	573120	104.00
	AT 20	2	●	●	●	573122	104.00
	AT 25	2	●	●	●	573124	104.00
	AT 32	2	●	●	●	573126	114.00
	AT 40	2	●	●	●	573128	124.00
BARBI GLADIATOR (Industrial Blansol)	UNI 18	2	●	●	●	573634	104.00
	UNI 22	2	●	●	●	573638	104.00
	UNI 26	2	●	●	●	573642	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI 40	2	●	●	●	573652	124.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 20*	2	●	●	●	573624	115.00
BARBI RETICULADO (Industrial Blansol)	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
FERRO systems BRASELI/GPFAXIAL	UNI 40	2	●	●	●	573652	124.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 20*	2	●	●	●	573624	115.00
	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
Brass & Fittings PRESSMAN PowerFit	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 20*	2	●	●	●	573624	115.00
	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
	UNI 12	2	●	●	●	573630	104.00
COMAP PEXY	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
EUROP'FLUIDES HYDROFLUIDES	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 25*	2	●	●	●	573616	115.00
Fittings Estándar	Basic 32*	2	●	●	●	573628	115.00
	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
General Fittings Serie 3400 PEX Gold-Fix	Basic 20*	2	●	●	●	573624	115.00
	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00
	RE 16	2	●	●	●	573160	104.00
	RE 20	2	●	●	●	573162	104.00
	RE 25	2	●	●	●	573172	104.00
	RE 32	2	●	●	●	573178	104.00
General Fittings Serie 3400 PEX/AL/PEX Gold-Fix	RO 16	2	●	●	●	573184	104.00
	RO 20	2	●	●	●	573186	104.00
	RE 16	2	●	●	●	573160	104.00
	RE 20	2	●	●	●	573162	104.00
	RE 25	2	●	●	●	573172	104.00
	RE 32	2	●	●	●	573178	104.00
	RO 16	2	●	●	●	573184	104.00
General Fittings Serie 3700 PEX	RO 20	2	●	●	●	573186	104.00
	TC 12/14/16	2	●	●	●	573360	104.00
	TC 18/20	2	●	●	●	573364	104.00
	TC 25	2	●	●	●	573367	104.00
	TC 32	2	●	●	●	573370	114.00
	TIEMME Assialpex	RE 16	2	●	●	573160	104.00
	RE 20	2	●	●	●	573162	104.00
General Fittings Serie 3700 PEX/AL/PEX Gold-Fix	RE 25	2	●	●	●	573172	104.00
	RE 32	2	●	●	●	573178	104.00
	Tradelink TradePex Sleeve Water	RH 16 L	2	●	●	573150	104.00
		RH 20 L	2	●	●	573152	104.00
		RH 16/20 L	2	●	●	573158	208.00
		RH 25	2	●	●	573154	104.00
		RH 32	2	●	●	573156	114.00
General Fittings Serie 3700 PEX	Tradelink TradePex Sleeve Gas	RH 16 L	2	●	●	573150	104.00
		RH 20 L	2	●	●	573152	104.00
		RH 16/20 L	2	●	●	573158	208.00
		RH 25	2	●	●	573154	104.00
		RH 32	2	●	●	573156	114.00
	Velta Eurojauge	UNI 12	2	●	●	573630	104.00
		UNI 16	2	●	●	573632	104.00
General Fittings Serie 3700 PEX/AL/PEX Gold-Fix		UNI 20	2	●	●	573636	104.00
		UNI 25	2	●	●	573640	104.00
		UNI T/L**	1	●	●	573646 R	103.40
		Basic 25*	2	●	●	573616	115.00
		IV 16/17	3	●	●	573320	156.00
		IV 20/21	3	●	●	573325	156.00
		IV 25/26	3	●	●	573330	156.00
ISOLTUBEX		IV 32/33	3	●	●	573335	156.00
	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
OAG COMDURO	Basic 20*	2	●	●	●	573624	115.00
	Basic 25*	2	●	●	●	573626	115.00
	Basic 32*	2	●	●	●	573628	115.00
	HC 16	2	●	●	●	573112	104.00
	HC 20	2	●	●	●	573114	104.00
	HC 26	2	●	●	●	573116	104.00
	HC 32	2	●	●	●	573118	114.00
PB TUB Sertigliss	UNI 12	2	●	●	●	573630	104.00
	UNI 16	2	●	●	●	573632	104.00
	UNI 20	2	●	●	●	573636	104.00
	UNI 25	2	●	●	●	573640	104.00
	UNI 32	2	●	●	●	573644	104.00
	UNI T/L**	1	●	●	●	573646 R	103.40
	Basic 25*	2	●	●	●	573616	115.00
	Basic 32*	2	●	●	●	573628	115.00

Compression sleeve system	Compression head mm	Number of compression heads	also to fit Axial-Press	HK ¹⁾	H	25	25 L	Art.-No.	€
PLÁSTICOS FERRO FERROPLAST	UNI 16	2	●					573632	104.00
	UNI 20	2	●					573636	104.00
	UNI 25	2	●					573640	104.00
	UNI 32	2	●					573644	104.00
	UNI T/L**	2	●					573646 R	103.40
	Basic 20*	2	●					573624	115.00
	Basic 25*	2	●					573616	115.00
PLUMBING PLUS EZIPEX Sleeve Water (AUS)	RH 16 L	2	●					573150	104.00
	RH 20 L	2	●					573152	104.00
	RH 25	2	●					573154	208.00
	RH 32	2	●					573156	114.00
	RE 16 L	2	●					573150	104.00
	RE 20 L	2	●					573152	104.00
	RE 16/20 L	2	●					573154	104.00
PLUMBING PLUS EZIPEX Sleeve Gas (AUS)	RH 16 L	2	●					573150	104.00
	RH 20 L	2	●					57315	

ROLLER'S Exparo 22 V ACC



German Top Quality



Ultra-handy, ultra-light, robust 20 kN hybrid pipe expander for cordless and mains operation, with automatic return (ACC). For expanding pipes/rings. Optionally with Cu, P or P-CEF expander. Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 600 expansions per battery charge*.

- **Cu expander**
for ROLLER'S Cu expander heads and suitable expander heads of other makes. For expanding soft copper pipes Ø 8–42 mm, Ø $\frac{5}{16}$ – $\frac{1}{2}$ ", s ≤ 1.5 mm, soft aluminium and precision steel pipes Ø 8–42 mm, s ≤ 1.2 mm, soft, stainless steel pipes Ø 8–42 mm, s ≤ 1 mm.
- **P expander**
for ROLLER'S P expander heads and suitable expander heads of other makes. For expanding plastic and composite tubes of the pressfitting systems (push-sleeve systems) Ø 12–40 mm.
- **P-CEF expander**
for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. For Plastic Cold Expansion Fittings (P-CEF) Ø 16–40 mm, Ø $\frac{1}{2}$ – $\frac{1}{2}$ ", s ≤ 4.95 mm. (s = wall thickness)

- ROLLER'S expanding heads for all common systems. Quick-change, without tools. Also for other suitable makes of expanding tongs.

ROLLER'S Cu expander heads

Expander head with long, stable formers for perfect pipe connection according to DVGW. Add-on for calibrating pipe ends. See page 138.

ROLLER'S P expander heads

System-specific, according to the requirements of the respective pressfitting system, see page 137.

ROLLER'S P-CEF expander heads

System-specific, according to the requirements of the respective pressfitting system, see page 137. Automatic, gradual expansion until reaching the given end position which is determined by the expander head.

- Expander mandrel of the Cu and P expander with taper angle 18°, expander mandrel of the P-CEF expander with taper angle 20°, for even, concentric expansion.
- Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 2.7 kg, for working without fatigue. Extra handy drive unit only 26 cm long, for working in very confined spaces.
- High expansion force for perfect, split-second expansion. Thrust 20 kN. Robust, powerful, electrohydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.
- Proven, powerful battery motor 21.6 V, 380 W output, safety switch.
- Integrated LED work light for illuminating the work place.

Li-Ion 22 V technology for 50 % more expansions

Highly resistance Li-Ion 21.6 V batteries with 2.5, 4.1 or 5.0 Ah capacity, for long life. Powerful and light.

ROLLER'S Exparo Cu 22 V ACC

Li-Ion 21.6 V, 2.5 Ah for approx. 600 expansions, 5.0 Ah for approx. 1,200 expansions, 9.0 Ah for approx. 2,160 expansions soft copper pipe Ø 15 x 1 mm per battery charge*.

ROLLER'S Exparo P 22 V ACC

Li-Ion 21.6 V, 2.5 Ah for approx. 750 expansions, 5.0 Ah for approx. 1,500 expansions, 9.0 Ah for approx. 2,700 expansions REHAU RAUTITAN flex Ø 16 x 2.2 mm per battery charge*.

ROLLER'S Exparo P-CEF 22 V ACC

Li-Ion 21.6 V, 2.5 Ah for approx. 200 expansions, 5.0 Ah for approx. 410 expansions, 9.0 Ah for approx. 740 expansions Uponor Quick & Easy Ø 16 x 1.8 mm per battery charge*.

Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).

- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

ROLLER'S Exparo 22 V ACC



For systems:
e. g. aquatherm,
General Fittings,
IVT,
REHAU,
REVEL,
Seppelfricke,
TECE,
TIEMME,
Würth



For systems:
Uponor
Quick & Easy



Scope of Delivery

Art.-No.

€

ROLLER'S Exparo Cu 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, Cu expander for ROLLER'S Cu expander heads and other suitable heads, in steel case

575020 A220 **1.450,00**

ROLLER'S Exparo P 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, P expander for ROLLER'S P expander heads and other suitable heads, in steel case

575021 A220 **1.450,00**

ROLLER'S Exparo P-CEF 22 V ACC Basic-Pack

21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, P-CEF expander for ROLLER'S P-CEF expander heads and other suitable heads, in steel case

575022 A220 **1.450,00**

Accessories

ROLLER'S Exparo 22 V ACC drive unit

without expander, without battery

575010 A22 **1.040,00**

Cu expander

for ROLLER'S Cu expander heads and suitable expander heads of other makes. Taper angle 18°

575252 R **74,40**

ROLLER'S Cu expander heads

P expander

for ROLLER'S P expander heads and suitable expander heads of other makes. Taper angle 18°

575253 R **74,40**

ROLLER'S P expander heads

P-CEF expander

for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. Taper angle 20°

575256 R **74,40**

ROLLER'S P-CEF expander heads

See page 137

Li-Ion 21.6 V, 2.5 Ah battery

571571 A22 **249,00**

Li-Ion 21.6 V, 5.0 Ah battery

571581 A22 **299,00**

Li-Ion 21.6 V, 9.0 Ah battery

571583 A22 **399,00**

100–240 V, 50–60 Hz, 90 W rapid charger

571585 A220 **169,00**

100–240 V, 50–60 Hz, 290 W rapid charger

571587 A220 **399,00**

220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery

571567 A220 **399,00**

Steel case with inlay

578290 A **106,00**

ROLLER'S Worklight 2800 22 V

cordless LED flood light

see page 161



ROLLER'S Exparo P



German Top Quality

For systems:
aquatherm,
General Fittings,
IVT,
Prandelli,
REHAU,
REVEL,
ROTEX,
Seppelfricke,
TECE,
TIEMME,
Würth



Robust, stable manual pipe expander for plastic and composite tubes of the compression sleeve systems (push-sleeve systems) Ø 12–40 mm.

- Even, centric expansion by conical expanding mandrel (conical angle 18°) for ROLLER'S expander heads P and suitable expander heads of other makes.
- Torsion-free, force transmitting expanding tongs for easy expanding.
- Full range of system-specific ROLLER'S expander heads P for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 137.**

Scope of Delivery Compression sleeve system Art.-No. €

ROLLER'S Exparo P Set

Expanding tongs P, ROLLER'S expander heads P according to the respective compression sleeve system, in steel case.

Set AT P 16+20+25	aquatherm SHT PB/PE-Rohre	150021 A	570,00
Set AT V 16+20+25	aquatherm SHT Mehrschicht-Metallverbundrohre	150033 A	570,00
Set IV 16/17+20/21+25/26	IVT PRINETO, Würth PRINETO	150026 A	570,00
Set RH HAS 17+20+25	REHAU RAUTHERM S, (REHAU HAS)	150027 A	570,00
Set RH HIS 16-20-25	REHAU RAUTITAN flex/gas flex/pink/his, General Fittings Serie 3400 PEX, REVEL, Seppelefricke SD Sistemi Italia Neroflex, TIEMME Assialplex	150028 A	570,00
Set RH MKV 16+20+25	REHAU RAUTITAN stabil/gas stabil, General Fittings Serie 3400 PEX/AL/PEX, Seppelefricke SD Sistemi Italia Sylver	150022 A	570,00
Set RH 16+20+25	REHAU RAUTHERM (serie S 5), REHAU (GBR) EVERLOC	150029 R	570,00
Set TC 16-18/20-25	TECE TECEFLEX, General Fittings Serie 3700 PEX / PEX/AL/PEX	150025 A	570,00

System-related and/or national differences of the wall thickness (s) of the pipes must be considered in the selection of the expander heads, see below
Set for other compression sleeve system on request.

Accessories

ROLLER'S expander heads P	See page 137
ROLLER'S expander tongs P (conical angle 18°)	150510 A 197,00
Steel case with inlay	150600 A 53,00

ROLLER'S Exparo H



German Top Quality

Robust, compact one-handed tube expander for PEX tubes series S 5 according to ISO 4065 Ø 12–40 mm.

- Graduated expanding mandrels for expanding different pipe dimensions, without tool change.
- Ultra-light, only 0.7 kg.
- Torsion-free, force transmitting expanding tongs for effortless expanding. For one-hand operation.

Scope of Delivery Art.-No. €

ROLLER'S Exparo H

One-hand tube expander, in box 150550 A **189,00**

ROLLER'S**expander heads P / P-CEF****System-specific expander heads for all common compression sleeve systems Ø 12–40 mm.**

- For perfect, system-conform, exact expansion according to the requirements of the respective pressfitting systems.
- Quick-change, without tools.

**ROLLER'S expander heads P**

Driven by drive unit ROLLER'S Exparo P 22 V ACC, ROLLER'S expanding tongs P and by suitable pipe expanders of other makes. Taper angle 18°.

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
aquatherm grey pipe PB/PE-RT-Rohre	AT P 14 × 2.0	150828	116,00
	AT P 16 × 2.0	150842	116,00
	AT P 18 × 2.0	150873	116,00
	AT P 20 × 2.0	150882	116,00
	AT P 25 × 2.3	150912	116,00
Mehrschicht-Metallverbundrohre (MVR)	AT V 16 × 2.4	150843	116,00
	AT V 20 × 2.4	150883	116,00
	AT V 25 × 2.7	150913	116,00
	AT V 32 × 3.2	150957	125,00
	AT V 40 × 3.5	150958	137,00
General Fittings Serie 3400 PEX Gold-Fix	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
	RH MKV 16.2 × 2.6	150858	116,00
General Fittings Serie 3400 PEX/AL/PEX Gold-Fix	RH MKV 20 × 2.9	150897	116,00
	RH MKV 25 × 3.7	150926	116,00
	RH MKV 32 × 4.7	150952	116,00
	TC 16	150855	116,00
	TC 18/20	150894	116,00
General Fittings Serie 3700 PEX/AL/PEX	TC 25	150923	116,00
	TC 32	150950	116,00
	TC 16	150855	116,00
	TC 18/20	150894	116,00
	TC 25	150923	116,00
HERZ QUICK FIX	TC 32	150950	116,00
	HC P 16 × 2.0	150806	116,00
	HC P 20 × 2.0	150807	116,00
	HC P 26 × 3.0	150808	116,00
	HC P 32 × 3.0	150809	116,00
IVT PRINETO	IV 16 × 2.2/17 × 2.8	150845	116,00
	IV 20 × 2.8/21 × 3.4	150885	116,00
	IV 25 × 3.5/26 × 4.0	150914	116,00
	IV 32 × 4.4/33 × 4.9	150943	125,00
	HC P 16 × 2.0	150806	116,00
ÖAG COMDURÖ	HC P 20 × 2.0	150807	116,00
	HC P 26 × 3.0	150808	116,00
	HC P 32 × 3.0	150809	116,00
	RH 12 × 1.1	150812	116,00
REHAU RAUTHERM (série S 5)	RH 16 × 1.5	150846	116,00
	RH 20 × 1.9	150886	116,00
	RH 25 × 2.3 (RH HAS 25 × 2.3)	150915	116,00
	RH 32 × 2.9 (RH HAS 32 × 2.9)	150944	116,00
	RH HAS 17 × 2.0	150868	116,00
REHAU RAUTHERM S (REHAU HAS)	RH HAS 20 × 2.0	150887	116,00
	RH HAS 25 × 2.3	150915	116,00
	RH HAS 32 × 2.9	150944	116,00
	RH HIS 16 × 2.2	150849	116,00
REHAU RAUTITAN flex/ RAUTITAN gas flex/ RAUTITAN pink/ RAUTITAN his	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
	RH HIS 40 × 5.5	150946	125,00

System-related and/or national differences of the wall thickness (s) of the pipes must be considered in the selection of the expander heads. Expander heads P for other compression sleeve system on request.

Accessory for ROLLER'S Exparo P, ROLLER'S Exparo 22 V ACC and other makes

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
REHAU RAUTITAN stabil/ RAUTITAN gas stabil	RH MKV 16.2 × 2.6	150858	116,00
	RH MKV 20 × 2.9	150897	116,00
	RH MKV 25 × 3.7	150926	116,00
	RH MKV 32 × 4.7	150952	116,00
	RH MKV 40 × 6.0	150947	125,00
REHAU (GBR) EVERLOC	RH 16 × 1.5	150846	116,00
	RH 20 × 1.9	150886	116,00
	RH 25 × 2.3 (RH HAS 25 × 2.3)	150915	116,00
	RH 32 × 2.9 (RH HAS 32 × 2.9)	150944	116,00
REVEL	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
Seppelfricke SD	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
Sistemi Italia	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
Neroflex	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
Seppelfricke SD	RH MKV 16.2 × 2.6	150858	116,00
	RH MKV 20 × 2.9	150897	116,00
	RH MKV 25 × 3.7	150926	116,00
	RH MKV 32 × 4.7	150952	116,00
TECE TECEflex	TC 12/14	150826	116,00
	TC 16	150855	116,00
	TC 18/20	150894	116,00
	TC 25	150923	116,00
	TC 32	150950	116,00
TIEMME Assialpex	RH HIS 16 × 2.2	150849	116,00
	RH HIS 20 × 2.8	150888	116,00
	RH HIS 25 × 3.5	150916	116,00
	RH HIS 32 × 4.4	150945	116,00
Würth PRINETO	IV 16 × 2.2/17 × 2.8	150845	116,00
	IV 20 × 2.8/21 × 3.4	150885	116,00
	IV 25 × 3.5/26 × 4.0	150914	116,00
	IV 32 × 4.4/33 × 4.9	150943	125,00

**ROLLER'S expander heads P-CEF**

Driven by drive unit ROLLER'S Exparo P-CEF 22 V ACC, P-CEF expanding tongs and by suitable pipe expanders of other makes. Taper angle 20°

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
Uponor Quick & Easy	P-CEF 16 × 1.8	150960 R	125,00
	P-CEF 20 × 1.9	150961 R	125,00
	P-CEF 25 × 2.3	150962 R	125,00
	P-CEF 32 × 2.9	150963 R	125,00
	P-CEF 40 × 3.7	150968 R	137,00

P-CEF expanding tongs (taper angle 20°), for accommodating P-CEF expander heads 16–40 mm, ½–1½" 150515 R 197,00

ROLLER'S Exparo Cu



German Top Quality



Robust, stable manual tube expander for soft copper tubes Ø 8–42 mm, Ø ½–1½", wall thickness up to 1.5 mm, soft aluminium and precision steel tubes Ø 8–42 mm, wall thickness up to 1.2 mm, soft, stainless steel tubes Ø 8–42 mm, wall thickness up to 1 mm.

- No costs for fittings, storage, procurement. Saving on solder points.
- Torsion-free, force transmitting expanding tongs for easy expanding.
- Hexagonal expanding mandrel for even centric expanding.
- Expander head with long, stable formers for perfect tube connection according to DVGW. Add-on for calibrating tube ends.

Scope of Delivery

Art.-No.

€

ROLLER'S Exparo Cu Set

Expanding tongs Cu, ROLLER'S expanding heads Cu, in steel case.

Set 12+15+18+22	150000 A	450,00
Set 15+18+22+28	150006 A	465,00
Set 12+14+16+18+22	150010 A	520,00

Other sets available on request.

Accessories

ROLLER'S expander heads Cu (also fit in ROLLER'S Exparo Cu 22V ACC and suitable expanding tongs of other makes)

Ø 8 mm	150100 A	62,30
Ø 10 mm	150105 A	62,30
Ø 12 mm	150110 A	62,30
Ø 14 mm	150120 A	62,30
Ø 15 mm	150125 A	62,30
Ø 16 mm	150130 A	62,30
Ø 18 mm	150140 A	62,30
Ø 20 mm	150145 A	87,20
Ø 22 mm	150150 A	62,30
Ø 24 mm	150155 A	99,60
Ø 25 mm	150160 A	87,20
Ø 26 mm	150165 A	74,70
Ø 28 mm	150170 A	74,70
Ø 30 mm	150175 A	99,60
Ø 32 mm	150180 A	74,70
Ø 34 mm	150185 A	99,60
Ø 35 mm	150190 A	99,60
Ø 36 mm	150195 A	99,60
Ø 40 mm	150205 A	99,60
Ø 42 mm	150210 A	87,20
Ø ½"	150220 R	62,30
Ø ⅓"	150225 R	62,30
Ø ⅔"	150230 R	62,30
Ø ¾"	150235 R	74,70
Ø ⅝"	150240 R	74,70
Ø 1"	150245 R	87,20
Ø 1⅜"	150250 R	87,20
ROLLER'S expanding tongs Cu	150500 A	174,00
Steel case with inlay	150600 A	53,00

ROLLER'S Rotaro H



German Top Quality

Robust, stable tube neck expander for copper tubes Ø 10–22 mm, wall thickness up to 1.5 mm.

- For simple production of T-outlets for tube installation without fittings.
- No costs for fittings, storage, procurement. Saving on solder points.

Scope of Delivery

Art.-No.

€

ROLLER'S Rotaro H Set

Tool holder, drill head, cam tongs, lubricant.
Neck expanding tool for tubes Ø mm, in case.

Set 12+15+18+22	151003 A	530,00
Set 12+14+16+18+22	151004 A	590,00

Accessories

Neck expanding tools	See page 139
ROLLER'S Rotaro drive unit with stabiliser	151402 A220
Tool holder	151200 A
Drill head	151210 AIN
Cam tongs	151230 R
Gripping tongs for fixing the tool holder	076117
Ratchet ½"	074021
Allen key insert 11	074041
Lubricant (can)	151240
Case with inlay	151618 A



ROLLER'S Rotaro



German Top Quality



Robust, stable tube electric neck expander for copper tubes Ø 10–22 mm, wall thickness up to 1.5 mm.

- For simple production of T-outlets for tube installation without fittings.
- No costs for fittings, storage, procurement. Saving on solder points.
- Exact drilling start without centre punching, drilling depth stop according to size of the T-outlet.
- Even centric neck expansion without burr and notches by special design of the neck expanding tool.
- Proven, high torque drive unit with universal motor 230 V, 50–60 Hz, 630 W, continuous electronic speed control 0 to 1,000 rpm, right and left-hand rotation, safety switch.

Scope of Delivery

Art.-No.

€

ROLLER'S Rotaro Set

Drive unit, tool holder, drill head, cam tongs, lubricant.
Neck expanding tool for tubes Ø mm, in steel case.

Set 12+15+18+22	151000 A220	949,00
Set 12+14+16+18+22	151010 A220	1.010,00

Accessories

Neck expanding tool	Ø 10 mm	151105 A	65,40
	Ø 12 mm	151110 A	65,40
	Ø 14 mm	151120 A	65,40
	Ø 15 mm	151125 A	65,40
	Ø 16 mm	151130 A	65,40
	Ø 18 mm	151140 A	65,40
	Ø 20 mm	151145 A	65,40
	Ø 22 mm	151150 A	65,40
	Ø 3/8"	151155 R	69,40
	Ø 1/2"	151160 R	67,40
	Ø 5/8"	151165 A	67,40
	Ø 3/4"	151170 A	67,40
	Ø 7/8"	151175 A	67,40
ROLLER'S Rotaro drive unit with counter holder		151402 A220	358,00
Tool holder		151200 A	82,20
Drill head 10–22 mm		151210 A1N	123,00
Drill head 3/8–7/8"		151210 A1N	123,00
Cam tongs		151230 R	39,00
Lubricant (can)		151240	9,00
Steel case with inlay		151600 A	106,00

ROLLER'S Vlies



German Top Quality

Universally applicable, metal-free, highly flexible cleaning cloth for copper tubes, solder fittings etc.

- For cleaning soldered surfaces according to DVGW work sheet GW 2, metallically bare, dirt and oxide-free.
- Reusable wet or dry, can be regenerated by washing out, for long life.

Scope of Delivery

Art.-No.

€

ROLLER'S Vlies

Pack of 10

160300 A

9,90

ROLLER'S Pulsar



ROLLER'S Jet-Fire



German Top Quality



Compact, powerful electric soft soldering device for copper tubes Ø 6–54 mm.

- Electric soldering without flame, no fire risk.
- Compact, handy, easy to transport.
- Large working radius by extra long soldering tongs cable (4 m).
- Universally applicable. With rod electrodes (accessory) also in confined spaces.
- Short soldering time by high heating power (900°C) and high soldering power (2000 W!).
- Immediately ready for soldering, no heating up time, no setting.
- Trouble-free working by temperature-independent control of the solder current with protective low voltage 24 V (safety transformer). No complicated setting of pneumatic controls.
- Easy changing of the electrodes. Stainless steel electrode holders and screws.

Scope of Delivery

Art.-No.

€

ROLLER'S Pulsar

Electric soft soldering device with soldering tongs,
4 m long soldering tongs cables, 2 prism electrodes

164011 A220

770,00

ROLLER'S Pulsar Super-Pack

Electric soft soldering device with soldering tongs,
4 m long soldering tongs cables, 4 prism electrodes,
2 rod electrodes, ROLLER'S Corso Cu/INOX 3–35 pipe
cutter, ROLLER'S Cloth cleaning cloth, in steel case

164050 A220

959,00

Accessories

Prism electrode , pack of 2	164111 A	24,50
Prism electrode with holder , pack of 2	164110 A	41,20
Rod electrode , pack of 2	164115 A	25,50
Steel case with inlay	164250 A	124,00
ROLLER'S Vlies (pack of 10)	160300 A	9,90

Compact, robust propane blow torch for soft soldering of copper tubes up to Ø 35 mm.

- Self-igniting by piezo ignition, therefore lower gas consumption (only 200 g/h at full soldering power) and high work safety.
- Universal burner pipe with turbo-twist amplifier, flame temperature 1,950°C, for fast soft soldering.
- Handy, one-handed operation. No setting, no regulation.
- Locking knob for continuous operation.

Scope of Delivery

Art.-No.

€

ROLLER'S Jet-Fire

Propane blow torch with piezo ignition, gas connection
G ¾" LH, tube and union nut G ¾" LH

160010 A

235,00

Accessories

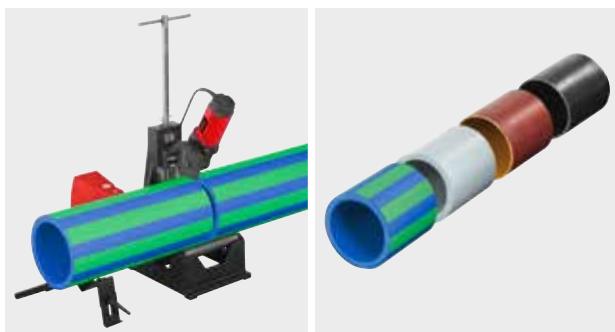
High pressure hose 3.0 m, G ¾" LH	152106	87,10
Pressure reducer for 5 or 11 kg gas bottles (2 bar)	152109	112,10
ROLLER'S Vlies (pack of 10)	160300 A	9,90

ROLLER'S Disc 225

Patent EP 1 782 904
Patent EP 2 740 556 pending



German Top Quality



Compact, mobile pipe cutting machine for fast, right-angled cutting of pipes of the press fitting systems made of stainless steel, copper, carbon steel, Ø 54–225 mm, steel pipes EN 10255 (DIN 2440) DN 40–150 mm, Ø 1½–6", cast iron pipes (SML) EN 877 DIN 19522 DN 50–200, plastic pipes SDR 11, wall thickness s ≤ 21 mm, Ø 40–225 mm, Ø 1½–8", composite tubes Ø 40–110 mm.

- Universal for cutting many types of pipes.
- **For right-angled cutting**, according to requirements.
- **For chipless cutting**, no chips in the pipe system, no dust.
- **For welding-compatible cutting**, for butt welding.
- **For fast cutting**, without impairment of the pipe material by overheating.
- **For cutting without outside burr**, easy insertion into connecting muffs.
- **For dry cutting**, without impairment by coolant lubricants.
- Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting (**Patent DP 10 2005 053 179**). Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.
- 4 strong hardened precision tubular steel running rollers on ball bearings for low-friction turning of the pipes to be cut, arranged in the convex square for centric feeding pressure of the cutting wheel in the Ø 100–225 mm, Ø 4–8" working range, with no setting work required (**Patent EP 2 740 556 pending**). Roller insert for cutting pipes Ø 40–110 mm, Ø 1½–4" (accessory).
- Optimally set cutting speed (115 rpm) for fast, quiet cutting.
- Compact, easily transportable, only 37 kg. With practical chassis with two rubber tyred wheels for easy transport.
- Proven, powerful 1~ universal motor 230 V, 50 – 60 Hz, 1,200 W, with safety foot switch.
- Special cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Disc 225 and to the materials to be cut and ensure fast cutting without outside burr. All cutting wheels made from proven, tenacious special steel for extremely long life.
- Height adjustable pipe rests for pipes Ø 40–110 mm, Ø 1½–4" and for pipes Ø 100–225 mm, Ø 4–8". For easy moving of the material in all directions by four stainless steel balls in a corrosion-protected housing. Safe guiding of long pipes by use of several pipe rests.

Scope of Delivery	Art.-No.	€
ROLLER'S Disc 225 Basic Drive unit with running rollers on hardened precision tubular steel, safety foot switch, ring spanner, without cutting wheel. 2 height adjustable pipe rests 1 for pipes Ø 100–225 mm, Ø 4–8"	845004 A220	2.790,00

Accessories	Art.-No.	€
ROLLER'S cutting wheel Cu/INOX for pipes of the pressfitting systems of stainless steel, copper, C-steel	845050 A	107,00
ROLLER'S cutting wheel Cu specially for pipes of the pressfitting systems of copper	845053 A	107,00
ROLLER'S cutting wheel St for steel pipes, cast pipes (SML)	845052 A	107,00
ROLLER'S cutting wheel V, s 10 for plastic and composite tubes, wall thickness s ≤ 10 mm	845051 A	107,00
ROLLER'S cutting wheel P, s 21 for plastic and composite tubes, wall thickness s ≤ 21 mm	845057 A	135,00
ROLLER'S cutting wheel C-SF especially for pipes of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.	845055 A	107,00
Roller insert for cutting pipes Ø 40–110 mm, Ø 1½–4"	845060 A	234,00
Pipe rest 1 height adjustable for pipes Ø 100–225 mm, Ø 4–8"	845220 R	147,00
Pipe rest 2 height adjustable, for pipes Ø 40–110 mm, Ø 1½–4" (running roller insert required)	845230 R	147,00





German Top Quality



Compact, lightweight, robust pipe cutting machine for cutting and removing burr from pipes of the pressfitting systems of stainless steel, copper, C-steel, Ø 8–108 mm, steel pipes EN 10255 (DIN 2440) DN 6–100, Ø ½–4", Ø 10–115 mm, cast iron pipes (SML) EN 877 (DIN 19522) DN 50–100, plastic pipes SDR 11 wall thickness s ≤ 10 mm, Ø 10–110 mm, Ø ¼–4", composite tubes Ø 10–110 mm. ROLLER'S Disc 100 RF for welded drain pipe/down pipe made of stainless steel EN 1124 Ø 40–110 mm

- Universal for cutting many types of pipes.
- Also ideal for right-angled and fast cutting of stainless steel tubes and copper tubes of the pressfitting systems, e. g. stainless steel tubes Ø 54 mm in only 4 s.
- Adapted to the requirements of the pressfitting systems:
 - For cutting without external burr, by ROLLER'S special cutting wheel.
 - For dry cutting, therefore no damage to the O-ring by coolant-lubricants.
 - For fast cutting, without impairment of the pipe material by overheating.
 - For chipless cutting, therefore no chips in the pipe system.
 - For right-angle cutting, according to requirements.
- Easy to operate, no setting work, no tools necessary.
- Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting (Patent EP 10 1 782 904). Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.
- **ROLLER'S Disc 100**
 - with 4 strong, hardened precision tubular steel running rollers on ball bearings mounted for low-friction rotation of the pipes Ø 22–115 mm, Ø ¾–4", to be cut, trapezoidally arranged, replaceable. No setting work in the whole working range Ø 22–115 mm. Stainless tubular steel rollers (accessory). Cutting of pipes Ø 8–22 mm by placing two pipe sections Ø 28×220 mm on the running rollers.
- **ROLLER'S Disc 100 RF**
 - with 4 stable, polyamide running rollers on ball bearings, for avoiding damage to the pipe surfaces, for low-friction rotation of the welded drain pipes/downpipes to be cut made from stainless steel (EN 1124) Ø 40–110 mm; pipe guides Ø 75 and 110 mm prevent the pipe from becoming oval.
 - Optimally set cutting speed (115 rpm) for fast, quiet cutting.
 - Low weight, easily portable, only 16.8 kg.
 - Robust, maintenance-free gear with high efficiency.
 - Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1200 W, with safety foot switch.
 - For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning. An alternative feed lever is available for operating the drive unit on the floor (accessory).
 - An alternative feed lever (accessory) is available for operating the drive unit on the floor. Pipe rest, height adjustable, for pipes Ø 40–110 mm, Ø ½–4", for operation of the drive unit with feed lever on the floor (accessory).
 - For fast easy removal of burr.**
For electrical drive by ROLLER'S Disc 100, ROLLER'S Disc 100 22 V pipe cutting machine
- Inner pipe deburrer ROLLER'S Rondo 28-108
(accessory) for pipes Ø 28–108 mm, Ø ¾–4". With surrounding friction element on the deburrer housing (Patent EP 2 500 122) for electric rotary drive by the cutting wheel of the pipe cutting machine ROLLER'S Disc 100, ROLLER'S Disc 100 22 V.
- Inner/outer pipe deburrer ROLLER'S Rondo 10-54 E
(accessory) for pipes Ø 10–54 mm, Ø ½–2 ½", see page 156.
- Marking device for marking the insertion depth for fittings on pipes (accessory)

ROLLER'S Disc 100

ROLLER'S Disc 100 RF



Scope of Delivery

Art.-No.

€

ROLLER'S Disc 100 Basic

Drive unit with running rollers of hardened precision tubular steel, safety foot switch, ring spanner, without cutting wheel.

845001 A220

1.410,00

ROLLER'S Disc 100 RF Set

Drive unit with polyamide running rollers, Ø 75 and 110 mm pipe guides, safety foot switch, ring spanner, with cutting wheel RF

845003 A220

2.239,00

Accessories

ROLLER'S cutting wheel Cu/INOX

for pipes of the pressfitting systems of stainless steel, copper, C-steel

845050 A

107,00

ROLLER'S cutting wheel Cu

specially for pipes of the pressfitting systems of copper

845053 A

107,00

ROLLER'S cutting wheel St

for steel pipes, cast pipes (SML)

845052 A

107,00

ROLLER'S cutting wheel V, s 10

for plastic and composite tubes (wall thickness s ≤ 10 mm)

845051 A

107,00

ROLLER'S cutting wheel C-SF especially for pipes

of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.

845055 A

107,00

ROLLER'S cutting wheel RF

for welded drain pipe / down pipe made of stainless steel EN 1124 with ROLLER'S Disc 100 RF

845054 A

107,00

Feed lever with spring plug for operating the drive unit on the floor (for Disc 100 manufactured from 2014 onwards).

845218 R

88,30

Pipe rest 1, height adjustable, for pipes

Ø 40–110 mm, Ø 1½–4", with operation of the drive unit with feed lever on the floor

845220 R

147,00

Rollers, pack of 4, of hardened, precision steel

845118 R

207,00

Rollers INOX, pack of 4, of stainless steel

845110 RINOX

292,00

Rollers polyamide, pack of 4

845131 RPA

342,00

Marking device

for marking the insertion depth for fittings on pipes. For ROLLER'S Disc 100 or Disc 100 22V

845530 R

125,00

ROLLER'S Rondo 28–108

Inner pipe deburrers for pipes Ø 28–108 mm, Ø ¾–4". For electric rotary drive by the cutting wheel of the ROLLER'S Disc 100 or ROLLER'S Disc 100 22V (with cutting wheel Art. No. 845050 or 845053)

113840 A

321,00

ROLLER'S Rondo 10–54 E

Inner/outer pipe deburrers for pipes Ø 10–54 mm

See page 156

Subframe

849315 R

209,00

Subframe, mobile

849310 R

339,00

ROLLER'S Werkmeister, collapsible workbenches

See page 158

ROLLER'S Assistent, height adjustable material rests

See page 160

ROLLER'S Disc 100 22 V

Patent
EP 1 782 904



German Top Quality

ROLLER TECHNOLOGY
Li-Ion 22V



Compact, light, robust hybrid pipe cutting machine for cordless and mains operation. For mobile cutting and deburring pipes of the press fitting systems made of stainless steel, copper, carbon steel, Ø 8–108 mm, steel pipes EN 10255 (DIN 2440) DN 6–100, Ø ½–4", Ø 10–115 mm, cast iron pipes (SML) EN 877 (DIN 19522) DN 50–100, plastic pipes SDR 11 wall thickness s ≤ 10 mm, Ø 10–110 mm, composite tubes Ø 10–110 mm. Li-Ion 21.6 V, 5.0 Ah battery for approx. 280 cuts Ø 22 mm per battery charge*.

- Universal for cutting many types of pipes.
- Also ideal for right-angled and fast cutting of stainless steel tubes and copper tubes of the pressfitting systems, e. g. stainless steel tubes Ø 54 mm in only 4 s.
- Adapted to the requirements of the pressfitting systems:
 - For cutting without external burr, by ROLLER'S special cutting wheel.
 - For dry cutting, therefore no damage to the O-ring by coolant-lubricants.
 - For fast cutting, without impairment of the pipe material by overheating.
 - For chipless cutting, therefore no chips in the pipe system.
 - For right-angle cutting, according to requirements.
- Easy to operate, no setting work, no tools necessary.
- Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting (Patent EP 10 1 782 904). Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.
- With 4 strong, hardened precision tubular steel running rollers on ball bearings mounted for low-friction rotation of the pipes Ø 22–115 mm, Ø ¾–4", to be cut, trapezoidally arranged, replaceable. No setting work in the whole working range Ø 22–115 mm. Stainless tubular steel rollers (accessory). Cutting of pipes Ø 8–22 mm by placing two pipe sections Ø 28×220 mm on the running rollers.
- Optimally set cutting speed (84 rpm) for fast, quiet cutting.
- Low weight, easily portable. Drive unit with battery only 16.8 kg. Practical handle for easy transport
- Robust, maintenance-free gear with high efficiency.
- Powerful 21.6 V battery motor, with safety foot switch.
- Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.
- **Li-Ion 22 V technology**
Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 280 cuts, 9.0 Ah for approx. 520 cuts of pipes of the stainless steel pipe Ø 22 mm press fitting systems per battery charge*. Graduated charging status indicator by coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
100–240 V/21,6 V, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery (accessory).
- For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning. An alternative feed lever is available for operating the drive unit on the floor (accessory).
- An alternative feed lever (accessory) is available for operating the drive unit on the floor. Pipe rest, height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", for operation of the drive unit with feed lever on the floor (accessory).
- Special cutting wheels each with a special cutting geometry are adapted to the performance data of ROLLER'S Disc 100 22 V and the material to be cut and enable fast cutting without outer burr. All cutting wheels made from proven, tenacious special steel for extremely long life.
- **For fast easy removal of burr.**
For electrical drive by ROLLER Disc 100 or Disc 100 22 V pipe cutting machine
Inner pipe deburrer ROLLER'S Rondo 28-108
(accessory) for pipes Ø 28–108 mm, Ø ¾–4". With surrounding friction element on the deburrer housing (Patent EP 2 500 122) for electric rotary drive by the cutting wheel of the pipe cutting machine ROLLER'S Disc 100, ROLLER'S Disc 100 22 V.
Inner/outer pipe deburrer ROLLER'S Rondo 10-54 E
(accessory) for pipes Ø 10–54 mm, Ø ½–2 ½", see page 156.
- Marking device for marking the insertion depth for fittings on pipes (accessory)

ROLLER'S Disc 100 22 V



Scope of Delivery

Art.-No.

€

ROLLER'S Disc 100 22 V Basic

21.6 V drive unit with running rollers made of hardened precision steel, safety foot switch, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, ring spanner, without cutting wheel

845002 A220 **1.980,00**

Accessories

<i>Li-Ion 21.6 V, 5.0 Ah battery</i>	571581 A22	299,00
<i>Li-Ion 21.6 V, 9.0 Ah battery</i>	571583 A22	399,00
<i>100–240 V, 50–60 Hz, 90 W rapid charger</i>	571585 A220	169,00
<i>100–240 V, 50–60 Hz, 290 W rapid charger</i>	571587 A220	399,00
<i>Li-Ion 220–240 V/21,6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery</i>	571578 A220	499,00
ROLLER'S cutting wheel Cu/INOX for pipes of the pressfitting systems of stainless steel, copper, C-steel	845050 A	107,00
ROLLER'S cutting wheel Cu specially for pipes of the pressfitting systems of copper	845053 A	107,00
ROLLER'S cutting wheel St for steel pipes, cast pipes (SML)	845052 A	107,00
ROLLER'S cutting wheel V, s 10 for plastic and composite tubes (wall thickness s ≤ 10 mm)	845051 A	107,00
ROLLER'S cutting wheel C-SF especially for pipes of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.	845055 A	107,00
Feed lever with spring plug for operating the drive unit on the floor	845218 R	88,30
Pipe rest 1, height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", with operation of the drive unit with feed lever on the floor	845230 R	147,00
Rollers, pack of 4, of hardened, precision steel	845118 R	207,00
Rollers INOX, pack of 4, of stainless steel	845110 RINOX	292,00
Marking device for marking the insertion depth for fittings on pipes. For ROLLER'S Disc 100 or Disc 100 22 V	845530 R	125,00
ROLLER'S Rondo 28–108 Inner pipe deburrers for pipes Ø 28–108 mm, Ø ¾–4". For electric rotary drive by the cutting wheel of the ROLLER'S Disc 100 or ROLLER'S Disc 100 22 V (with cutting wheel Art. No. 845050 or 845053)	113840 A	321,00
ROLLER'S Rondo 10–54 E Inner/outer pipe deburrers for pipes Ø 10–54 mm	See page 156	
Subframe	849315 R	209,00
Subframe, mobile	849310 R	339,00
ROLLER'S Werkmeister, collapsible workbenches	See page 158	
ROLLER'S Assistant, height adjustable material rests	See page 160	
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 161	

ROLLER'S Smart-Cut

Patent
EP 2 077 175



German Top Quality



Handy, ultra light, robust electric pipe cutter for pipes of the pressfitting systems of stainless steel, C-steel Ø 12–28 mm, copper Ø 10–35 mm, composite tubes Ø 10–40 mm

- For right-angled and fast cutting of pipes of the pressfitting systems, e.g. copper tube Ø 22 mm in only 3 s.
- Adapted to the requirements of the pressfitting systems:
 - For cutting without external burr, by ROLLER'S special cutting wheel.
 - For dry cutting, therefore no damage to the O-ring by lubricants.
 - For fast cutting, without impairment of the pipe material by overheating.
 - For chipless cutting, therefore no chips in the pipe system.
- For right-angle cutting, according to requirements.
- Ultra handy, mobile, ultra light, weight only 1.9 kg.
- Easy to operate, no setting work necessary.
- Strong, distortion-free aluminium structure for right angled cutting.
- 3 sturdy, specially arranged counter-pressure rollers made of hardened precision steel for low-friction turning and safe guidance of the pipes to be cut in the whole working range Ø 10–40 mm and for optimisation of the contact points of the cutting wheel on the pipe to be cut (Patent EP 2 077 175). No setting work.
- Energy-saving working due to ergonomically designed pressing lever.
- Optimally set cutting speed (130 rpm) for fast, quiet cutting.
- Robust, maintenance-free gear, precision ball and needle bearing, for long life.
- Proven, powerful 230 V, 130 W DC motor, with safety switch.
- Also for fixing to the workbench or in the vice.
- Cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Smart-Cut and to the materials to be cut and ensure fast cutting without external burr. Cutting wheels made of proven, tenacious steel for extremely long life.

Scope of Delivery

Art.-No.

€

ROLLER'S Smart-Cut Basic-Pack

Drive unit with pipe rests, single open ended wrench size 8, without cutting wheel, in carrying bag

844010 A220

510,00

Accessories

ROLLER'S cutting wheel Cu/INOX

for pipes of the pressfitting systems of stainless steel, copper, C-steel

844050 A

36,80

ROLLER'S cutting wheel V

for multilayer composite tubes

844051 A

36,80

Carrying bag

L-Boxx system case with inlay for ROLLER'S Smart-Cut/Smart-Cut 11 V, rapid charger, battery, ROLLER'S Rondo 8–35, 2 ROLLER'S cutting wheels

574436 R

37,00

ROLLER'S Werkmeister, collapsible workbenches

See page 158

ROLLER'S Assistant, height adjustable material rests

See page 160



ROLLER'S Smart-Cut 11 V

Patent
EP 2 077 175



German Top Quality

ROLLER Technology
Li-Ion



Handy, ultra light, robust cordless pipe cutter for pipes of the pressfitting systems of stainless steel, C-steel Ø 12–28 mm, copper Ø 10–35 mm, composite tubes Ø 10–40 mm

- For right-angled and fast cutting of pipes of the pressfitting systems, e.g. copper tube Ø 22 mm in only 3 s.
- Adapted to the requirements of the pressfitting systems:
 - For cutting without external burr, by ROLLER'S special cutting wheel.
 - For dry cutting, therefore no damage to the O-ring by lubricants.
 - For fast cutting, without impairment of the pipe material by overheating.
 - For chipless cutting, therefore no chips in the pipe system.
 - For right-angle cutting, according to requirements.
- Ultra handy, mobile, ultra light, drive unit with battery only 2.1 kg.
- Easy to operate, no setting work necessary.
- Strong, distortion-free aluminium structure for right angled cutting.
- 3 sturdy, specially arranged counter-pressure rollers made of hardened precision steel for low-friction turning and safe guidance of the pipes to be cut in the whole working range Ø 10–40 mm and for optimisation of the contact points of the cutting wheel on the pipe to be cut (Patent EP 2 077 175). No setting work.
- Energy-saving working due to ergonomically designed pressing lever.
- Optimally set cutting speed (130 rpm) for fast, quiet cutting.
- Robust, maintenance-free gear, precision ball and needle bearing, for long life.
- Proven, powerful battery motor 10.8 V, 270 W output, with safety switch.
- Electronic charging status check with low discharge protection.
- **Li-Ion Technology:**
Li-Ion 10.8 V battery with 2.5 Ah capacity. Powerful and light. High energy density for many cuts. Overheating and overloading protection by temperature monitor (NTC). 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times. No memory effect for maximum battery performance.
- Also for fixing to the workbench or in the vice.
- Cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Smart-Cut 11 V and to the materials to be cut and ensure fast cutting without external burr. Cutting wheels made of proven, tenacious steel for extremely long life.

Scope of Delivery

Art.-No.

€

ROLLER'S Smart-Cut 11 V Basic-Pack

10.8 V drive unit with pipe rests, Li-Ion 10.8 V, 2.5 Ah, 220–240 V, 10.8–18 V, 65 W rapid charger, single open-ended wrench size 8, without cutting wheel, in carrying case

844011 A220

680,00

Accessories

ROLLER'S cutting wheel Cu/INOX

for pipes of the pressfitting systems of stainless steel, copper, C-steel

844050 A

36,80

ROLLER'S cutting wheel V

for multilayer composite tubes

844051 A

36,80

Li-Ion 10.8 V, 2.5 Ah battery

220–230 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger

844510 A10

134,00

Carrying bag

L-Boxx system case with inlay for ROLLER'S Smart-Cut/Smart-Cut 11 V, rapid charger, battery, ROLLER'S Rondo 8–35, 2 ROLLER'S cutting wheels

844045 A

141,00

ROLLER'S Werkmeister, collapsible workbenches

See page 158

ROLLER'S Assistent, height adjustable material rests

See page 160



ROLLER'S Corso St



German Top Quality



ROLLER'S Corso Cu/INOX S



Needle bearing



With telescopic spindle



With quick adjustment

German Top Quality

Robust, quality pipe cutter for steel pipes Ø ½"-4", Ø 10–115 mm, wall thickness s ≤ 12.5 mm.

- Robust, solid bow of forged steel.
- Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.
- Wide, ergonomic handle enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life.
- Cutting wheel protected against touching the guide rollers by in-feed limitation.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso St			
St ½"-2" with cutting wheel s 8	½"-2" / 10–60 mm	113000 A	219,00
St 1¼"-4" with cutting wheel s 8	1¼"-4" / 30–115 mm	113100 A	399,00

Accessories

ROLLER'S cutting wheel St ½"-4", s 8 (wall thickness s ≤ 8 mm) for ROLLER'S Corso St ½"-2", ROLLER'S Corso St 1¼"-4"	341614 A	14,90
ROLLER'S cutting wheel St 1-4", s 12 (wall thickness s ≤ 12.5 mm) for ROLLER'S Corso St 1¼"-4"	381622 A	34,30

Compact, robust quality pipe cutter with cutting wheel and counter pressure rollers on needle bearings for thin-walled, stainless steel pipes, copper pipes and others, Ø 3–64 mm, Ø ½"-2 ½", wall thickness s ≤ 4 mm.

- Mounted on needle bearing, very smooth action, for effortless, fast cutting.
- Ideal for stainless steel pipes.
- Proven quality cutting wheel made from tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3 – 64 mm, to fit all ROLLER'S Corso Cu/INOX S pipe cutters. Quick cutting wheel change without tools (Corso Cu/INOX 3–28 S Mini and 3–35 S).
- Cutting wheel protected against touching the guide rollers by in-feed limitation
- ROLLER'S Corso Cu/INOX 3–28 S Mini
Small, handy, easy grip design, especially for places with difficult access.
- ROLLER'S Corso Cu/INOX 3–35 S
With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Integrated pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- ROLLER'S Corso Cu/INOX 8–64 S
Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working. Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX S			
Cu/INOX 3–28 S Mini	3–28 mm / ½"-1 ½"	113241 A	53,70
Cu/INOX 3–35 S	3–35 mm / ½"-1 ¾"	113351 A	78,90
Cu/INOX 8–64 S	8–64 mm / ¾"-2 ½"	113401 A	199,00

Accessories

ROLLER'S cutting wheel Cu/INOX 3–120 S, s 4 needle bearing, wall thickness s ≤ 4 mm	113213 A	20,30
Universal deburring blade specially ground	113360	7,60

ROLLER'S Corso Cu/INOX



German Top Quality



Small, handy pipe cutter for thin-walled, stainless steel tubes, copper tubes and others, Ø 3–28 mm, Ø ½–1 ½", wall thickness s ≤ 4 mm.

- Small, handy, easy grip design, especially for places with difficult access.
- Hardened guide rollers, for exact guiding on the pipe and long life.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for all ROLLER'S Corso Cu/INOX pipe cutters. Quick cutting wheel change without tools.
- Cutting wheel protected against touching the guide rollers by in-feed limitation.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX			
Cu/INOX 3-16	3–16 mm / ½–5/8"	113200 A	27,50
Cu/INOX 3-25	3–25 mm / ½–1"	113230 A	33,30
Cu/INOX 3-28 Mini	3–28 mm / ½–1 ½"	113240 A	38,10

Accessories

ROLLER'S cutting wheel Cu / INOX 3-120, s 4 (wall thickness s ≤ 4 mm)		
for all ROLLER'S Corso Cu / INOX	113210 A	11,60

Compact, very robust quality pipe cutter for thin-walled, stainless steel tubes, copper tubes and others, Ø 3–120 mm, Ø ½–4", wall thickness s ≤ 4 mm.

- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3–120 mm, to fit all ROLLER'S Corso Cu/INOX pipe cutters. Quick cutting wheel change without tools (Corso Cu/INOX 3-28 and 3-35).
- Cutting wheel protected against touching the guide rollers by in-feed limitation.
- **ROLLER'S Corso Cu/INOX 3-35**
With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Integrated pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- **ROLLER'S Corso Cu/INOX 3-28, 6-42, 6-64, 64-120**
Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX			
Cu/INOX 3-28	3–28 mm / ½–1 ½"	113300 A	32,40
Cu/INOX 3-35	3–35 mm / ½–1 ¾"	113350 A	58,90
Cu/INOX 6-42	6–42 mm / ¾–1 ¾"	113380 A	153,00
Cu/INOX 6-64	6–64 mm / 1¼–2 ½"	113400 A	179,00
Cu/INOX 64-120	64–120 mm / 2 ½–4"	113500 A	259,00

Accessories

ROLLER'S cutting wheel Cu / INOX 3-120, s 4 (wall thickness s ≤ 4 mm)		
for all ROLLER'S Corso Cu/INOX	113210 A	11,60
Universal deburring blade specially ground	113360	7,60

ROLLER'S Corso W INOX**10–32/40 S****ROLLER'S Corso Cu**

With telescopic spindle



With quick adjustment



German Top Quality



Compact, robust, quality pipe cutter with needle-bearing-mounted cutting wheel and counterpressure rollers, especially for corrugated metal hoses (corrugated pipes) made of stainless steel, also jacketed, DN 10–32 (40), Ø $\frac{3}{8}$ – $1\frac{1}{2}$ " (2")

- For fast, easy, precise and right-angled cutting.
- Sturdy telescopic single, long spindle guide, needle-bearing-mounted cutting wheel and 2 needle-bearing-mounted counterpressure rollers. 3 additional guide rollers each on both sides, arranged triangularly, for optimum straight guidance of the corrugated pipe.
- Ergonomic, handy rotary handle enables powerful engagement of the spindle.
- Proven quality cutting wheel made from tenacious special steel for extremely long life.

Designation	Art.-No.	€
ROLLER'S Corso W INOX 10–3 2/40 S	113450 A	209,00
<i>Accessories</i>		
ROLLER'S cutting wheel W INOX 10–32/40 S on needle bearing	113461 A	11,40

Compact, robust quality tube cutter for copper tubes and others, Ø 3–64 mm, Ø $\frac{1}{8}$ – $2\frac{1}{2}$ ", wall thickness s \leq 3 mm.

- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3–64 mm, to fit all ROLLER'S Corso Cu pipe cutters.
- Cutting wheel protected against touching the guide rollers by in-feed limitation.
- ROLLER'S Corso Cu 3–35**
With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Quick cutting wheel change without tools. Integrate pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding and long life.
- ROLLER'S Corso Cu 8–42, Cu 8–64**
Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working. Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu			
Cu 3–35	3–35 mm / $\frac{1}{8}$ – $1\frac{1}{8}$ "	113340 A	55,90
Cu 8–42	8–42 mm / $\frac{3}{8}$ – $1\frac{1}{8}$ "	113370 A	149,00
Cu 8–64	8–64 mm / $\frac{3}{8}$ – $2\frac{1}{2}$ "	113410 A	179,00

Accessories

ROLLER'S cutting wheel Cu 3–120, s 3 (wall thickness s \leq 3 mm) for ROLLER'S Corso Cu	113225 A	11,60
Universal deburring blade specially ground	113360	7,60

ROLLER'S Corso P 10–32 T



Compact, robust quality tube cutter for plastic and composite tubes, Ø 10–32 mm, Ø ½–1 ½", wall thickness s ≤ 4,5 mm.

- With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting.
- 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Cutting wheel protected against touching the guide rollers by in-feed limitation.
- Integrated pipe deburrer with specially ground, exchangeable deburring blade.

Designation	Art.-No.	€
ROLLER'S Corso P 10–32 T	290001 A	55,90
Accessories		
ROLLER'S cutting wheel P 10–32, s 4,5 for ROLLER Corso P 10–40 T	290023 A	18,80



With telescopic spindle

ROLLER'S Corso P



German Top Quality



With quick adjustment

Very robust quality pipe cutter for plastic and composite tubes, Ø 10–160 mm, Ø ½–6", wall thickness s ≤ 19 mm.

- Strong, easy grip design.
- Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working.
- Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.
- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Cutting wheel protected against touching the guide rollers by in-feed limitation.

Designation	Pipes Ø	Wall thickness s	Art.-No.	€
ROLLER'S Corso P				
<i>with cutting wheel</i>				
P 10–40	10–40 mm / ½–2"	7 mm	290050 A	149,00
P 10–63	10–63 mm / ½–2"	7 mm	290000 A	189,00
P 50–110, s 11	50–110 mm / 2–4"	11 mm	290100 A	226,00
P 50–110, s 16	50–110 mm / 2–4"	16 mm	290100 A-S16	230,00
P 50–110, s 19	50–90 mm / 2–3"	19 mm	290100 A-S19	247,00
P 110–160	110–160 mm / 4–6"	16 mm	290200 A	279,00

Accessories

ROLLER'S cutting wheel P 10–63, s 7 for ROLLER'S Corso P 10–40, P 10–63	290016 A	18,80
ROLLER'S cutting wheel P 50–315, s 11 for ROLLER'S Corso P 50–110, P 110–160	290116 A	22,80
ROLLER'S cutting wheel P 50–315, s 16 for ROLLER'S Corso P 50–110, P 110–160	290216 A	27,20
ROLLER'S cutting wheel P 50–315, s 19 for ROLLER'S Corso P 50–110, P 110–160	290316 A	43,90
ROLLER'S cutting wheels for other makes	See page 152	

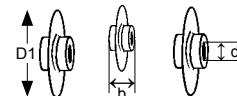
s = wall thickness in mm



P 50–110 optionally with cutting wheel wall thickness ≤ 11 / 16 / 19 mm

ROLLER'S cutting wheels

**Proven quality cutting wheels of tenacious special steel.
To fit ROLLER'S Corso and suitable other makes of pipe cutters.**



German Top Quality

ROLLER'S cutting wheels	to fit	for pipes Ø	Wall thickness s ≤	Ø D1 mm	b mm	Ø d mm	Art.-No.	€
For steel pipes								
	ROLLER'S cutting wheel St 1/8-4", s 8	ROLLER'S Corso St 1/8-2" ROLLER'S Corso St 1-4" suitable pipe cutters of other makes	1/8-2" 10-115 mm	8 mm	32.30	18.94	9.04	341614 A 14,90
	ROLLER'S cutting wheel St 1-4", s 12,5	ROLLER'S Corso St 1-4" suitable pipe cutters of other makes	1-4" 30-115 mm	12.5 mm	41.3	18.94	9.04	381622 A 34,30
For copper pipes								
	ROLLER'S cutting wheel Cu 3-120, s 3	ROLLER'S Corso Cu 3-35 ROLLER'S Corso Cu 8-42 ROLLER'S Corso Cu 8-64 suitable pipe cutters of other makes	3-64 mm 1/8-2 1/2"	3 mm	18.70	4.93	5.00	113225 A 11,60
For copper tubes and stainless steel pipes								
	ROLLER'S cutting wheel Cu/INOX 3-120, s 4	ROLLER'S Corso Cu/INOX 3-16 ROLLER'S Corso Cu/INOX 3-25 ROLLER'S Corso Cu/INOX 3-28 Mini ROLLER'S Corso Cu/INOX 3-28 ROLLER'S Corso Cu/INOX 3-35 ROLLER'S Corso Cu/INOX 6-42 ROLLER'S Corso Cu/INOX 6-64 ROLLER'S Corso Cu/INOX 64-120 suitable pipe cutters of other makes	3-120 mm 1/8-4"	4 mm	19.70	4.93	5.00	113210 A 11,60
	ROLLER'S cutting wheel Cu/INOX 3-120 S, s 4 on needle bearing	ROLLER'S Corso Cu/INOX 3-28 S Mini ROLLER'S Corso Cu/INOX 3-35 S ROLLER'S Corso Cu/INOX 8-64 S suitable pipe cutters of other makes	3-64 mm 1/8-2 1/2"	4 mm	19.70	4.93	5.00	113213 A 20,30
	ROLLER'S cutting wheel Cu/INOX b 3, s 4	suitable pipe cutters of other makes		4 mm	18.70	3.07	4.80	113220 A 11,60
For plastic and composite pipes								
	ROLLER'S cutting wheel P 10-40, s 4.5	ROLLER'S Corso P 10-32 T suitable pipe cutters of other makes	10-32 mm 1/2-1 1/8"	4.5 mm	20.50	4.93	5.00	290023 A 18,80
	ROLLER'S cutting wheel P 10-63, s 7	ROLLER'S Corso P 10-40 ROLLER'S Corso P 10-63 suitable pipe cutters of other makes	10-63 mm 1/2-2"	7 mm	25.20	5.97	6.00	290016 A 18,80
	ROLLER'S cutting wheel P 50-315, s 11	ROLLER'S Corso P 50-110 ROLLER'S Corso P 110-160 suitable pipe cutters of other makes	50-160 mm 2-6"	11 mm	35.30	10.95	8.00	290116 A 22,80
	ROLLER'S cutting wheel P 50-315, s 16	ROLLER'S Corso P 50-110 ROLLER'S Corso P 110-160 suitable pipe cutters of other makes	50-160 mm 2-6"	16 mm	45.30	10.95	8.00	290216 A 27,20
	ROLLER'S cutting wheel P 50-315, s 19		50-160 mm 2-6"	19 mm	51.30	10.95	8.00	290316 A 43,90
Corrugated metal hoses (corrugated pipes) of stainless steel								
	ROLLER'S cutting wheel W INOX 10-32/40 S on needle bearing	ROLLER'S Corso W INOX 10-32/40 S suitable pipe cutters of other makes	10-40 mm 3/8-2"		26.60	4.93	5.00	113461 A 11,40

ROLLER'S Corso P/SW 45/L



Compact, robust quality pipe cutter with two cutting systems for plastic protective corrugated pipes. For cutting up to Ø 45 mm, Ø 1 1/4" and for longitudinal cuts from ID Ø 14 mm.

- Robust and stable magnesium version, ultra-light.
- For a right-angled, burr-free cutting by means of pipe rest on both sides with corrugated guide. Automatic pressure setting when cutting.
- Four-edged conical blades with 90° cutting angle, 4-fold rotatable for 4 times longer life.
- Proven, specially ground blades made from special tenacious steel for extremely long life. Top quality Made in Germany.
- Cutting depth limiting of the cutting tools during cutting prevents damage to the inside of the pipe.

Designation	Art.-No.	€
ROLLER'S Corso P/SW 45/L	113480 A	54,90
Accessories		
Blade P/SW 45/L, pack of 3	113481 A	27,45

ROLLER'S Picco P 26



Robust, handy pipe shear for plastic and composite tubes up to Ø 26 mm, Ø 1".

- For fast, easy cutting of plastic and composite tubes in one cut. For one-hand operation.
- Robust and stable magnesium version, ultra-light.
- Ergonomically designed handles for fast cutting in one cut.
- One-hand lock for safe transport and protection of the blade.
- Blade return by spring-loaded shearing lever.
- Right-angled, burr-free cut by pipe rest on both sides and blade guided on both sides.
- Specially hardened and specially ground blade, PTFE-coated. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco P 26	291240 A	55,20
Accessories		
Blade ROLLER'S Picco P 26	291241 A	22,10

ROLLER'S Picco P 26/SW 35



Robust pipe shears for plastic and composite pipes up to Ø 26 mm, Ø 1" and protective corrugated pipe Ø 18–26 mm, Ø 1 1/8".

- For fast, easy cutting of plastic and composite pipes in one cut. For one-hand operation. With integrated pipe cutter for plastic protective corrugated pipe.
- Robust and stable magnesium version, ultra-light.
- For right-angled, burr-free cutting by pipe rest on both sides. 4 counter pressure rollers on needle bearings for easy turning of the pipe.
- Needle bearing-mounted shearing lever for easy cutting in one action. Blade return by spring-loaded shearing lever.
- Ergonomically designed handles with softgrip for fast cutting in one cut.
- One-hand lock for safe transport and protection of the blade.
- Specially hardened and specially ground rounded blade, PTFE-coated. Interchangeable blade.
- Cutting of protective corrugated pipes by 4 cutting tools at the end of the handle. Three-edged conical cutting tools with 120° cutting angle, 3-fold rotatable for 3 times longer life.
- Cutting depth limiting of the cutting tools during cutting of protective corrugated pipes prevents damage to the inside of the pipe.

Designation	Art.-No.	€
ROLLER'S Picco P 26/SW 35	291242 A	112,00
Accessories		
Blade ROLLER'S Picco P 26/SW 35	291243 A	44,80
Cutting tool SW, pack of 4 for ROLLER'S Picco P 26/SW 35	291244 A	44,80

ROLLER'S Picco P flex 22



Robust, handy pipe shears for flexible plastic hoses and soft composite pipes up to Ø 22 mm, Ø 7/8".

- For fast, easy cutting of flexible plastic hoses and soft composite pipes in one cut. For one-hand operation.
- Robust and stable magnesium version, ultra-light.
- Ergonomically designed handles for fast cutting in one cut.
- One-hand lock for safe transport and protection of the blade.
- Right-angled, burr-free cut by pipe rest on both sides and blade guided on both sides.
- Specially hardened and specially ground conical blade, with 110° cutting angle. Ideal for cutting hoses and soft plastic pipes. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco P flex 22	291410 A	57,60
Accessories		
Blade ROLLER'S Picco P flex 22	291411 A	28,75

ROLLER'S Picco PEX 28 S

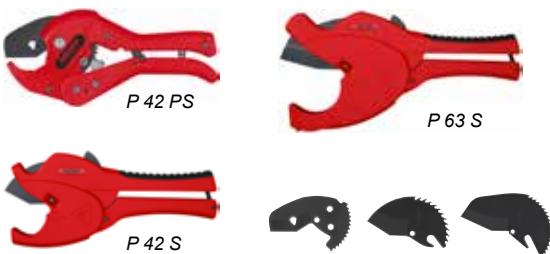


Robust pipe shears for plastic and composite pipes up to Ø 28 mm, Ø 1 1/8".

- For fast, easy cutting of plastic and composite pipes in one cut. Ideal for cutting PEX pipes. For one-hand operation.
- Robust and stable magnesium version, ultra-light.
- For right-angled, burr-free cutting by wide pipe rest on both sides and blade clamped on both sides.
- Ergonomically designed handles with softgrip for fast cutting in one cut.
- Needle bearing-mounted shearing lever for easy cutting in one action. Blade return by spring-loaded shearing lever.
- One-hand lock for safe transport and protection of the blade.
- Specially hardened and specially ground conical blade, with 150° cutting angle, PTFE-coated. Ideal for cutting PEX pipes. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco PEX 28 S	291420 A	84,10
Accessories		
Blade ROLLER'S Picco PEX 28 S	291421 A	33,55

ROLLER'S Picco P 42 PS / P 42 S / P 63 S



Robust pipe shears for plastic and composite tubes up to Ø 63 mm, Ø 2".

- For fast, very easy cutting of plastic and composite tubes by special ratchet transmission.
- Right-angled, burr-free cut by exact pipe rest and blade guided on both sides.
- For one-hand operation.
- ROLLER'S Picco P 42 PS**
Robust and stable aluminium version, for heavy duty applications.
- ROLLER'S Picco P 42 S / P 63 S**
Robust and stable magnesium version, ultra-light.
- Changeable, specially hardened wedge-shaped blade, also for thin-walled tubes. Rapid return saves time and trouble.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Picco P			
P 42 PS with fast return	up to 42 mm	291000 APS	80,80
P 42 S with fast return	up to 42 mm	291010 A	91,00
P 63 S with fast return	up to 63 mm	291290 A	174,00
Accessories			
Blade ROLLER'S Picco P 42 PS		291023	32,40
Blade ROLLER'S Picco P 42 S		291036 A	40,40
Blade ROLLER'S Picco P 63 S		291037 A	63,60

ROLLER'S Picco P 75 P



Robust pipe shears for plastic tubes up to Ø 75 mm, Ø 2½".

- For fast, very easy cutting of plastic and composite tubes by special ratchet transmission.
- Right-angled, burr-free cut by exact pipe rest and blade guided on both sides.
- Very robust steel version for heavy stress and long life. Also ideal for thick-walled plastic tubes.
- End stop for powerful engagement. With non-slip grip plates.
- Specially hardened and specially ground blade, for low-wear working. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco P 75 P	291101 A	347,00
Accessories		

Blade ROLLER'S Picco P 75 P 291112 139,00

ROLLER'S Rondo 8–35 / 10–54



Robust, solid external and internal deburrer for stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubes, Ø 8–54 mm, Ø ¾–2½ mm.

- Large number of specially hardened and ground blades for fast, easy deburring.
- Especially also for stainless steel pipes.
- Robust metal version, for long life.
- Universally applicable.
- Easy grip housing for easy, fatigue-free working.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Rondo			
Rondo 8–35	Ø 8–35 mm / Ø ¾–1½"	113825 A	64,50
Rondo 10–54	Ø 10–54 mm / Ø 1½–2½"	113830 A	73,40

ROLLER'S Rondo 10–54 E



Robust, solid external and internal deburrer for stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubes, Ø 10–54 mm, Ø ½–2½ mm. For manual operation or electric drive.

- Large number of specially hardened and ground blades for fast, easy deburring.
- Especially also for stainless steel pipes.
- Robust metal version, for long life.
- Universally applicable.
- Integrated hexagonal driver for electric drive by all conventional screwdrivers with ¼" bit holders (speed up to 300 rpm), by ROLLER'S Disc 100 or Disc 100 22 V, see page 141, or by pipe circular saw ROLLER'S Filou Cu/INOX, see page 24. Patent EP 2 058 067. Plug on, effortless deburring, finished!
- Easy grip housing for easy, fatigue-free working.

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 10–54 E		
For manual operation or electric drive.	113835 A	135,00



ROLLER'S Rondo 10–42



German Top Quality

Solid external and internal pipe deburrer for manual operation or electric drive. For stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubes, Ø 10–42 mm, Ø ½–1 ½ mm.

- Especially for stainless steel tubes of the pressfitting systems.
- Robust metal version, for long life.
- Fast, effortless deburring by 4 specially ground and hardened deburring knives.
- Driver (accessory) for electric drive by screwdriver (with drill chuck) or electric drill (speed up to 300 rpm).

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 10–42	113810 A	117,00
<i>Accessories</i>		
Driver for ROLLER'S Rondo 10–42	113815 A	50,20

ROLLER'S Rondo 3–35



German Top Quality

Robust external and internal deburrer for copper, brass, aluminium pipes and plastic tubes, Ø 3–35 mm Ø ½–1 ½ mm.

- Fast, effortless deburring by 3 specially ground and hardened deburring knives.
- Robust housing of impact-resistant, insensitive plastic.

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 3–35	113900 A	19,30

ROLLER'S Rondo Universal



Universal, robust deburrer for copper, steel, brass, aluminium, plastic etc.

- For fast, easy deburring of pipes and edges of various materials.
- With specially ground, exchangeable deburring blade.
- Robust metal version, for long life.
- Hexagonal handle for good grip.

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo Universal	113910 A	25,80
<i>Accessories</i>		
Universal deburring blade, specially ground	113360	7,60

ROLLER'S Roto P



German Top Quality

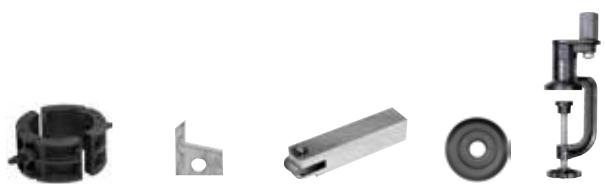
Robust, handy pipe chamfering device for simple chamfering (15°) of plastic tubes Ø 16–250 mm, ¾–10", wall thickness up to PN 16.

- Pipe diameter and wall thickness continuously adjustable.
- Super-sliding prism with dual helix angle for good guiding of small pipe sizes. Made of heavy duty, glass fibre-reinforced polyamide.
- Two adjacent chamfering blades of identical design of which one cuts the chamfer and the other serves as a support for the pipe during chamfering. When the cutting blade has worn out, it can be interchanged with the support part for double life.
- Also ideal for chamfering when muff welding.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Roto P			
P 16–110	16–110 mm	292110 A	206,00
P 32–250	32–250 mm	292210 A	241,00
<i>Accessories</i>			
Chamfer blade, pack of 2 for ROLLER'S Roto P		292011	82,40



ROLLER'S Poly-Cut 110 P



Robust pipe cutting and pipe chamfering device made of metal for right-angled, flat cutting and chamfering (15°) of plastic tubes of ABS, PB, PE, PE-HD, PE-X, PVC, PVDF, Ø 40–110 mm.

- Cutting and chamfering of plastic tubes in just one action.
- Universally applicable, free hand, in the vice or with holder for workbench (accessories).
- Continuously adjustable clamping handle for compensating pipe tolerances.
- Spring-loaded clamping inserts for centric clamping of the pipes, easily exchangeable.
- Exact cutting and chamfering by cutting and chamfering tool of hard metal with optimum cutting geometry. Long life.
- Tool set Cu/INOX and clamping inserts for welded rain pipe of copper, titanium zinc, stainless steel and welded drainpipes of stainless steel (accessory)

Scope of Delivery	Art.-No.	€
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ROLLER'S Poly-Cut 110 P Set 50+75+110

Quick clamping device Ø 110 mm, 2 clamping inserts, Ø 50, 75 mm, cutting and chamfering tool s 11, in case 290400 A **473,00**

Accessories

Clamping inserts, pack of 2

Ø 40 mm	290420	78,90
Ø 50 mm	290421	78,90
Ø 52 mm	290422	78,90
Ø 56 mm	290444	78,90
Ø 58 mm	290423	78,90
Ø 60 mm	290445	78,90
Ø 63 mm	290427	78,90
Ø 75 mm	290424	78,90
Ø 76 mm	290446	78,90
Ø 78 mm	290425	78,90
Ø 80 mm	290447	78,90
Ø 87 mm	290448	78,90
Ø 90 mm	290426	78,90
Ø 100 mm	290449	78,90

Cutting and chamfering tool s 11	290430	33,70
Cutting and chamfering tool s 15.5	290431	54,00

Tool set Cu/INOX

with cutting wheel Cu/INOX 3–120, s 4 290433 A 83,20

ROLLER'S cutting wheel Cu/INOX 3–120, s 4 113210 A 11,60

Holder for workbench 290440 R 89,40

Case 290437 62,00

ROLLER'S Poly-Cut 110 Cu/INOX



Robust metal pipe cutting machine for right-angled cutting of welded drain pipes / down pipes made of copper, titanium zinc and stainless steel, EN 1124, Ø 50–110 mm.

- Ideal for fast, easy, right-angled cutting of welded rain pipes.
- Universally applicable, free hand, in the vice or with holder for workbench (accessories).
- Continuously adjustable clamping handle for compensating pipe tolerances.
- Spring-loaded clamping inserts for centric clamping of the pipes, easily exchangeable.
- Proven quality cutting wheel made of tenacious special steel for extremely long life.
- Tool set P and clamping inserts for right-angled, flat cutting and chamfering (15°) of plastic tubes (accessory).

Scope of Delivery	Art.-No.	€
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ROLLER'S Poly-Cut 110 Cu/INOX Set

Quick clamping device Ø 110 mm, 2 clamping inserts each, tool set Cu/INOX with cutting wheel Cu/INOX 3–120, s 4, in case

Set 50+75+110	290412 A	514,00
Set 60+80+100+110	290410 A	620,00
Set 76+87+100+110	290411 A	646,00

Accessories

Clamping inserts (pair)	see above
ROLLER'S cutting wheel Cu/INOX 3–120, s 4	113210 A 11,60
Tool set P with cutting and chamfering tool P, s 11	290432 R 83,20
Cutting and chamfering tool, holder for workbench, case	see above

ROLLER'S Ideal S



Robust S-grip pipe wrenches (Swedish model) for pipes up to Ø 3".

- According to DIN 5234–Form C, of chrome-vanadium steel, drop forged, tempered, powder-coated. With reinforced sleeve and captive setting nut. For heavy stress and long life.
- 3-point clamping by S-shaped grip, self-clamping, for secure gripping and holding of different materials including smooth pipes.
- Safe handling by ergonomically designed arm shape and trapping protection.

Designation	for pipes up to Ø	Span mm	Art.-No.	€
ROLLER'S Ideal S				
S 1/2"	1/2"	36	116000 A	49,90
S 1"	1"	47	116005 A	53,50
S 1 1/2"	1 1/2"	60	116010 A	71,80
S 2"	2"	78	116015 A	95,80
S 3"	3"	112	116020 A	192,00

ROLLER'S Ideal W



Robust water pump pliers for pipes up to Ø 1 1/2".

- According to ISO 8976. Of chrome-vanadium steel, drop forged, tempered, powder-coated. With reinforced, ground, pushed-through fabric.
- 7 adjustments. For heavy stress and long life.
- Self-clamping jaws for secure gripping and holding.
- Safe handling by ergonomically designed arm shape and trapping protection.

Designation	for pipes up to Ø	Art.-No.	€
ROLLER'S Ideal W			
W 175	1"	116050 A	24,50
W 240	1 1/4"	116055 A	28,20
W 300	1 1/2"	116060 A	41,50

ROLLER'S Werkmeister



German Top Quality



Strong, easily transportable collapsible workbench for universal application, work surface according to DIN 68 705. Highly resistant up to 300 kg.

- Robust tubular steel frame, fast, easy erection and disassembly by toggle lever catch.
- Weather-proof glued, impregnated work surface made of beech or birch multiplex special plywood according to DIN 68705. Tear-proof, level and twist-proof, also ideal for fixing vices.
- Resistant to impact and splitting all round by steel edge guard. Galvanised screws and nuts.
- ROLLER'S Werkmeister E**
Handy and light, only 23 kg. Work surface birch-multiplex, 800 × 600 mm. Working height 800 mm.
- ROLLER'S Werkmeister**
Indestructible. Top quality Made in Germany. Handy and light, only 28 kg. Work surface beech-multiplex, 1100 × 700 mm. Working height 800 mm.

Scope of Delivery	Art.-No.	€
ROLLER'S Werkmeister E		
Work surface birch-multiplex, 800 × 600 mm	120240 A	279,00
ROLLER'S Werkmeister		
Work surface beech-multiplex, 1100 × 700 mm	120200 A	429,00

ROLLER'S Anaconda 3B



Robust pipe processing station with integrated chain pipe vice on collapsible tripod stand. For clamping pipes, solid material Ø ½–6", 10–165 mm. Load capacity up to 450 kg.

- For easy, safe clamping of pipes by specially toothed, v-shaped clamping jaws and strong clamping chain with quick catch.
- Sturdy, torsion-free die-cast structure of the work plate with integrated chain pipe vice, pipe rest, tool holders and top clamping screw.
- 3 benders for bending pipes Ø ¾–¾".
- Specially toothed and hardened double clamping jaws, easily changeable, prism-shaped, for safe clamping of the pipes.
- Clamping chain with strong chain links, easy clamping by quick closure and trapezoidal threaded spindle.
- Simple transport by collapsible tripod stand.

Scope of Delivery	Art.-No.	€
ROLLER'S Anaconda 3B	120270 A	510,00
<hr/>		
Accessories		

ROLLER'S Assistant
height adjustable material rests

See page 160



ROLLER'S Anaconda WB



**Robust chain pipe vice for fixing to a workbench.
For clamping pipes, solid material Ø ½–6", 10–165 mm.**

- For easy, safe clamping of pipes by specially toothed, v-shaped clamping jaws and strong clamping chain with quick catch.
- Sturdy, torsion-free die-cast structure of the base plate with integrated chain pipe vice, pipe rest, bender.
- Specially toothed and hardened double clamping jaws, easily changeable, prism-shaped, for safe clamping of the pipes.
- Clamping chain with strong chain links, easy clamping by quick closure and trapezoidal threaded spindle.
- For fixing to the workbench. Observe the load capacity of the workbench.

Scope of Delivery	Art.-No.	€
ROLLER'S Anaconda WB	120250 A	299,00
<hr/>		
Accessories		

ROLLER'S Assistant
height adjustable material rests

See page 160

ROLLER'S Werkmeister
collapsible workbenches

See page 158

German Top Quality



ROLLER'S Assistant



German Top Quality

Robust, continuously height adjustable material rest with ball guide for pipes Ø (1/8) 3/4–6", Ø (6) 26–115 mm, solid material Ø (6) 26–150 mm, load capacity up to 150 kg.

- Ideal for pipe installation, e.g. when cutting, thread cutting, sawing, welding and soldering.
- Stainless steel ball guide, suitable for rotating and standing pipe and solid material. Easy movement of the material in all directions.
- **ROLLER'S Assistant 3B**
On sturdy, firm tripod. Collapsible for transport and storage. Height-adjustable from 690 to 1180 mm from the floor.
- **ROLLER'S Assistant WB**
With clamping device for workbench. Height-adjustable from 35 to 580 mm from the workbench surface.

Scope of Delivery	Art.-No.	€
ROLLER'S Assistant 3B on tripod	120120 A	322,00
ROLLER'S Assistant WB With clamping device for workbench	120130 A	194,00

ROLLER'S Assistant XL 12"

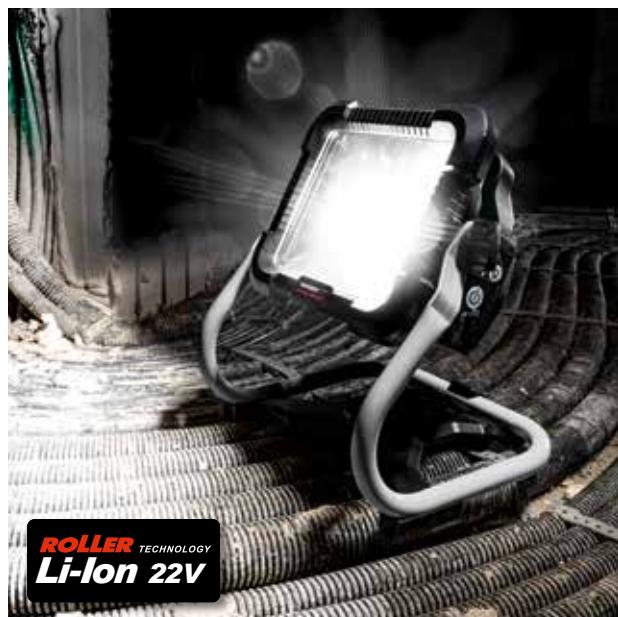


Ultra-strong, continuously height-adjustable material rest with ball guide for pipes, solid material Ø (1/8) 1 1/4–12", Ø (6) 42–324 mm, load capacity up to 450 kg.

- Ideal for pipe installation, e.g. when roller grooving, cutting, thread cutting, sawing, welding and soldering.
- Stainless steel ball guide, suitable for rotating and standing pipe and solid material. Easy movement of the material in all directions.
- Robust structure suitable for building sites. Safe standing tripod, collapsible for transport and storage.
- Height-adjustable from 505 to 915 mm from the floor.
- Threaded spindle for easy alignment of the pipe, with fixing device.
- Practical handle for easy transport.

Scope of Delivery	Art.-No.	€
ROLLER'S Assistant XL 12" on tripod, collapsible	120125 A	349,00

ROLLER'S Worklight 2800 22V



Powerful, handy, mobile hybrid LED flood light, for cordless and mains operation, for universal use. With 3 brightness stages with 1100 lm, 2000 lm, 2800 lm light flux. Li-Ion 22V Technology.

- With high light intensity for universal use on the construction site and in the workshop.
- Handy, light, only 1.7 kg or with battery only 2.1 kg.
- Impact-resistant plastic housing, with 360° rotation for optimum alignment, fastenable without tools by wing nuts. LEDs protected by impact-resistant, unbreakable acrylic glass.
- Tubular steel frame with plastic plate and pluggable hook, for fastening or hanging the flood light. Practical, non-slip handle. On/Off switch.
- Modern, energy-saving LED area flood light with high light intensity. Brightness of the LEDs adjustable in 3 stages. Radiation angle of 120° for high illumination. Colour temperature 6,500 K. Efficient heat dissipation prevents overheating. For continuous operation.
- Power supply 220–240 V, 138 W, for mains operation included. Holder for ROLLER'S Li-Ion 21.6 V battery integrated into the housing for cordless instead of mains operation.
- **Li-Ion 22V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 5.4 operating hours, 5.0 Ah for approx. 10.9 operating hours, 9.0 Ah for approx. 19.6 operating hours in brightness stage 1 with one battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- Practical, collapsible, telescopic tripod stand, for exact positioning of the LED flood light (accessory). Only 1.9 kg. Height-adjustable from 615 to 1590 mm from the floor.

Scope of Delivery

Art.-No.

€

ROLLER'S Worklight 2800 22V Set Power-Edition

LED area flood light for construction sites; 3 brightness stages, tubular steel frame with plastic plate, pluggable hook, power supply 220–240 V, 138 W without battery, without charger

175210 A220

139,00

ROLLER'S Worklight 2800 22V Set

LED area flood light for construction sites; 3 brightness stages, tubular steel frame with plastic plate, pluggable hook, power supply 220–240 V, 138 W, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger

175211 A220

439,00

Accessories

Li-Ion 21.6 V, 2.5 Ah battery	571571 A22	249,00
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	299,00
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	399,00
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	169,00
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	399,00
ROLLER'S telescopic stand 3B on tripod, height-adjustable, collapsible	175230 R	29,90



ROLLER'S Worklight 10000



**Powerful, handy, mobile LED flood light for universal use.
With 2 brightness stages with 5000 lm and 10000 lm light flux.**

- With high light intensity for universal use on the construction site and in the workshop.
- Handy, light, only 3.0 kg.
- Impact-resistant aluminium housing, dust-proof, protected against water jets from all directions. With 360° rotation for optimum alignment, fastenable without tools by wing nuts. LEDs protected by impact-resistant, unbreakable acrylic glass.
- Tubular steel frame with rubber feet for firm stand. Practical, non-slip handle. On/Off switch.
- Modern, energy-saving LED area flood light with high light intensity. Brightness of the LEDs adjustable in 2 stages. Radiation angle of 120° for high illumination. Colour temperature 5,000 K. Power 100 W. Overheating protection controls the power supply automatically for continuous operation
- Practical, collapsible, telescopic tripod stand, for exact positioning of the LED flood light. Only 1.9 kg. Height-adjustable from 615 to 1590 mm from the floor (accessory).

Scope of Delivery	Art.-No.	€
ROLLER'S Worklight 10000 Construction site flood light with aluminium housing, LED area flood light, 2 brightness stages, tubular steel frame with rubber feet	175222 A220	119,00
Accessories		
ROLLER'S telescopic stand 3B on tripod, height-adjustable, collapsible	175230 R	29,90



ROLLER'S E-Control 2



Powerful, compact electric pressure testing pump with test and pressure range up to 60 bar / 6 MPa / 870 psi.

- For effortless, fast pressure and leak testing of pipe systems in sanitary, heating and sprinkler installation, in compressed air, steam and cooling systems, oil installations, in boiler and pressurised vessel construction. Especially of large plants.
- Robust, compact, light, only 12 kg.
- High-performance piston pump, self-priming with low-wear pressure piston of stainless steel, for high transport capacity (6.5 l/min) and long life.
- Pressure limiting in 6 stages adjustable to the necessary pressure in the pipe system/vessel (10–60 bar / 1–6 MPa / 145–870 psi).
- Pressure and leak test with water, aqueous solutions and emulsions. For liquids with a pH value of 7–10, a temperature up to 60°C and viscosity of ≤ 1.5 mPa s.
- Suction hose with filter for sucking from vessels or for connection to a hose valve. A return flow stop in the suction hose prevents the suction hose from running empty at standstill; therefore shorter suction times.
- Proven, powerful 1~ condenser motor 230 V, 50 Hz, 1,300 W.
- Damped, glycerine-filled pressure gauge 60 bar/6 MPa/870 psi, high pressure hose with fabric inlay reduces measuring errors.
- Connection piece with pressure gauge 60 bar / 870 psi and shutoff valve (accessory) for the pressure test, also after removing the pressure testing pump. For using for several test points and for theft protection.
- Fine scale pressure gauge up to 16 bar/1.6 MPa/232 psi (accessory) for reading a pressure change of 0.1 bar / 0.01 MPa / 1.45 psi, for leak testing according to DIN 1988.

Scope of Delivery

Art.-No. €

ROLLER'S E-Control 2

Electric pressure testing pump with adjustable pressure limiting, pressure gauge up to 60 bar / 6 MPa / 870 psi, 1.5 m suction hose with filter and 1/2" connection, suction filter with return flow stop, 1.5 m high pressure hose with 1/2" connection

115500 A220 909,00

Accessories

Fine scale pressure gauge up to 16 bar / 1.6 MPa/232 psi	115045	76,70
Connection piece with pressure gauge up to 60 bar / 6 MPa / 870 psi and shut-off valve	115110 R	119,00

ROLLER'S Control



Powerful, robust, reliable manual pressure testing pump with test and pressure range up to 60 bar / 6 MPa / 870 psi.

- For exact, fast pressure and leak testing of pipe systems in sanitary, heating and sprinkler installation, in compressed air, steam and cooling systems, oil installations, in boiler and pressurised vessel construction.
- Corrosion-resistant, powder-coated sheet steel tank for 12 l. For long life.
- Pressure and leak testing with water, oil or glycol. For liquids with a pH-value of 7 – 12, a temperature up to 60°C and viscosity ≤ 1.5 mPa s.
- Stable operating lever with ergonomic handle, lockable as a carrying handle.
- Dual valve system with stainless steel balls for reliable build-up of pressure.
- High pressure hose with fabric inlay reduces measuring errors.
- **ROLLER'S Control**
Corrosion-resistant, powder-coated sheet steel tank for 12 l volume. For long life.
- **ROLLER'S Control INOX**
Container made of stainless steel for 12 l volume. For extremely long life.
- Fine scale pressure gauge up to 16 bar/1.6 MPa/232 psi (accessory) for reading a pressure change of 0.1 bar / 0.01 MPa / 1.45 psi, for leak testing according to DIN 1988.

Scope of Delivery

Art.-No. €

ROLLER'S Control

Manual pressure testing pump, pressure gauge up to 60 bar/6 MPa/870 psi, 1.5 m suction hose and 1/2" connection

115000 A 268,00

ROLLER'S Control INOX

Manual pressure test pump, container made of stainless steel, pressure gauge up to 60 bar/6 MPa/870 psi, 1.5 m high-pressure hose with 1/2" connection

115001 A 345,00

Accessories

Fine scale pressure gauge up to 16 bar / 1.6 MPa/232 psi	115045	76,70
Connection piece with pressure gauge up to 60 bar / 6 MPa / 870 psi and shut-off valve	115110 R	119,00

ROLLER'S Solar-Control



German Top Quality



Powerful electric filling and flushing unit for fast, easy filling, flushing and venting of closed systems.

- Ideal for solar power systems, floor/wall surface heatings, ground heating systems and filling vessels.
- Filling and flushing unit for flushing, filling and venting in one action. For heat transfer liquid, antifreeze, water, aqueous solution, emulsions.
- High transport capacity for fast filling, efficient flushing and venting of closed systems and for filling tanks.
- On a strong tubular steel frame with air-filled tyres. For safe standing and easy transport. With practical hose holder. Comfortable weight, only 19 kg (ROLLER'S Solar-Control I 80) or only 20 kg (ROLLER'S Solar-Control K 60).
- Removable, strong plastic tank (30 l capacity) with extra large opening for easy filling and cleaning. Fast opening and closing by practical screw cap. Easy changing of the vessel by shutoff tap, e.g. when using different heat transfer liquids. Easy carrying of the plastic container by two practical handles. Return connection with immersion pipe, therefore no foaming of the pumped medium.
- Fine filter with large viewing window in the suction line for easy recognition of air in the circuit as well as emitted contamination, e.g. chips, solder or welding residue.
- **ROLLER'S Solar-Control K 60**
Self-priming centrifugal pump, suitable for different media, e.g. heat transfer liquids, antifreeze, water, aqueous solutions. With proven, powerful condenser motor with quiet running, 940 W, on/off switch. Transport pressure ≤ 5.5 bar / 0.55 MPa / 80 psi, transport volume ≤ 36 l/min, at 40 m Transport height 16 l/min, temperature of the liquids (continuous load) ≤ 60°C, pH value of the liquids 7–8. As suction and return line two flexible, transparent PVC fabric hoses ½" T 60, each 3 m long, with screw connections ¾", temperature resistant up to 60°C.
- **ROLLER'S Solar-Control I 80**
Dry self-priming impeller pump with special impellers, suitable for different media, e.g. heat transfer liquids, water, aqueous solutions, mineral and vegetable oils, emulsions, antifreeze, cleaning agents. With proven, powerful condenser motor with quiet running, 1000 W, on/off switch. Transport pressure ≤ 6.5 bar / 0.65 MPa / 94 psi, transport volume ≤ 27 l/min, at 40 m Transport height 18 l/min, temperature of the liquids (continuous load) ≤ 80°C, pH value of the liquids 7–8. As suction and return line two flexible EPDM fabric hoses ½" T 100, each 3 m long, with screw connections ¾", high-temperature resistant up to 100°C.
- Shut-off valve for closing the pressure or return line, e.g. during transport (accessory).
- Changeover valve for alternative suction of the transport medium from another tank, e.g. for larger volumes (accessory).
- **For flushing underfloor and wall heaters and clearing sludge:**
Fine filter with fine filter bag 70 µm (accessory), consisting of screw lid with return flow connection for return line with ¾" fitting, adapter and fine filter bag 70 µm or fine filter with fine filter insert 90 µm (accessory), washable, with large dirt collection vessel for return line with ¾" fitting.
Flow direction changeover valve (accessory) complete with EPDM fabric hose ½" T 100, for flushing underfloor heating/wall radiators and effective clearance of sludge by pressure surges when flow direction changes.

Scope of Delivery

Art.-No.

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ROLLER'S Solar-Control K 60

Filling and flushing unit with centrifugal pump, plastic tank 30 l, pressure and return line ½" T 60, on strong, mobile tubular steel frame

115312 A220

899,00

ROLLER'S Solar-Control I 80

Filling and flushing unit with impeller pump, plastic tank 30 l, pressure and return line ½" T 100, pressure relief valve, on strong, mobile tubular steel frame

115311 A220

1.099,00



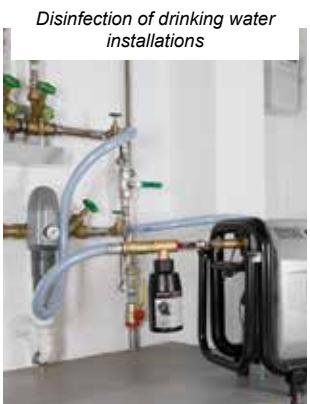
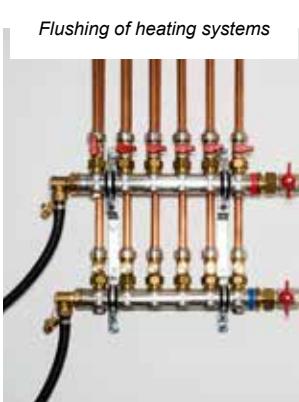
ROLLER'S Solar-Control



Accessories for ROLLER'S Solar-Control

	Art.-No.	€
PVC fabric hose ½" T60 for pressure or return line, 3 m long, with screw connections ¾", temperature-resistant ≤ 60°C	115314 R	41,50
EPDM fabric hose ½" T100 for pressure or return line, 3 m long, with screw connections ¾", high temperature-resistant ≤ 100°C	115315 R	55,50
EPDM fabric hose ½" T165 for pressure or return line, 3 m long, with screw connections ¾", high temperature-resistant ≤ 165°C	115319 R	203,00
¾" shut-off valve for closing the pressure and return line, e.g. during transport	115324 R	50,20
Pressure relief valve	115217 R	71,40
Changeover valve for alternative suction of the transport medium from another tank	115325 R	83,80
30 l plastic tank made of UV-stabilised PE	115375 R	159,00
Fine filter with fine filter bag 70 µm , consisting of a screw cap with return line connection for return line with ¾" union, adapter, 1 fine filter bag 70 µm, for flushing underfloor heating/wall radiators and clearing sludge	115220	101,00
Fine filter bag 70 µm , pack of 10 fine filter with fine filter bag 70 µm	115221 R10	85,70
Fine filter with fine filter cartridge 90 µm , washable, with large dirt collection vessel, for return line with ¾" union, for flushing underfloor heating/wall radiators and clearing sludge	043054	38,60
Fine filter cartridge 90 µm , for fine filter with fine filter cartridge 90 µm	043054	38,60
Flow direction changeover valve complete with EPDM fabric hose ½" T100, for flushing underfloor heating/wall radiators and effective clearance of sludge by pressure surges when flow direction changes.	115326 A	281,00

ROLLER'S Multi-Control S

German Top Quality

Powerful, compact, electronic flushing unit with oil-free compressor. For flushing with water/air mixture, disinfection, cleaning, preservation of pipe systems. Flushing and desilting of pipes up to DN 50, Ø 2" with a water pressure pipe network up to 1 MPa/10 bar/145 psi. Water temperature 5–35°C, water flow up to 5 m³/h. Operation of pneumatic tools with an operating pressure up to 0.8 MPa/8 bar/116 psi, suction power up to 230 Nl/min.

- **Universally usable**

Just one device for flushing with water or water/air mixture, disinfection, cleaning, preservation of pipe systems, e.g. for flushing and disinfection of drinking water installations in accordance with EN 806-4:2010, for desilting and cleaning radiator and area heating systems and for operating pneumatic tools.

- **For desilting and flushing**

Keys for easy switching of the air supply during the flushing process when cleaning and desilting radiator and area heating systems with the following possibilities: (1) without compressed air, (2) intermittent compressed air, (3) constant compressed air.

- **For flushing drinking water installations according to EN 806-4**

Flushing of drinking water installations with water or with a water/air mixture with intermittent compressed air in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK).

- **For disinfection**

ROLLER'S Inject TW disinfection unit (accessory) for disinfection of drinking water installations in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and other pipe systems. ROLLER'S Plus TW-D Color, consisting of 1 l bottle of dosing solution ROLLER'S Plus TW-D for disinfection of approx 100 l pipe volumes, 20 ml bottle of red dye ROLLER'S Color for dyeing the dosing solution for washout control and pipette for testing the dosing solution for efficacy (accessory), see page 167. Disinfectant solution feeding without an additional dosing pump (**Patent EP 2 954 960**).

- **For cleaning and preservation**

Cleaning and preservation unit ROLLER'S Inject H (accessory) for cleaning and preservation of radiator and area heating systems. Cleaner, dyed green for filling and wash-out check and corrosion protection, dyed blue for filling check, for approx. 100 l line volume respectively (accessory), see page 167. Disinfectant solution feeding without an additional dosing pump (**Patent EP 2 954 960**).

- **For operating compressed air tools**

For operating compressed air tools with an operating pressure up to 0.8 MPa / 8 bar / 116 psi and a suction power up to 230 Nl/min. Adjustable air pressure. Compressed air hose with NW 7.2 quick couplings (accessory).

- **Compact flushing and pressure testing unit with oil-free compressor.** Input and control unit for automatically running the flushing programs and for documenting the results. Compressed air tank integrated into large tubular steel frame, safety devices for avoiding contamination of the pipe network by backflowing water, condensation and particle filters 5 µm. Connecting cable with integrated personal protection switch (PRCD).

- **Input and control unit**

Easy operation when desilting by keys for switching the air supply during the flushing process. Menu-guided input and control when flushing drinking water installations in accordance with EN 806-4:2010 with possibility of changing the factory-set values by the user to adapt to the respectively valid national safety regulations, rules and specifications for the application site. Permanent process monitoring during the program sequences. With format selection for date and time and selection of the different units. Input and control unit with 3" display with modern LCD technology, 76 mm screen diagonal, 128 x 64 pixels. Very easy to operate. USB port for USB stick or printer. The respective latest version software for the input and control unit is available as a download under www.albert-roller.de → Downloads → Software and can be saved on a USB stick.

- **Logging**

Results of the flushing programs are saved with date, time and log number in the selected language and can be transferred to a USB stick or printer (accessory) for documentation. Additions to saved data, e.g. customer name, project number, tester, are possible on external devices (e.g. PC, laptop, tablet-PC, Smartphone).

- **Powerful, proven, maintenance-free, oil-free piston compressor** with crank drive, capacitor motor 230 V, 50 Hz 1,500 W. Pressure gauge for displaying the air pressure in the compressed air tank. Emergency stop button.

- **Handy, compact, only 32 kg.** Easy transport by space-saving, folding handle and mobile tubular steel frame with 2 rubber wheels. 2 rubber feet for safe standing. 2 hooks for winding up the power cable.

- **The water inputs and outputs of ROLLER'S Multi-Control S can be sealed to avoid contamination during transport and storage.**

- **Cover for protecting the machine during transport and storage (accessory).**

- **Transparent 1" suction/pressure hose with fabric inlay, 1.5 m long, with 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water.**

Connecting hose for compressor / water connections, 0.6 m long, with quick coupling DN 7.2 and 1" hose screw fittings, 1" double nipple, for blowing out water residue from ROLLER'S Multi-Control S and the suction / pressure hoses at the end of work.

ROLLER'S Multi-Control S



Scope of Delivery

Art.-No.

€

ROLLER'S Multi-Control S Set

Flushing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD). Caps for water inlets and outlets of ROLLER'S Multi-Control S. 2 suction/pressure hoses 1", 1.5 m long, with 1" hose screw fitting, with caps, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit

115810 A220

2.390,00

Accessories

Fine filter with fine filter cartridge 90 µm, washable, with large dirt collection vessel

115609 A

119,00

Fine filter cartridge 90 µm, for fine filter with fine filter cartridge 90 µm

043054

38,60

Suction/pressure hose Ø 1", with fabric inlay, 1.5 m long, with G 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water

115633 R

57,10

Double nipple 1", for connecting 2 suction / pressure hoses and blowing out the suction/pressure hoses

045159

10,00

Compressed air hose Ø 14 mm, 1.5 m long, with quick couplings DN 7.2 (plug, socket), for connecting pneumatic tools

115621 R

59,70

Printer for printing the stored results of the flushing and test programs, 1 roll of paper, USB connecting cable, power supply/charger Ni-Mh 100–240 V, 50–60 Hz, 3 W

115604 A

490,00

Paper roll, pack of 5, for printer

090015 R

18,20

Case with inlays, for printers, paper rolls and other accessories

115703 A

68,00

ROLLER'S Inject TW, disinfection unit for drinking water installations, for feeding dosing solution for disinfection

115602 A

293,00

ROLLER'S Plus TW-D Color, 1 l bottle of dosing solution of approx. 100 l pipe volumes, 20 ml bottle of red dye for dyeing the dosing solution and for washout control and pipette for testing the dosing solution for efficacy

115605 A

79,00

Test strips H₂O₂ 0–1,000 mg/l, pack of 100, for checking the concentration of the disinfection solution

091072

68,60

Test strips H₂O₂ 0–50 mg/l, pack of 100, for checking the complete flushing out of the dosing solution after disinfection

091073

68,60

ROLLER'S Inject H, cleaning and preservation unit for radiator and area heating systems, for feeding cleaner and corrosion protection

115612 A

293,00

ROLLER'S Plus H-R, 1 l bottle of cleaner for radiator and area heating systems, dyed green for filling and wash-out check, for approx. 100 l pipe volume

115607 A

55,00

ROLLER'S Plus H-K, 1 l bottle of corrosion protection, for preserving radiator and area heating systems, dyed blue for filling check, for approx. 100 l pipe volume

115608 A

59,00

Cover for protecting the machine during transport and storage

115677 A

37,80

XL-Boxx system case for hoses

579600 AMP

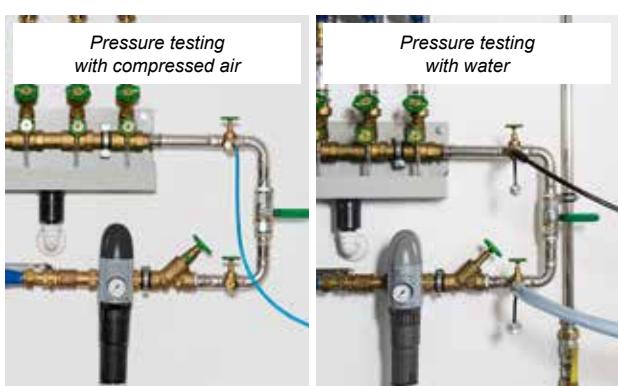
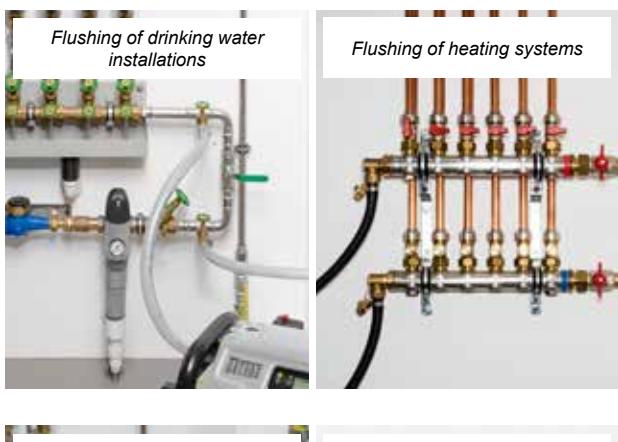
191,00



ROLLER'S Multi-Control SL/SLW



German Top Quality



Powerful, compact, electronic flushing and pressure testing unit with oil-free compressor. Only one device with more than 10 automatic programs. Flushing and desilting of pipes up to DN 50, Ø 2" with a water pressure pipe network up to 1 MPa/10 bar/145 psi, water temperature 5–35 °C, water flow up to 5 m³/h. Pressure test with compressed air up to 0.4 MPa/4 bar/58 psi. Pressure test with water up to 1.8 MPa/18 bar/261 psi. For controlled filling of vessels of all kinds with compressed air up to 0.8 MPa/8 bar/116 psi. Operation of pneumatic tools with an operating pressure up to 0.8 MPa/8 bar/116 psi, suction power up to 230 Nl/min.

- **Universally usable**

Only one device for flushing with water or a water/air mixture, disinfection, cleaning, preservation of pipe systems, for pressure testing of pipe systems and vessels with compressed air or water, e.g. drinking water installations, radiators or area heating systems, for pressure testing of gas installations with compressed air, as a pneumatic pump for controlled filling of all types of vessels with compressed air, e.g. for pumping up expansion vessels or tyres and for operating pneumatic tools. (Patent EP 2 816 231).

- **For desilting and flushing**

Keys for easy switching of the air supply during the flushing process when cleaning and desilting radiator and area heating systems with the following possibilities: (1) without compressed air, (2) intermittent compressed air, (3) constant compressed air.

- **For flushing drinking water installations according to EN 806-4**

Flushing of drinking water installations with water or with a water/air mixture with intermittent compressed air in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK).

- **For disinfection**

ROLLER'S Inject TW disinfection unit (accessory) for disinfection of drinking water installations in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and other pipe systems. ROLLER'S Plus TW-D Color, consisting of 1 l bottle of dosing solution ROLLER'S Plus TW-D for disinfection of approx 100 l pipe volumes, 20 ml bottle of red dye ROLLER'S Color for dyeing the dosing solution for washout control and pipette for testing the dosing solution for efficacy, see page 170. Disinfectant solution feeding without an additional dosing pump (Patent EP 2 954 960).

- **For cleaning and preservation**

Cleaning and preservation unit ROLLER'S Inject H (accessory) for cleaning and preservation of heating systems. Cleaner, dyed green for filling and wash-out check and corrosion protection, dyed blue for filling check, for approx. 100 l line volume respectively, see page 170. Disinfectant solution feeding without an additional dosing pump (Patent EP 2 954 960).

- **For pressure and leak testing with compressed air**

Leak testing of drinking water installations with compressed air according to information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK), leak testing of gas installations with compressed air according to the technical rule "DVGW-TRGI 2018, Technical Rules for Gas Installations - DVGW Worksheet G 600" of the German Gas and Water Association (DVGW) and leak testing of other pipe systems and vessels with compressed air.

Load testing of drinking water installations with compressed air according to information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK), load testing of gas installations with compressed air according to the technical rule "DVGW-TRGI 2018, Technical Rules for Gas Installations - DVGW Worksheet G 600" of the German Gas and Water Association (DVGW) and load testing of other pipe systems and vessels with compressed air.

- **For pressure and leak testing with water**

ROLLER'S Multi-Control SLW with hydro-pneumatic water pump for hydrostatic pressure testing of drinking water installations with water in accordance with EN 806-4:2010, test method A, B or C or test method B, modified in accordance with information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and for pressure testing of other pipe systems and vessels.

- **For controlled filling of vessels**

For controlled filling of vessels of all kinds with compressed air up to 0.8 MPa / 8 bar / 116 psi. With automatic switch-off on reaching the preset air pressure, e.g. for tyres.

- **For operating compressed air tools**

For operating compressed air tools with an operating pressure up to 0.8 MPa / 8 bar / 116 psi and a suction power up to 230 Nl/min. Adjustable air pressure. Compressed air hose with NW 7.2 quick couplings (accessory).

● **Compact flushing and pressure testing unit with oil-free compressor. Input and control unit for automatically running the flushing and test programs and for documenting the results. Compressed air tank integrated into large tubular steel frame, safety devices for avoiding contamination of the pipe network by backflowing water, condensation and particle filters 5 µm. Connecting cable with integrated personal protection switch (PRCD). ROLLER'S Multi-Control SLW additionally with hydro-pneumatic water pump for hydrostatic pressure testing.**

ROLLER'S

Multi-Control SL/SLW



- **Input and control unit**

Menu-guided input and control of flushing and testing programs in 26 languages. Factory-defaulted test criteria (test sequences, pressures, times) with single or continuous possibility for changing by the user, e.g. for adapting to the respective national safety provisions, rules and regulations valid at the application site. Easy operation when desilting by keys for switching the air supply during the flushing process. Permanent process monitoring during the program sequences. With format selection for date and time and selection of the different units. Input and control unit with 3" display with modern LCD technology, 76 mm screen diagonal, 128 x 64 pixels. Very easy to operate. USB port for USB stick or printer. The respective latest version software for the input and control unit is available as a download under www.albert-roller.de → Downloads → Software and can be saved on a USB stick.

- **Logging**

Results of the flushing and test programs are saved with date, time and log number in the selected language and can be transferred to a USB stick or printer (accessory) for documentation. Additions to saved data, e.g. customer name, project number, tester, are possible on external devices (e.g. PC, laptop, tablet-PC, Smartphone).

- Powerful, proven, maintenance-free, oil-free piston compressor with crank drive, capacitor motor 230 V, 50 Hz 1,500 W. Pressure gauge for displaying the air pressure in the compressed air tank. Emergency stop button.

- Handy, compact, ROLLER'S Multi-Control SL only 37 kg, ROLLER'S Multi-Control SLW only 39 kg. Easy transport by space-saving, folding handle and mobile tubular steel frame with 2 rubber wheels. 2 rubber feet for safe standing. 2 hooks for winding up the power cable.

- The water inputs and outputs of ROLLER'S Multi-Control can be sealed to avoid contamination during transport and storage.

- Cover for protecting the machine during transport and storage (accessory).

- Transparent 1" suction/pressure hose with fabric inlay, 1.5 m long, with 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water.

1/2" high pressure hose, with fabric inlay, 1.5 m long, with 1/2" hose screw fittings, with caps, for pressure testing with water with ROLLER'S Multi-Control SLW.

Compressed air hose 8 mm, 1.5 m long, with quick coupling DN 5 and with hose gland G 1/2", for pressure testing with compressed air.

Compressed air hose Ø 8 mm, 1.5 m long, with quick coupling DN 5 (plug, socket) for gas testing with compressed air.

Connecting hose for compressor / water connections, 0.6 m long, with quick coupling DN 7.2 and 1" hose screw fittings, 1" double nipple, for blowing out water residue from ROLLER'S Multi-Control and the suction / pressure hoses at the end of work.

Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Control SL Set		
Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD). Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses, 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G 1/2", for pressure testing with compressed air, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit	115610 A220	2.995,00
ROLLER'S Multi-Control SLW set		
Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD), hydro-pneumatic water pump. Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G 1/2", for pressure testing with compressed air, one 1/2" high-pressure hose 1.5 m long, with 1/2" hose screw fitting, with caps, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit	115611 A220	3.865,00
Accessories		
Extensive accessories	see page 170	

ROLLER'S Multi-Control SL Set

Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD). Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses, 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G 1/2", for pressure testing with compressed air, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit

ROLLER'S Multi-Control SLW set

Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD), hydro-pneumatic water pump. Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G 1/2", for pressure testing with compressed air, one 1/2" high-pressure hose 1.5 m long, with 1/2" hose screw fitting, with caps, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit

ROLLER'S

Multi-Control SL/SLW



Accessories for ROLLER'S Multi-Control SL / SLW

Fine filter with fine filter cartridge 90 µm, washable, with large dirt collection vessel, for return line with ¾" connection, for flushing floor/wall area heaters and clearing slurry	115609 A	119,00
Fine filter cartridge 90 µm, for fine filter with fine filter cartridge 90 µm	043054	38,60
Pressure gauge, p ≤ 6 MPa/60 bar/870 psi, for the pressure and leak testing of pipe systems and vessels up to 6 MPa/60 bar/870 ps	115140	107,30
Fine scaled pressure gauge, p ≤ 1.6 MPa/16 bar/232 psi, for the pressure and leak testing of pipe systems and vessels up to 1.6 MPa/16 bar/232 psi. CL 1.0	115045	76,70
Fine scaled pressure gauge, p ≤ 250 hPa/250 mbar/3.6 psi, for the pressure and leak testing of pipe systems and vessels up to 250 hPa/250 mbar/3.6 psi. CL 1.6	047069	231,40
Suction/pressure hose Ø 1", with fabric inlay, 1.5 m long, with G 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water	115633 R	57,10
Double nipple 1", for connecting 2 suction / pressure hoses and blowing out the suction/pressure hoses	045159	10,00
Compressed air hose Ø 8 mm, 7 m long, with DN 5 quick coupling and G ½" hose gland, for pressure testing with compressed air	115667 R	62,50
Compressed air hose Ø 8 mm, 1.5 m long, with quick coupling DN 5 (plug, socket) for gas testing with compressed air	115747 R	64,80
High pressure hose Ø ½", 7 m long, with G ½" hose screw fitting, with caps, for pressure and leak testing of pipe systems and vessels with water	115661 R	124,00
Compressed air hose Ø 14 mm, 1.5 m long, with quick couplings DN 7.2 (plug, socket) for connecting pneumatic tools	115621 R	59,70
Printer for printing the stored results of the flushing and test programs, 1 roll of paper, USB connecting cable, power supply/charger Ni-Mh 100–240 V, 50–60 Hz, 3 W	115604 A	490,00
Paper roll, pack of 5, for printer	090015 R	18,20
Case with inlays, for printers, paper rolls and other accessories	115703 A	68,00
ROLLER'S Inject TW, disinfection unit for drinking water installations, for feeding dosing solution for disinfection	115602 A	293,00
ROLLER'S Plus TW-D Color, 1 l bottle of dosing solution of approx. 100 l pipe volumes, 20 ml bottle of red dye for dyeing the dosing solution and for washout control and pipette for testing the dosing solution for efficacy	115605 A	79,00
Test strips H₂O₂ 0–1,000 mg/l, pack of 100, for checking the concentration of the disinfection solution	091072	68,60
Test strips H₂O₂ 0–50 mg/l, pack of 100, for checking the complete flushing out of the dosing solution after disinfection	091073	68,60
ROLLER'S Inject H, cleaning and preservation unit for radiator and area heating systems, for feeding cleaner and corrosion protection	115612 A	293,00
ROLLER'S Plus H-R, 1 l bottle of cleaner for radiator and area heating systems, dyed green for filling and wash-out check, for approx. 100 l pipe volume	115607 A	55,00
ROLLER'S Plus H-K, 1 l bottle of corrosion protection, for preserving radiator and area heating systems, dyed blue for filling check, for approx. 100 l pipe volume	115608 A	59,00
Cover for protecting the machine during transport and storage	115677 A	37,80
XL-Boxx system case for hoses	579600 AMP	191,00

ROLLER'S Calc-Control



Powerful, electric decalcifying pump for effectively decalcifying pipes and containers.

- For effectively decalcifying pipes and containers, e.g. flow heaters, boilers, hot water tanks, cold water tanks, heat exchangers, heating and cooling systems.
- High displacement $\leq 30 \text{ l/min}$ for effective decalcifying. Transport height $\leq 10 \text{ m}$, transport pressure $\leq 1 \text{ bar}$, temperature of decalcifying solution: $\leq 50^\circ\text{C}$.
- Robust, compact, light, only 9.2 kg in weight. Easy to carry due to centrally arranged handle with practical hose holders.
- Impact-resistant plastic tank for the decalcifying solution, useful tank volume 21 l, with practical screw cap for sealing the plastic tank during transport.
- Flexible PVC fabric hoses $\frac{1}{2}''$, 2.3 m long, permanently fixed to the pump unit, with hose screw fittings with Rp $\frac{1}{2}''$ female thread and caps.
- 3-way lever for reversing the direction of flow to dissolve even heavy lime deposits from both sides, with zero position to interrupt the flow.
- Compact pump unit consisting of centrifugal pump and capacitor motor, unscrewable, for easy cleaning of the pump unit and the plastic tank after the decalcifying process.
- Self-priming centrifugal pump, suitable for different decalcifying solutions of acetic acid, hydrochloric acid, citric acid, formic acid, phosphoric acid, sulphamic acid.
- With proven, powerful capacitor motor with quiet running, 165 W, on/off switch.

Scope of Delivery

Art.-No.

€

ROLLER'S Calc-Control

Pump unit with capacitor motor 165 W, 2 flexible PVC fabric hoses $\frac{1}{2}''$, 2.3 m long, with hose screw fittings with Rp $\frac{1}{2}''$ female thread and caps. 2 double nipples $\frac{3}{8}'' - \frac{1}{2}''$, 2 double nipples $\frac{1}{2}'' - \frac{3}{4}''$

115900 A220

799,00

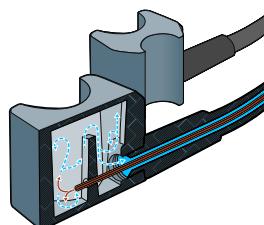


ROLLER'S

Elektro-Freeze 2 F-Zero



German Top Quality



Universal, robust, compact electric pipe freezer for repairs on unemptied pipes, for pipes Ø ½–2", 10–60 mm.

- No emptying, no filling, no venting. Saves time and money.
- Fast freezing time (e.g. ¾" steel pipe in only 9 min*) by very high cooling performance.
- Only one freezer from ½–2", but still better in dimensions and weight than most other devices up to 1¼".
- Closed coolant circuit and internal coolant R-290 for environmentally friendly, economical working. High cooling performance.
- Universally applicable. Even in closed rooms. Easy to use. No setting work, no regulation.
- Freezing heads quick and easy to mount, no tools required.
- Very narrow freezing heads (only 50 mm wide) and coolant hoses rising vertically to the pipe for working in confined spaces.
- One-piece freezing heads for the main working range Ø ¼–1" bzw. 15–35 mm, no reducer inserts required. Support of the cold transfer only by water.
- Always clean freezing heads, no pastes / no lubrication required.
- Freezing inserts for other pipe sizes.
- Very compact freezing heads with specially geometrically designed recesses for holding the respective different pipe diameters (Patent EP 1 108 944, Patent US 6,434,952).
- Large working radius by 2.5 m long, extremely robust, flexible refrigerant hoses made from synthetic rubber.
- LCD digital thermometer with clip, for exact temperature display directly at the freezing points.
- Easy to transport, weight only 23 kg. No heavy gas bottles are required.
- Proven, compact cooling unit 230 V, 50 Hz, 430 W. Very quiet running.

Scope of Delivery

Art.-No.

€

ROLLER'S Elektro-Freeze 2 F-Zero Set

Electric pipe freezer, equipment for Ø ¼–1¼",
Ø 15–42 mm, 2 refrigerant hoses 2.50 m long,
2 LCD digital thermometer, 2 clamping straps,
water spray bottle, in strong steel case

131012 A220 **1.790,00**

Accessories

Upgrade kit 1½–2", 54–60 mm		131160 A	249,00
Freezing insert, pack of 2	1/8" mm	131110 R	90,20
	1½" mm	131156 R	83,30
	54 mm	131157 R	83,30
	60 mm	131158 R	83,30
Clamping band		131104 R	14,70
LCD digital thermometer		131115	36,90



German Top Quality



Universal pipe freezer for repairs on unemptied pipes with carbon dioxide coolant, for pipes Ø 1/8"-2", 10-60 mm.

- No emptying, no filling, no venting. Saves time and money.
- Coolant carbon dioxide: Fast freezing time (e.g. 3/4" in only 5 min) by up to -79° cooling performance. Non-flammable, non-toxic, universally available.
- Very narrow, indestructible freezing sleeves.
- Snug-fit freezing sleeves and feeding of the coolant directly to the pipe guarantee extremely short freezing times and economical use of coolant.
- Ergonomically designed plastic handles.
- Indestructible injector (injection nozzle) made of brass. Fast, secure connection to freezing sleeves. No setting, the right quantity of coolant is always dosed automatically.

Scope of Delivery

Art.-No.

€

ROLLER'S Polar Set

2 pieces each freezing sleeves in 10 different sizes,
Ø 10–60 mm, 1/8"-2", bottle connection with T-adaptor,
1 lock nut, 2 handle pieces with injector,
2 pieces high-pressure hoses 2 m, in case

130002 A

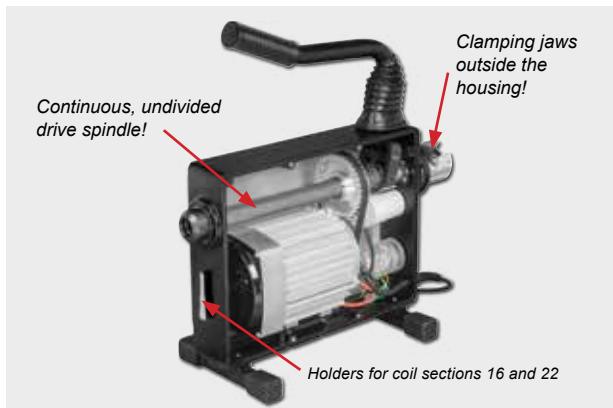
575,00

Accessories

Freezing sleeve	1/8"	10/12 mm	130450	38,90
	1/4"	15 mm	130455	38,90
	3/8"	18 mm	130460	38,90
	1/2"	22 mm	130465	38,90
	5/8"	28 mm	130470	38,90
	1"	35 mm	130475	38,90
	1 1/4"	42 mm	130480	51,80
	1 1/2"		130485	51,80
		54 mm	130490	51,80
	2"	60 mm	130495	51,80
High-pressure hose 2 m			130415	111,00
T-distributor for other sleeves			130207	24,50
Bottle connection with T-junction			130383	45,40
Locking nut			130209	6,00
Double nipple			130208	9,30
Handle with injector			130410	53,40
Case with inlay			130430 A	98,00



German Top Quality



Compact, proven, universal pipe cleaning machine for pipes Ø 20–150 mm, for spirals Ø 8, 16, 22 mm.

- For fast, effective cleaning of pipes and drains.
- Continuous, undivided drive spindle and clamping jaws outside the housing for complete sealing of the motor compartment against water and dirt.
- Effective, simple, fast working by high speed (740 rpm), especially for effective milling and chain spinning.
- Manual feed for delicate work.
- Strong, centrally arranged pressing lever for central application of force and high strength.
- Guide hose prevents the spiral from whipping and contaminating the environment.
- Easy to transport, only 19 kg. The pressing lever can also be used for carrying.
- Powerful, splash-protected, quiet 1~ condenser motor 230 V, 50 Hz, 750 W, right and left-hand rotation. Connecting cable with integrated personal protection switch (PRCD).
- Holders for coil sections 16 and 22 for fastening the coil sections to the machine frame when changing coils.
- Highly flexible, specially hardened pipe cleaning spirals for easy progress, even in narrow pipe bends. Choice of three types of spirals:
 - Standard pipe cleaning spiral for universal use,
 - Pipe cleaning spiral S for difficult to remove obstructions, e.g. roots, heavy encrustations,
 - Pipe cleaning spiral with core for long-fibre obstructions. Spiral is also easier to clean after use because clogging of the spiral with dirt is prevented.
- The pipe cleaning spirals Ø 16 and 22 mm are driven directly without changing the clamping jaws, pipe cleaning spiral Ø 8 mm is driven with adapter drum 22/8 (accessory).
- Variable spiral length by quick connect spiral sections. No unnecessary turning of long pipe cleaning spirals.
- Wide range of pipe cleaning tools, e.g. drills, dies, chain spinners. The right tool for every application, see page 176–177.

Scope of Delivery

Art.-No.

€

ROLLER'S Ortem 22 Set 16

Drive unit, guide hose, 5 spiral sections
 Ø 16 mm × 2.3 m in spiral cage, straight drill 16,
 club drill 16, toothed blade drill 16/25, spiral cutting
 pin 16, 1 pair of guiding gloves, steel case for tool kit 172010 A220 **1.740,00**

ROLLER'S Ortem 22 Set 22

Drive unit, guide hose, 5 spiral sections
 Ø 22 mm × 4.5 m in spiral cage, straight drill 22,
 funnel drill 22, recovery drill 22, toothed cross blade drill
 22/35, spiral cutting pin 22/32, 1 pair of guiding gloves,
 steel case for tool kit 172011 A220 **1.920,00**

ROLLER'S Ortem 22 Set 16+22

Drive unit, guide hose, 5 spiral sections
 Ø 16 mm × 2.3 m in spiral cage, straight drill 16, club
 drill 16, toothed blade drill 16/25, spiral cutting pin 16,
 5 spiral sections Ø 22 mm × 4.5 m in spiral cage,
 straight drill 22, funnel drill 22, recovery drill 22, toothed
 cross blade drill 22/35, spiral cutting pin 22, 2 pairs of
 guiding gloves, steel case for every tool kit 172012 A220 **2.250,00**

Accessories

ROLLER'S Ortem 22 drive unit

with guide hose 172000 A220 1.590,00

Pipe cleaning spirals See page 176

Pipe cleaning tools See page 176–177



ROLLER'S Ortem 32



German Top Quality



Continuous, undivided
drive spindle!



Clamping jaws outside
the housing!



Compact, proven, universal pipe cleaning machine for pipes Ø 20–250 mm, for spirals Ø 8, 16, 22, 32 mm.

- For fast, effective cleaning of pipes and drains.
- Continuous, undivided drive spindle and clamping jaws outside the housing for complete sealing of the motor compartment against water and dirt.
- Effective, simple, fast working by high speed (520 rpm), especially for effective milling and chain spinning.
- Manual feed for delicate work.
- Strong, centrally arranged pressing lever for central application of force and high strength.
- Guide hose prevents the spiral from whipping and contaminating the environment.
- Easy to transport, only 24 kg. The pressing lever can also be used for carrying.
- Powerful, splash-protected, quiet 1~ condenser motor 230 V, 50 Hz, 1050 W, right and left-hand rotation. Connecting cable with integrated personal protection switch (PRCD).
- Highly flexible, specially hardened pipe cleaning spirals for easy progress, even in narrow pipe bends. Choice of three types of spirals:
 - Standard pipe cleaning spiral for universal use,
 - Pipe cleaning spiral S for difficult to remove obstructions, roots, heavy encrustations,
 - Pipe cleaning spiral with core for long-fibre obstructions. Spiral is also easier to clean after use because clogging of the spiral with dirt is prevented.
- Pipes spirals Ø 22 and 32 mm driven directly without changing the clamping jaws, pipe cleaning spiral Ø 16 mm driven with clamping jaws 16 (accessory) and pipe cleaning spiral Ø 8 mm driven with adapter drum 32/8 (accessory).
- Variable spiral length by quick connect spiral sections. No unnecessary turning of long pipe cleaning spirals.
- Wide range of pipe cleaning tools, e.g. drills, dies, chain spinners. The right tool for every application, see page 176–177.

Scope of Delivery

Art.-No.

€

ROLLER'S Ortem 32 Set 32

Drive unit, guide hose, 4 spiral sections
Ø 32 mm × 4.5 m in spiral cage, straight drill 32,
funnel drill 32, recovery drill 32, toothed cross
blade drill 32/45, spiral cutting pin 22/32,
1 pair of guiding gloves, case for tool kit

174010 A220 **3.780,00**

ROLLER'S Ortem 32 Set 22+32

Drive unit, guide hose, 5 spiral sections
Ø 22 mm × 4.5 m in spiral cage, straight drill 22,
funnel drill 22, recovery drill 22, toothed cross blade
drill 22/35, 4 spiral sections Ø 32 mm × 4.5 m in spiral
cage, straight drill 32, funnel drill 32, recovery drill 32,
toothed cross blade drill 32/45, 2 spiral cutting pins
22/32, 2 pairs of guiding gloves, steel case or case
for every tool kit

174011 A220 **4.450,00**

ROLLER'S Ortem 32 Set 16+22

Drive unit, guide hose, 2 dies 16, 5 spiral sections
Ø 16 mm × 2.3 m in spiral cage, straight drill 16,
club drill 16, toothed blade drill 16/25, spiral cutting
pin 16, 5 spiral sections Ø 22 mm × 4.5 m in spiral
cage, straight drill 22, funnel drill 22, recovery drill 22,
toothed cross blade drill 22/35, spiral cutting pin 22,
2 pairs of guiding gloves, steel case for every tool kit

174012 A220 **4.070,00**

Accessories

ROLLER'S Ortem 32 drive unit
with guide hose

174000 A220 **2.940,00**

Pipe cleaning spirals

See page 176

Pipe cleaning tools

See page 176–177



ROLLER'S Ortem 22/32

Accessory for ROLLER'S Ortem 22,
ROLLER'S Ortem 32 and other makes

Art.-No.

€

Clamping jaws 16, pack of 2
for ROLLER'S Ortem 32 for clamping
pipe cleaning spirals Ø 16 mm

174101 116,70

Adapter drum ROLLER'S Ortem 22/8
with spiral Ø 8 mm × 7.5 m, with club head

170011 645,70

Adapter drum ROLLER'S Ortem 32/8
with spiral Ø 8 mm × 7.5 m, with club head

170012 645,70

Spiral and tool kit 16

5 spiral sections Ø 16 mm × 2.3 m in spiral cage,
straight drill 16, club drill 16, toothed blade drill 16/25,
spiral cutting pin 16, 1 pair of guiding gloves,
steel case of tool kit

172050 A 579,00

Spiral and tool kit 22

5 spiral sections Ø 22 mm × 4.5 m in spiral cage,
straight drill 22, funnel drill 22, recovery drill 22,
toothed cross blade drill 22/35, spiral cutting pin 22/32,
1 pair of guiding gloves, steel case for tool kit

172051 A 810,00

Spiral and tool kit 32 4 spiral sections Ø 32 mm × 4.5 m
in spiral cage, straight drill 32, funnel drill 32, recovery
drill 32, toothed cross blade drill 32/45, spiral cutting pin
22/32, 1 pair of guiding gloves, case for tool kit

174050 A 1.039,00

Pipe cleaning spiral

Ø 8 mm × 7.5 m with club head	Pipes Ø 20–50 mm	170200	66,50
Ø 16 mm × 2.3 m	Pipes Ø 25–125 mm	171200	66,20
Ø 22 mm × 4.5 m	Pipes Ø 50–150 mm	172200	105,00
Ø 32 mm × 4.5 m	Pipes Ø 50–250 mm	174200	147,00

Pipe cleaning spiral S (reinforced)

with thick special wire for very high stability

Ø 16 mm × 2 m	Pipes Ø 25–125 mm	171205	84,60
Ø 22 mm × 4 m	Pipes Ø 50–150 mm	172205	141,00
Ø 32 mm × 4 m	Pipes Ø 50–250 mm	174205	251,00

Pipe cleaning spiral with wire core,

prevents the spiral being clogged with dirt.

Ø 16 mm × 2.3 m	Pipes Ø 25–125 mm	171210	91,70
Ø 22 mm × 4.5 m	Pipes Ø 50–150 mm	172210	168,00
Ø 32 mm × 4.5 m	Pipes Ø 50–250 mm	174210	197,00

Pipe cleaning spirals in spiral cage

6 pieces Ø 16 mm × 2.3 m	171201	433,70
5 pieces Ø 22 mm × 4.5 m	172201	555,00
4 pieces Ø 32 mm × 4.5 m	174201	702,00

Pipe cleaning spirals with wire core in spiral cage

5 pieces Ø 22 mm × 4.5 m	172203	848,00
4 pieces Ø 32 mm × 4.5 m	174203	902,00

Spiral reduction

22/16	172154	120,00
32/22	174154	139,00

Spiral cage empty

for spirals Ø 16 mm	171150	102,70
for spirals Ø 22 mm	172150	103,00
for spirals Ø 32 mm	174150	114,00

Spiral cutting pin

16	171151	4,00
22/32	172151	4,50

ROLLER'S Ortem 22/32

Accessory for ROLLER'S Ortem 22,
ROLLER'S Ortem 32 and other makes

Art.-No.

€



Straight drill

for drilling out total blockages,
for removing samples to determine
the cause of the blockage

Ø 16 mm	171250	33,50
Ø 22 mm	172250	44,00
Ø 32 mm	174250	55,50

Club drill

for light obstructions (paper, textiles),
ideal for narrow bends

Ø 16 mm	171265	33,50
Ø 22 mm	172265	44,10
Ø 32 mm	174265	57,60

Funnel drill

for textile and paper obstructions,
an advantage for large pipe diameters

Ø 16 mm	171270	37,00
Ø 22 mm	172270	48,00
Ø 32 mm	174270	65,50

Recovery drill

as recovery tool for spirals
left in the pipe, e.g. when pipe
cleaning spirals break in the pipe

Ø 16 mm	171275	33,50
Ø 22 mm	172275	47,20
Ø 32 mm	174275	56,30

Toothed blade drill

for drilling out grease clogged
or heavily sludged pipes

Ø 16/25 mm	171280	30,70
Ø 22/35 mm	172280	45,10
Ø 22/45 mm	172281	56,70
Ø 32/55 mm	174282	73,90

Toothed cross blade drill

for encrustations and blockages
of all kinds, e.g. limescale deposits

Ø 16/25 mm	171290	59,20
Ø 16/35 mm	171291	66,70
Ø 22/35 mm	172290	79,40
Ø 22/45 mm	172291	89,20
Ø 22/65 mm	172293	85,70
Ø 32/45 mm	174291	89,70
Ø 32/65 mm	174293	108,00
Ø 32/90 mm	174295	133,00
Ø 32/115 mm	174296	143,00

Fork die head for stubborn grease blockages and light to heavy sludging

Ø 16 mm	171305	39,30
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Cross fork die head

for stubborn grease blockages
and heavy sludging (use of pipe
cleaning spiral S recommended)

Ø 16 mm	171306	58,20
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Toothed fork die head

for versatile use, e.g. for breaking
up roots and cleaning sludge

Ø 22/65 mm	172305	94,40
Ø 32/65 mm	174305	104,00
Ø 32/90 mm	174306	122,00

Root cutter for breaking up roots, cuts forwards and backwards (use of pipe cleaning spiral S recommended)

Ø 22/65 mm	172310	140,00
Ø 32/65 mm	174310	155,00
Ø 32/90 mm	174311	177,00

Chain spinner, smooth left

for final cleaning, for clearing sludge
and encrustations. For sensitive pipes,
e.g. plastic tubes

Ø 16 mm	171340	111,30
Ø 22 mm	172340	146,00
Ø 32 mm	174340	177,20

Chain spinner, spiked left

for final cleaning, for clearing
sludge and encrustations.

For cast and concrete pipes

Ø 16 mm	171341	133,30
Ø 22 mm	172341	181,00
Ø 32 mm	174341	209,00

Guiding gloves (pair)

	172610	23,60
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Guiding glove, nailed leather, inside surface with metal rivets

left	172611	49,20
right	172612	49,20

Other pipe cleaning tools on request.

ROLLER'S Mini-Ortem S 22V VE



German Top Quality

ROLLER TECHNOLOGY
Li-Ion 22V



Patent EP 3 059 022

Robust, handy hybrid pipe cleaning device with fast switchover for automatic spiral feed and return, for pipes up to Ø 20–50 (75) mm, for pipe cleaning spirals Ø 8 and 10 mm. Li-Ion 22V Technology!

- For fast, easy cleaning of pipes, siphons, etc.
- Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.
- Compact design, comfortable weight, only 5.2 kg with battery.
- Combined turning and holding handle for controlling the automatic spiral feed and return and for reliable guiding of the device.
- Very quick reversal of direction of spiral feed/return by rapid changeover (patent EP 3 059 022), prevents spiral looping in case of sudden resistance caused by pipe obstructions, even under full load, without changing the motor rotation direction. For long life of the pipe cleaning spiral.
- Spiral drum made of impact-resistant, glass fibre-reinforced plastic. Rubber seal prevents contamination of the environment. Ventilated interior for fast drying of the spiral.
- Hot galvanised, highly flexible and specially hardened pipe cleaning spiral with club head for easy progress and long life. With spring steel wire core, prevents the spiral being clogged with dirt.
- Powerful drive unit with powerful, brushless, battery motor 21.6 V, 500 W output, extra torque powerful left and right hand rotation at specially adapted speed, robust precision bearing mounted gear, maintenance-free. Safety switch, electronically controlled for switching on and off without recoil. Continuous speed control 0–560 rpm with Vario electronics.
- Integrated LED work light for illuminating the work place.
- **Li-Ion 22 V Technology**
Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- **For cordless and mains operation**
220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

Scope of Delivery

Art.-No.

€

ROLLER'S Mini-Ortem S 22V VE

Drive unit 21.6 V with Vario-Electronic, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in box

170025 A220 **739,00**

ROLLER'S Mini-Ortem S 22V VE Set

Drive unit 21.6 V with Vario-Electronic, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in steel case

170026 A220 **849,00**

Accessories

Pipe cleaning spiral with club head

Ø 8 mm × 7.5 m with core	170201	94,80
Ø 10 mm × 10 m	170205	134,90

Li-Ion 21,6 V, 2,5 Ah battery

571571 A22 249,00

Li-Ion 21,6 V, 5,0 Ah battery

571581 A22 299,00

Li-Ion 21,6 V, 9,0 Ah battery

571583 A22 399,00

100–240 V, 50–60 Hz, 90 W rapid charger

571585 A220 169,00

100–240 V, 50–60 Hz, 290 W rapid charger

571587 A220 399,00

220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery

571567 A220 399,00

Steel case with inlay

185058 A 106,00

ROLLER'S Worklight 2800 22V

cordless LED flood light see page 161



ROLLER'S Mini-Ortem S



German Top Quality



Patent EP 3 059 022

Robust, handy electric pipe cleaning device with fast switchover for automatic spiral feed and return, for pipes up to Ø 20–50 (75) mm, for pipe cleaning spirals Ø 8 and 10 mm.

- For fast, easy cleaning of pipes, siphons, etc.
- Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.
- Compact design, comfortable weight, only 5.2 kg.
- Combined turning and holding handle for controlling the automatic spiral feed and return and for reliable guiding of the device.
- Very quick reversal of direction of spiral feed/return by rapid changeover (patent EP 3 059 022), prevents spiral looping in case of sudden resistance caused by pipe obstructions, even under full load, without changing the motor rotation direction. For long life of the pipe cleaning spiral.
- Spiral drum made of impact-resistant, glass fibre-reinforced plastic. Rubber seal prevents contamination of the environment. Ventilated interior for fast drying of the spiral.
- Hot galvanised, highly flexible and specially hardened pipe cleaning spiral with club head for easy progress and long life. With spring steel wire core, prevents the spiral being clogged with dirt.
- Proven, high torque drive unit with universal motor 230 V, 50–60 Hz, 630 W, continuous speed control 0 to 950 rpm, right and left-hand rotation, safety switch.

Scope of Delivery	Art.-No.	€
ROLLER'S Mini-Ortem S		
Drive unit, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in box	170022 A220	539,00
ROLLER'S Mini-Ortem S Set		
Drive unit, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in steel case	170023 A220	639,00
Accessories		
Pipe cleaning spiral with club head		
Ø 8 mm × 7.5 m with core	170201	94,80
Ø 10 mm × 10 m	170205	134,90
Steel case with inlay	185058 A	106,00



Pipe cleaning technology

ROLLER'S Easy-Clean



Robust, proven suction and pressure cleaning device for odour traps in wash basins, showers and bath tubs, toilets etc.

- For quick and easy removal of pipe blockages.
- With short sleeve for wash basin, showers and bath tubs, with long sleeve for toilets.
- Adjustable front handle for high pressing force.

Scope of Delivery

Art.-No.

€

ROLLER'S Easy-Clean

Suction and pressure cleaning device
with short and long sleeve, in box

170300 A

129,00



ROLLER'S Mini-Ortem



Robust, handy manual pipe cleaning device for manual and electric drive, for pipes Ø 20–50 (75) mm, for pipe cleaning spirals Ø 6, 8, 10 mm.

- For manual work with easy action, easy grip crank handle or with suitable electric drill/with suitable electric screwdriver, speed ≤ 300 rpm. Hexagonal driver for electric drive in the reel cover.
- Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.
- Handy, light, only 2.9 kg.
- Simple locking of the spiral by quick-clamping chuck.
- Spiral drum made of impact-resistant, glass fibre-reinforced plastic.
- Hot galvanised, highly flexible and specially hardened spiral with club head for easy progress and long life.

Scope of Delivery

Art.-No.

€

ROLLER'S Mini-Ortem

with spiral Ø 8 mm × 7.5 m long with club head

170010 A

179,00

Accessories

Pipe cleaning spiral with club head

Ø 8 mm × 7.5 m long

170200

66,50

Ø 10 mm × 10 m long

170205

134,90



ROLLER'S CamView HD



Mobile, handy camera endoscope for brilliant pictures and videos in HD quality (1920 × 1080 pixels) from cavities, shafts, pipes etc. For battery and mains operation. For documentation of pictures and videos on MicroSD card.

- For low cost inspection and damage analysis of places with difficult access such as cavities, shafts, pipes etc. Documentation of pictures and videos on MicroSD card.
- Ultra light, ultra handy, controller unit with pistol grip and camera cable set only 0.5 kg. Can be used everywhere, even in very narrow places.
- Ergonomically designed pistol grip with impact-resistant plastic housing. Buttons are arranged directly underneath the display so that the pistol grip can be held and the buttons operated with only one hand.
- **Controller unit with pistol grip and 5" colour display**
with state-of-the-art TFT-LCD technology for brilliant pictures and videos and 480 × 854 pixels. Selectable menu language. Buttons, e.g. for brightness regulation of the LEDs in the camera head and display in 4 stages each, for rotating, mirroring and zooming the picture in the display, opening and navigating in the menu. Power LED for indicating the battery status integrated into the On/Off switch. MicroSD card slot. Pictures and videos in HD quality on MicroSD card, can be saved for easy documentation of the inspection result. 4x digital zoom. The date and time of the recording can be saved in the picture and video as an option. Immediate playback of saved recordings or transmission to other devices via MicroSD card. USB port for direct connection to a PC or laptop and for charging the battery.
- Sturdy case for controller unit with pistol grip, camera cable set Color 8-1 HD, USB cable and accessories.
- **For battery and mains operation**
Li-Ion Technology. Controller unit with pistol grip with integrated Li-Ion battery 3,7 V, 4,0 Ah. Powerful and light. High energy density for approx. 5 hours continuous operation. Can be used on the mains whilst recharging the battery with the USB cable. No memory effect for maximum battery performance.
- **Exchangeable camera cable sets Color HD**
consisting of colour camera Ø 8 mm with CMOS sensor with dimmable white light LEDs for optimum setting of the brightness and fixed focus function for automatic picture focus, protected against occasional immersion in water (IP 67).
Camera cable set Color 8-1 HD:
with 1 m flexible push cable and add-on mirror, add-on hook, add-on magnet
Camera cable set Color 8-5 HD:
with 5 m flexible push cable (accessory).

Scope of Delivery

Art.-No.

€

ROLLER'S CamView HD Set

Controller unit with pistol grip and 5" TFT-LCD colour display, 4x digital zoom, integrated Li-Ion 3,7 V, 4,0 A battery, MicroSD-card, USB cable. With camera cable set Color 8-1 HD, consisting of colour camera Ø 8 mm, 1 m flexible push cable, add-on mirror, add-on hook, add-on magnet, in sturdy case.

175400 A4

229,00

Accessories

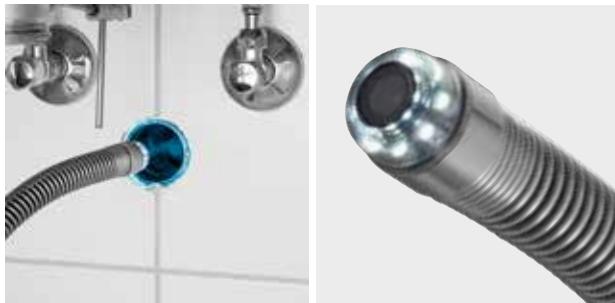
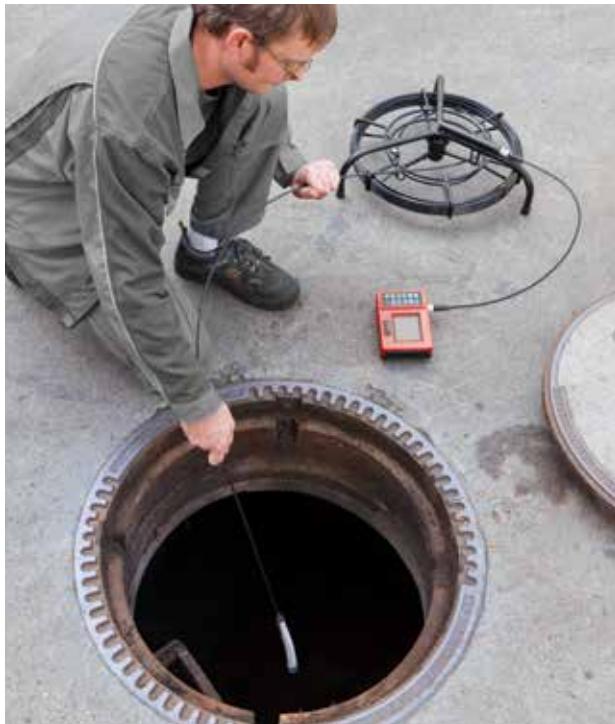
Camera cable set Color 8-5 HD

Colour camera Ø 8 mm, 1280 × 720 pixels, with 5 m flexible push cable

175440 A

89,00

ROLLER'S VisioCam



Very compact, lightweight, electronic camera inspection system for brilliant pictures and videos of pipes and drains Ø 40 – 150 mm, chimneys and other hollow cavities.

Cordless and mains operation. With electronic metering. For documentation of pictures and videos on SD card.

- For inexpensive inspection and damage analysis of pipes, drains, chimneys and other hollow cavities. Also for inspection after pipe cleaning work and for acceptance of new installations or repairs.
- Only one extra light, extra handy controller unit with TFT-LCD colour display for connecting different camera cable sets for different requirements. Can be used anywhere, even in very narrow places.
- Controller unit connected to the camera cable set by a 2 m connecting cable, removable for easy cleaning of the camera cable set. Plug-screw connections for changing the camera cable sets and the controller unit without tools.
- Sturdy case for controller unit, voltage supply/charger and accessories.
- **Controller unit**
Controller unit with 3.5" colour display with state of the art TFT-LCD technology for brilliant pictures and videos, 89 mm screen diagonal, 320 × 240 pixels. Very light and handy, only 0.4 kg. Sturdy, impact-proof plastic housing, spray protected. Small dimensions: 172 × 121 × 58 mm. Keys for setting the brightness of the LEDs of the colour camera head. Full screen, 2x zoom, 4-fold rotation of the picture possible. SD card slot. Pictures and videos can be saved on an SD card for simple documentation of the inspection result. Insertion depth of the camera is saved in the picture and video, optionally with date and time of the recording. Pictures can be taken during video recording without impairing the video recording. Immediate playback of saved recordings or transmission to other devices with SD card. Pictures can also be taken later from the video during playback of recorded videos on the controller's colour display. USB connector for direct connection to PC or laptop. Video output socket Composite-Video PAL/NTSC for connecting an external monitor. Connection for voltage supply/charger Li-Ion 100–240 V.

● **For battery and mains operation**

Li-Polymer Technology. Controller unit with integrated Li-Polymer battery 3.7 V, 4.0 Ah. Powerful and light. Power supply/charger 100–240 V, 50–60 Hz, 15 W, with USB port and USB cable for connecting power supply/charger, laptop or other voltage supply. No memory effect for maximum battery performance.

● **High resolution special colour camera**

High resolution special colour camera Ø 25 mm with CMOS image sensor and 8 ultra bright, white LEDs with adjustable light intensity up to 1700 mcd and concentrated radiation angle for brilliant colour pictures with even illumination. Low light requirement due to very high light sensitivity (0.1 lux). Fixed focus and special lens with 90° wide angle, also for detecting the smallest details.

● **Interchangeable camera cable sets**

consisting of high-resolution special colour camera. very small, rounded camera head Ø 25 mm, water-tight up to 20 m (2 bar/0.2 MPa/29 psi) and highly flexible sliding spring tapered towards the push cable for effortless feeding even through several pipe bends. Camera head with strong, quick-change protective cap with inserted mineral glass pane. Bend-manoeuvring push cable in hybrid technology, with glass fibre core, data cables and plastic sheath, very stable, for long life. Connection for controller unit. Robust, powder-coated, easy to clean cable reel.

Camera cable set S-Color 10 K

for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm, consisting of special colour camera with 10 m push cable Ø 4.5 mm, with length marking, very flexible, in hasp.

Camera cable set S-Color 20 K

for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm, consisting of special colour camera with 20 m push cable Ø 4.5 mm with length marking, very flexible, in hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.

Camera cable set S-Color 30 H

for pipes Ø 50–150 mm, consisting of special colour camera with 30 m push cable Ø 5.4 mm, flexible, in hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.

● **Camera cable set carrying case (accessory).**

● **Guide body (accessory) firmly lockable on the camera head in different sizes, for large pipe diameters.**

ROLLER'S VisioCam Set

Controller unit with 3.5" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated battery Li-Polymer 3.7 V, 4.0 Ah, 2 m connecting cable from the controller unit to the camera cable set, power supply/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case. With camera cable set S-Color with high-resolution special colour camera Ø 25 mm and push cable.

Set S-Color 10 K

With camera cable set S-Color 10 K with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm, with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

 175008 A220 **2.400,00**

Set S-Color 20 H

With camera cable set S-Color 20 H with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

 175007 A220 **3.330,00**

Set S-Color 30 H

With camera cable set S-Color 30 H with high-resolution special colour camera Ø 25 mm, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50–150 mm

 175010 A220 **3.429,00**

Accessories

ROLLER'S VisioCam Basic-Pack

Controller unit with 3.5" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 4.0 Ah battery, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case.

 175000 A220 **1.350,00**

Camera cable set S-Color 10 K

with high resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable cage. For small pipe diameters and narrow pipe bends from Ø (40) 50–150 mm

 175305 R **1.050,00**

Camera cable set S-Color 20 H

with high resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

 175306 A **1.980,00**

Camera cable set S-Color 30 H

with high resolution special colour camera Ø 25 mm, 30 m push cable Ø 5.4 mm, in hasp with electronic metering. For pipes Ø 50–150 mm

 175011 A **2.079,00**

Protective cap S-Color / S-Color S

with mineral glass pane, sealing ring, for camera cable set S-Color / S-Color S

 175026 R **35,00**

Guide body Ø 62 mm S-Color / S-Color S

for camera cable set S-Color / S-Color S

 175057 R **103,40**

Guide body Ø 100 mm S-Color / S-Color S

for camera cable set S-Color / S-Color S

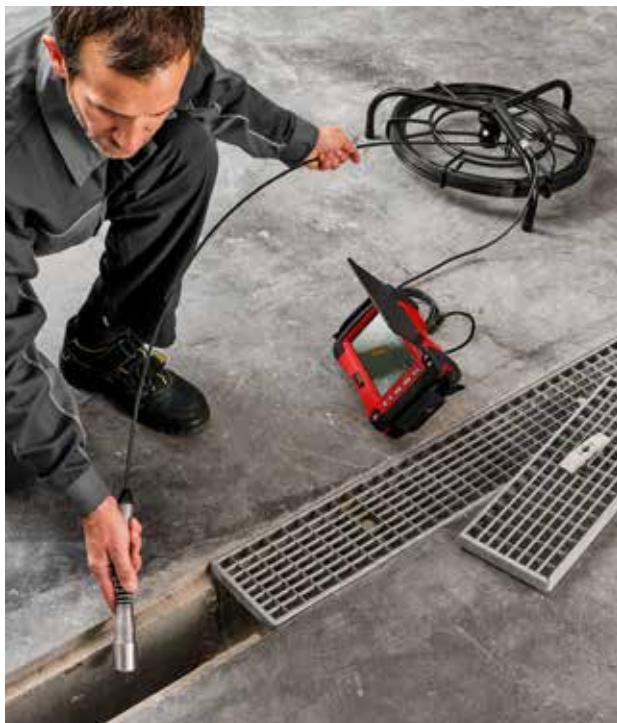
 175058 R **119,80**

Case with inlay

 175018 A **95,00**

Camera cable set carrying case

 175123 A **124,00**

Very compact, lightweight, electronic camera inspection system for brilliant pictures and videos of pipes and drains Ø 40–150 mm, chimneys and other hollow cavities. Self-levelling camera. Transmitter for locating the camera. With electronic metering. For documentation of pictures and videos with voice recording on SD card. For cordless and mains operation.

- For inexpensive inspection and damage analysis of pipes, drains, chimneys and other hollow cavities. Also for inspection after pipe cleaning work and for acceptance of new installations or repairs.
- Only one extra light, extra handy controller unit with TFT-LCD colour display for connecting different camera cable sets for different requirements. Can be used anywhere, even in very narrow places.
- Controller unit connected to the camera cable set by a 2 m connecting cable, removable for easy cleaning of the camera cable set. Plug-screw connections for changing the camera cable sets and the controller unit without tools.
- Sturdy case for controller unit, voltage supply/charger and accessories.
- **Controller unit with large 7" colour display**
Controller unit with large 7" colour display with state of the art TFT-LCD-technology for brilliant pictures and videos, 178 mm screen diagonal, 720 × 480 pixels. Very light and handy, only 1.3 kg. Sturdy, impact-proof plastic housing, spray protected. Glare protection. Integrated stand for different angles of inclination of the screen. Ergonomic softgrip handles and adjustable clamping straps, keys for picture and video, for one-hand operation. Small dimensions: 270 × 164 × 70 mm. Keys for setting the brightness of the LEDs of the colour camera head. Full screen, 2x zoom, 4-fold rotation of the picture. Automatic switch-off can be set. SD card slot. Pictures and videos with voice recording can be saved on an SD card for simple documentation of the inspection result. Insertion depth of the camera is saved in the picture and video, optionally with date and time of the recording. Pictures can be taken during video recording without impairing the video recording. Immediate playback of saved recordings or transmission to other devices with SD card. Pictures can also be taken later from the video during playback of recorded videos on the controller's colour display. USB connector for direct connection to PC or laptop. Video output socket Composite-Video PAL/NTSC for connecting an external monitor. Connection for voltage supply/charger 100 – 240 V.
- **For cordless and mains operation**
Li-Polymer Technology. Controller unit with integrated Li-Polymer battery 3.7 V, 7.6 Ah. Powerful and light. Power supply/charger 100–240 V, 50–60 Hz, 15 W, with USB port and USB cable for connecting power supply/charger, laptop or other voltage supply. No memory effect for maximum battery performance.
- **High-resolution colour camera**
with CMOS image sensor and ultra bright, white LEDs with adjustable light intensity up to 1,700 mcd and concentrated radiation angle for brilliant colour pictures with evenly bright illumination. Low light requirement due to very high light sensitivity (0.1 lux). Fixed focus and special lens with 90° wide angle, also for detecting the smallest details.
- **Interchangeable camera cable sets**
consisting of high-resolution special colour camera, very small, rounded camera head, water-tight up to 20 m (2 bar/0.2 MPa/29 psi) and highly flexible sliding spring tapered towards the push cable for effortless feeding even through several pipe bends. Camera head with strong, interchangeable protective cap with inserted mineral glass pane. Bend-maneuvering push cable in hybrid technology, with glass fibre core, data cables and plastic sheath, very stable, for long life. Connection for controller unit. Robust, powder-coated, easy to clean cable reel.
Camera cable set S-Color 10 K
for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm.
Consisting of high-resolution special colour camera Ø 25 mm with 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable reel.
Camera cable set S-Color 20 K
for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm.
Consisting of high-resolution special colour camera Ø 25 mm with 20 m push cable Ø 4.5 mm with length marking, very flexible, in the hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.
Camera cable set S-Color S 30 H
for pipes Ø 50–150 mm.
Consisting of high-resolution special colour camera Ø 25 mm with 30 m push cable Ø 5.4 mm, flexible, in the hasp with electronic metering. 33 kHz transmitter for tracking the camera head, enables exact localisation of damaged areas. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.
Camera cable set S-H 30 H
for pipes Ø 70–150 mm.
Consisting of high-resolution special colour camera Ø 33 mm, self-levelling for upright pictures and videos for good orientation in the pipe, with 30 m push cable Ø 5.4 mm, flexible, in the hasp with electronic metering. 33 kHz transmitter for tracking the camera, enables exact localisation of damaged areas. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.
- **Camera cable set carrying case (accessory).**
- **Guide body (accessory)** firmly lockable on the camera head in different sizes, for large pipe diameters.
- **ROLLER'S Detector** for tracking a camera head with a 33 kHz transmitter, for determining the position of damaged areas or the course of the pipe (accessory).

ROLLER'S VisioCam 2



Scope of Delivery

Art.-No.

€

ROLLER'S VisioCam 2 Set

Controller unit with large 7" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 7.6 Ah battery, glare protection, stand, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case. With camera cable set S-Color with high-resolution special colour camera and push cable.

Set S-Color 10 K

With camera cable set S-Color 10 K with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm, with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

175301 A220 **2.940,00**

Set S-Color 20 H

With camera cable set S-Color 20 H with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

175302 A220 **3.870,00**

Set S-Color S 30 H

With camera cable set S-Color 30 H with high-resolution special colour camera Ø 25 mm, 33 kHz transmitter for tracking the camera head, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50–150 mm,

175303 A220 **4.070,00**

Set S-Color S-N 30 H

With camera cable set S-Color 30 H with high-resolution special colour camera Ø 33 mm, self-leveling, 33 kHz transmitter for tracking the camera head, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 70–150 mm,

175304 A220 **4.420,00**

Accessories

ROLLER'S VisioCam 2 Basic-Pack

Controller unit with large 7" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 7.6 Ah battery, glare protection, stand, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, video cable, in sturdy case.

175300 A220 **1.890,00**

Camera cable set S-Color 10 K

with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

175305 R **1.050,00**

Camera cable set S-Color 20 H

with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm

175306 A **1.980,00**

Camera cable set S-Color S 30 H

With high-resolution special colour camera Ø 25 mm, 33 kHz transmitter for tracking the camera, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50–150 mm

175307 A **2.180,00**

Camera cable set S-Color S-N 30 H

with high-resolution special colour camera Ø 33 mm, self-leveling 33 kHz transmitter for tracking the camera, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 70–150 mm

175308 A **2.530,00**

Protective cap S-Color / S-Color S

with mineral glass pane, sealing ring, for camera cable set S-Color / S-Color S

175026 R **35,00**

Protective cap S-Color S-N

with mineral glass pane, sealing ring, for camera cable set S-Color S-N

175330 R **82,90**

Guide body Ø 62 mm S-Color / S-Color S

for camera cable set S-Color / S-Color S

175057 R **103,40**

Guide body Ø 100 mm S-Color / S-Color S

for camera cable set S-Color / S-Color S

175058 R **119,80**

Guide body Ø 62 mm S-Color S-N

for camera cable set S-Color S-N

175343 R **57,30**

Guide body Ø 100 mm S-Color S-N

for camera cable S-Color S-N

175339 R **80,40**

ROLLER'S Detector

Tracking device for tracking a camera head with a 33 kHz transmitter

175312 A **1.915,00**

Case with inlay

for camera cable set carrying case

175323 A **95,00**

Camera cable set carrying case

175123 A **124,00**

ROLLER'S Centro SR

Patent EP 2 085 191

German Top Quality**Speed-Regulation**

For the best drilling performance and maximum life of the drilling crowns.



Universal, powerful, robust, handy diamond core drilling machine with speed regulation for core drilling e. g. in concrete, steel-reinforced concrete up to Ø 162 (200) mm, in masonry of all kinds, natural stone, asphalt, screed of all kinds, up to Ø 250 mm. For dry or wet drilling, hand held or with drill stand.

- Only one universal, robust, handy diamond core drilling machine for 4 applications! **Hand held dry drilling, hand held wet drilling, dry drilling with drill stand, wet drilling with drill stand.** Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.
- Powerful drive unit for vibration-free core drilling for fast, easy work. Universal for holding drilling crowns with UNC 1 1/4 female or G 1/2 male connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and 1/2" hose connection Suction rotor for sucking off dust for dry drilling with connection for conventional vacuum cleaner (accessory).
- Compact design, comfortable weight, drive unit only 6.4 kg.
- Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S drill stand S2, ROLLER'S drill stand T and in suitable drill stands of other makes. Spacer set for additional stabilisation of the ROLLER'S Centro SR drive unit on the ROLLER'S drill stand T.
- Strong, maintenance-free 2-step gear with blocking protection by safety slip clutch.
- Robust, powerful universal motor 2200 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Overheating protection by temperature monitoring of the motor by a PTC resistor (Positive Temperature Coefficient). Inching switch with lock. Connecting cable with integrated personal protection switch (PRCD).
- **Speed-Regulation**
Continuous, electronic speed regulation for material-compatible selection of the drilling speed. Thumbwheel for continuous speed setting (250 to 500 rpm in 1st gear or 600 to 1,200 rpm in second gear). The electronic speed control keeps the selected speed constant under load. The drilling crown speed is kept at the nominal value until it encounters resistance and falls below a critical value. The drive motor stops. If the drive unit is unloaded again, the set rotation speed is reached again so that working at the set rotation speed can continue immediately (**Patent EP 2 085 191**). The optimally preselected speed for the respective material or the respective drilling diameter remains constant during the entire drilling process, this enables optimum drilling performance and maximum life of the drilling crown.
- Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1 1/4 female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 190–191. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).
- **Dust extraction according to EN 60335-2-69**
When working with quartz building materials, e.g. concrete, steel-reinforced concrete, masonry and screed, a high degree of mineral dust containing quartz (quartz fine dust) is produced which is harmful to the health. Inhalation of quartz fine dust is harmful to the health. EN 60335-2-69 prescribes the use of at least one safety extractor of dust class M for the extraction of health hazardous dusts with an exposure limit/work place limit > 0.1 mg/m³. Observe the national regulations. Suction rotor for dust extraction when dry drilling with connection for ROLLER'S Protector 2 and other appropriate extractors (accessory). Start drilling aid G 1/2 UDKB, with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction (accessory). ROLLER'S Protector 2 M dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 195.
- Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).
- ROLLER'S drill stands S2 or ROLLER'S drill stands T, see page 196.

ROLLER'S Centro SR

Scope of Delivery

Art.-No.

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ROLLER'S Centro SR Basic-Pack

Drive unit with speed regulation, 2-step gear, multifunctional electronics, personal protection switch PRCD, water supply device with shutoff valve, quick coupling for hose connection $\frac{1}{2}$ ", stabiliser, spacer set, single open ended wrench size 32. In steel case

183010 A220 1.650,00



ROLLER'S Centro SR Set T

ROLLER'S Centro SR Basic-Pack, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete

183022 A220 2.980,00

ROLLER'S Centro SR Set 62+82+132 T

ROLLER'S Centro SR Basic-Pack with universal diamond core drilling crowns ROLLER'S UDKB 62, 82, 132 mm, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete

183023 A220 3.450,00

Accessories

ROLLER'S Centro SR drive unit	183000 A220	1.280,00
<i>Spacer set for additional stabilisation of the Centro SR drive unit on the drill stand T, consisting of spacer and 2 cylinder head screws M 8 × 65</i>	183632 R	46,80
ROLLER'S universal diamond core drilling crowns inductively soldered, resolderable	See page 190	
ROLLER'S universal diamond core drilling crowns LS laser-welded, high temperature resistant	See page 191	
ROLLER'S drill stand S2 / drill stand T	See page 196	
ROLLER'S Protector 2 L/M , wet and dry extractors	See page 195	
Further accessories	See page 197	
Steel case with inlay	180600 A	124,00



ROLLER'S Centro S1



Universal, powerful, robust, handy diamond core drilling machine for core drilling, for example in concrete, steel-reinforced concrete up to Ø 102 (132) mm, in masonry of all kinds, natural stone, asphalt, screeds of all kinds, up to Ø 162 mm. For dry or wet drilling, hand held or with drill stand.

- Only one universal, robust, handy diamond core drilling machine for 4 applications! Hand held dry drilling, hand held wet drilling, dry drilling with drill stand, wet drilling with drill stand. Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.
- Powerful drive unit for vibration-free core drilling for fast, easy work. Universal for holding drilling crowns with UNC 1 1/4 female or G 1/2 male connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and 1/2" hose connection Suction rotor for sucking off dust for dry drilling with connection for conventional vacuum cleaner (accessory).
- Compact design, comfortable weight, drive unit only 5.2 kg.
- Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S drill stand S2, ROLLER'S drill stand T and in suitable drill stands of other makes.
- Strong, maintenance-free gear with blocking protection by safety slip clutch. Load speed of the drilling spindle 580 rpm.
- Robust, powerful universal motor 1,850 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Touch switch with lock. Connecting cable with integrated personal protection switch (PRCD).
- Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1 1/4 female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 190–191. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).
- **Dust extraction according to EN 60335-2-69**
Suction rotor for dust extraction when dry drilling with connection for ROLLER'S Protector 2 and other appropriate extractors (accessory). Start drilling aid G 1/2" UDKB, with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction. ROLLER'S Protector 2 M dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 195.
- Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).
- ROLLER'S drill stands S2 or ROLLER'S drill stands T, see page 196.

Scope of Delivery

Art.-No.

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ROLLER'S Centro S1 Basic-Pack

Drive unit with multifunctional electronics, personal protection switch PRCD, water supply device with shutoff valve, quick coupling for hose connection 1/2", stabiliser, drill aid G 1/2" UDKB with drill Ø 8 mm, allen key size 3, single open ended wrench size 32.
In steel case

180010 A220 **1.570,00**

ROLLER'S Centro S1 Set S2

ROLLER'S Centro S1 Basic-Pack, ROLLER'S drill stand S2 with allen key set and fastening kit for masonry and concrete

180032 A220 **2.550,00**

Accessories

ROLLER'S Centro S1 drive unit	180000 A220	1.520,00
ROLLER'S universal diamond core drilling crowns inductively soldered, resolderable	See page 190	
ROLLER'S universal diamond core drilling crowns LS laser-welded, high temperature resistant	See page 191	
ROLLER'S drill stands	See page 196	
ROLLER'S Protector 2 L/M, wet and dry extractors	See page 195	
Other accessories	See page 197	
Steel case with inlay	180600 A	124,00

ROLLER'S Centro S2/3.5



Extremely strong, robust diamond core drilling machine for core drilling for example in concrete, steel-reinforced concrete, in masonry of all kinds, natural stone, asphalt, screeds of all kinds, Ø 40 – 300 mm. For dry or wet drilling.

- Universal, robust diamond core drilling machine for dry and wet drilling. Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.
- Powerful drive unit for vibration-free core drilling for fast, easy work. For holding drilling crowns with a UNC 1 1/4" female connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and 1/2" hose connection
- Compact design, comfortable weight, drive unit only 14.4 kg.
- Motor plate for quick clamping on drill stand. For holding the drive unit in ROLLER'S drill stand T and in suitable drill stands of other makes.
- Strong, maintenance-free, 2-step gear for optimum selection of the load speed according to the drill diameter. Blocking protection by safety slip clutch. Load speed of the drill spindle 320 rpm, 760 rpm.
- Robust, powerful universal motor 3420 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Rocker switch. Connecting cable with integrated personal protection switch (PRCD).
- Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1 1/4" female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 190–191. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).
- Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).
- **ROLLER'S drill stand T**
Robust, highly stable drilling stand for core drilling in steel-reinforced concrete and other materials up to Ø 300 mm. For high demands. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Continuously tiltable with degree scale up to 45°, with double support by adjustable, single-part steel girders, for maximum thrust pressure Highly stable, 3-sided guidance of the drill column in the base plate and triple cross fastening for high rigidity in vertical drilling 4 eyebolts for levelling unevenness of the floor, for exact standing position. Drill depth scale. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust For high thrust pressure and long life of the drilling crowns Spirit level integrated in the slide for exact alignment of the drill stand Locking of the slide for simple assembly of the drilling crown and safe transport Rigid connection plate made of wear-resistant spheroidal iron Quick-clamping device for accommodating drive units with a suitable connection plate Highly stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack Base plate with groove for sealing ring of the vacuum fastening Vacuum fastening as accessory Drill column with adjustable clamping head for clamping the drill stand between the ceiling and floor or between two walls Mobile drill stand for easy transport Weight 19.5 kg.

Scope of Delivery

Art.-No.

€

ROLLER'S Centro S2/3.5 Basic-Pack

Diamond core drilling machine with 2-step gear, multifunctional electronics, personal protection switch PRCD, water supply device with adjustable shutoff valve and quick coupling for hose connection 1/2", Easy loosening ring, single open-ended wrench size 32 180012 A220

3.060,00

ROLLER'S Centro S2/3.5 Set T

ROLLER'S Centro S2 / 3.5 Basic-Pack, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete

180030 A220 **4.550,00**

Accessories

ROLLER'S universal diamond core drilling crowns inductively soldered, resolderable

See page 190

ROLLER'S universal diamond core drilling crowns LS laser-welded, high temperature resistant

See page 191

ROLLER'S drill stands

See page 196

ROLLER'S Protector 2 L/M, wet and dry extractors

See page 195

Other accessories

See page 197

ROLLER'S Universal diamond core drilling crowns



-  ► Steel reinforced concrete (wet)
-  ► Brickwork (wet)
-  ► Lime sandstone (dry / wet)
-  ► Poroton (dry / wet)
-  ► Sandstone (wet)
-  ► Asphalt (wet)
-  ► Granite (wet)
and many more



Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes.

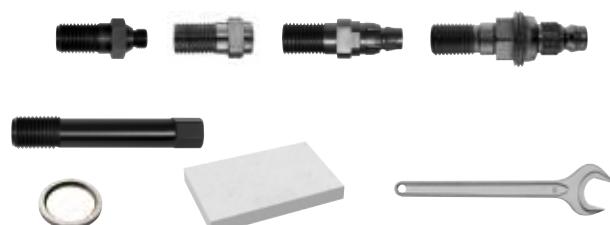
Universal diamond core drilling crowns, inductively soldered, universally applicable for dry and wet drilling, hand held or with drill stands. For many materials, e.g. concrete, steel-reinforced concrete, masonry of all kinds, natural stone, asphalt, screeds of all kinds. Connecting thread UNC 1 1/4 female, drilling depth 420 mm.

- Driven by ROLLER'S Centro S and by suitable drive units of other makes with UNC 1 1/4 female connection thread. Adapter for connecting to drive unit with other drilling crown holder (accessory).
- Diamond segments with wedge-shaped cut ("roof shape") for fast, easy and quiet drilling start.
- Inductively soldered on fully automatic soldering machines for constant high quality of the soldered connection. Drilling tubes with soldered diamond segments can be resoldered by simple hard soldering.
- High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel reinforced concrete, granite, lime sandstone, Poroton, brick, asphalt.
- Immediately ready for use by sharpened diamond segments.
- Easy loosening ring, for easy loosening of the drilling crown (accessory).
- Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 195. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.

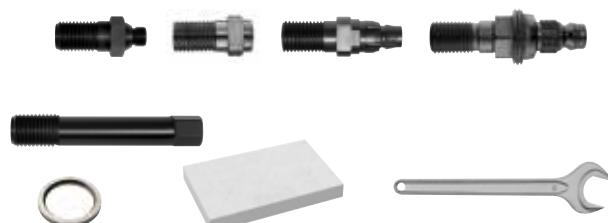
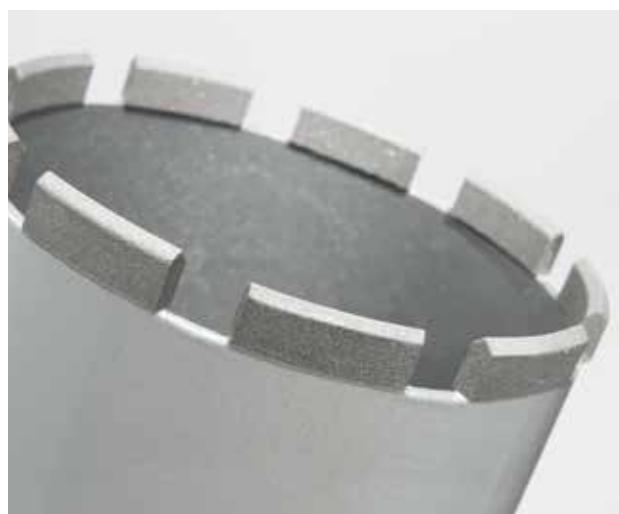
Designation Ø × drilling depth × connection	Number of segments	Art.-No.	€
ROLLER'S Universal diamond core drilling crowns			
<i>UDKB 32 × 420 × UNC 1 1/4</i>	4	181010 A	137,95
<i>UDKB 42 × 420 × UNC 1 1/4</i>	4	181015 A	128,95
<i>UDKB 52 × 420 × UNC 1 1/4</i>	5	181020 A	136,95
<i>UDKB 62 × 420 × UNC 1 1/4</i>	6	181025 A	148,95
<i>UDKB 72 × 420 × UNC 1 1/4</i>	7	181030 A	168,95
<i>UDKB 82 × 420 × UNC 1 1/4</i>	7	181035 A	182,95
<i>UDKB 92 × 420 × UNC 1 1/4</i>	8	181040 A	206,95
<i>UDKB 102 × 420 × UNC 1 1/4</i>	8	181045 A	211,95
<i>UDKB 112 × 420 × UNC 1 1/4</i>	9	181050 A	223,95
<i>UDKB 122 × 420 × UNC 1 1/4</i>	10	181055 A	252,95
<i>UDKB 127 × 420 × UNC 1 1/4</i>	10	181059 A	262,95
<i>UDKB 132 × 420 × UNC 1 1/4</i>	11	181060 A	273,95
<i>UDKB 152 × 420 × UNC 1 1/4</i>	12	181065 A	325,95
<i>UDKB 162 × 420 × UNC 1 1/4</i>	12	181070 A	344,95
<i>UDKB 182 × 420 × UNC 1 1/4</i>	12	181075 A	381,95
<i>UDKB 200 × 420 × UNC 1 1/4</i>	12	181080 A	403,95
<i>UDKB 225 × 420 × UNC 1 1/4</i>	13	181085 A	491,95
<i>UDKB 250 × 420 × UNC 1 1/4</i>	14	181090 A	504,95
<i>UDKB 300 × 420 × UNC 1 1/4</i>	22	181095 A	660,95

Accessories

Adapter UNC 1 1/4 male to G 1/2 female	180052	30,30
Adapter UNC 1 1/4 male to G 1/2 male	180056	27,50
Adapter UNC 1 1/4 male for Hilti BI for using ROLLER'S universal diamond core drilling crowns in Hilti BI drive units	180053	46,50
Adapter UNC 1 1/4 male for Hilti BU for using ROLLER'S universal diamond core drilling crowns in Hilti BU drive units	180054	107,00
<i>Other adapters for using ROLLER'S universal diamond core drilling crowns in drive units of other makes</i>	on request	
Drilling crown extension 200 mm	180155 R	58,95
Easy loosening ring for easy loosening of the diamond core drilling crown	180015	19,90
Sharpening stone for diamond core drilling crowns	079012	62,30
Single open ended wrench SW 41 for loosening of the drilling crown	079003	36,95



ROLLER'S Universal diamond core drilling crowns LS



Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes.

High temperature, universal diamond core drilling crowns, laser-welded, universally applicable for dry and wet drilling, hand held or with drill stands. For many materials, e.g. concrete, steel-reinforced concrete, masonry of all kinds, natural stone, asphalt, screeds of all kinds. Connecting thread UNC 1 1/4 female, drilling depth 420 mm.

- Driven by ROLLER'S Centro S and by suitable drive units of other makes with UNC 1 1/4 female connection thread. Adapter for connecting to drive unit with other drilling crown holder (accessory).
- Diamond segments with wedge-shaped cut ("roof shape") for fast, easy and quiet drilling start.
- Laser-welded on fully automatic welding machines for consistent high quality of the weld High temperature-resistant, even under extreme temperature load, no desoldering of the segments due to overheating.
- High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel reinforced concrete, granite, lime sandstone, Poroton, brick, asphalt.
- Immediately ready for use by sharpened diamond segments.
- Easy loosening ring, for easy loosening of the drilling crown (accessory).
- Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 195. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.

Designation Ø × drilling depth × connection	Number of segments	Art.-No.	€
ROLLER'S Universal diamond core drilling crowns LS			
UDKB LS 32 × 420 × UNC 1 1/4	1	181410 A	151,95
UDKB LS 42 × 420 × UNC 1 1/4	4	181415 A	141,95
UDKB LS 52 × 420 × UNC 1 1/4	5	181420 A	150,95
UDKB LS 62 × 420 × UNC 1 1/4	6	181425 A	163,95
UDKB LS 72 × 420 × UNC 1 1/4	6	181430 A	185,95
UDKB LS 82 × 420 × UNC 1 1/4	7	181435 A	201,95
UDKB LS 92 × 420 × UNC 1 1/4	8	181440 A	227,95
UDKB LS 102 × 420 × UNC 1 1/4	9	181445 A	233,95
UDKB LS 112 × 420 × UNC 1 1/4	9	181450 A	246,95
UDKB LS 122 × 420 × UNC 1 1/4	10	181455 A	278,95
UDKB LS 127 × 420 × UNC 1 1/4	10	181459 A	289,95
UDKB LS 132 × 420 × UNC 1 1/4	10	181460 A	301,95
UDKB LS 152 × 420 × UNC 1 1/4	11	181465 A	358,95
UDKB LS 162 × 420 × UNC 1 1/4	12	181470 A	379,95
UDKB LS 182 × 420 × UNC 1 1/4	13	181475 A	458,95
UDKB LS 200 × 420 × UNC 1 1/4	14	181480 A	484,95

Accessories

Adapter UNC 1 1/4 male to G 1/2 female	180052	30,30
Adapter UNC 1 1/4 male to G 1 1/2 male	180056	27,50
Adapter UNC 1 1/4 male for Hilti BI for using ROLLER'S universal diamond core drilling crowns in Hilti BI drive units	180053	46,50
Adapter UNC 1 1/4 male for Hilti BU for using ROLLER'S universal diamond core drilling crowns in Hilti BU drive units	180054	107,00
Other adapters for using ROLLER'S universal diamond core drilling crowns in drive units of other makes	on request	
Drilling crown extension 200 mm	180155 R	58,95
Easy loosening ring for easy loosening of the diamond core drilling crown	180015	19,90
Sharpening stone for diamond core drilling crowns	079012	62,30
Single open ended wrench SW 41 for loosening of the drilling crown	079003	36,95

ROLLER'S Centro DP



Powerful, robust, handy diamond core drilling machine with micro-pulse technology. For core drilling without water, e.g. in concrete, steel-reinforced concrete up to Ø 162 (202) mm, in all kinds of masonry, natural stones, asphalt, all kinds of screed, up to Ø 202 mm. Especially for dry drilling, hand held or with drill stand.

- Universal diamond core drilling machine with micro-pulse technology especially for dry drilling, hand held or with drill stand! Suitable for many, especially hard materials.
- Ideal for applications for gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc. With ROLLER'S Protector 2 M safety extractor ideally suitable for core drilling without water, e.g. in finished apartment, office or industrial buildings.
- Powerful drive unit with micro-pulse technology for low-vibration core drilling without water, for quick, easy work, e.g. 200 mm in steel-reinforced concrete Ø 62 mm only 5 min. For holding drilling crowns with connecting thread UNC 1¼ inside or G ½ outside. Integrated dust extraction for connection to ROLLER'S Protector 2 M and other suitable dust extractors.
- **Micro-pulse technology**
Connectable and disconnectable micro-pulse technology: Pulse disc with 24 teeth generates 28,800 pulses rpm in idle speed at 1,200 rpm, 21,120 pulses rpm under load at 880 rpm.
- Compact design, comfortable weight, drive unit only 7.0 kg.
- Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S S2 drill stands, ROLLER'S T drill stands and in suitable drill stands of other makes.
- Strong, maintenance-free gear. Blocking protection by safety slip clutch. Load speed drilling spindle 880 rpm.
- Robust, powerful universal motor 2200 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Inching switch with lock.
- Dry diamond core drilling crowns LS (accessories), developed especially for the micro-pulse technology, laser-welded, high temperature-resistant, for core drilling without water, hand held or with drill stand, connecting thread UNC 1¼" inside, useful length 320 mm. Ideal for dry drilling in steel-reinforced concrete and masonry. See page 194. Easy loosening ring, for easy loosening of the drilling crown (accessory).
- **Dust extraction in accordance with EN 60335-2-69**
When working with quartz building materials, e.g. concrete, steel-reinforced concrete, masonry and screed, a high degree of mineral dust containing quartz (quartz fine dust) is produced which is harmful to the health. Inhalation of quartz fine dust is harmful to the health. EN 60335-2-69 prescribes the use of at least one safety extractor of dust class M for the extraction of health hazardous dusts with an exposure limit/work place limit of > 0.1 mg/m³. Observe the national regulations. Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 195. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.
Start drilling aid G ½ TDKB, with holes for extracting the drilling dust from the bore hole.
- ROLLER'S drill stand S2 or ROLLER'S drill stand T, see page 196.

ROLLER'S Centro DP Basic-Pack

Drive unit with micro-pulse technology, multifunctional electronics, integrated dust extraction, start drilling aid
 G ½ TDKB with Ø 8 mm drill, Allen key size 3, stabiliser,
 single open-ended wrench size 32. In steel case

180016 A220

2.490,00**ROLLER'S Centro DP Set S2**

ROLLER'S Centro DP Basic-Pack,
 ROLLER'S S2 drill stand with set of Allen keys and
 fastening kit for masonry and concrete

180033 A220

3.470,00**ROLLER'S Centro DP Set T**

ROLLER'S Centro DP Basic-Pack,
 ROLLER'S T drill stand with set of Allen keys and
 fastening kit for masonry and concrete

180035 A220

3.980,00**ROLLER'S Centro DP / Protector 2 M Set-Pack**

ROLLER'S Centro DP Basic-Pack, Art.-No. 180016
 A220, ROLLER'S Protector 2 M Set, Art.-No. 185601
 A220

180036 A220

3.519,00Accessories**ROLLER'S Centro DP drive unit**

180003 A220

2.440,00**ROLLER'S dry diamond core drilling crowns LS**
 laser-welded, high temperature-resistant

See page 194

ROLLER'S drill stands

See page 196

ROLLER'S Protector 2 M,
 wet and dry extractor

See page 195

Further accessories

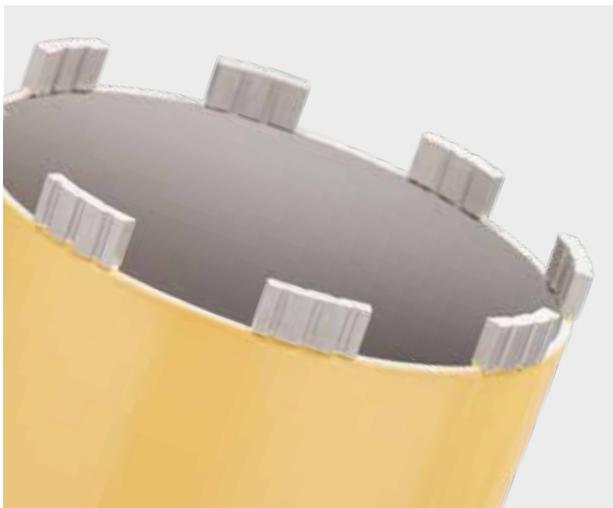
See page 197

Steel case with inlay

180600 ADP

124,00

ROLLER'S dry-diamond core drilling crowns LS



-  ▶ Steel reinforced concrete
-  ▶ Brickwork
-  ▶ Lime sandstone
-  ▶ Poroton
-  ▶ Sandstone
-  ▶ Asphalt
-  ▶ Granite and many more



Accessories for ROLLER'S Centro DP and other suitable makes

High temperature-resistant dry diamond core drilling crowns, laser-welded. Especially for dry drilling with core drilling machines with micro-pulse technology, hand held or with drill stand. For many materials, e.g. concrete, steel-reinforced concrete, all kinds of masonry, natural stone, asphalt, all kinds of screed. Connection thread UNC 1 1/4 female, drilling depth 320 mm.

- Driven by ROLLER'S Centro DP with micro-pulse technology and by suitable drive units of other makes with UNC 1 1/4 male connection thread.
- Diamond segments with diamonds positioned in the bonding agent. For fast, easy and smooth drilling.
- Laser-welded on fully automatic welding machines for consistent high quality of the weld. High temperature-resistant, even under extreme temperature load, no desoldering of the segments due to overheating.
- High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel-reinforced concrete, granite, lime sandstone, sandstone, Poroton, brick, asphalt.
- Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 195. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.
- Easy loosening ring, for easy loosening of the drilling crown (accessory).

Designation Ø × drilling depth × connection	Number of segments	Art.-No.	€
ROLLER'S dry-diamond core drilling crowns LS			
<i>TDKB LS 32 × 320 × UNC 1 1/4</i>	3	181500 A	165,95
<i>TDKB LS 42 × 320 × UNC 1 1/4</i>	4	181502 A	154,95
<i>TDKB LS 52 × 320 × UNC 1 1/4</i>	5	181504 A	164,95
<i>TDKB LS 62 × 320 × UNC 1 1/4</i>	5	181506 A	179,95
<i>TDKB LS 72 × 320 × UNC 1 1/4</i>	6	181508 A	203,95
<i>TDKB LS 82 × 320 × UNC 1 1/4</i>	6	181510 A	220,95
<i>TDKB LS 92 × 320 × UNC 1 1/4</i>	6	181512 A	248,95
<i>TDKB LS 102 × 320 × UNC 1 1/4</i>	7	181514 A	254,95
<i>TDKB LS 112 × 320 × UNC 1 1/4</i>	7	181516 A	268,95
<i>TDKB LS 122 × 320 × UNC 1 1/4</i>	8	181532 A	308,95
<i>TDKB LS 127 × 320 × UNC 1 1/4</i>	8	181518 A	319,95
<i>TDKB LS 132 × 320 × UNC 1 1/4</i>	8	181520 A	328,95
<i>TDKB LS 142 × 320 × UNC 1 1/4</i>	8	181522 A	351,95
<i>TDKB LS 152 × 320 × UNC 1 1/4</i>	8	181524 A	391,95
<i>TDKB LS 162 × 320 × UNC 1 1/4</i>	9	181526 A	415,95
<i>TDKB LS 182 × 320 × UNC 1 1/4</i>	9	181528 A	458,95
<i>TDKB LS 202 × 320 × UNC 1 1/4</i>	10	181530 A	485,95
<i>Accessories</i>			
<i>Drilling crown extension 200 mm</i>		180155 R	58,95
<i>Easy loosening ring for easy loosening of the diamond core drilling crown</i>		180015	19,90
<i>Sharpening stone for diamond core drilling crowns</i>		079012	62,30
<i>Single open ended wrench SW 41 for loosening of the drilling crown</i>		079003	36,95



ROLLER'S Protector 2 M/L



Extraction of health hazardous dusts when chasing and cutting



Extraction of health hazardous dusts when dry drilling



Extraction of drilling sludge when wet drilling with ROLLER'S drill stands



Dust class L



Dust class M



Universal, powerful dry and wet extractor with automatic filter cleaning for extracting dusts, dirt and liquids.

- **Certified dust extractor for extraction and collection of health hazardous dusts.** Ideal for dust extraction when chasing, cutting, drilling, core drilling and grinding.

ROLLER'S Protector 2 L: certified according to dust class L in accordance with EN 60335-2-69¹⁾, exposure limit/workplace limit > 1 mg/m³, penetration level ≤ 0.1 %.

ROLLER'S Protector 2 M: certified according to dust class M in accordance with EN 60335-2-69¹⁾, exposure value/work place limit > 0.1 mg/m³, penetration level ≤ 0.1 %, with electronic volume flow monitoring, selector switch for adapting the suction power to different suction hose diameters (21, 27, 32, 35, 40 mm) and stopper for the suction hose connection nozzle.

- Compact, handy design, comfortable weight, only 13.5 kg (Protector 2 L) and only 14.2 kg (Protector 2 M). Very flexible by steerable castors and rubber tyred wheels. Lockable castors. Large tank capacity 31 l, for liquids 17 l. On/Off switch with selection for with or without filter cleaning with 15 s or 60 s cycle.
- Powerful dust extractor with innovative, patented, automatic filter cleaning. Flat filter system is cleaned automatically every 15 s or 60 s by powerful shots of air, therefore constantly high extraction force during the entire cleaning/extraction.
- Adapter for connecting a power tool.
- Integrated fittings for fixing a ROLLER'S L-Boxx system case.
- Individually adaptable adapters for connecting a power tool.
- Robust, powerful bypass motor, 1,200 W, with high-power turbine. High suction power, continuously adjustable up to an air volume of ≤ 143 m³/h. For optimum adaptation to the required extraction power.
- On/off switch and switch for automatic filter cleaning with integrated green LED to display operation stand-by of the automatic filter cleaning.
- With automatic switch off on reaching the maximum liquid filling level (for electrically conductive liquids).
- Integrated appliance socket for power tools up to 2,200 W with electronic automatic on/off. The extractor switches on/off automatically when the power tool is switched on/off.
- **Antistatic-system (ROLLER'S Protector 2 M)**
Static charge is dissipated to the earthed upper section of the extractor by electrically conductive metal suction tube, electrically conductive handle E, electrically conductive suction hose E and electrically conductive suction hose connection nozzle.
- **Dust extraction of dust class M in accordance with EN 60335-2-69**
When working with building materials, e.g. concrete, lime sandstone, bricks, fire-proof material, screed, cellular concrete (Ytong) containing quartz, a high degree of fine mineral dust containing quartz is produced which is harmful to health. Inhalation of mineral dust is harmful to the health. The use of at least an industrial dust extractor of dust class M in accordance with EN 60335-2-69 is prescribed for the extraction of health hazardous dusts. Observe the national regulations.

Scope of Delivery

Art.-No.

€

ROLLER'S Protector 2 L Set

Wet and dry extractors of dust class L, with automatic filter cleaning, 1 felt filter bag, 1 flat folder filter PES, suction hose 4.0 m, 2.5 m, handle, 2 metal suction pipes each 0.5 m. Attachment for surfaces wet/dry 300 mm with rollers, brush strips, rubber lips. Attachment for joints, adapter suction hose/power tool.

185600 A220 769,00

ROLLER'S Protector 2 M Set

Wet and dry vacuum cleaners of dust class M, with automatic filter cleaning, 1 felt filter bag, 1 PES flat folded filter, 1 polythene bag, suction hose E 4.0 m, handle E, 2 metal suction pipes each 0.5 m. Wet/dry attachment for surfaces 300 mm with rollers, brush strips, rubber lips, attachment for joints, suction hose/power tool adapter

185601 A220 1.029,00

Accessories

Felt filter bag, pack of 5, polyester felt, 3-layer, tear-proof, for wet and dry extraction, M-certified, for normal dirt, fine dusts, abrasive dusts, wet dirt

185511 A05 54,20

Wet filter bag, pack of 5, paper-polyester- woven felt, tear-proof, for wet and dry extraction, for abrasive dusts, wet dirt, liquids

185512 A05 90,50

Polythene bag, pack of 10, polyethylene, for wet and dry extraction of non-health-hazardous dusts, for normal dirt, fine dusts, abrasive dusts, wet dirt, liquids. Prevents soiling of the tank.

185513 A10 50,90

Flat folded filter PES, polyester, nano coated, 1 piece, unrotatable, can be washed out with water for wet and dry extraction, M-certified

185515 A01 81,90

Suction rotor for sucking off dust, water extractor

See page 197

¹⁾ Observe the national regulations for the collection and disposal of health hazardous dusts.

Recommended price. All prices plus VAT

ROLLER'S drill stands



German Top Quality

Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5, Centro DP and other makes

Art.-No.

€

ROLLER'S drill stand S2

for ROLLER'S Centro S1, Centro SR, Centro S3, and other makes. Robust, handy drill stand for core drilling up to Ø 202 mm. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Drill column guided in sturdy stand and double bolted for high rigidity during drilling. Steel section stand. 4 adjusting screws for levelling unevenness of the floor, for exact standing position. Clamping bracket for holding drive units with clamping throat Ø 60 mm. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust. For high thrust pressure and long life of the drilling crowns. Spirit level integrated in the slide for exact alignment of the drill stand. Locking of the slide for simple assembly of the drilling crown and safe transport. Stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat. Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack. Weight 12 kg. With allen key size 6, single open-ended wrench size 19 and 30. Fastening kit for masonry and concrete, consisting of 2 splaying anchors M 12, 10 hammer anchors M 12, setting iron for hammer anchors M 12, cord threaded bar M 12 × 52, quick clamping nut, washer. Carbide masonry drill Ø 15 mm SDS-plus

183700 A 980,00



German Top Quality

ROLLER'S drill stand T

Universal for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes. Use of the spacer set (see below) is recommended with ROLLER'S Centro SR. Robust, highly stable drilling stand for core drilling in steel-reinforced concrete and other materials up to Ø 300 mm. For high demands. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Continuously tiltable with degree scale up to 45°, with double support by adjustable, single-part steel girders, for maximum thrust pressure. Highly stable, 3-sided guidance of the drill column in the base plate and triple cross fastening for high rigidity in vertical drilling 4 eyebolts for levelling unevenness of the floor, for exact standing position. Drill depth scale. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust. For high thrust pressure and long life of the drilling crowns. Spirit level integrated in the slide for exact alignment of the drill stand. Locking of the slide for simple assembly of the drilling crown and safe transport. Rigid connection plate made of wear-resistant spheroidal iron. Quick-clamping device for accommodating drive units with a suitable connection plate. Highly stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat. Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack. Base plate with groove for sealing ring of the vacuum fastening. Vacuum fastening as accessory. Drill column with adjustable clamping head for clamping the drill stand between the ceiling and floor or between two walls. Mobile drill stand for easy transport. Weight 19.5 kg. With allen key size 6, single open ended wrench size SW 19 and SW 30 and fastening kit for masonry and concrete, consisting of 2 M12 splaying anchors, 10 M12 hammer anchors for concrete, setting iron for M12 hammer anchors, cord threaded bar M12 × 52, quick clamping nut, washer in box. Carbide masonry drill Ø 15 mm SDS-plus

183600 A 1.490,00

Spacer set for additional stabilisation of the Centro SR drive unit on the drill stand T, consisting of spacer and 2 cylinder head screws M 8 × 65

183632 R 46,80



ROLLER'S Centro

S1 / SR / S2/3.5 / DP



Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5, Centro DP and other makes	Art.-No.	€
Drilling template drill stand T for easy setting of the fastening holes	183605 R	55,50
Laser drilling centre pointer	183604 R	125,00
Carbide masonry drills Ø 15 mm SDS-plus for hammer anchors M12	079018	27,10
Hammer anchor M12 (concrete), 50 pieces	079005 R50	105,80
Setting iron for hammer anchor M 12	182050 R	15,50
Carbide masonry drills Ø 20 mm SDS-plus for splaying anchors M12	079019	61,10
Splaying anchor M12, pack of 10, for masonry, reusable	079006 R10	99,00
Quick clamping set 160 for fastening the drilling stand with anchors, consisting of cord threaded bar 160 mm with M12 × 52 thread, quick clamping nut, washer.	079010	70,10
Quick clamping set 500 for fastening the drilling stand without anchor, consisting of cord threaded bar 500 mm, 2 quick clamping nuts, 2 washers	183607 R	52,10
Vacuum fastening drill stand T , consisting of sealing ring and cover plate with hose connection	183603 R	95,80
Vacuum pump , for vacuum ≤ - 900 mbar (90%), consisting of dry running rotary slide pump, oil-free, performance 6 m3/h, condenser motor 230 V, 50–60 Hz, 250 W, splash water-protected, inside suction filter with silencer function and 5 m PVC fabric hose with bayonet coupling	183670 R220	1.840,00
Start drilling aid G ½ UDKB , with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction (Art. No. 181160 R), with carbide masonry drill Ø 8 mm	180140 R	88,60
Start drilling aid G ½ TDKB , with holes for extracting the drilling dust from the bore hole, with carbide masonry drill Ø 8 mm	180145 R	88,60
Carbide masonry drill Ø 8 mm for drill aid	079013	18,20
Pressurised water tank for 10 l of water, for wet drilling without water connection	182006 A	198,00
Water extractor for wet drilling up to Ø 170 mm, consisting of water collection ring with sealing ring, rubber washer Ø 200 mm and universal pressure pad for all ROLLER'S drilling stands.	183606 R	379,00
Rubber disc, Ø 200 mm , pack of 10, for water extractor	183675 R10	71,80
Suction rotor for sucking off dust with G ½ male thread, UNC 1¼ male thread and with connection for ROLLER'S Protector 2 and other suitable extractors	180160 R	167,00
Levelling block magnetic, for aligning the drill stand	182010 A	72,50
Drilling crown extension 200 mm	180155 R	58,95
Easy loosening ring for easy loosening of the diamond core drilling crown	180015	19,90
Sharpening stone for diamond core drilling crowns	079012	62,30
Single open ended wrench SW 41 for loosening of the drilling crown	079003	36,95
ROLLER'S Protector 2 L / M Dry and wet extractor, certified as extractor and dust extractor for extracting health hazardous dusts in accordance with EN 60335-2-69	See page 195	

ROLLER'S Groove 125

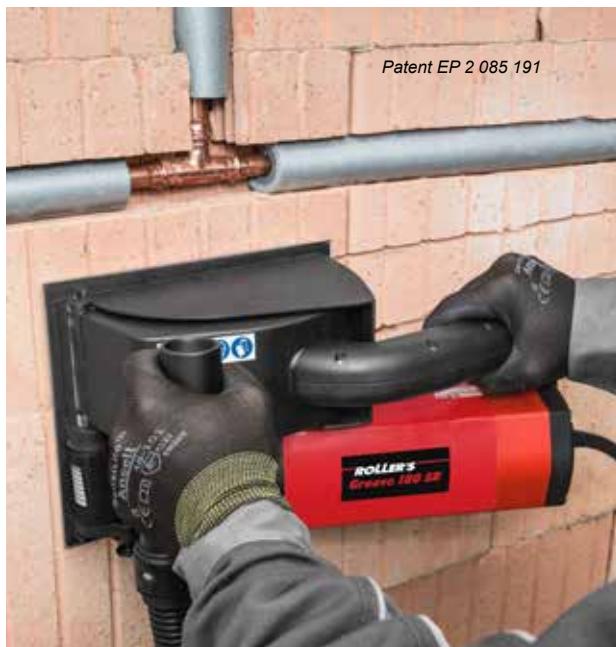


Powerful, compact, handy diamond chasing and cutting grinder for dry chasing and cutting of mineral materials, e.g. concrete, steel-reinforced concrete, all types of masonry, natural stone, etc. For a chase depth up to 38 mm and a chase width up to 43 mm.

- Ideal for producing chases/grooves for laying pipes and electric cables in heating, sanitary and electrical installation, air-conditioning and cooling technology.
- Powerful drive unit for dust-free, safe and easy cutting and chasing of concrete, steel-reinforced concrete, masonry etc. Extremely fast chasing in masonry 38 mm deep, 500 mm long, in only 25 s.
- For driving 1 – 2 diamond cutting disks according to EN 13236 Ø 125 mm. 4 spacer discs in various thicknesses, according to desired chase width with the cutting discs screwed together on a stable block, secure a constant chase width.
- Full contact support plate during the entire chasing/cutting process for guided plunge-in of the diamond cutting discs, dust-free, safe working and easy, even feed.
- Compact design, comfortable weight, drive unit only 5.8 kg.
- Practical switch grip, adjustable in two positions, parallel or transversely to the machine axis and swivel handle, for optimum working position and ergonomic work.
- Continuously adjustable depth stop.
- Locking of the drive shaft for easy changing of the universal diamond cutting discs.
- Strong, maintenance-free gear. Load speed of the drive shaft 5,000 rpm.
- Robust, powerful universal motor 1,850 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection. Safety inching switch with lock. Connecting cable 2.3 m.
- Multifunction electronics with start-up current limiting for soft starting for delicate engagement of the diamond cutting discs, automatic idle speed limiting for noise reduction and preservation of the motor, overload and blocking protection for motor and gear.
- Universal diamond cutting disks, universally usable, metal body according to EN 13236 with locating bore Ø 22, 23 mm, high quality diamond segments with special bonding for fast chasing/cutting and very long service life (accessory). **ROLLER'S universal diamond cutting disc LS-Turbo**, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, or **ROLLER'S universal diamond cutting disc LS-HP**, high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, very long service life.
- **Dust extraction of dust class M in accordance with EN 60335-2-69** When working with building materials, e.g. concrete, steel-reinforced concrete, masonry, screed containing quartz, a high degree of fine mineral dust containing quartz is produced which is harmful to health. Inhalation of quartz fine dust is harmful to the health. EN 60335-2-69 prescribes the use of at least one safety extractor of dust class M for the extraction of health hazardous dusts with an exposure limit/work place limit of > 0.1 mg/m³ in accordance with EN 60335-2-69. Observe the national regulations.
- **ROLLER'S Protector 2 M**, dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 195.

Scope of Delivery	Art.-No.	€
ROLLER'S Groove 125 Basic-Pack		
Drive unit with multifunctional electronics, suction nozzle for connecting a dust extractor, 3, 6, 10, 20 mm spacer discs, depth stop, size 13 wrench, without cutting disc, in case	185010 A220	949,00
Accessories		
ROLLER'S Groove 125 drive unit	185000 A220	899,00
ROLLER'S universal diamond cutting disc LS Turbo Ø 125 mm , laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, with metal body in accordance with EN 13236.	185021 A	31,60
ROLLER'S universal diamond cutting disc LS H-P Ø 125 mm , high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, long service life, with metal body in accordance with EN 13236	185022 A	67,80
Chasing chisel for removing the ridge after chasing	185024 A	24,30
Case with inlay	185054 A	157,00
ROLLER'S Protector 2 M , dry and wet extractor	See page 195	

ROLLER'S Groove 180 SR



German Top Quality



Powerful, compact, handy diamond chasing and cutting grinder for dry chasing and cutting of mineral materials, e.g. concrete, steel-reinforced concrete, all types of masonry, natural stone, etc. For a chase depth up to 61 mm and a chase width up to 62 mm.

- Ideal for producing chases/grooves for laying pipes and electric cables in heating, sanitary and electrical installation, air-conditioning and cooling technology.
- Powerful drive unit for dust-free, safe and easy cutting and chasing of concrete, steel-reinforced concrete, masonry etc. Extremely fast chasing in masonry 63 mm deep, 500 mm long, in only 34 s.
- For driving 1, 2 or 3 diamond cutting disks according to EN 13236 Ø 180 mm. 7 spacer discs in various thicknesses, according to desired chase width with the cutting discs screwed together on a stable block, secure a constant chase width.
- Full contact support plate during the entire chasing/cutting process for guided plunge-in of the diamond cutting discs, dust-free, safe working and easy, even feed.
- Compact design, comfortable weight, drive unit only 8.0 kg.
- Practical switch handle with triple force-transmitting leverage for easy plunge-in and effective feeding. Swivel handle, for optimum working position and ergonomic work.
- Continuously adjustable depth stop.
- Locking of the drive shaft for easy changing of the universal diamond cutting disks.
- Strong, maintenance-free gear. Load speed of the drive shaft 3,300 rpm.
- Robust, powerful universal motor 2000 W, overheating protection by temperature monitoring of the motor by PTC resistor (Positive Temperature Coefficient). Safety inching switch with lock. Restart protection in case of mains failure. Connecting cable 5.7 m.
- **Speed Regulation**
The electronic speed control that is being used keeps the speed constant, also under load. The cutting disc speed is kept at the nominal value until it encounters resistance and falls below a critical value. The drive motor stops. If the drive unit is unloaded again, the set rotation speed is reached again so that working at the set rotation speed can continue immediately (Patent EP 2 085 191). Advantage: The chasing and cutting speed (load speed) is maintained during the entire chasing and cutting process for a high chasing and cutting performance.
- Multifunction electronics with start-up current limiting for soft starting for delicate engagement of the diamond cutting discs, automatic idle speed limiting for noise reduction and preservation of the motor, overload and blocking protection for motor and gear.
- Universal diamond cutting disks, universally usable, metal body according to EN 13236 with locating bore Ø 22, 23 mm, high quality diamond segments with special bonding for fast chasing/cutting and very long service life (accessory).
ROLLER'S universal diamond cutting disc LS-Turbo, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, or
ROLLER'S universal diamond cutting disc LS-HP, high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, very long service life.
- **Dust extraction of dust class M in accordance with EN 60335-2-69**
ROLLER'S Protector 2 M, dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 195.

Scope of Delivery

Art.-No.

€

ROLLER'S Groove 180 SR Basic-Pack

Drive unit with speed regulation, suction nozzle for connecting a dust extractor, 3, 6, 10, 20 mm spacer discs, depth stop, size 13 wrench, without cutting disc, in steel case

185011 A220 **1.190,00**

Accessories

ROLLER'S Groove 180 SR drive unit	185001 A220	1.140,00
ROLLER'S universal diamond cutting disc LS Turbo Ø 180 mm , laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, with metal body in accordance with EN 13236.	185026 A	56,50
ROLLER'S universal diamond cutting disc LS H-P Ø 180 mm , high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, long service life, with metal body in accordance with EN 13236	185027 A	90,40
Chasing chisel for removing the ridge after chasing	185024 A	24,30
Steel case with inlay	185058 A	106,00
ROLLER'S Protector 2 M , dry and wet extractor	See page 195	



High-performance, highly efficient, electric dehumidifier/building drier for commercial use in trade and industry. Dehumidification capacity of $\leq 50 \text{ l}/24 \text{ h}$, air volume $\leq 265 \text{ m}^3/\text{h}$.

- For drying rooms quickly and effectively, e.g. after water damage and floods – for drying basements and other rooms and accelerated drying of concrete, masonry, plaster, screed, etc.
- Compact, handy design in sturdy plastic case. Weight 21 kg
- Large air intake surface area with washable air filters. Top air outlet for optimum air circulation.
- Condensation discharge into an internal 7.7 l condensation tank, hose can be fed out at the rear, for discharging condensation into a tank to be provided or directly into a drain pipe.
- **Electronic hygrostat** for controlling the desired air humidity: Automatic switching off when target humidity has been reached – automatic restarting with increasing humidity.
- **Cooling unit** High dehumidification performance by the high-quality cooling unit with highly efficient rotary compressor and high-performance capacitor motor 230 V, 680 W, with electronic thawing, for continuous operation. Very quiet running, also suitable for occupied rooms. Dehumidification capacity of $\leq 50 \text{ l}/24 \text{ h}$, air volume $\leq 265 \text{ m}^3/\text{h}$. High quality refrigerant R-290.
- **Electronic control unit** Large illuminated control panel, with clear display of actual and nominal humidity, operating state of the cooling unit, thawing function. Buttons for setting the desired humidity to between 30% and 90% in 5 % increments, as well as setting for continuous operation. Buttons for 2 fan speeds. Button for timer. Memory function saves the settings for automatic continuation of operation following a power failure.
- Automatic switching off by switch-off signal when using the internal 7.7 l condensation tank when the maximum condensation level is reached
- Sturdy plastic housing with running rollers for easy transport.
- Operating hours counter and power consumption meter, e.g. for reporting to claims adjusters/customers (accessory).
- Condensation tank with condensation pump for feeding the condensation out of the condensation tank to a higher container or into a wash basin (accessory).
- ROLLER'S Mistral electric construction ventilator for supporting ROLLER'S Scirocco 50 / 80 (accessory). For improved air exchange and for faster drying after floods and mains water damage, see page 202.

Scope of Delivery	Art.-No.	€
ROLLER'S Scirocco 50 Set		
Electric dehumidifier/building drier with internal 7.7 l condensation tank. In sturdy plastic case with running rollers	132011 A220	749,00
Accessories		
Condensation tank with pump Scirocco 50 For feeding the condensation out of the condensation tank to a higher container or into a wash basin. Transport height $\leq 2 \text{ m}$	132129 A220	375,00
Operating hours counter and power consumption meter e.g. for reporting to claims adjusters/customers.	132132 A220	52,80
ROLLER'S Control W electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.	132115 A	225,00
ROLLER'S Mistral 1360 / 2050 electric construction ventilator	see page 202	

ROLLER'S Scirocco 80



High-performance, highly efficient, electric dehumidifier/building dryer for commercial use in trade and industry. Dehumidification capacity of ≤ 80 l/24 h, air volume ≤ 850 m³/h.

- For drying rooms quickly and effectively, e.g. after water damage and floods – for drying basements and other rooms and accelerated drying of concrete, masonry, plaster, screed, etc.
- Compact, handy design in stable, powder-coated steel case. Weight 54 kg
- Large air intake surface area with washable air filters. Side air outlet for optimum air circulation.
- Hose for condensation discharge into an internal 11.5 l condensation container (accessory) that can be fed through the side, for discharging condensation either into a provided container, or directly into a drain pipe (accessory).
- **Electronic hygrostat**
for controlling the desired air humidity: Automatic switching off when target humidity has been reached – automatic restarting with increasing humidity.
- **Cooling unit**
High dehumidification performance by the high-quality cooling unit with highly efficient rotary compressor and high-performance capacitor motor 230 V, 680 W, with automatic hot gas extraction system for continuous operation. Very quiet running, also suitable for occupied rooms. Dehumidification capacity of ≤ 80 l/24 h, air volume ≤ 850 m³/h. High-grade refrigerant R-290.
- **Electronic control unit**
Illuminated 3" display with LCD technology, 70 mm screen diagonal, with clear display of actual and desired humidity, operating hours and operating state of the cooling unit, the extraction function, compressor protection function and the operational position for an internal 11.5 l condensation container. Buttons for setting the desired humidity to between 30% and 90% in 1% increments, as well as setting for continuous operation. Memory function saves the settings for automatic continuation of operation following a power failure.
- Operating hours counter and power consumption meter, such for reporting to claims adjusters / customers.
- **Internal 11.5 l condensation container (accessory)**
Automatic switching off by switch-off signal when using the internal 11.5 l condensation container when the maximum condensation level is reached. On/off switch for operational position with and without internal 11.5 l condensation container.
- Appliance socket for detachable connection cable.
- Stable, mobile tubular steel frame with large tyred wheels for easy transport, including on stairs. Easy sliding and hoisting of the machine across the back of the tubular steel frame, e.g. from and to the loading platform of a vehicle.
- **Exhaust air set (accessory)**
Large exhaust air hose, Ø 200 mm, 10 m long, with metal mounting lugs for on-site suspension, with connection flange, for exhaust air distribution in the room, for dehumidifying cavities, e.g. above suspended ceilings, and for additional blowing on wet surfaces.
- Condensation tank with condensation pump for feeding the condensation out of the condensation tank to a higher container or into a wash basin (accessory)
- **ROLLER'S Mistral electric construction ventilator for supporting ROLLER'S Scirocco 50 / 80 (accessory).** For improved air exchange and for faster drying after floods and mains water damage, see page 202.

Scope of Delivery

Art.-No.

€

ROLLER'S Scirocco 80 Set

Electric dehumidifier/building dryer in stable steel case on mobile tubular steel frame with large tyred wheels

132010 A220 **2.090,00**

Accessories

11.5 l condensation container

for discharging condensation inside the steel case 132100 A 51,40

Condensation tank with pump Scirocco 80

For feeding the condensation out of the condensation tank to a higher container or into a wash basin. Transport height ≤ 2 m 132121 A220 375,00

Exhaust air set

Exhaust air hose, Ø 200 mm, 10 m long, with metal mounting lugs, with connection flange, for exhaust air distribution in the room, for dehumidifying cavities, e.g. above suspended ceilings, and for additional blowing on wet surfaces 132104 A 307,00

ROLLER'S Control W

electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag. 132115 A 225,00

ROLLER'S Mistral 1360 / 2050

electric construction ventilator see page 202

ROLLER'S Mistral 1360



**High-performance, highly efficient, electric construction ventilator with axial fan for commercial use in trade and industry.
Air volume ≤ 1,360 m³/h.**

- For supporting dehumidifiers/construction dryers after floods and mains water damage. Ideal for airing and ventilating rooms, gaps, shafts, cavities and for ventilating machines, marquees, event halls. For supporting the air exchange in damp cellar rooms and speeding up the drying of concrete, masonry, plaster and screed for example.
- Compact, handy design in sturdy plastic case. Weight only 6.8 kg.
- With practical handle for easy transport.
- Powerful, low-noise capacitor motor 230 V, 145 W, for continuous operation. Axial fan. Generated air volume ≤ 1,360 m³/h.
- Large exhaust and intake air hose, Ø 200 mm, 10 m long, e.g. for extracting air from rooms, gaps, shafts, cavities, discharging sucked in air or dusts into the open air and for inflating bouncy castles, for example. Can be mounted either on the air-in or air-out side of the construction ventilator. (Accessory)
- Dust sack, Ø 200 mm, approx. 3 m long, for collecting coarse and fine dusts up to dust class M (accessory).

Scope of Delivery

Art.-No.

€

ROLLER'S Mistral 1360

Electric construction ventilator with axial fan,
in stable plastic housing with handle

132300 A220

395,00

Accessories

Exhaust and intake air hose,

Ø 200 mm, 10 m long, for extracting air from rooms, gaps, shafts, cavities, discharging sucked in air or dusts into the open air and for inflating bouncy castles, for example

132307 R

152,90

Dust sack,

Ø 200 mm, approx. 3 m long, for collecting coarse and fine dusts up to dust class M

132308 R

141,30

Operating hours counter and power consumption meter e.g. for reporting to claims adjusters/customers.

132132 A220

52,80

ROLLER'S Control W

electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.

132115 A

225,00

ROLLER'S Scirocco 50 / 80

electric dehumidifier/construction dryer

see page

200 to 201



ROLLER'S Mistral 2050



High-performance, highly efficient, electric construction ventilator with turbo radial fan for commercial use in trade and industry. With 2 air volume stages, stage 1 ≤ 1,740 m³/h, stage 2 ≤ 2,050 m³/h.

- With 2 air volume stages, stage 1 ≤ 1,740 m³/h, stage 2 ≤ 2,050 m³/h.
- For supporting dehumidifiers/construction dryers after floods and mains water damage. Ideal for airing and ventilating rooms, gaps, shafts, cavities and for ventilating machines, marquees, event halls. For supporting the air exchange in damp cellar rooms.
- Also, especially for faster drying of concrete, masonry, plaster and screed, for example.
- Compact, handy design in sturdy plastic case. Weight only 10 kg.
- With practical handle for easy transport.
- Powerful, low-noise capacitor motor 230 V, 355/450 W, for continuous operation.
- Turbo radial fan with 2 air volume stages, generated air volume in stage 1 ≤ 1,740 m³/h and in stage 2 ≤ 2,050 m³/h. Horizontal, 45° or vertical air discharge adjustable by appropriate contact surfaces on the plastic housing.

Scope of Delivery

Art.-No.

€

ROLLER'S Mistral 2050

Electric construction ventilator with turbo radial fan with 2 air volume stages, adjustable air discharge, in stable plastic housing with handle

132301 A220

417,00

Accessories

Operating hours counter and power consumption meter e.g. for reporting to claims adjusters/ customers.

132132 A220

52,80

ROLLER'S Control W

electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.

132115 A

225,00

ROLLER'S Scirocco 50 / 80

electric dehumidifier/construction dryer

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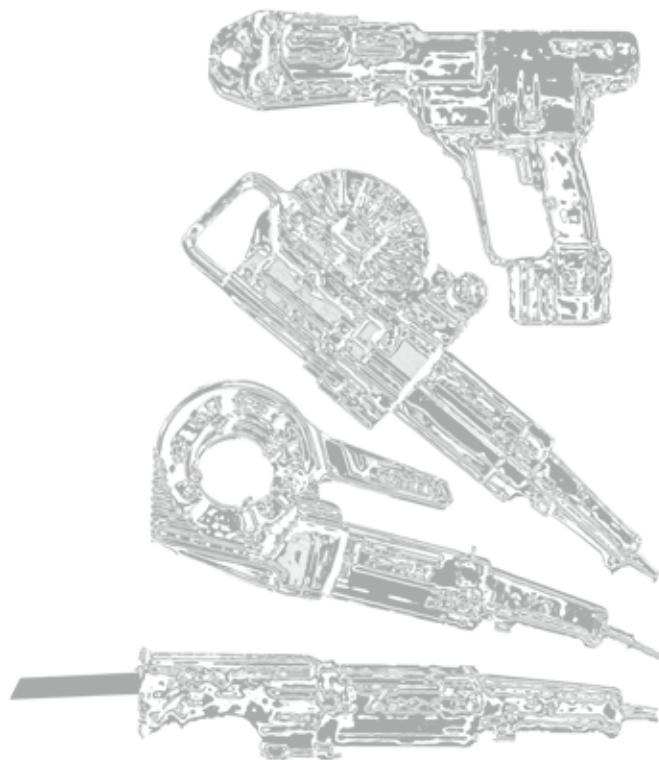


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